

Hydrogen Equipment Certification Guide

Listing, Labeling, and Approval Considerations



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Use of the Guide

The purpose of this guide is to assist users of codes and standards that apply to hydrogen application and use in understanding and applying the *approval*, *certification*, *listing*, and *labeling* provisions of the codes and standards, in any application where the required *certification*, *listing*, and *labeling* of services, methods, or equipment has not yet been established or achieved.

Safe practices in the production, storage, distribution, and use of hydrogen are essential for developing hydrogen and fuel cell technologies. Codes and standards applicable to the design, fabrication, installation, and operation of facilities, systems, equipment, and components for the production, storage, distribution, and use of hydrogen are important to establishing these safe practices, and although codes and standards have been developed for hydrogen use, hydrogen's use in fuel cells and associated fuel storage, distribution, and dispensing systems is still relatively new. These new hydrogen technologies and the associated knowledge base for safe practices are rapidly and continuously evolving, and the knowledge, methods, and equipment for satisfying the code and standard requirements for approval, certification, listing, and labeling are not yet well established or understood.

Typical definitions of these terms from the model codes used to regulate hydrogen are as follows:

- Approved Acceptable to the authority having jurisdiction (AHJ). a
- Certified To attest as being true or as represented or as meeting a standard.^b
- Listed Equipment, materials, or services included in a list published by an organization that is
 acceptable to the AHJ and concerned with evaluation of products or services, that maintains
 periodic inspection of production of listed equipment or materials or periodic evaluation of
 services, and whose listing states that either the equipment, material, or service meets
 appropriate designated standards or has been tested and found suitable for a specified
 purpose.^c
- Labeled Equipment or materials to which has been attached a label, symbol, or other
 identifying mark of an organization that is acceptable to the AHJ and concerned with product
 evaluation, that maintains periodic inspection of production of labeled equipment or materials,
 and by whose labeling the manufacturer indicates compliance with appropriate standards or
 performance in a specified manner.^d

This guide focuses on the application of the primary model codes, as identified in Chapter 1, to hydrogen fuel facilities and technologies, including those associated with hydrogen fuel storage, distribution, dispensing facilities and equipment, and fuel cell applications. Background information is provided in Chapter 2 of this guide on the *approval*, *certification*, *listing*, and *labeling* processes to provide

^a NFPA 2, *Hydrogen Technologies Code*, 2011 Edition, National Fire Protection Association, Quincy, MA 02169.

^b NFPA 2 does not define *certified* or *certification*. *Merriam-Webster's Collegiate Dictionary*, 11th Edition Merriam-Webster, Inc., Springfield, MA 2003, which is designated by Section 3.1 of NFPA 2 as establishing the ordinary meaning of a term in the absence of a code definition, defines *certified* as "to attest as being true or as represented or as meeting a standard."

^c NFPA 2, Hydrogen Technologies Code

^d Ibid, NFPA 2

additional understanding of the terms as applied in the codes and standards. In Chapter 4, each applicable provision of the primary model codes that contains the terms *approved*, *certified*, *listed*, or *labeled* is provided with narrative guidance, applicable references, and other information to assist the user in meeting the provision of the codes. Both required and informational references are cited in the guide to support application of the methods within this guide to meet the subject code requirements. The required references, provided in Appendix A.1, are those needed by users of this guidance in the design or the *approval* process. Additional informational references are provided for further reading and greater understanding of a particular subject.

In addition to providing a greater understanding of the use of specific code provisions for designers and owners where the terms *approval*, *certification*, *listing*, and *labeling* are used, this guide is intended to be used by *AHJs* to support their determination of *approval* where required in the codes, and specifically in those instances where the code requires *certification*, *listing*, or *labeling* of services, methods, or equipment, and the *certification*, *listing*, or *labeling* necessary to meet the code is not established or otherwise available. While this guide provides methods for the *AHJ* to evaluate alternative approaches to *certification*, *listing*, and *labeling* requirements, it is not intent of this guide to circumvent *certification* and *listing* if the *AHJ* determines it to be necessary for *approval*.

This guide is also intended to be used by designers, manufacturers, fabricators, installers, operators, distributors, or other users in the application of the model codes to hydrogen fuel storage, distribution, dispensing, and use as well as for requirements that are applicable to a multitude of industrial uses. Use of the guide can assist these users in meeting the necessary requirements to ensure safe use of hydrogen as an industrial gas or fuel and to obtain the necessary *AHJ approvals* of facilities, systems, equipment, and services that require *approval*, *certification*, *listing*, or *labeling*.

Limitations: This guide has been designed to follow the organization of the applicable code, beginning with the requirements of NFPA 2 followed by applicable requirements of the International Codes (I-Codes). Requirements are listed in code order and are not sorted by subject. Users CANNOT use this guide alone as a substitute to the code, nor can it be assumed that the explanatory material included in this guide can be used standalone. Requirements and explanations must be applied in accordance with the context within the source code or document referenced.

When the user encounters a section in the code that raises a question as to intent, or where special considerations may be needed to satisfy the requirements of the code, the user can quickly find (1) the applicable code, (2) the code section, and (3) advisory comments along with needed references behind statements that have been included in the narrative or reference documents.

Acronyms and Abbreviations

AHJ authority having jurisdiction

ANSI American National Standards Institute

API American Petroleum Institute

ASTM ASTM International (formerly American Society of Testing and Materials)

ATEX ATmospheric EXplosible
ATI Architectural Testing, Inc.

CE Conformité Européene, which translates to "European Conformity"

CGA Compressed Gas Association

CSA CSA Group (formerly Canadian Standards Association)

CSL Curtis-Straus, LLC.

DIS Draft International Standard

EC European Community
EU European Union

FM Approvals, LLC. (formerly Factory Mutual Research Corporation)

GH₂ gaseous hydrogen

HMMP Hazardous Materials Management Plan

IBC International Building Code®

ICAO International Civil Aviation Organization

ICC International Code Council®

IEC International Electrotechnical Commission

IFC International Fire Code®
 IFGC International Fuel Gas Code®
 IMC International Mechanical Code®
 IRC International Residential Code®

ISO International Organization for Standardization ITSNA Intertek Testing Services NA, Inc. (formerly ETL)

LH₂ liquid hydrogen

MAQ maximum allowable quantity

MET Laboratories, Inc.

NACE National Association of Corrosion Engineers

NEC National Electrical Code®

NEMA National Electrical Manufacturers Association

NFPA® National Fire Protection Association®

NIST National Institute of Standards and Technology NRTL Nationally Recognized Testing Laboratory

NSF NSF International

NTS National Technical Systems, Inc.

OSHA Occupational Safety and Health Administration

PLC programmable logic controller

PRV pressure relief valve

QPS QPS Evaluation Services Inc.

QR Quick Response code

SAE SAE International (formerly Society of Automotive Engineers)

SCFM standard cubic feet per minute

SGSUS SGS U.S. Testing Company, Inc. (formerly UST-CA)

SWRI Southwest Research Institute

TUV TÜV Rheinland of North America, Inc.

TUVAM TÜV SÜD America, Inc.

TUVPSG TÜV SÜD Product Services GmbH

TUVPTL TÜV Rheinland PTL, LLC

UL Underwriters Laboratories, Inc.

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Chapter 1. Introduction

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Safe practices in the production, storage, distribution, and use of hydrogen are essential for developing hydrogen and fuel cell technologies. Codes and standards applicable to the design, fabrication, installation, and operation of facilities, systems, equipment, and components for the production, storage, distribution, and use of hydrogen are important to establishing these safe practices. Inherent in the provisions of codes and standards are requirements for *approved*, *certified*, *listed*, and *labeled* methods and equipment. Typical definitions of these terms from the model codes used to regulate hydrogen are:

- Approved Acceptable to the authority having jurisdiction (AHJ). e
- Certified To attest as being true or as represented or as meeting a standard. f
- Listed Equipment, materials, or services included in a list published by an organization that is
 acceptable to the AHJ and is concerned with evaluation of products or services, that maintains
 periodic inspection of production of listed equipment or materials or periodic evaluation of
 services, and whose listing states that either the equipment, material, or service meets
 appropriate designated standards or has been tested and found suitable for a specified
 purpose.^g
- Labeled Equipment or materials to which has been attached a label, symbol, or other
 identifying mark of an organization that is acceptable to the AHJ and is concerned with product
 evaluation, that maintains periodic inspection of production of labeled equipment or materials,
 and by whose labeling the manufacturer indicates compliance with appropriate standards or
 performance in a specified manner.^h

Although codes and standards have been developed for storage and use of hydrogen, hydrogen's use in fuel cells and associated fuel storage, distribution, and dispensing systems is still relatively new. These new hydrogen technologies and the associated knowledge base for safe practices are rapidly and continuously evolving, and knowledge, methods, and equipment for satisfying the code and standard requirements for *approval*, *certification*, *listing*, and *labeling* are not yet well established or consistently applied.

Code and standard requirements for *approvals*, as well as *certified*, *listed*, and *labeled* equipment, provide assurances that a facility, system, equipment, or component is properly designed, fabricated, manufactured, and installed and will reliably perform its safety function as required. In the absence of sufficient knowledge and experience within the code enforcement or user community because of the rapidly changing and evolving hydrogen fuel technologies, additional guidance is needed to address

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^e NFPA 2, *Hydrogen Technologies Code*, 2011 Edition, National Fire Protection Association, Quincy, MA 02169.

^f NFPA 2 does not define *certified* or *certification per se. Merriam-Webster's Collegiate Dictionary*, 11th Edition Merriam-Webster, Inc., Springfield, MA 2003, which is designated by Section 3.1 of NFPA 2 as establishing the ordinary meaning of a term in the absence of a code definition, defines *certified* as "to attest as being true or as represented or as meeting a standard."

^g NFPA 2, Hydrogen Technologies Code

^h Ibid, NFPA 2

these inherent elements of the code that ensure these technologies can be deployed safely within the community.

1.1 Purpose

This guide supplements the use of hydrogen-related codes and standards by providing additional guidance and information to support compliance with codes and standards for those provisions that require specific *approval*, *certification*, *listing*, or *labeling* as applicable to facilities, systems, equipment, and components where hydrogen is used or stored. Use of *approved*, *certified*, *listed*, and *labeled* equipment provides assurance that facilities, systems, equipment, and services associated with the use of hydrogen are safely designed, manufactured, fabricated, installed, and operated.

These guidelines are intended to assist code officials, designers, manufacturers, installers, owners, evaluators, and other stakeholders in the application of the codes and standards identified in Section 1.2. This guide provides information and considerations to support *AHJs* in determinations of *approval* where required by the codes, and specifically in those cases where the codes require *certification* or *listing* of services, methods, or equipment. The guidelines provide information and considerations to support designers, manufacturers, installers, distributors, and other users associated with hydrogen and hydrogen fuel technology applications in meeting the provisions of the codes and obtaining *AHJ approvals*. This publication provides guidance only; it is not a regulatory document and is not intended to provide any formal interpretations or positions on compliance with the codes and standards addressed herein, which can only be provided by the code development organizations.

1.2 Scope

The guidelines herein support the application of the following model codes to facilities, systems, equipment, and components used for the storage, handling, and use of hydrogen in gaseous or liquid (cryogenic) form in commercial, industrial, and residential environments. The model codes given below were the current editions at the time this guide was published.

- 2015 International Fire Code (IFC)
- 2015 International Building Code (IBC)
- 2015 International Fuel Gas Code (IFGC)
- 2015 International Residential Code (IRC)
- 2015 International Mechanical Code (IMC)
- 2011 and 2016 NFPA 2 Hydrogen Technologies Codeⁱ
- 2015 NFPA 1 Fire Code (as used by NFPA 2 as a source document for requirements relevant to hydrogen as established by NFPA 55^j)

¹ Requirements for the 2011 and 2016 Editions of NFPA 2 are included in Chapters 4 through 18.

¹ The first edition of NFPA 2 was published in 2011. NFPA 2 is dependent in part for requirements and definitions found in NFPA 55, which was being published under a different code cycle. Recognizing the need for close coordination between NFPA 2 and NFPA 55, NFPA's Standards Council has placed these two documents on the same schedule for updating the publications. The correlation between the two documents now under the same code revision cycle has eliminated questions as to applicability, thereby avoiding confusion for the user where the year of issuance of one or the other document when used as a reference may be different.

• 2013 and 2016 NFPA 55 Compressed Gases and Cryogenic Fluids Code (as used by NFPA 2 as a source document for requirements relevant to hydrogen)^k

This guide will be updated periodically as new code editions are released or additional codes are evaluated and added to the guide. Provisions for use with both the 2011 and 2016 Editions of NFPA 2 have been included in this first edition of the guide in recognition of recent adoptions that reference the 2011 Edition. References to NFPA 52 that may remain are applicable to compressed or liquefied natural gas. The use of extract text under NFPA's extract policy allows the use of a requirement in NPFA 2. With the exception of a reference to the term *certified* as used in Chapter 3 of this guide, NFPA 52 is no longer referenced. I

1.3 Background

The majority of the model codes governing the built community in the United States, and included in this guide, are developed and published by two principal publishing organizations: the International Code Council (ICC) and the National Fire Protection Association (NFPA). The codes published by these organizations are called "model codes" because they provide a model for adoption by a legal entity for use in regulating properties within the community, including facilities, processes, and operations for storing and using various materials. The adopting entity, or jurisdiction, may amend a model code to address local or regional concerns, or to add or delete provisions to tailor the code based on local needs, for example, due to climatic, seismic, or geographic conditions.

Once formally adopted by law or ordinance, codes establish enforceable requirements that can be used by a jurisdiction such as a state, county, city, or local entity in permitting (or *approval*) processes, inspections, and legal actions to ensure that provisions of the code are met and facilities, equipment, and components are designed, constructed, installed, and operated safely. If not formally adopted, codes may be used as best practices, and the use of the code can support regulatory *approval* as an established method, but the provisions are not enforceable.

Codes frequently contain references to other standards, guidelines, and recommended practices developed by independent standards development organizations, trade associations, or manufacturers. Standards, guidelines, and recommended practices referenced by the model codes may be either informative or normative depending on the use within the code. Informative documents, including guidelines and recommended practices, help the code user better understand a subject, but they do not establish requirements. Normative documents, such as standards written in enforceable language, create supplemental code requirements.

The principal model codes used to regulate the storage and use of hydrogen are prescriptive, and the requirements are written to lead the user to implementing designs and installations where there is little

^k Requirements for the 2011 and 2016 Editions of NFPA 2 are included in Chapters 4 through 18.

The 2011 Edition of NFPA 2 was partially based on requirements found in the 2010 Edition of NFPA 52, *Vehicular Gaseous Fuel Systems Code*. Requirements contained in this guide using brackets [] containing a reference to NFPA 52 indicate the use of NFPA 52 as the source document. With the publication of the 2013 Edition of NFPA 52, all requirements for hydrogen have been removed from NFPA 52 and they have been retained, modified, or deleted by the NFPA 2 Technical Committee in the 2016 Edition of the code. There may be several requirements found in NFPA 2 as extract text where a reference using the bracketed notation remains.

question about the applicability or purpose of the prescriptive requirement. These same codes offer a performance-based approach as an alternative to the prescriptive requirements in which designs must meet pre-determined performance standards that involve the use of third party assessment to fulfill failure scenarios described by the code. The prescriptive codes also contain requirements where qualified approval is needed to satisfy the code provisions. In some cases, qualified approval can be granted by using listed materials and equipment that can be accepted or approved by the AHJ as a way to comply with the code. Listed or certified materials and equipment have been verified by third party testing or other methods to meet established standards of performance and may be labeled to indicate that the manufacturer adheres to the testing/certification organization's standards. The AHJ uses labeling (to a listing or certification of compliance with code requirements) to verify that the installations, materials, or equipment meet the requirements of the code or listing standard as expected.

The majority of prescriptive code requirements are easily interpreted by system or facility designers, and by the *AHJ* for permitting and *approval* of the installation. However, some requirements can be satisfied only by using materials, methods, or equipment that have been *listed* in a directory or other publication by a third party agency. In cases where *listed* materials and equipment are required and such equipment is not available, or where special *approval* is required, such *approval* can only be granted when the *AHJ* finds that the design or equipment meets the code intent and is satisfactory for the intended use.

In new uses and processes where equipment and designs evolve with an expanding market, such as hydrogen as a fuel for commercial and private use, there is typically a lack of *listing* standards because there hasn't been enough time to standardize the equipment and facilities being designed, fabricated, installed, and operated. When the codes governing any new use of materials or processes are developed, provisions may, in some cases, be included in the code to use <u>either listed</u> or approved equipment or materials, even though the listings may not yet be available. <u>Approval</u> in this case allows the <u>AHJ</u> to determine the acceptability of compliance absent the availability of <u>listed</u> equipment. The code development organization includes these provisions because the requirement is considered necessary for safety, and with the anticipation that use and application of the code will result in manufacturers seeking <u>certification</u> or <u>listing</u> of their materials or equipment.

There may be cases where the *AHJ* wants assurance that a design or product has met the code requirements. In these cases, it is not uncommon for the *AHJ* to request that the design or product be *certified* as meeting the code requirements. In some instances, self-*certification* may be appropriate, and in others, *certification* by a third party may be required. The complexities of the design, product, or installation are all considerations for *certification*. The installation's location and potential impact on the public may raise the level of concern enough to possibly warrant third-party *certification*. The term

certification is allowed, or where certification by the designer may be acceptable.

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^m Self-certification may in fact be allowed by the codes that are applicable. For example, the ASME Codes referenced by portions of the installation such as *piping systems* when constructed in compliance with the ASME Code for Pressure Piping, B31. *Certification* may be provided by the "owner's inspector" who may represent the manufacturer, fabricator or erector. The *AHJ* must constantly use judgment as to the complexity of any system and whether the requirements are such that the use of self-certification should be accepted in instances where self-

ⁿ ASME B31.12-2014, *Hydrogen Piping and Pipelines*, American Society of Mechanical Engineers, New York, Chapter GR-4.

approved places a burden on the AHJ when the criteria for approval may not be fully known or where a listing may not be available. These guidelines provide further insight and guidance for the AHJ to consider in determining approval absent the availability of listed, certified, and labeled materials or equipment. These guidelines can also be applied by the code user or equipment designer to anticipate the needs of the AHJ and to develop an acceptable approach to compliance absent the availability of listed, certified, or labeled equipment or methods.

Chapter 2. Overview of the Certification Process

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2.1 Equipment Listing Organizations and Standards

Recent requirements in the codes that support hydrogen use as an alternative fuel mandate the use of *listed* equipment as well as *listed* or *approved* equipment in several cases. The following discussion is meant to facilitate greater understanding of the *listing* process, the use of *listing* standards, and the expectations for designers and the *approval* authorities when *listed* equipment or components are required.

This discussion is presented in four parts: (1) U.S. recognized *listing* organizations and standards, (2) international and foreign recognized *listing* organizations and standards, (3) non-recognized *certification* organizations, and (4) manufacturer self-*certification*.

2.1.1 U.S. Recognized Equipment Listing Organizations and Standards

Many U.S. federal, state, and municipal agencies only recognize particular equipment *certification* organizations for various categories of equipment. In the case of equipment and products to be *certified* for use in U.S. workplaces, the Occupational and Safety and Health Administration (OSHA) has a Nationally Recognized Testing Laboratory (NRTL) accreditation program to designate certain non-government testing organizations as having the necessary qualifications and facilities to perform safety testing and *certification* of certain categories of equipment. These categories include electrical equipment, fire protection equipment, automotive service station dispensing equipment, and industrial trucks used in *hazardous locations*. o

Many testing organizations apply for NRTL designation. The 2013 list of OSHA-designated NRTLs is as follows.

- CSA Group (formerly Canadian Standards Association)
- Curtis-Straus LLC (CSL)
- FM Approvals (FM) (formerly Factory Mutual Research Corporation)
- Intertek Testing Services NA, Inc. (ITSNA) (formerly ETL)
- MET Laboratories, Inc. (MET)
- Nemko-CCL, Inc. (formerly Communication Certification Laboratory, Inc.)
- NSF International (NSF)
- National Technical Systems, Inc. (NTS)
- QPS Evaluation Services, Inc. (QPS)
- SGS U.S. Testing Company, Inc. (SGSUS) (formerly UST-CA)
- Southwest Research Institute (SWRI)
- TÜV Rheinland PTL, LLC (TUVPTL)

^o The complete list of equipment required to be *certified* by an OSHA NRTL is given at https://www.osha.gov/dts/otpca/nrtl/prodcatg.html.

- TÜV SÜD America, Inc. (TUVAM)
- TÜV SÜD Product Services GmbH (TUVPSG)
- TÜV Rheinland of North America, Inc. (TUV)
- Underwriters Laboratories, Inc. (UL)

NRTL certification evaluations are based on equipment examination and testing standards generated either by (1) the testing labs themselves, (2) national (U.S.) standards developed by American National Standards Institute (ANSI)^p accredited organizations such as professional societies or industry trade associations, or (3) international standards bodies.

The scope of the NRTL standards can usually be found on the individual NRTL websites, but in many cases the standards have to be purchased from the NRTL. Some of these standards also include provisions for factory quality control audits that require ongoing monitoring to confirm that the manufacturing practices continue to produce equipment that meets the requirements of the listing standard.

The OSHA NRTL Program and NTRL equipment evaluations include authorizing manufacturers to apply certification marks or labels to their certified products. Typical NRTL marks/labels are shown in Figure 1.

P ANSI coordinates and monitors the U.S. voluntary consensus standards development system to include a

conformity assessment program and the standards development process. ANSI does not develop the individual standards per se.



Figure 1. OSHA NRTL marks/labels.

Since these marks/labels do not identify the product category or standard for which the product has been *certified*, some NRTLs have additional requirements to include a code, identifying number, or other description that can be used for such identifications. At least one organization (UL) asks that certain product categories use enhanced labels with unique identifying numbers that can be entered into websites or mobile applications to get product-specific information on the *certification*. Another approach is to use so-called "smart labels" containing a QR (Quick Response) code that can be scanned to readily access the descriptive information about the *certification*.

Most NRTLs have a web access port for finding the manufacturer and product *listings* for a particular standard or equipment category. For example, the UL, CSA, and FM *certification listings* can be accessed from the following websites:

- http://database.ul.com/cgi-bin/XYV/template/LISCANADA/1FRAME/index.html
- http://www.csagroup.org/us/en/services/testing-and-certification/certified-product-listing
- http://www.approvalguide.com/CC_host/pages/public/custom/FM/login.cfm

The California State Fire Marshal's Office publishes a list of organizations that have facilities equipped to perform tests in accordance with the fire marshal's testing procedures. This criterion differs from the OSHA NRTL criteria in that it designates the specific tests associated with each organization. Type A and A1 organizations on the fire marshal's list "are qualified and equipped to conduct tests and examinations, have a *labeling* program, and conduct factory inspections of the materials." The user should confirm whether the organization referenced is qualified to perform the *certification* required without limitation. As of February 2015, these organizations as published in the list are as follows:

^q The State Fire Marshal's list includes the specific tests that are acceptable for each laboratory. See http://osfm.fire.ca.gov/strucfireengineer/pdf/lab/approvedtestinglabs.pdf.

- Intertek Testing Services
- Underwriters Laboratories, Inc. (UL)
- Architectural Testing, Inc. (ATI) for certain fire tests
- Applied Research Laboratories for gas and oil fired equipment
- CSA International/American Gas Association for gas and oil fired equipment
- FM Approvals
- QAI Laboratories
- Southwest Research Institute

Although there are hydrogen-specific tests and equipment qualification standards, there are many more standards and *listings* for generic *flammable gas* equipment and instrumentation, including electrical equipment and components used in hazardous *flammable gas* atmospheres. Criteria for determining such *flammable gas hazardous locations* are described in the U.S. *National Electrical Code* (NEC), published by NFPA as NFPA 70. *Flammable gas hazardous locations* are designated as Class I locations, and are further classified into groups (i.e., A, B, C, or D) based on the properties of the gases or vapors present. Hydrogen, whether gaseous or cryogenic, is a Class I, Group B material. For a generic *flammable gas listing* to apply hydrogen in *hazardous locations* governed by the NEC, the *listing* label or plate on the equipment must explicitly state that it covers Class I, Group B materials recognizing that there may be other site-specific factors including ambient rating, Division, and temperature classifications to be considered.

In the case of hydrogen-specific and fuel cell standards, the primary North American *listing* organizations are CSA and UL. Both organizations develop their equipment examination and testing standards using group communications and voting that includes representatives from potential manufacturers and users of the equipment as well as other interested parties. The CSA hydrogen-specific *listing* standards include 10 standards (HGV 4.1 to HGV 4.10) on equipment used in refueling stations, including the hydrogen dispenser. Although most of these standards were published between January and April 2013, as of May 2015 there is no single *listing* to any of the 10 HGV standards. Likewise, there have been no CSA *listings* for hydrogen *pressure relief devices* (CSA HPRD1) and no UL *listings* for fuel-cell-powered industrial trucks (UL 2267) in the several years these *listing* standards were available for submittals. There have been several successful *listings* to the CSA FC 1 standard on stationary *fuel cell power systems*.

The apparent lack of pursuit to acquire a *listing* for hydrogen fueling station equipment and fuel cell industrial trucks may be due to one or more factors: 1) reservations on the part of the equipment manufacturers about the *listing* standards, 2) business decisions based on the size of the potential user market, and 3) the cost of authorizing the *listing* organization, in an early market, to conduct a full *listing* evaluation requiring many types of tests. As the hydrogen equipment markets continue to grow and mature, one can envision evolving *listing* standards and practices and the successful pursuit of more *listings* by equipment manufacturers.

The absence of NRTL *listings* in certain hydrogen and fuel cell equipment categories^r can cause difficulties for *AHJs* who seek such *listings* as the sole criterion for *approval* of the equipment or facility. It is also an issue for the permittee who needs to use un*listed* equipment where *listed* equipment is required by the installation/application code. Using un*listed* equipment where *listed* equipment is required is only allowed by installation codes through the general equivalency provision, e.g., NFPA 2, Section 1.5. To implement this provision, the applicant would have to provide documentation to the *AHJ*, possibly including a third-party review (if requested), to show that the un*listed* equipment proposed is equivalent to *listed* equipment in terms of safety, reliability, effectiveness, quality, fire or explosion resistance, and any special considerations for the proposed use of the equipment in the facility. The *AHJ* would then decide if the submitted documentation is adequate to grant *AHJ approval* for use in the facility.

2.1.2 International and Foreign Listing Organizations and Equipment Certification Standards

The International Organization for Standardization (ISO) and the International Electrotechnical Commission (IEC) issue many product and equipment *certification* standards pertinent to hydrogen and fuel cell applications, but these international organizations do not provide accreditation of the *listing* organizations that implement the *certification* standards. Instead, the individual ISO member nations often establish national *certifying* bodies to determine how the ISO and IEC *certification* standards will be implemented and which organizations will do the *certifications*. As of 2012, there were 74 national *certifying* bodies and 382 *certifying* body testing laboratories. ISO/IEC 17065, first published in 2012, describes conformity assessment requirements for *certifying* bodies. The six U.S. national *certifying* bodies for electrical products are given below. UL and IEC are authorized to issue an IECEx Conformity Mark indicating that items of electrical equipment or enclosure are appropriate for use in a *hazardous location* when it is determined that they will not produce an uncontained electrical discharge.

- Entela
- FM Approvals
- Intertek Testing Services
- MET Labs
- TUV Rhineland North America
- Underwriters Laboratories

European *certifying* bodies that perform conformity assessments pertinent to European standards are called notified bodies, which are analogous to U.S. *listing* organizations. Individual European Community (EC) member states establish these notified bodies, with each notified body being responsible for implementing specific European directives. An example of a European directive is the ATEX (ATmospheric EXplosible) Directive, originally 94/9/EC but now updated as Directive 2014/34/EU, pertinent to products and equipment used in potentially explosive atmospheres. Implementation of this

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As of this writing, there are no *listings* for fuel-cell-powered industrial trucks or any fuel gas dispensing system components.

^s ISO CASCO WG 29 PowerPoint Presentation on ISO/IEC 17065:2012

thttp://www.iecex.com/.

directive is described in a series of editions of ATEX guidelines. The latest (December 2013) edition of the ATEX guidelines is available on the following EC website: http://ec.europa.eu/enterprise/sectors/mechanical/files/atex/guide/atex-guidelines en.pdf.

Some hydrogen fueling station equipment and instrumentation and fuel cell power equipment is manufactured by European-based companies for European and North American customers.

The ATEX regulation and guidelines delineate safety requirements for the following equipment categories:

- Potential ignition sources in (electrical and non-electrical) equipment intended for use in potentially explosive atmospheres, including in equipment that can generate its own explosive atmosphere within
- Automatic and independent protective systems intended to come into operation following an
 explosion, with the prime objective to halt the explosion immediately and/or limit the effects of
 explosion flames and pressures
- Safety devices intended to contribute to the safe functioning of such equipment with respect to ignition source and to the safe functioning of autonomous protective systems
- Components of the preceding categories of equipment

Electric motors and controllers are examples of electrical equipment with potential ignition sources. Standalone fans and *compressors* are examples of non-electrical equipment with a potential ignition source (frictional or compressive heating). Examples of protective systems/equipment include flame arresters, explosion vent panels, and rupture disks. A hydrogen sensor would be an example of a component intended for use in a protective system, such as a hydrogen detection/monitoring and alarm system.

The ATEX and other EC directive notified bodies are authorized to examine, at the expense of the equipment manufacturers, the particular equipment and can be authorized to examine the manufacturing facilities. The *certification* documentation issued by a notifying body to a manufacturer includes an EC declaration of conformity. This declaration of conformity identifies the equipment and its manufacturer, describes the equipment function, and identifies the relevant provisions or functions fulfilled by the equipment, the testing/examination standards used by the notifying body in its assessment, and the name and EC examination certificate of the notifying body. Manufacturers of equipment intended for use in Europe should be able to provide this declaration of conformity (signifying compliance with a specified EC directive) to *AHJs* in the U.S. as well as Europe. In addition, such equipment should have a readily visible EC or CE (Conformité Européene, which translates to "European Conformity") marking (label) designating that the equipment complies with the EC 94/9 ATEX or other directive. Figure 2 shows the CE label. Hydrogen is a Group IIC gas in ATEX labels. Besides authorizing use of CE labels, the notified bodies maintain *listings* of the products for which they have issued EC directive *certifications*.

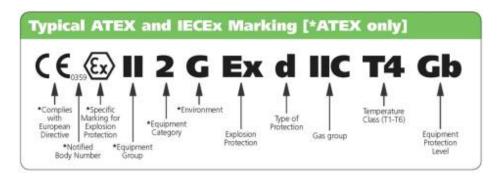


Figure 2. Typical CE ATEX label.

Many other countries have their own equipment *certification* and *listing* requirements. Some of these have been modeled after North American or European/ATEX or ISO standards and practices, but others were developed independently. International and national equipment *certification* standards applicable to hydrogen and fuel cell vehicle applications can be found at http://www.fuelcellstandards.com/vehicle apps.html.

The listing includes several Korean and Taiwanese standards as well as ISO and EC standards.

2.1.3 Non-recognized Certification Organizations

In addition to U.S. NRTLs and EC notified bodies, other independent organizations and agencies offer equipment *certification* services, sometimes with *listing* and *labeling* provisions. For example, there are some new organizations that have applied for NRTL recognition but have not yet received it. Many other testing laboratories can conduct standardized tests on products and issue reports documenting successful results of those tests. NIST (National Institute of Standards and Technology) Special Publication 903 lists over 100 of these laboratories. The ASTM Directory of Testing Laboratories lists over 1000 laboratories that conduct tests using at least one ASTM test method.

Unfortunately, there are also disreputable organizations and manufacturers that produce counterfeit labels for products. Many of the NRTLs have programs to identify and alert users to these counterfeit product labels, and they welcome inquiries by *AHJs* regarding counterfeit *listings* for a specific product.

2.1.4 Manufacturer Self-Certification

In some applications, a manufacturer may self-certify that its equipment has been manufactured and tested in compliance with a published standard or specification. For example, NEMA (National Electrical Manufacturers Association) allows electrical enclosure manufacturers to self-certify their products to at least some of the NEMA enclosure ratings. The certification is indicated by a NEMA label on the product without any indication of the certifying organization. This NEMA label is not an alternative to an independent listing organization's label for enclosures rated as explosion proof for flammable gas applications.

Another example of self-certification and self-labeling is the ATEX labeling of products for certain hazardous location atmospheres, including Zone 2, in which the flammable gas mixtures are unlikely to occur during normal operation, and if they did occur would do so only for short periods. Manufacturers

performing such self-declarations are required to produce and maintain a technical dossier including drawings, hazard analysis, and a user manual in the local language. Presumably, the pertinent European *AHJ* reviews this dossier before accepting the self-*certified* ATEX equipment for Zone 2 applications.

Since the ATEX/IEC flammable gas zone classification scheme for hazardous locations is recognized by the NEC as an alternative to the traditional Division 1 and Division 2 classification scheme, AHJs in the U.S. may encounter applications in which equipment has been self-certified for Zone 2 areas. In this case, the AHJ needs to check the Zone 2 classification designation using NEC Article 505 or NFPA 497 Zone 2 classification criteria. According to NFPA 497-2012, paragraph 5.3.3.2, this classification usually refers to areas in which flammable gases are used but which would become hazardous only in case of an accident or unusual operating conditions. If the area should be more appropriately classified as Zone 0 or Zone 1, then self-certification is not permitted, even by ATEX regulations. Even if the Zone 2 area designation is appropriate, the prudent AHJ should request and review the manufacturer's self-classification dossier, and possibly consult with an independent third party.

Chapter 3. Selected Definitions

Chapter 3. Selected Definitions

3.1 Introduction to Chapter 3

Definitions used by the various model codes that regulate the use of hydrogen in operations of interest are provided in this guide. The definitions for the terms that have been defined by one or more codes that have been included in Chapter 4 appear in Chapter 3. The reader is advised that the definition of like terms may be different between documents published by the ICC compared with those published by NFPA. In cases where the 2011 Edition of NFPA 2 is used, definitions may be different from those found in the 2016 Edition of the same document. In some cases, the 2016 Edition of NPFA 2 contains definitions not found within the 2011 Edition. For example, the term *hydrogen equipment enclosure* (HEE) was introduced in the 2016 Edition. In other cases, the definition for a term found in an earlier edition of a document has been changed with a new definition found in a later edition. Refer to the term *compressor* for an example. The definition in the 2011 Edition of NFPA 2 is similar to the definition in the 2016 Edition. When the 2011 Edition of the document is being used as the regulatory document, the use of the 2011 definition is appropriate as this definition has been harmonized with the 2011 publication. The user may find little difference between the two definitions, but from a regulatory standpoint the harmonized definitions should be used.

Defined terms appear in italics to indicate that a definition for the term can be found within this guide. The reader should refer to the definitions used in Chapter 3 appropriate to the code being applied when referring to the use of the term within the context of Chapter 4, keeping in mind that Chapter 3 does not contain a complete set of definitions as found in the code; rather, the definitions included are those pertinent to application to those sections of the code referenced or as they may appear in the accompanying narrative and explanatory material.

<u>Definition</u>	Source Document
APPLIANCE. A device or apparatus that is manufactured and designed to utilize energy and for which this code provides specific requirements.	2015 IMC 2015 IRC
APPROVED. Acceptable to the authority having jurisdiction (AHJ).	2011 & 2016 NFPA 2
APPROVED. Acceptable to the building official.	2015 IRC
APPROVED. Acceptable to the fire code official.	2015 IFC
ATTENDED SELF-SERVICE MOTOR FUEL DISPENSING FACILITY. A motor fuel dispensing facility that has an attendant or employee on duty whenever the facility is open for business. The attendant or employee on duty does not typically dispense motor fuels into fuel tanks or <i>containers</i> . The customer or vehicle operator usually conducts the dispensing.	2011 & 2016 NFPA 2

<u>Definition</u>	Source Document
AUTHORITY HAVING JURISDICTION (AHJ). An organization, office, or individual responsible for enforcing the requirements of a code or standard, or for <i>approving</i> equipment, materials, an installation, or a procedure.	2011 & 2016 NFPA 2
AUTOMATIC EMERGENCY SHUTOFF VALVE. A designated <i>fail-safe</i> automatic closing valve designed to shut off the flow of gases or liquids that is initiated by a control system where the control system is activated by either manual or automatic means.	2016 NFPA 2
BULK GAS SYSTEM. A system in which <i>compressed gas</i> is delivered, stored, and discharged in the gaseous form to a <i>piping system</i> . The threshold quantity used to define a <i>bulk gas system</i> is determined based on material-specific requirements. The <i>compressed gas system</i> terminates at the point where <i>compressed gas</i> at service pressure first enters the distribution <i>piping system</i> .	2013 NFPA 55
BULK GAS SYSTEM. A system in which <i>compressed gas</i> is delivered, stored, and discharged in the gaseous form to a <i>piping system</i> . The threshold quantity used to define a <i>bulk gas system</i> is determined based on material-specific requirements. The <i>compressed gas</i> system terminates at the source valve.	2016 NFPA 55
BULK HYDROGEN COMPRESSED GAS SYSTEM. An assembly of equipment that consists of, but is not limited to, storage <i>containers</i> , <i>pressure regulators</i> , <i>pressure relief devices</i> , <i>compressors</i> , manifolds, and <i>piping</i> , a storage capacity of more than 400 scf (11 m³) of compressed hydrogen gas, including unconnected reserves on hand at the site, and that terminates at the source valve.	2011 NFPA 2
BULK HYDROGEN COMPRESSED GAS SYSTEM. An assembly of equipment that consists of, but is not limited to, storage <i>containers</i> , <i>pressure regulators</i> , <i>pressure relief devices</i> , <i>compressors</i> , manifolds, and <i>piping</i> , a storage capacity of more than 5000 scf (141.6 Nm³) of compressed hydrogen gas and that terminates at the source valve.	2013 NFPA 55
BULK HYDROGEN COMPRESSED GAS SYSTEM. A GH_2 system with a storage capacity of more than 5000 scf (141.6 Nm^3) of compressed hydrogen gas.	2016 NFPA 55 2016 NFPA 2
BULK LIQUEFIED HYDROGEN GAS SYSTEM. An assembly of equipment that consists of, but is not limited to, storage <i>containers</i> , <i>pressure regulators</i> , <i>pressure relief devices</i> , vaporizers, liquid pumps, <i>compressors</i> , manifolds, and <i>piping</i> , with a storage capacity of more than 39.7 gal (150 L) of liquefied hydrogen, including unconnected reserves on hand at the site, that terminates at the source valve.	2011 NFPA 2

<u>Definition</u>	Source Document
BULK LIQUEFIED HYDROGEN SYSTEM. An assembly of equipment that consists of, but is not limited to, storage <i>containers</i> , <i>pressure regulators</i> , <i>pressure relief devices</i> , vaporizers, liquid pumps, <i>compressors</i> , manifolds, and <i>piping</i> , with a storage capacity of more than 39.7 gal (150 L) of liquefied hydrogen that terminates at the source valve.	2013 NFPA 55 2016 NFPA 2
LIQUEFIED HYDROGEN SYSTEM. An assembly of equipment that consists of, but is not limited to, storage <i>containers</i> , <i>pressure regulators</i> , <i>pressure relief devices</i> , vaporizers, liquid pumps, <i>compressors</i> , manifolds, and <i>piping</i> and that terminates at the source valve.	2016 NFPA 2
CANOPY. A permanent structure or architectural projection of rigid construction over which a covering is attached that provides weather protection, identity, or decoration.	2016 NFPA 2
CATHODIC PROTECTION. A technique to resist the corrosion of a metal surface by making the surface the cathode of an electrochemical cell.	2011 & 2016 NFPA 2
CATHODIC PROTECTION TESTER. A person who demonstrates an understanding of the principles and measurements of all common types of <i>cathodic protection</i> systems applicable to metal <i>piping</i> and <i>container</i> systems and who has education and experience in soil resistivity, stray current, structure-to-soil potential, and component electrical isolation measurements of metal <i>piping</i> and <i>container</i> systems.	2011 & 2016 NFPA 2
CERTIFIED . Approved or endorsed authoritatively.	2012 NFPA 1125
CERTIFIED. A formally stated recognition and <i>approval</i> of an acceptable level of competency, acceptable to the <i>AHJ</i> .	2013 NFPA 52 (See 2011 NFPA 2:10.2.1.1)
CERTIFIED . Officially <i>approved</i> as having met a standard.	Webster's Collegiate Dictionary, 11 th
to attest authoritatively: as	Edition
a: confirmb: to present in formal communicationc: to attest as being true or as represented or as meeting a standard	
COMBUSTIBLE GAS DETECTOR. An instrument that samples the local atmosphere and indicates the presence of ignitable vapors or gases within the flammable or explosive range expressed as a volume percent in air.	2015 IFC

Definition

Source Document

COMPRESSED GAS. A material, or mixture of materials that:

2015 IFC

- 1. Is a gas at 68°F (20°C) or less at 14.7 psia (101 kPa) of pressure; and
- 2. Has a *boiling point* of 68°F (20°C) or less at 14.7 psia (101 kPa) which is either liquefied, nonliquefied or in solution, except those gases which have no other *health* or *physical-hazard* properties are not considered to be compressed until the pressure in the packaging exceeds 41 psia (282 kPa) at 68°F (20°C).

The states of a *compressed gas* are categorized as follows:

- 1. Nonliquefied *compressed gases* are gases, other than those in solution, which are in a packaging under the charged pressure and are entirely gaseous at a temperature of 68°F (20°C).
- 2. Liquefied *compressed gases* are gases that, in a packaging under the charged pressure, are partially liquid at a temperature of 68°F (20°C).
- 3. *Compressed gases* in solution are nonliquefied gases that are dissolved in a solvent.
- 4. Compressed gas mixtures consist of a mixture of two or more compressed gases contained in a packaging, the hazard properties of which are represented by the properties of the mixture as a whole.

<u>Definition</u>	Source Document
COMPRESSED GAS. A material, or mixture of materials, that (1) is a gas at 68°F (20°C) or less at 14.7 psia (101.3 kPa) of pressure, and (2) has a boiling point of 68°F (20°C) or less at 14.7 psia (101.3 kPa) that is either liquefied, nonliquefied, or in solution, except those gases that have no other health or <i>physical hazard</i> properties are not considered to be compressed until the pressure in the packaging exceeds 41 psia (282.5 kPa) at 68°F (20°C).	2011 NFPA 2
COMPRESSED GAS. A material, or mixture of materials, that (1) is a gas at 68°F (20°C) or less at an absolute pressure of 14.7 psi (101.3 kPa), and (2) has a boiling point of 68°F (20°C) or less at an absolute pressure of 14.7 psi (101.3 kPa) and that is either liquefied, nonliquefied, or in solution, except those gases that have no other health or <i>physical hazard</i> properties are not considered to be <i>compressed gases</i> until the pressure in the packaging exceeds an absolute pressure of 40.6 psi (280 kPa) at 68°F (20°C).	2016 NFPA 2
COMPRESSED GAS CONTAINER. A <i>pressure vessel</i> designed to hold <i>compressed gas</i> at an absolute pressure greater than 1 atmosphere at 68°F (20°C) that includes <i>cylinders</i> , <i>containers</i> , and tanks.	2011 & 2016 NFPA 2
COMPRESSED GAS SYSTEM. An assembly of equipment designed to contain, distribute, or transport <i>compressed gases</i> .	2011 & 2016 NFPA 2
COMPRESSED GAS SYSTEM. An assembly of equipment designed to contain, distribute, or transport <i>compressed gases</i> . It can consist of a <i>compressed gas container</i> or <i>containers</i> , reactors and appurtenances, including pumps, <i>compressors</i> , and connecting <i>piping</i> and tubing.	2015 IFC
COMPRESSOR. A device used for increasing the pressure and the density of a gas.	2011 NFPA 2
COMPRESSOR. A mechanical device used to increase the pressure and the resultant density of a gas through the act of compression.	2016 NFPA 2
CONTAINER. A vessel of 60 gallons (227 L) or less in capacity used for transporting or storing hazardous materials. Pipes, <i>piping systems</i> , engines and engine fuel tanks are not considered to be <i>containers</i> .	2015 IFC
CONTAINER. A vessel, such as a <i>cylinder</i> , <i>portable tank</i> , or <i>stationary tank</i> , that varies in shape, size, and material of construction.	2011 & 2016 NFPA 2
CONSTANTLY ATTENDED LOCATION. A designated location at a facility staffed by trained personnel on a continuous basis where alarm or supervisory signals are monitored and facilities are provided for notification of the fire department or other emergency services.	2015 IFC

<u>Definition</u>	Source Document
CORROSION EXPERT . A person who, by reason of knowledge of the physical sciences and the principles of engineering acquired through professional education and related practical experience, is qualified to engage in the practice of corrosion control of <i>container</i> systems.	2011 & 2016 NFPA 2
CRYOGENIC CONTAINER. A cryogenic vessel of any size used for the transportation, handling or storage of <i>cryogenic fluids</i> .	2015 IFC
CRYOGENIC FLUID. A fluid with a boiling point lower than -130° F (-90° C) at an absolute pressure of 14.7 psi (101.3 kPa).	2011 & 2016 NFPA 2
CRYOGENIC FLUID. A fluid having a boiling point lower than -130°F (-89.9°C) at 14.7 pounds per square inch atmosphere (psia) (an absolute pressure of 101.3 kPa).	2015 IFC
CYLINDER. A <i>pressure vessel</i> designed for absolute pressures higher than 40 psi (276 kPa) and having a circular cross section. It does not include a <i>portable tank</i> , multiunit tank car tank, cargo tank, or tank car.	2011 & 2016 NFPA 2 2015 IFC
DEFUELING. The controlled discharge of hydrogen from vehicle fuel storage tank systems according to the vehicle manufacturer's instructions, utilizing a nozzle or port supplied by the vehicle or test system manufacturer and equipment that has been <i>listed</i> and <i>labeled</i> , or <i>approved</i> for the intended use.	2016 NFPA 2
DWELLING UNIT. A single unit providing complete, independent living facilities for one or more persons, including permanent provisions for living, sleeping, eating, cooking, and sanitation.	2015 IMC
ENVIRONMENTAL AIR. Air that is conveyed to or from occupied areas through ducts which are not part of the heating or air-conditioning system, such as <i>ventilation</i> for human usage, domestic kitchen range exhaust, bathroom exhaust, domestic clothes dryer exhaust, and parking garage exhaust.	2015 IMC
EXCESS FLOW CONTROL. A <i>fail-safe</i> system or other <i>approved</i> means designed to shut off flow caused by a rupture in pressurized <i>piping systems</i> .	2011 & 2016 NFPA 2 2015 IFC
EXPLOSION CONTROL. A means of [either] preventing an explosion through the use of explosion suppression, fuel reduction, or oxidant reduction systems or a means to prevent the structural collapse of a building in the event of an explosion through the use of deflagration venting, barricades, or related construction methods.	2011 & 2016 NFPA 2

<u>Definition</u>	Source Document
FAIL-SAFE. A design condition incorporating a feature for automatically counteracting the effect of an anticipated possible source of failure; also, a design condition eliminating or mitigating a hazardous condition by compensating automatically for a failure or malfunction.	2015 IFC
FAIL-SAFE. A design arrangement incorporating one or more features that automatically counteracts the effect of an anticipated source of failure or which includes a design arrangement that eliminates or mitigates a hazardous condition by compensating automatically for a failure or malfunction.	2011 & 2016 NFPA 2
FIRE CODE. The fire prevention code adopted by the jurisdiction.	2016 NFPA 2
FLAMMABLE CRYOGENIC FLUID. A <i>cryogenic fluid</i> that forms flammable mixtures in air when in its vapor state.	2016 NFPA 2 & NFPA 55
FLAMMABLE GAS. A material which is a gas at 68°F (20°C) or less at 14.7 pounds per square inch atmosphere (psia) (101 kPa) of pressure [a material that has a boiling point of 68°F (20°C) or less at 14.7 psia (101 kPa)] which:	2015 IFC
1. Is ignitable at 14.7 psia (101 kPa) when in a mixture of 13 percent or less by volume with air; or	
2. Has a flammable range at 14.7 psia (101 kPa) with air of not less than 12 percent, regardless of the lower limit.	
The limits specified shall be determined at 14.7 psi (101 kPa) of pressure and a temperature of 68°F (20°C) in accordance with ASTM E 681.	
FLAMMABLE GAS. A material that is a <i>gas</i> at 68°F (20°C) or less at an absolute pressure of 14.7 psi (101.3 kPa), that is ignitable at an absolute pressure of 14.7 psi (101.3 kPa) when in a mixture of 13 percent or less by volume with air, or that has a flammable range at an absolute pressure of 14.7 psi (101.3 kPa) with air of at least 12 percent, regardless of the lower limit	2011 & 2016 NFPA 2
FLAMMABLE LIQUID (Class I). Any liquid having a closed-cup flash point not exceeding 100°F (37.8°C).	2011 & 2016 NFPA 2
FLAMMABLE LIQUID. A liquid having a closed cup flash point below 100°F (38°C). Flammable liquids are further categorized into a group known as Class I liquids. The Class I category is subdivided as follows:	2015 IFC
Class IA. Liquids having a flash point below 73°F (23°C) and having a <i>boiling</i> point below 100°F (38°C).	

<u>Definition</u>	Source Document
Class IB. Liquids having a <i>flash point</i> below 73°F (23°C) and having a <i>boiling point</i> at or above 100°F (38°C).	
Class IC. Liquids having a <i>flash point</i> at or above 73°F (23°C) and below 100°F (38°C).	
The category of <i>flammable liquids</i> does not include <i>compressed gases</i> or <i>cryogenic fluids</i> .	
FLAMMABLE VAPOR OR FUMES. Mixtures of gases in air at concentrations equal to or greater than the LFL and less than or equal to the upper flammability limit (UFL).	2015 IMC
FLAMMABLE VAPORS OR FUMES. The concentration of flammable constituents in air that exceeds 25 percent of their <i>lower flammable limit (LFL)</i> .	2015 IFC
FLOOD HAZARD AREA. The greater of the following two areas:	2015 IBC
1. The area within a flood plain subject to a 1-percent or greater chance of flooding in any year.	
2. The area designated as a <i>flood hazard area</i> on a community's flood hazard map, or otherwise legally designated.	
FUEL CELL CARTRIDGE. A removable article that contains and supplies fuel to the micro fuel cell power unit or internal reservoir.	2011 & 2016 NFPA 2
FUEL CELL POWER SYSTEM. A generator system that converts the chemical energy of reactants (a fuel and oxidant) by an electrochemical process to electric energy (direct current or alternating current electricity) and thermal energy.	2011 & 2016 NFPA 2
FUEL SUPPLY CONTAINER. A <i>container</i> mounted on a vehicle to store liquid hydrogen (LH_2) or GH_2 as the fuel supply to the vehicle.	2011 & 2016 NFPA 2
FUELING NOZZLE. A mating device at the refueling station, including shutoff valves, that connects the fueling dispenser hose to the vehicle fuel filling system receptacle for the transfer of liquid or vapor.	2011 & 2016 NFPA 2
GAS DETECTION SYSTEM. One or more sensors capable of detecting hydrogen at specified concentrations and activating alarms and safety systems.	2011 & 2016 NFPA 2

<u>Definition</u>	Source Document
GAS DETECTION SYSTEM, CONTINUOUS. A <i>gas detection system</i> where the analytical instrument is maintained in continuous operation and sampling is performed without interruption. Analysis is allowed to be performed on a cyclical basis at intervals not to exceed 30 minutes.	2015 IFC
GASEOUS HYDROGEN SYSTEM. An assembly of <i>piping</i> , devices, and apparatus designed to generate, store, contain, distribute, or transport a nontoxic, gaseous hydrogen containing mixture having at least 95-percent hydrogen gas by volume and not more than 1-percent oxygen by volume. <i>Gaseous hydrogen systems</i> consist of items such as <i>compressed gas containers</i> , reactors and appurtenances, including <i>pressure regulators</i> , <i>pressure relief devices</i> , manifolds, pumps, <i>compressors</i> and interconnecting <i>piping</i> and tubing and controls.	2015 IBC 2015 IFC 2015 IFGC
GASEOUS HYDROGEN SYSTEM. A system in which hydrogen is delivered, stored, and discharged in the gaseous form to a <i>piping system</i> . The <i>gaseous hydrogen system</i> terminates at the point where hydrogen at service pressure first enters the distribution <i>piping</i> .	2011 NFPA 2
GASEOUS HYDROGEN SYSTEM. An assembly of equipment that consists of, but is not limited to, storage <i>containers</i> , <i>pressure regulators</i> , <i>pressure relief devices</i> , <i>compressors</i> , manifolds, and <i>piping</i> and that terminates at the source valve.	2016 NFPA 2
GH₂. Hydrogen in the gas phase.	2011 NFPA 2
HAZARDOUS LOCATION. Any location considered to be a fire hazard for <i>flammable vapors</i> , dust, combustible fibers or other highly combustible substances. The location is not necessarily categorized in the International Building Code as a high-hazard use group classification.	2015 IMC
HEALTH HAZARD MATERIAL. A chemical or substance classified as a toxic, highly toxic, or corrosive material in accordance with definitions set forth in this code.	2011 & 2016 NFPA 2
HEALTH HAZARD. A classification of a chemical for which there is statistically significant evidence that acute or chronic health effects are capable of occurring in exposed persons. The term <i>health hazard</i> includes chemicals that are toxic, highly toxic, and <i>corrosive</i> .	2015 IFC
HYDROGEN EQUIPMENT ENCLOSURE (HEE). A prefabricated area designed to protect hydrogen equipment that is confined by at least 3 walls, not routinely occupied, and has a total area less than 450 ft ² (41.8 m ²)	2016 NFPA 2
HYDROGEN FUEL GAS ROOM. A room or space that is intended exclusively to house a <i>gaseous hydrogen system</i> .	2015 IBC 2015 IFC 2015 IFGC

<u>Definition</u>	Source Document
HYDROGEN-GENERATING APPLIANCE. A self-contained package or factory-matched packages of integrated systems for generating gaseous hydrogen. <i>Hydrogen-generating appliances</i> utilize electrolysis, reformation, chemical or other processes to generate hydrogen.	2015 IFGC 2015 IRC
LABELED. Equipment or materials to which has been attached a label, symbol, or other identifying mark of an organization that is acceptable to the <i>authority having jurisdiction</i> and concerned with product evaluation, that maintains periodic inspection of production of <i>labeled</i> equipment or materials, and by whose <i>labeling</i> the manufacturer indicates compliance with appropriate standards or performance in a specified manner.	2011 & 2016 NFPA 2
LABELED. Equipment, materials or products to which have been affixed a label, seal, symbol or other identifying mark of a nationally recognized testing laboratory, <i>approved</i> agency or other organization concerned with product evaluation that maintains periodic inspection of the production of the <i>labeled</i> items and whose <i>labeling</i> indicates either that the equipment, material or product meets identified standards or has been tested and found suitable for a specified purpose.	2015 IFC
LH ₂ . Hydrogen in the liquid phase.	2011 & 2016 NFPA 2
LIQUEFIED HYDROGEN (LH₂) SYSTEM. An assembly of equipment that consists of, but is not limited to, storage <i>containers</i> , <i>pressure regulators</i> , <i>pressure relief devices</i> , vaporizers, liquid pumps, <i>compressors</i> , manifolds, and <i>piping</i> and that terminates at the <i>source valve</i> .	2016 NFPA 2
LISTED. Equipment, materials, or services included in a list published by an organization that is acceptable to the <i>authority having jurisdiction</i> and concerned with evaluation of products or services, that maintains periodic inspection of production of <i>listed</i> equipment or materials or periodic evaluation of services, and whose <i>listing</i> states that either the equipment, material, or service meets appropriate designated standards or has been tested and found suitable for a specified purpose.	2011 & 2016 NFPA 2
LISTED. Equipment, materials, products or services included in a list published by an organization acceptable to the [insert applicable code official] and concerned with evaluation of products or services that maintains periodic inspection of production of <i>listed</i> equipment or materials or periodic evaluation of services and whose <i>listing</i> states either that the equipment, material, product or service meets identified standards or has been tested and found suitable for a specified purpose.	2015 IBC 2015 IFC 2015 IMC 2015 IRC

<u>Definition</u>	Source Document
LISTED. For the purposes of this Code (B31), describes a material or component which conforms to a specification in Appendix A, Appendix B, or Appendix K or to a standard in Table 326.1, A326.1, or K326.1.	1999 through 2000 Addenda B31.3
LOWER FLAMMABLE LIMIT (LFL). The minimum concentration of vapor in air at which propagation of flame will occur in the presence of an ignition source. The <i>LFL</i> is sometimes referred to as "LEL" or "lower explosive limit."	2015 IBC 2015 IFC
MAJOR REPAIR GARAGE. Hydrogen Fuel Cell Vehicle. A building or portions of a building for major repairs, such as work on the hydrogen storage system, the fuel cell system, the propulsion system, and repairs that require <i>defueling</i> of the hydrogen fuel cell vehicle, and maintenance or repairs that require open-flame cutting or welding.	2016 NFPA 2
METAL HYDRIDE. A generic name for compounds composed of metallic element(s) and hydrogen.	2011 & 2016 NFPA 2 2015 IFC
METAL HYDRIDE STORAGE SYSTEM. A closed system consisting of a group of components assembled as a package to contain metal-hydrogen compounds for which there exists an equilibrium condition where the hydrogen absorbing metal alloy(s), hydrogen gas and the metal-hydrogen compound(s) coexist and where only hydrogen gas is released from the system in normal use.	2015 IFC
MOTOR FUEL DISPENSING FACILITY. That portion of a property where motor fuels are stored and dispensed from fixed equipment into the fuel tanks of motor vehicles or marine craft or into <i>approved containers</i> , including all equipment used in connection therewith.	2011 & 2016 NFPA 2
NATURAL VENTILATION. The flow of air or gases created by the difference in the pressures or gas densities between the outside and inside of a vent, room, or space.	2016 NFPA 2
NON-BULK FLAMMABLE GAS SYSTEM. A system consisting of <i>cylinders</i> or other storage systems, with each individual set of connected <i>cylinders</i> having less than 5000 scf (141.6 Nm ³).	2016 NFPA 2
NORMAL CUBIC METER (Nm³) OF GAS. A cubic meter of gas at an absolute pressure of 14.7 psi (101.3 kPa) and a temperature of 70°F (21°C).	2016 NFPA 2
OUTDOOR CONTROL AREA. An outdoor area that contains hazardous materials in amounts not exceeding the maximum allowable quantities of Table 5003.1.1(3) or Table 5003.1.1(4).	2015 IFC

<u>Definition</u>	Source Document
PHYSICAL HAZARD MATERIAL. A chemical or substance classified as a combustible liquid, explosive, flammable cryogen, <i>flammable gas</i> , <i>flammable liquid</i> , flammable solid, organic peroxide, oxidizer, oxidizing cryogen, pyrophoric, unstable (reactive), or water-reactive material.	2011 & 2016 NFPA 2
PHYSICAL HAZARD. A chemical for which there is evidence that it is a combustible liquid, cryogenic fluid, explosive, flammable (solid, liquid or gas), organic peroxide (solid or liquid), oxidizer (solid or liquid), oxidizing gas, pyrophoric (solid, liquid or gas), unstable (reactive) material (solid, liquid or gas) or water-reactive material (solid or liquid).	2015 IFC
PIPING. Where used in this code, <i>piping</i> refers to either pipe or tubing, or both.	2015 IFGC
Pipe. A rigid conduit of iron, steel, copper, brass or plastic.	
Tubing. Semi rigid conduit of copper, aluminum, plastic or steel.	
PIPING SYSTEM. All fuel <i>piping</i> , valves and fittings from the outlet of the <i>point</i> of delivery to the outlets of the appliance shutoff valves.	2015 IFGC
PIPING SYSTEM. Interconnected <i>piping</i> consisting of mechanical components suitable for joining or assembly into pressure-tight fluid-containing system. Components include pipe, tubing, fittings, flanges, bolting, valves, and devices such as expansion joints, flexible joints, pressure hoses, in-line portions of instruments, and wetted components other than individual pieces or stages of equipment.	2016 NFPA 2
PORTABLE FUEL CELL APPLIANCE. A fuel cell generator of electricity, which is not fixed in place. A <i>portable fuel cell appliance</i> utilizes a cord and plug connection to a grid-isolated load and has an integral fuel supply.	2015 IMC
PORTABLE TANK. Any packaging over 60 U.S. gal (227.1 L) capacity designed primarily to be loaded into or on, or temporarily attached to, a transport vehicle or ship and equipped with skids, mountings, or accessories to facilitate handling of the tank by mechanical means.	2011 & 2016 NFPA 2
PRE-ENGINEERED AND MATCHED MODULAR COMPONENTS FUEL CELL POWER SYSTEM. A <i>fuel cell power system</i> that has components that are assembled in a factory in separate modules, such as the fuel cell [power system] stack, <i>reformer</i> , and inverter.	2011 & 2016 NFPA 2
PRESSURE REGULATOR. A device, either adjustable or nonadjustable, for controlling and maintaining, within acceptable limits, a uniform outlet pressure.	2011 & 2016 NFPA 2

<u>Definition</u>	Source Document
PRESSURE RELIEF DEVICE. A device designed to open to prevent a rise of internal pressure in excess of a specified value.	2011 & 2016 NFPA 2
PRESSURE VESSEL. A <i>container</i> or other component designed in accordance with the ASME <i>Boiler and Pressure Vessel Code</i> or CSA B51, <i>Boiler, Pressure Vessel and Pressure Piping Code</i> .	2011 & 2016 NFPA 2
PRESSURE VESSEL. A closed vessel designed to operate at pressures above 15 psig (103 kPa).	2015 IFC
PURGING. A method used to free the internal volume of a <i>piping system</i> of unwanted contents that results in the existing contents being removed or replaced.	2016 NFPA 2
QUALIFIED CERTIFYING ORGANIZATION. A laboratory designated by the U.S. Department of Labor's OSHA as an NRTL or other organization <i>approved</i> by the <i>authority having jurisdiction</i> .	This guide
QUALIFIED INDIVIDUAL. An individual knowledgeable in the hazards of compressed gases and cryogenic fluids through training and work experience.	2011 & 2016 NFPA 2
QUALIFIED PERSON. A person who, by possession of a recognized degree, certificate, professional standing, or skill, and who, by knowledge, training, and experience, has demonstrated the ability to deal with problems relating to a particular subject matter, work, or project.	2011 & 2016 NFPA 2
REGISTERED DESIGN PROFESSIONAL. An architect or engineer, registered or licensed to practice professional architecture or engineering, as defined by the statutory requirements of the professional registration laws of the state in which the project is to be constructed.	2015 IFC
REFORMER. An assembly of equipment that can be used to produce hydrogen gas from hydrocarbons or other hydrogen-containing fuel, usually at high temperature and usually in the presence of a catalyst. The gaseous stream consists principally of a mixture of hydrogen and carbon monoxide.	2011 & 2016 NFPA 2
REMOTELY LOCATED, MANUALLY ACTIVATED SHUTDOWN CONTROL. A control system that is designed to initiate shutdown of the flow of gas or liquid that is manually activated from a point located some distance from the delivery system.	2016 NFPA 2
REPAIR GARAGE. A building, structure or portion thereof used for servicing or repairing motor vehicles.	2015 IBC, IFC

<u>Definition</u>	Source Document
REPAIR GARAGES. Buildings and structures used for service and repair operations in connection with self-propelled GH_2 and LH_2 fueled vehicles (including, but not limited to, passenger automobiles, buses, trucks and tractors).	2011 NFPA 2
SAFETY DEVICE [FURNACES]. An instrument, a control, or other equipment that acts, or initiates action, to cause the furnace to revert to a safe condition in the event of equipment failure or other hazardous event.	2011 & 2016 NFPA 2
SELF-SERVICE MOTOR FUEL DISPENSING FACILITY. That portion of <i>motor fuel-dispensing facility</i> where liquid motor fuels are dispensed from fixed <i>approved</i> dispensing equipment into the fuel tanks of motor vehicles by persons other than a motor fuel-dispensing facility attendant.	2015 IFC
STATIONARY FUEL CELL POWER PLANT. A self-contained package or factory-matched packages which constitute an automatically operated assembly of integrated systems for generating useful electrical energy and recoverable thermal energy that is permanently connected and fixed in place.	2015 IMC 2015 IRC
STATIONARY TANK. Packaging designed primarily for stationary installations not intended for loading, unloading or attachment to a transport vehicle as part of its normal operation in the process of use. It does not include <i>cylinders</i> having less than a 1,000-pound (454 kg) water capacity.	2015 IFC
TANK, PORTABLE. Any packaging over 60 U.S. gal (227.1 L) capacity designed primarily to be loaded into or on, or temporarily attached to, a transport vehicle or ship and equipped with skids, mountings, or accessories to facilitate handling of the <i>tank</i> by mechanical means.	2011 & 2016 NFPA 2
THIRD-PARTY REVIEWER. A <i>third-party reviewer</i> is a person or group of persons chosen by the <i>AHJ</i> to review proposed performance-based designs. Qualifications of the <i>third-party reviewer</i> should include experience, education, and credentials that demonstrate knowledgeable and responsible use of applicable models and methods.	2011 & 2016 NFPA 2
For performance-design options See Annex Note A.5.1.5	
UNATTENDED SELF-SERVICE MOTOR FUEL DISPENSING FACILITY. A motor fuel dispensing facility that has no attendant or employee on duty. The customer or vehicle operator conducts the dispensing operation. This includes coin, currency, membership card, and credit card dispensing operations.	2011 & 2016 NFPA 2
USE, AREA. A location inside or outside of a building or structure where the material placed into use is situated.	2016 NFPA 2

<u>Definition</u>	Source Document
VENTILATION. The natural or mechanical process of supplying conditioned or	2015 IBC
unconditioned air to, or removing such air from, any space.	2015 IMC

HYDROGEN EQUIPMENT CERTIFICATION GUIDE

Chapter 4. Guidance and Explanation

Chapter 4. Guidance and Explanation

4.1 Introduction to Chapter 4

Explanation, interpretation, and guidance is provided to the reader to aid and assist the user in gaining further insight into the requirements of the codes applicable to a given design. Applicable requirements of the model codes have been limited to the codes published by the ICC and NFPA at this time. The codes published by IAPMO have not been included in this DRAFT. The provisions of Chapter 4 within the scope of this guide have been limited to the requirements of the designated code where the code incorporates the use of the terms approved, certified, listed or labeled. Narrative in discussion and recommendations are based on opinions expressed by the HSP. They are included to aid the users of this guide with the proper interpretation and application of the code. The requirements are organized on a code-by-code basis for those individual codes that establish requirements.

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NFPA 2

Chapter 4 General Fire Safety Requirements

Section	Requirement 2011	Requirement 2016	Narrative	Required References
4.10 Release of				
GH ₂ or LH ₂				
4.10.4	Notification of Unauthorized	Notification of Unauthorized	Emergency procedures are normally developed in accordance with	
	Discharges . The fire	Discharges . The fire	requirements of the <i>authority having jurisdiction (AHJ)</i> . An	
	department shall be notified	department shall be notified	unauthorized discharge is a discharge other than those required for	
	immediately or in accordance	immediately or in accordance	normal operation of the system. For example, a rupture disk that	
	with approved emergency	with <i>approved</i> emergency	releases the contents of a liquid storage system to protect against a	
	procedures when an	procedures when an	major failure of the storage vessel is not considered part of normal	
	unauthorized discharge	unauthorized release	system operation. Conversely, the release of gaseous hydrogen from a	
	becomes reportable under	becomes reportable under	tank of liquid hydrogen due to the normal warming of the liquid is part	
	state, federal, or local regulations. [1:60.1.8.4]	state, federal, or local regulations. [400:6.1.3.4]	of the normal operation of a liquid system.	
			In some communities there are requirements for reporting even small	
			releases if they have consequences of an environmental nature or to	
			personnel, or an impact on the public. Most small outdoor hydrogen	
			releases do not satisfy the criteria of having negative impacts and	
			therefore are likely not required to be reported.	
4.12 Ignition Source Controls				
4.12.3	Energy-Consuming	Energy-Consuming	The requirements for ignition source control are general or	
	Equipment. Energy-	Equipment. Energy-	fundamental requirements identified in Section 4.12. There are three	
	consuming equipment shall	consuming equipment with	primary sources of ignition, including:	
	be <i>listed</i> or <i>approved</i> for use	the potential to serve as a		
	with $[GH_2]$ or $[LH_2]$.	source of ignition shall be	4.12.1 Smoking	
		<i>listed</i> or <i>approved</i> for use	4.12.2 Open Flames and High-Temperature Devices, and	
		with $[GH_2]$ or $[LH_2]$.	4.12.3 Energy-Consuming Equipment.	
		[400.6.1.5.3]		
			Energy-consuming equipment has not been defined by the code and	
			can include an array of powered and non-powered equipment. The	

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Section	Requirement 2011	Requirement 2016	Narrative	Required References
			most common equipment will likely be powered equipment of some	
			sort where active ignition sources are more obvious than those found	
			on non-powered equipment. In either case the ignition of hydrogen is	
			the primary concern and those sources can be active or passive. As a	
			condition of <i>approval</i> , the <i>AHJ</i> may require that mechanical and process	
			equipment operated in areas where <i>flammable gases</i> are present be	
			evaluated to determine whether they can act as potential source for	
			ignition.	
I			In terms of power, a joule is a unit of energy equal to the work done	
			when a current of 1 ampere is passed through a resistance of 1 ohm for	
			1 second. The minimum ignition energy for hydrogen is 0.019	
			millijoules.	
			In addition to the requirements of Section 4.12, there are specific	
I			requirements for ignition source control found within the use-specific	
			sections of the code. An example would be the requirements for	
			ignition source control around hydrogen-cooled generators found in	
			15.3.2.1.3.	
I			As stated in each of the use-specific chapters of NFPA 2, when there is a	
			conflict between a fundamental requirement and a use-specific	
			requirement, the use-specific requirement applies.	
			In cases where the general requirements apply or when <i>listed</i>	
			equipment is not available, the use of unlisted equipment may be	
			approved by the AHJ under the requirements of Section 1.5 if	
			equivalency can be demonstrated. For the use of un <i>listed</i> equipment to	
			be <i>approved</i> , the owner's designee, i.e., the equipment manufacturer's	
			representative, must at a minimum provide technical documentation	
			that demonstrates 1) that the surface temperatures of parts likely to be	
			exposed to hydrogen are limited to a temperatures less than the	
			autoignition temperature of hydrogen, which conservatively is a	

Section	Requirement 2011	Requirement 2016	Narrative	Required References
			temperature of 500 °C, ¹ and 2) that electrically powered devices are in	
			accordance with the requirements for use in a hazardous (classified)	
			location as defined by the NEC, except that unclassified electrical	
			equipment may be permitted providing the owner's designee can	
			demonstrate that the equipment and the location in which it is	
			operated meet the requirements for an unclassified use to include the	
			area of operation as allowed by the NEC.	
4.14 Protection				
from Vehicular				
Damage				
4.14.1	When required, guard posts	When required, guard posts	The reference to Section 4.1.5 as it appeared in the 2011 Edition was an	
	or other <i>approved</i> means	in accordance with 4.14.1.2	editorial error, as Section 4.14 contains the provisions for protection	
	shall be provided to protect	or other <i>approved</i> means	against vehicular damage.	
	against physical damage in	shall be provided to protect		
	accordance with Section	against physical damage.	No special consideration is necessary when the design is coordinated	
	4.1.5.		with the requirements described in the referenced provision. Following	
			the prescriptive requirements as published should result in <i>approval</i> of	
			the proposed design.	2015 1-1
4.14.1.1	Guard posts or other	Guard posts or other	There are times when the use of guard posts to protect against	2015 International Fire
	approved means shall be	approved means shall be	vehicular damage would be inappropriate. An example is an indoor area	Code
	provided to protect the following where subject to	provided to protect the following where subject to	where vehicular traffic may be limited to vehicles operated by hand, electric carts, or powered equipment limited to forklifts. In such cases,	
	vehicular damage:	vehicular damage: (1)*	the use of guardrail systems, curbs, or other safeguards may be	
	[1:60.1.15.1]	Storage <i>tanks</i> and connected	suitable.	
	(1)* Storage <i>tanks</i> and	piping, valves, and fittings	suitable.	
	connected <i>piping</i> , valves, and	(2) Storage areas containing	In instances where other <i>approved</i> means are to be applied, the	
	fittings [1:60.1.15.1(1)]	tanks or portable containers	designer or the <i>AHJ</i> may consider the provisions of the 2015 IFC,	
	(2) Dispensing areas	except where the exposing	Section 312.3, which allows for the use of means commensurate with	
	[1:60.1.15(2)]	vehicles are powered	an anticipated impact.	
	(3) Use areas [1:60.1.15.1(3)]	industrial trucks used for	an anti-orpacea impacei	
	(5, 556 4.645 [1.00.1.15.1(5)]	transporting the $[GH_2 \text{ or } LH_2]$	Although not referenced by NFPA 2, the IFC could be acceptable as the	
		(3) Use areas	basis to determine equivalent means under the requirements of NFPA 2	
		[400.6.1.9.1]	Section 1.5, depending on the risk contemplated and the types of	

Section	Requirement 2011	Requirement 2016	Narrative	Required References
			vehicles that may be involved.	

Chapter 5 Performance-Based Option

Section	Requirement 2011	Requirement 2016	Narrative	Required References
5.1 General				
5.1.3* Approved Qualifications	The performance-based design shall be prepared by a person with qualifications acceptable to the <i>AHJ</i> . [1:5.1.3]	Approved Qualifications. The performance-based design shall be prepared by a person with qualifications acceptable to the AHJ. [1:5.1.3]	The requirement is asking that the qualifications of the party preparing the design be <i>approved</i> by the <i>AHJ</i> . Definitions are found in NFPA 2 for both <i>qualified individuals</i> and <i>qualified persons</i> . Both definitions use the terms, among others, training, knowledge, and experience. The informational annex note to Section 5.1.3 contained in NFPA 2 suggests that qualifications should include experience, education, and credentials that demonstrate knowledgeable and responsible use of applicable models and methods. ²	
5.1.4* Plan Submittal Documentation	When a performance-based design is submitted to the AHJ for review and approval, the owner shall document, in an approved format, each performance objective and applicable scenario, including any calculation methods or models used in establishing the proposed design's fire and life safety performance. [1:5.1.4]	When a performance-based design is submitted to the AHJ for review and approval, the owner shall document, in an approved format, each performance objective and applicable scenario, including any calculation methods or models used in establishing the proposed design's fire and life safety performance. [1:5.1.4]	Detailed information relative to the preparation of a performance-based design is in the form of an annex note to Section 5.1.4 to NFPA 1. The explanatory material is based on the use of <i>SFPE Engineering Guide to Performance-Based Fire Protection Analysis and Design of Buildings.</i> Following the steps outlined in the Annex note to Section 5.1.4 and use of the reference documents should result in the development of a format that will be able to be <i>approved</i> . The use of other formats can be <i>approved</i> , but the elements of consideration—to include performance objectives and design scenarios identified by the code—must be identified and reconciled to provide the <i>AHJ</i> with an approach that recognizes the concerns raised by the code. Reference to NFPA 1, <i>Fire Prevention Code</i> , will provide those that prepare and review	SFPE Engineering Guide to Performance-Based Fire Protection Analysis and Design of Buildings, Society of Fire Protection Engineers NFPA 1, Fire Code
5.1.5* The Independent Review	The AHJ shall be permitted to require an approved, independent third party to review the proposed design and provide an evaluation of	The AHJ shall be permitted to require an approved, independent third party to review the proposed design and provide an evaluation of	performance-based design with additional information and content. The term <i>third-party reviewer</i> is not defined in Chapter 3 of NFPA 2, but there is what could be considered a definition found in the annex note to Section 5.1.5 in Annex A. Refer to Section 3 of this guide for definitions. The <i>approval</i> of the independent third-party rests with the <i>AHJ</i> . It is not	

Section	Requirement 2011	Requirement 2016	Narrative	Required References
	the design to the AHJ at the	the design to the AHJ at the	unusual for owners or designers to want to employ the third-party	
	expense of the owner.	expense of the owner.	reviewer given the fact that the cost must be borne by the permittee,	
	[1:5.1.5]	[1:5.1.5]	the applicant, or the owner. Experience shows that the <i>third-party</i>	
			reviewer should report to the AHJ rather than the applicant, owner, or	
			designer to avoid putting the third-party in a position where the	
			payment of fees may exercise undue influence on the evaluation. It can	
			be appropriate for the evaluator to produce a DRAFT copy of an	
			evaluation report in order to receive comments from both the AHJ and	
			the applicant prior to issuance. In the final analysis, the third-party, as	
			the author of the report, has the sole responsibility for its content.	
			See the narrative in 5.1.11.	
5.1.8* Operations	An approved Operations and	An approved Operations and	The O&M manual may be prepared in concert with the instructions	
and Maintenance	Maintenance (O&M) Manual	Maintenance (O&M) Manual	provided by the SFPE Engineering Guide to Performance-Based Fire	
Manual	shall be provided by the	shall be provided by the	Protection Analysis and Design of Buildings, Society of Fire Protection	
	owner to the AHJ and the fire	owner to the AHJ and the fire	Engineers, Bethesda, MD 2000, as recommended in the Annex notes to	
	department [for review] and	department [for review] and	NFPA 2, Section 5.1.4 (Item 12).	
	shall be maintained at the	shall be maintained at the		
	facility in an approved	facility in an <i>approved</i>	Experience shows that a failure in performance-based design may be	
	location. [1:5.1.8]	location. [1:5.1.8]	caused by changes that occur either in the operating procedures or	
			facility design without evaluating the impact of the change on the	
			control strategy employed.	
			As demonstrated by the requirements of Section 5.1.3, performance-	
			based designs are highly specialized and unique designs that are likely	
			to be based on the use of modeling and risk assessment techniques	
			employed by persons with expertise related to the specific application.	
			As a result, the control strategy is based on careful application of	
			administrative controls, engineering controls, and construction features	
			provided by the design documents. The application of operation	
			procedures is an administrative control designed to recognize the	
			engineering controls and construction features of the design. A	
			performance-based design is dependent on carefully maintaining the	

Section	Requirement 2011	Requirement 2016	Narrative	Required References
			control strategy that was used in the creation of the design, as such a	
			design is tied to the specific application of controls that must be	
			maintained in perpetuity over the life of the project.	
			Storing the O&M manual maintained at the facility can be effective	
			when the manual and related documentation have been identified and	
			designed to work in conjunction with other required documentation.	
			One way in which this can be done is by having the document become	
			part of and referenced by the Hazardous Materials Management Plan	
			(HMMP) required by Section 4.9. See the comments in 5.1.9 below	
			regarding the unique character of performance-based design.	
			This same requirement can be an effective way in which to document	
			the use of alternate materials and methods, which can be incorporated	
			into the HMMP for reference and file purposes. In this way, the plan of	
			record and the required documentation will be maintained by those	
			responsible for facilities management, and the HMMP will be available	
			to the AHJ through the inspection process.	

Section	Requirement 2011	Requirement 2016	Narrative	Required References
5.1.9*	Where a performance-based	Where a performance-based	As indicated by the comments to 5.1.8 above pertinent to the O&M	
Information	design is <i>approved</i> and used,	design is <i>approved</i> and used,	manual, the incorporation of operating procedures into the HMMP will	
Transfer to the	the designer shall ensure that	the designer shall ensure that	provide a means to assist both the owner and the jurisdiction with the	
Fire Service	information regarding the	information regarding the	ongoing inspections and evaluation of the facility over time.	
	operating procedures of the	operating procedures of the		
	performance-based designed	performance-based designed	The unique character of a facility constructed with a performance-	
	fire protection system is	fire protection system is	based design requires special attention to ensure that the design basis	
	transferred to the owner and	transferred to the owner and	is maintained. Maintaining the design concepts and application intact	
	to the local fire service for	to the local fire service for	over the life of the facility or system requires a disciplined approach in	
	inclusion in the pre-fire plan.	inclusion in the pre-fire plan.	order to ensure that the unique aspects of control function as intended	
	[1:5.1.9]	[1:5.1.9]	and that the limitations of the design are understood by the owners	
			and operators of the facility as well as by the AHJ. All designs must be	
			maintained whether they are performance- or prescription-based.	
			Performance-based designs are one of a kind, and there is no published	
			list of requirements similar to those in a prescriptive design that may be	
			obvious to those inspecting the premises or involved with repairs to the	
			facility on a periodic basis. Maintaining the design documents and	
			design concept over the life of the facility should be an expectation of	
			the owner/operator and the AHJ alike.	
			If the performance-based design is abandoned or has not been	
			maintained intact, the AHJ may view the facility as non-conforming. In	
			such cases, the AHJ can revoke the owner's permit to operate. The AHJ	
			could, depending on the circumstances, determine that the facility has	
			not been maintained in accordance with the code and that as a result	
			an imminent hazard to life safety exists. In such cases, the code official	
			could determine that the facility should be modified by the application	
			of engineering controls and construction features that will bring the	
			facility into compliance with the current prescriptive code.	
			The <i>approval</i> of the design by the <i>AHJ</i> could stipulate the inclusion of the following additions to the HMMP including, but not limited to:	

	•	
		NFP

Section	Requirement 2011	Requirement 2016	Narrative	Required References
			 Operating procedures O&M manual Details of any special conditions, approvals, modifications, or any use of alternate materials and methods applicable to the facility as permitted 	
5.1.10.2.1	Any proposed changes or variations from the <i>approved</i> design shall be <i>approved</i> by the <i>AHJ</i> prior to the actual change. [1:5.1.10.2.1]	Any proposed changes or variations from the <i>approved</i> design shall be <i>approved</i> by the <i>AHJ</i> prior to the actual change. [1:5.1.10.2.1]	The requirement is intended to create a management of change procedure; however, changes in the administration of either the jurisdiction or the ownership of the facility can occur with the need for documentation and <i>approval</i> subject to being overlooked. The challenge for both the owner and the jurisdiction is to recognize the special nature of performance-based design for the facility that is designed to implement a studied and documented control strategy. Notations as to the special nature of the facility can be made on any Certificate of Occupancy issued by the jurisdiction, and if an annual permit process is established, the permits can reflect the presence of special conditions. See the narrative for 5.1.11.	
5.1.10.2.2	Any <i>approved</i> changes to the original design shall be maintained in the same manner as the original design. [1:5.1.10.2.2]	Any <i>approved</i> changes to the original design shall be maintained in the same manner as the original design. [1:5.1.10.2.2]	See the narratives for 5.1.10.2.1 and 5.1.11.	
5.1.11* Annual Certification	Where a performance-based design is <i>approved</i> and used, the property owner shall	Where a performance-based design is <i>approved</i> and used, the property owner shall	The responsibility for an <i>annual certification</i> is a joint responsibility of both the owner and the <i>AHJ</i> .	
	annually certify that the design features and systems have been maintained in accordance with the approved original performance-based design	annually <i>certify</i> that the design features and systems have been maintained in accordance with the <i>approved</i> original performance-based design	Experience shows that changing the <i>certification</i> creates the risk of <i>certification</i> becoming less and less meaningful. The <i>AHJ</i> may ask the owner to verify that the <i>certification</i> is based on a thorough review to <i>certify</i> that the design features and systems continue to be maintained in accordance with the <i>approved</i> design and that any modifications are in keeping with the intent of the design.	

Section	Requirement 2011	Requirement 2016	Narrative	Required References
	and assumptions and any	and assumptions and any	The key elements for review in the validation phase could be identified	
	subsequent <i>approved</i>	subsequent <i>approved</i>	and summarized by the original third-party as a portion of the third-	
	changes or modifications to	changes or modifications to	party report prior to permit issuance.	
	the original performance-	the original performance-		
	based design. [1:5.1.11]	based design. [1:5.1.11]		
5.6 Safety Factors				
5.6* Safety	Approved safety factors shall	Approved safety factors shall	See the discussion on Safety Factors and Sensitivity Analysis in the	
Factors	be included in the design	be included in the design	Annex note A.5.6 of NFPA 2.	
	methods and calculations to	methods and calculations to		
	reflect uncertainty in the	reflect uncertainty in the	The determination of <i>safety factors</i> by those who model the various	
	assumptions, data, and other	assumptions, data, and other	design scenarios are a key element of any performance-based design.	
	factors associated with the	factors associated with the	Those who perform such modeling and those who review the use of the	
	performance-based design.	performance-based design.	models should question the practical aspects of the model used.	
	[1:5.6]	[1:5.6]		
			Approval of safety factors should consider statements made by the	
			designer. It should be noted that the AHJ may impose requirements for	
			the use of a greater safety factor than assumed by the designer, but	
			when such is done, reasons for imposing greater safety factors should	
			be documented. In any case, the safety factors should be explicitly	
			quantified and documented in the submittal to the AHJ.	
5.7				
Documentation				
Requirements				
5.7.14 Use of	Design proposals shall	Design proposals shall	There are no new <i>approvals</i> required by the requirements of 5.7.14;	
Performance-	include documentation that	include documentation that	rather, the requirement is designed to put the responsibility on the	
Based Design	provides anyone involved in	provides anyone involved in	owner or management of any facility that has been permitted under	
Option	ownership or management	ownership or management	the performance-based design option to have the documentation in the	
	of the facility with all of the	of the facility with all of the	permit application noting the restrictions on the occupancy as a result	
	following notification:	following notification:	of using the performance-based option.	
	[1:5.7.14]	(1) The facility was <i>approved</i>		
	(1) The facility was <i>approved</i>	as a performance-based	The impacts from the transfer of ownership can inadvertently be	
	as a performance-based	design with certain specified	overlooked, and the jurisdiction and the owner should determine the	
	design with certain specified	design criteria and	most appropriate way in which to document the stipulations on the	

Section	Requirement 2011	Requirement 2016	Narrative	Required References
Section	design criteria and assumptions. [1:5.7.14(1)] (2) Any remodeling, modification, renovation, change in use, or change in the established assumptions requires a re-evaluation and re-approval. [1:5.7.14(2)]	assumptions. (2) Any remodeling, modification, renovation, change in use, or change in the established assumptions requires a re-evaluation and re-approval. [1:5.7.14]	facility. As mentioned in the comments to 5.1.10.2.1, the special conditions may be made a matter of record on any Certificate of Occupancy issued by the building official as well as in any operational or construction-related permits issued by those in the jurisdiction who have the responsibility for permit issuance. In some cases, the owner may lease a facility to an operator who may or may not be familiar with the restrictions that were issued as a condition of the permit. Any transfer of management responsibility, whether it is for sale or for lease, should provide those responsible for operation and maintenance of the facility with the information necessary to operate the facility within the bounds established by the approval process.	Required References
			It may be advisable for the owner and the jurisdiction to establish an agreement that calls for instructions and recommendations to be issued by a <i>third-party reviewer</i> upon transfer of ownership, change in management or operation of the facility including lease and sale of the facility, or other business arrangements where a portion of the facility may be leased or sold to a party not otherwise bound into the original <i>approval</i> process.	

Chapter 6 General Hydrogen Requirements

Section	Requirement 2011	Requirement 2016	Narrative	Required References
6.12 GH ₂				
Detection Systems				
6.12.1	Gas detection equipment shall be <i>listed</i> or <i>approved</i> .	Gas detection equipment shall be <i>listed</i> or <i>approved</i> .	The regulatory scheme promulgated by NFPA is different from that included in the codes promulgated by the ICC as found within the IFC. The current requirement found in NFPA 2 allows the use of either listed or approved gas detection systems. No reference is provided to applicable listing standards that may be used.	
			NFPA 853 (referenced by NFPA 2 in Chapter 13) does not mandate	

Section	Requirement 2011	Requirement 2016	Narrative	Required References
			either <i>listing</i> or <i>approval</i> for <i>gas detection systems</i> , but the detection	
			system is required to be specific for hydrogen, raising a question as to	
			whether the general combustible gas detector can be used if it is non-	
			specific without specific calibration for the detection of hydrogen.	
			The IFC requires that gas detection systems be listed or approved,	
			except that when such systems are installed in repair facilities, the gas	
			detection system is required to be listed as suitable for those specific	
			gases or vapors to be detected in accordance with the requirements of	
			the UL <i>listing</i> Standard 2075 (IFC 2311.7.2.1.1). By contrast, NFPA 2	
			requirements for gas detection systems in repair garages, Section	
			18,3.3, require the use of an approved gas detection system.	
			The UL online flammable gas detection systems listed for use with	
			various flammable (combustible) gases may be found in the UL Online	
			Certifications Directory. ³	
			A <i>listing</i> standard (ANSI/ISA 60079-29-1-2013) that may be applicable	
			for industrial and commercial (non-residential) installations can be	
			found at the following website: https://www.isa.org/templates/one-column.aspx?pageid=111294&productId=116779	
			columniaspx: pageiu=111294&productiu=110779	
			A marketer of the above referenced standard provides a short	
			discussion on the content and application of the AHSI/ISA document.	
			The following statements (in pertinent part) have been extracted from	
			the explanatory text found at the following website:	
			http://standards.globalspec.com/std/1645623/isa-60079-29-1	
			This standard is applicable to <i>flammable gas</i> detection	
			apparatus intended to provide an indication, alarm or other	
			output function; the purpose of which is to give a warning of a	
			potential explosion hazard and in some cases, to initiate	
			automatic or manual protective action(s).	

Section	Requirement 2011	Requirement 2016	Narrative	Required References
			This standard is applicable to apparatus, including the integral	
			sampling systems of aspirated apparatus, intended to be used	
			for commercial, industrial and non-residential safety	
			applications.	
			This standard does not apply to external sampling systems, or	
			to apparatus of laboratory or scientific type, or to apparatus	
			used only for process control purposes. It also does not apply	
			to open path (line of sight) area monitors. For apparatus used	
			for sensing the presence of multiple gases, this standard	
			applies only to the detection of <i>flammable gas</i> or vapour [sic].	
			NOTE 1 ANSI/ISA-60079-29-1 is intended to provide for	
			the supply of apparatus giving a level of safety and	
			performance suitable for general purpose applications.	
			However, for specific applications, a prospective	
			purchaser (or an appropriate authority) may	
			additionally require the apparatus to be submitted to	
			particular tests or <i>approval</i> . For example, Group I	
			apparatus (i.e. apparatus to be used in mines	
			susceptible to firedamp) may not be permitted to be	
			used without the additional, prior approval of the	
			relevant authority in mines under its jurisdiction. Such	
			particular tests/approval are to be regarded as	
			additional to and separate from the provisions of the	
			standards referred to above and do not preclude	
			certification to or compliance with these standards.	
			 NOTE 2 All apparatus calibrated on specific gases or 	
			vapours can not [sic] be expected to correctly indicate	
			on other gases or vapours.	
			In addition to the <i>listing</i> standards referenced above, Factory Mutual	
			Global published an approval standard for combustible gas detectors,	
			Class 6320, in November of 2014. ⁴ It can be found at the following	

Section	Requirement 2011	Requirement 2016	Narrative	Required References
			website: http://www.fmglobal.com/page.aspx?id=50000000 by accessing the site and searching for FM 6320.	
			As for generic <i>combustible gas detectors</i> , some manufacturers may calibrate them specifically for hydrogen. It is important that any detector used be evaluated by the manufacturer and a third party even if it's not <i>listed</i> and that documentation be provided to the <i>AHJ</i> that substantiates performance and reliability. See Appendix A.2 of the guide for informational references.	
			Users should refer to Annex L of NFPA 2 for detailed recommendations and discussion on the selection and installation of hydrogen <i>gas</i> detection systems.	
6.13 Lighting				
6.13* Lighting	Approved lighting by natural or artificial means shall be provided [for the storage areas]. [55:6.10]	Lighting . <i>Approved</i> lighting by natural or artificial means shall be provided for areas of storage or use. [55:6.11]	The building codes provide the minimum requirements for natural and artificial lighting. Section 6.2 establishes the requirements for buildings to conform to the adopted building code for the location in which they are constructed. The 2015 IBC establishes requirements for natural and artificial lighting in Section 1205 and the parameters for minimum lighting are specified. There may be other requirements depending on the applicable building code. In the control strategy used by NFPA 2, the requirements of Chapter 6 for lighting are triggered when the quantity of hydrogen in a control area exceeds the maximum allowable quantity (MAQ) threshold. See NFPA 2, Section 6.1.1.5, for application.	2015 International Building Code, International Code Council
			For existing buildings the addition of hydrogen may trigger a change in occupancy classification that may have an impact on building design. The requirements of a change in occupancy can affect other elements of the building, and designers should investigate the impact of such a change to the building as previously permitted.	

Section	Requirement 2011	Requirement 2016	Narrative	Required References
6.17 Ventilation				
6.17 Ventilation 6.17.2.1.1 Continuous Operation	6.17.1.2 Continuous Operation [Ventilation Systems]. Systems shall operate continuously unless an alternate design is approved by the AHJ. [55:6.15.4]	When operation of ventilation systems is required, systems shall operate continuously unless an alternate design is approved by the AHJ. [55:6.16.3.1]	No special consideration is necessary when the design is coordinated with the requirements described in the referenced provision. Following the instruction provided in the requirement as published should result in approval of the proposed design. The changes made to the 2016 Edition of NFPA 2 are to clarify that the requirements apply only to ventilation systems otherwise required by the code. Ventilation systems that operate on a non-continuous basis must be approved. It is not unusual to have a mechanical ventilation system activated by hydrogen gas detection. In such cases, airflow is verified by a flow-sensing device. Additional information including methods to determine the extent and location of the flammable region with site-specific ventilation design and specified gas release rates can be found in IEC 60079-10-1. The prescriptive requirements of the 2011 Edition of NFPA 2 in Section 6.17.1 are clear. Section 6.17 allows the use of either mechanical or natural ventilation. The requirements of Chapter 6 are "fundamental" or general requirements, which are applicable in buildings where hydrogen is located. Chapters 7 through 20 are material or use-specific chapters. Refer to Sections 10.1.1 through 10.1.1.2 as an example of the directions given to code users to remind users that use-specific requirements take precedent over general requirements. In addition to the use-specific requirements of NFPA 2, the International Codes, including the Fuel Gas and Mechanical Codes, published by the ICC contain prescriptive requirements for the use of natural ventilation in various occupancies and garages where fueling	2015 International Mechanical Code, International Code Council, Sections 304.5.1 and 304.5.2, p. 24 2015 International Fuel Gas Code, International Code Council, Section 703.1.1, p. 133

Section	Requirement 2011	Requirement 2016	Narrative	Required References
6.17.2.1.2 Shutoff	6.17.1.3 Shutoff Controls.	Where powered ventilation is	Ventilation is a key control for indoor locations in the event of a	
Controls	Where powered <i>ventilation</i> is	provided, a manual shutoff	hydrogen leak. The purpose of the switch is to provide a control for use	
	provided, a manual shutoff	switch shall be provided	by emergency response personnel and to maintain the operation of	
	switch shall be provided	outside the room in a	the <i>ventilation</i> system until it is intentionally shut down.	
	outside of the room in a	position adjacent to the		
	position adjacent to the	principal access door to the	An example of what might be considered to be an approved location	
	principal access door to the	room or in an approved	for the shutoff control would be to locate the required switch at a	
	room or in an approved	location. [55:6.16.5]	constantly attended location for use by emergency response	
	location. [55:6.15.5]		personnel. Although the term is not included in NFPA 2, it is defined in	
			the IFC, published by the ICC. 6 In facilities that don't maintain a	
			constantly attended location, other locations near the area where	
			hydrogen is located may be used at the option of the AHJ with	
			consideration given to the facility emergency plan. See defined terms	
			in Section 3 of this guide.	

Chapter 7 Gaseous Hydrogen

Section	Requirement 2011	Requirement 2016	Narrative	Required References
7.1.3 Listed and				
Approved				
Hydrogen				
Equipment				
7.1.3	Listed and Approved Hydrogen Equipment. Listed and approved	Listed or Approved Hydrogen Equipment. Listed or approved	Listed equipment must meet the conditions of the listing standard and the requirements imposed upon the equipment by the listing agency. Otherwise, the listing is void and does not impart the benefits implied	
	hydrogen generating and consuming equipment shall	hydrogen-generating and hydrogen-consuming	with the listing.	
	be in accordance with the listing requirements and manufacturers'	equipment shall be in accordance with the <i>listing</i> requirements and	The equipment must also be installed in accordance with the manufacturer's instructions and any additional requirements imposed by the <i>AHJ</i> .	
	instructions. [55:7.1.3.1]	manufacturers' instructions. [55:10.2.8.1]	It could be argued that the 2011 Edition of the code linked the term	
			approved to listed equipment. The clarification provided in 2016	
			requires that the equipment be either <i>listed</i> or <i>approved</i> . Section	
			10.2.8.2 provides exemption from the requirements of Chapter 7 when <i>listed</i> or <i>approved</i> equipment is used.	
7.1.4 Metal			When hoted of approved equipment is asea.	
Hydride Storage Systems				
7.1.4.1.4*	Listed or Approved	Listed or Approved	Metal hydride storage systems are pressure vessels and have unique	
	Systems. Metal hydride	Systems. Metal hydride	features to safely contain the metal hydride materials. It is	
	storage systems shall be	storage systems shall be	insufficient to put metal hydride material into a pressure vessel	
	<i>listed</i> or <i>approved</i> for the	<i>listed</i> or <i>approved</i> for the	without proper design considerations. Special hazards and mitigation	
	application and designed in	application and designed in	features associated with <i>metal hydrides</i> are described and accounted	
	a manner that prevents the	a manner that prevents the	for in the requirements of ISO Standard 16111.7 Additional	
	addition or removal of the	addition or removal of the	information can be found in Container Specifications for Metal	
	metal hydride by other	<i>metal hydride</i> by other	Hydride Based Storage, available at:	
	than the original	than the original	http://www.rita.dot.gov/sites/default/files/publications/hydrogen_i	
	equipment manufacturer.	equipment manufacturer.	nfrastructure_safety_analysis/html/section_25_02.html.	
	[55:7.1.4.1.4]	[55:10.2.9.1.4]		

Section	Requirement 2011	Requirement 2016	Narrative	Required References
7.1.4.1.7.4	Pressure Vessel Markings. Cylinders, containers, and tanks used in metal hydride storage systems shall be marked with the following: [55:7.1.4.1.7.4] (3) Authorized body approving the design and initial inspection and test of the vessel [55:7.1.4.1.7.4(3)]	Pressure Vessel Markings. Cylinders, containers, and tanks used in metal hydride storage systems shall be marked with the following: (3) Authorized body approving the design and initial inspection and test of the vessel [55:7.1.4.1.7.4]	Cylinders and pressure vessels are required to be built to specific codes. Stationary equipment generally needs to meet ASME requirements and portable equipment needs to meet DOT requirements. Most states have pressure vessel regulations adopted into state law. For those that don't, there are references to acceptable pressure vessel codes within the adopted fire code. It is important for every vessel containing pressure to be marked with the appropriate code to which it was built and tested.	
7.1.4.1.10	Refilling of Containers. The refilling of listed or approved metal hydride storage systems shall be in accordance with the listing requirements and manufacturers' instructions. [55:7.1.4.1.11]	Refilling of Containers. The refilling of listed or approved metal hydride storage systems shall be in accordance with the listing requirements and manufacturers' instructions. [55:10.2.9.1.11]	The approval should include a description of the basis for safe refilling of the containers. Metal hydride storage systems are pressure vessels and have unique features to safely contain the metal hydride materials. It is insufficient to put metal hydride material into a pressure vessel without proper design considerations.	
7.1.4.1.10.2	Hydrogen Purity The purity of [GH ₂] used for the purpose of refilling containers shall be in accordance with the listing and the manufacturers' instructions. [55:7.1.4.1.11.2]	Hydrogen Purity. The purity of [GH ₂] used for the purpose of refilling containers shall be in accordance with the listing and the manufacturers' instructions. [55:10.2.9.1.11.2]	There are several standard grades of purity for hydrogen, both in gaseous or liquid form, that are used for commercial sale. There are also numerous processes that may use, produce, or process hydrogen of varying purity that is acceptable for that particular process piece of equipment, even if not one of the standard purity grades. The purity of hydrogen can significantly affect a process or its associated equipment. A specific commercial grade of hydrogen purity is not necessary to be maintained, but the purity of hydrogen should remain within the process conditions for which a piece of equipment was designed. Certain off-specification impurities can have a harmful effect on equipment that could lead to unsafe conditions.	

Section	Requirement 2011	Requirement 2016	Narrative	Required References
7.1.6 Labeling				
Requirements				
7.1.6.4.2	Piping within gas	Piping within gas	The purpose of pipe labeling is to properly identify materials within	
	manufacturing plants, gas	manufacturing plants, gas	the system. Labeling is important for maintenance and operation of	
	processing plants,	processing plants,	the system. It's also important for first responders to understand the	
	refineries, and similar	refineries, and similar	materials that might be involved in an incident. Documents such as	
	occupancies shall be	occupancies shall be	ASME A13.18 provide guidance for proper <i>labeling</i> and can be used	
	marked in an approved	marked in an approved	by an AHJ as a guideline. For additional guidance, the code user may	
	manner. [55:7.1.7.4.2]	manner. [55:7.1.7.4.2]	refer to IFC Section 5303.4.3.	
7.1.9.1.1.1		Valve protection of	This section applies solely to compressed gas systems. Section 4.11	
		individual valves shall not	establishes requirements for containers or systems subject to	
		be required to be installed	vehicular damage. Section 7.1.8.3 requires that cylinders, containers,	
		on individual cylinders,	or tanks subject to exposure where physical damage can occur to be	
		containers, or tanks that	protected. Stationary gas systems located in areas subject to	
		comprise bulk or non-bulk	vehicular traffic are normally protected by barriers of some sort. On	
		gas systems where the	the other hand, mobile systems should be protected by devices that	
		containers are stationary,	must travel with the unit and that shield the manifold and valves	
		or portable equipped with	from impact from falling objects or similar exposures.	
		manifolds that are		
		provided with physical	Other approved means could include installation within a protective	
		protection in accordance	enclosure such as a gas cabinet or a ventilated enclosure to shield	
		with 4.11and 7.1.8.3 or	the system from <i>physical hazards</i> that can damage valves and	
		other <i>approved</i> means.	manifolds should unexpected incidents occur. Other physical hazards	
		Protective systems	can include objects that are able to fall onto or that may dislodge the	
		required by DOT for over	gas system, including those that have components such as unsecured	
		the road transport shall	piping or energy sources that can come into physical contact with the	
		provide an acceptable	gas system if premature failure occurs.	
		means of protection.		
		[55:7.1.9.1.1.1]		

Section	Requirement 2011	Requirement 2016	Narrative	Required References
7.1.13 Leaks,				
Damage, or				
Corrosion				
7.1.13.3*	Handling of Containers,	Handling of Containers,	Proper relocation and/or disposal of vessels and their contents are	
	Cylinders, and Tanks	Cylinders, and Tanks	necessary to prevent hazardous situations. One course of action is to	
	Removed from Service. $[GH_2]$ containers, cylinders,	Removed from Service. [GH ₂] cylinders, containers,	have the gas supplier, if applicable, handle the storage vessels.	
	and tanks that have been	and tanks that have been	There is no standard that is directly applicable for guidance to	
	removed from service shall	removed from service shall	remove pressure vessels from service. CFR Title 49 provides limited	
	be handled in an approved	be handled in an approved	guidance for DOT vessels and equipment. Title 29 OSHA regulations	
	manner. [55:7.1.14.3]	manner. [55:7.1.14.3]	address the need for appropriate labeling and marking of containers	
			that contain any hazardous materials. See 29 CFR Section	
			1910.1200(f) for additional information.	
			When equipment used in hydrogen service is no longer needed, it is a	
			practice of the equipment suppliers to remove the hydrogen and to	
			inert the equipment with a non-flammable atmosphere. Once the	
			hydrogen has been removed, the placards and/or markings on the	
			container are also revised to comply with the requirements of OSHA	
			to reflect the actual contents of the <i>container</i> .	
7.1.15 Piping				
7.1.15.1	Piping Systems [GH₂].	Piping Systems. Piping,	While ASME B31.3 ⁹ is widely recognized, other standards may also be	2015 International Fuel
	Piping, tubing, fittings, and	tubing, fittings, and related	used if acceptable to the <i>AHJ</i> . For example, ISO 15649, ¹⁰ piping	Gas Code, International
	related components shall	components shall be	systems built to the European Pressure Equipment Directive or other	Code Council
	be designed, fabricated,	designed, fabricated, and	codes such as ASME B31.12, Hydrogen Piping and Pipelines, 11 as well	
	and tested in accordance	installed in accordance	as other recognized standards can be acceptable.	
	with the requirements of	with applicable parts of		
	ASME B31.3, Process	ASME B31.3, Code for	The IFGC Section 704.1.2.3 requires the use of 300 series stainless	
	Piping, or other approved	Process Piping, and	steel <i>piping</i> or tubing in addition to <i>piping</i> or tubing that has been	
	standards. [55:7.3.1.3]	Sections 704.1.2.3,	listed in B31.3.	
		704.1.2.4, and 704.1.2.5 of		

ASME B31.3 defines the term *listed* to describe a material or

component that conforms to a specification referenced within the

the ICC International Fuel

Gas Code (IFGC). Cast-iron

Section	Requirement 2011	Requirement 2016	Narrative	Required References
		pipe, valves, and fittings shall not be used. [55:10.2.2.1]	ASME code, and it is not equivalent to the term <i>listing</i> as defined by the IFGC. For example, the ASTM A403 Standard specification is one of the <i>listed</i> standards used for wrought austenitic stainless steel fittings for pressure <i>piping</i> applications. Although the term <i>listed</i> is not defined in ASME B31.12, it is used in the same manner as in B31.3. In addition to allowing the use of components that are <i>listed</i> , the ASME B31 codes allow the use of components that are not <i>listed</i> , as long as they are qualified.	
7.1.15.3.2.1	Gas <i>piping</i> in contact with earth or other material that could corrode the <i>piping</i> shall be protected against corrosion in an <i>approved</i> manner. [55:7.1.17.2]	Gas piping in contact with earth or other material that could corrode the piping shall be protected against corrosion in an approved manner. [55:7.1.17.2]	There are numerous combinations of <i>piping</i> materials and soil conditions where <i>piping</i> in contact with the earth may corrode if improperly installed. Corrosion can be mitigated by proper choice of materials, coatings, and <i>cathodic protection</i> . The <i>AHJ</i> should review documentation provided by the designer that would indicate that the mitigation selected is suitable. Another approach is to avoid contact with the earth by using appropriate sleeves or other isolation barriers.	
7.1.18 Cathodic Protection				
7.1.18.4	Corrosion Expert. Repairs, maintenance, or replacement of a cathodic protection system shall be under the supervision of a corrosion expert certified by NACE. [55:7.1.6.4]	Corrosion Expert. Repairs, maintenance, or replacement of a cathodic protection system shall be under the supervision of a corrosion expert certified by NACE. [55:7.1.6.4]	The National Association of Corrosion Engineers (NACE) provides certification for professionals knowledgeable about corrosion. Cathodic protection systems require detailed knowledge for proper function and a NACE certified professional can provide the oversight needed.	
7.1.18.4.1	The corrosion expert shall be certified by NACE as a senior corrosion technologist, a cathodic protection specialist, or a corrosion specialist or shall be a registered engineer	The corrosion expert shall be certified by NACE as a senior corrosion technologist, a cathodic protection specialist, or a corrosion specialist or shall be a registered engineer	NACE provides <i>certification</i> for professionals knowledgeable about corrosion. <i>Cathodic protection</i> systems require detailed knowledge for proper function and a NACE <i>certified</i> professional can provide the oversight needed.	

Section	Requirement 2011	Requirement 2016	Narrative	Required References
7.1.23 Hydrogen Equipment Enclosures	with registration in a field that includes education and experience in corrosion control. [55:7.1.6.4.1]	with registration in a field that includes education and experience in corrosion control. [55:7.1.6.4.1]		
7.1.23.8		A HEE shall be secured to a structure or foundation in a manner approved by the AHJ.	The definition of a hydrogen equipment enclosure (HEE) in Chapter 3 of this guide as applied by the code can be confusing as the definition refers to the enclosure as an "area" with at least three walls rather than as a prefabricated item of equipment of limited area. To help the user understand the typical enclosure, the annex note for the definition provides explanatory text that describes the object and clarifies that it is an item of equipment. The "walls" described in the definition may better be described as "sides," and it is anticipated that such enclosures may also have a top that serves as a roof, although not built to roofing standards as would be the roof of a building under the requirements for buildings. HEEs are typically portable modules similar to a shipping container found in intermodal shipping, which can be relocated from one location to another by a forklift or crane. A foundation is required to prevent dislodgement and to resist movement from physical forces such as wind, seismic events, flooding, and similar perils. The anchors used to secure the equipment to the foundation or supporting structure should be designed in accordance with the structural requirements of the building code used for items of equipment, or miscellaneous structures.	
7.1.25.1		Where [GH ₂] [-] is carried in pressurized piping above a gauge pressure of 15 psi (103 kPa), an approved	Section 7.1.25.2 provides a list of items that can be used to gain approval.	

means of emergency isolation shall be provided [-]. [55:7.3.1.12.1] Approved means of meeting the requirements for emergency isolation shall include any of the following: (1) Automatic shutoff valves located as close to the bulk source as practical tied to leak detection systems (2) Attended control stations where trained personnel can monitor alarms or supervisory signals and can trigger emergency responses (3) A constantly monitored control station with an alarm and remote shutoff of the gas supply system (4) Excess flow valves at the bulk source [55:7.3.1.12.2] The provisions introduce several new and undefined terms for the code user, including the term "emergency isolation." The following explanation is provided to help users apply the requirements. The automatic shutoff valve described in item 1 should meet the requirements for an automatic emergency shutoff valve. See the definition in Chapter 3. The operation of the shutoff valve. See the definition in Chapter 3. The operation of the shutoff valve. See the definition in Chapter 3. The operation of the shutoff valve. See the definition in Chapter 3. The operation of the shutoff valve. See the definition in Chapter 3. The operation of the shutoff valve. See the definition in Chapter 3. The operation of the shutoff valve. See the definition in Chapter 3. The operation of the shutoff valve. See the definition in Chapter 3. The operation of the shutoff valve. See the definition in Chapter 3. The operation of the shutoff valve. See the definition in Chapter 3. The operation of the shutoff valve. See the definition in Chapter 3. The operation of the shutoff valve. See the definition in Chapter 3. The operation of the shutoff valve. See the definition in Chapter 3. The operation of the shutoff valve described in item 1 shutoff valve. See the definition in Chapter 3. The operation of the shutoff valve. See the definition in Chapter 3. The operation of the shutoff valve shutoff valve. See the definition in Chapter 3. The operation of the shutoff valve shutof	Section	Requirement 2011	Requirement 2016	Narrative	Required References
(4) Excess flow valves at the bulk source [55:7.3.1.12.2] should be equipped with controls that can be activated to shut the system down from the control station. The term remotely located, manually activated shutdown control is included in Chapter 3 of this guide. • The term "excess flow valve" is not defined. The defined term excess flow control is a method rather than a device. An		Requirement 2011	means of emergency isolation shall be provided [-]. [55:7.3.1.12.1] Approved means of meeting the requirements for emergency isolation shall include any of the following: (1) Automatic shutoff valves located as close to the bulk source as practical tied to leak detection systems (2) Attended control stations where trained personnel can monitor alarms or supervisory signals and can trigger emergency responses (3) A constantly monitored control station with an alarm and remote shutoff of the gas	The provisions introduce several new and undefined terms for the code user, including the term "emergency isolation." The following explanation is provided to help users apply the requirements. • The automatic shutoff valve described in item 1 should meet the requirements for an automatic emergency shutoff valve. See the definition in Chapter 3. The operation of the shutoff valve should be interlocked to the leak detection system so that activation or failure of the leak detection system will activate the shutoff valve. It should be noted that there are no requirements for "leak detection systems" in occupancies or uses other than those specifically identified in the code. For approval to be granted for the use of item 1, a "gas detection system" should be provided. • The term "attended control station" in item 2 is undefined. As necessary, the location of the control station can be remote from the facility where the source is located. The intended emergency responses that are described are not	Required References
excess flow valve is a valve that has a predetermined maximum rate of flow that when exceeded causes the valve to close. Section 7.1 applies to both bulk and non-bulk sources or systems.			control station with an alarm and remote shutoff of the gas supply system (4) Excess flow valves at the bulk source	remote from the facility where the source is located. The intended emergency responses that are described are not identified further. The use of an attended control station should be equipped with controls that can be activated to shut the system down from the control station. The term remotely located, manually activated shutdown control is included in Chapter 3 of this guide. • The term "excess flow valve" is not defined. The defined term excess flow control is a method rather than a device. An excess flow valve is a valve that has a predetermined maximum rate of flow that when exceeded causes the valve to close.	

Section	Requirement 2011	Requirement 2016	Narrative	Required References
			The methods used to provide shutdown as described in items 1 and 4	
			are limited to bulk gaseous hydrogen systems, defined as systems	
			with a contained gas volume of 5,000 cubic feet or more. The	
			methods described in items 2 and 3 can be applied to either bulk or	
			non-bulk sources.	
			Where gas is piped from a central source to multiple points of use in	
			one or more buildings, major problems can be created by shutting	
			down the source as the result of a leak or loss in an individual	
			building. Where multiple buildings are served by a single source, it is	
			reasonable to have the ability to isolate or shut down an individual	
			building in the event of leakage in the building without having to	
			isolate the central supply from multiple buildings, which may be	
			remote from one another.	
7.2.4 Nonbulk GH ₂ Handling				
7.2.4.2.1	Containers, cylinders, and tanks shall be moved using an approved method. [55:7.3.3.2.1]	Cylinders, containers, and tanks shall be moved using an approved method. [55:7.3.3.2.1]	Suppliers provide literature on appropriate ways of moving <i>pressure vessels</i> . This can be for DOT vessels that are intended to be moved in a pressurized condition, or for ASME vessels that are not. Pressurized <i>cylinders</i> can be hazardous if not moved properly. For example, portable DOT <i>cylinders</i> should always be moved with the valve closed and a <i>cylinder</i> cap installed.	
7.3.2 Bulk GH ₂				
Systems Storage				
7.3.2.3.1.1	Minimum Distance for	Minimum Distance for	The separation distances provided in NFPA 2 are based on numerous	
	Aboveground Locations	Aboveground Locations.	criteria. The AHJ should ensure that the proper line size and pressure	
	(A) (d) Separation distances	(1) (b) Separation distances	were used to calculate the separation distance. In addition, the AHJ	
	determined based on the	determined based on the	may use judgement as to the distances as they are applied and	
	use of Table 7.3.2.3.1.2(c)	use of Table 7.3.2.3.1.1(b)	interpreted. Additional guidance is provided in the Annex material	
	shall be subject to review	or Table 7.3.2.3.1.1(c) shall	related to distance as found in Chapter 7.	
	and <i>approval</i> by the <i>AHJ</i> .	be subject to review and		
	[55:10.3.2.2.1.1(D)]	approval by the AHJ.		
		[55:10.4.2.2.2.2]		

Section	Requirement 2011	Requirement 2016	Narrative	Required References
7.3.2.3.1.2		Reduction of Distance by	Section 1.5 requires that alternate means of compliance with the	
		Mitigation Means (B)	prescriptive requirements of the code must be equivalent to the	
		Active Means. Active	requirements in terms of quality, strength, fire resistance,	
		control systems that	effectiveness, durability, and safety. The term "failures" should be	
		mitigate the rise of system	viewed as being all inclusive, and the focus of the requirements should	
		leaks and failures shall be	not be centered solely on leaks. Proximity to all exposures identified in	
		permitted to be used as a	the tables prescribing separation distance must be considered and	
		means to reduce	discussed in the documentation required by Section 1.5.2.	
		separation distances where		
		approved by the AHJ under		
		the authority as granted by		
		Section 1.5.		
		[55:10.4.2.2.4.2]		
7.3.2.4.4.1	Joints in the piping system	Joints in the piping system	While ASME B31.3 ⁹ is widely recognized, other standards may also be	
	shall be butt welded and	shall be installed and	used if acceptable to the <i>AHJ</i> . For example, ISO 15649, ¹⁰ piping	
	100 percent inspected	inspected in accordance	systems built to the European Pressure Equipment Directive or other	
	using nondestructive	with the requirements of	ASME codes such as ASME B31.12, Hydrogen Piping and Pipelines, 11	
	testing (NDT) methods in	ASME B31.12, Hydrogen	as well as other recognized standards can be acceptable.	
	accordance with the	Piping and Pipelines, , or		
	requirements of	other <i>approved</i> standards.	Even though the code now recognizes B31.12 as ASME's hydrogen	
	ANSI/ASME B31.3, Process	[55:10.44.3.1.5.2]	piping and pipeline code, piping systems designed and installed in	
	Piping, or other approved		accordance with other applicable B31 codes can be used.	
	standards. [55:10.4.2.4.1]			
			The types of joints that can be used are specified by the designer of	
			the system in accordance with the applicable code or standard used.	
			The types of joints used are dependent on the expected service and	
			test conditions of pressure, temperature, and external loading. Code	
			users and AHJs should verify that the codes or standards used in the	
I			design are applicable to the systems regulated by the code.	

Chapter 8 Liquefied Hydrogen

Section	Requirement 2011	Requirement 2016	Narrative	Required References
3.1 Liquefied				
Hydrogen				
Containers -				
Design,				
Construction,				
and				
Maintenance				
8.1.3.1	Piping Systems [LH2].	Piping Systems. Piping,	While ASME B31.3 ⁹ is widely recognized, other standards may also be	
	Piping, tubing, fittings, and	tubing, fittings, and related	used if acceptable to the AHJ. For example, ISO 15649, 10 piping	
	related components shall	components shall be	systems built to the European Pressure Equipment Directive or other	
	be designed, fabricated,	designed, fabricated, and	ASME codes such as ASME B31.12, Hydrogen Piping and Pipelines, ¹¹	
	and tested in accordance	tested in accordance with	as well as other recognized standards can be acceptable.	
	with the requirements of	the requirements of ASME		
	ANSI/ASME B31.3, Process	B31.12, Hydrogen Piping	Even though the code now recognizes B31.12 as ASME's hydrogen	
	Piping, or other approved	and Pipelines, , or other	piping and pipeline code, piping systems designed and installed in	
	standards and shall be in	approved standards and	accordance with other applicable B31 codes can be used.	
	accordance with 8.1.3.1.1.	shall be in accordance with		
	[55:8.14.1.4.2]	8.1.3.1.1.		
8.1.3.1.8.2	Inspection	Inspection	NACE provides certification for professionals knowledgeable about	
	(B) The cathodic protection	(B) The cathodic protection	corrosion. Cathodic protection systems require detailed knowledge	
	tester shall be certified as	tester shall be certified as	for proper function and a NACE <i>certified</i> professional can provide the	
	being qualified by the	being qualified by the	oversight needed.	
	National Association of	National Association of		
	Corrosion Engineers,	Corrosion Engineers,		
	International (NACE).	International (NACE).		
	[55:8.14.9.2.2]	[55:8.14.9.2.2]		
3.1.3.1.8.4	Corrosion Expert	Corrosion Expert	NACE provides <i>certification</i> for professionals knowledgeable about	
	(A) Repairs, maintenance,	(A) Repairs, maintenance,	corrosion. <i>Cathodic protection</i> systems require detailed knowledge	
	or replacement of a	or replacement of a	for proper function and a NACE <i>certified</i> professional can provide the	
	cathodic protection system	cathodic protection system	oversight needed.	
	shall be under the	shall be under the		
	supervision of a corrosion	supervision of a corrosion		

Section	Requirement 2011	Requirement 2016	Narrative	Required References
	expert certified by NACE.	expert certified by NACE.		
	[55:8.14.9.4]	[55:8.14.9.4]		
8.1.4 Pressure				
Relief Devices				
8.1.4.2.1	Containers shall be equipped with approved controls to prevent the condensation of air within the container.	Containers shall be equipped with approved controls to prevent the condensation of air within the container.	The mixture of liquid or solid air with liquid hydrogen is extremely hazardous because the danger of fire or explosion is substantially increased. Open-topped <i>containers</i> are generally designed and intended for atmospheric cryogenic products such as oxygen, nitrogen, or argon, and are not intended for liquid hydrogen. Such use is a highly specialized application and requires unique engineering methods to prevent the introduction of air into the system. The system designer may be required to provide the <i>AHJ</i> with documentation that demonstrates that air cannot condense or freeze within the <i>container</i> . The <i>AHJ</i> may require third-party evaluation of such systems when such use is proposed.	
8.1.10.1	Containers. Containers that have been removed from service shall be handled in an approved manner. [55:8.9.1]	Containers. Containers that have been removed from service shall be handled in an approved manner. [55:8.9.1]	Proper relocation and/or disposal of vessels and their contents are necessary to prevent hazardous situations. One course of action is to have the gas supplier, if applicable, handle the storage vessels. ANSI/CGA H-5, Standard for Bulk Hydrogen Supply Systems, provides guidance for removing liquid tanks and systems used for supplying LH2. DOT and ASME pressure vessels may be encountered depending on size and service requirements. Systems with a capacity exceeding 39.7 gal (150 liters) of LH2 are classified as bulk liquefied hydrogen systems. CFR Title 49 provides limited guidance for DOT vessels and equipment. Title 29 OSHA regulations address the need for appropriate labeling and marking of containers that contain any hazardous materials. See 29 CFR Section 1910.1200(f) for additional information. When the equipment used in hydrogen service is no longer needed, it is the practice of the equipment suppliers to remove the hydrogen and to inert the equipment with a non-flammable atmosphere. Once	ANSI/CGA H-5 Standard for Bulk Hydrogen Supply Systems - 2014 Edition.

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Section	Requirement 2011	Requirement 2016	Narrative	Required References
			the hydrogen has been removed, the placards and/or markings on	
			the <i>container</i> are also revised to comply with the requirements of	
			OSHA to reflect the actual contents of the <i>container</i> .	
8.1.15	Dispensing Areas.	Dispensing Areas.	Locations of LH ₂ transfer should be sited to meet the minimum	
	Dispensing of [LH ₂]	Dispensing of [LH ₂]	requirements of LH ₂ storage systems. Additional hazards involved	
	associated with <i>physical</i> or	associated with <i>physical</i> or	with transferring LH_2 include parking of a delivery vehicle, release of	
	health hazards shall be	health hazards shall be	hydrogen during delivery, increased potential for accidental releases,	
	conducted in <i>approved</i>	conducted in <i>approved</i>	and increased hazards to members of the public who might be in the	
	locations. [55:8.14.11.3.2]	locations. [55:8.14.11.3.2]	area. These hazards should be considered in addition to the required	
			LH ₂ separation distances prescribed by tabular distances found in	
			NFPA 2.	
8.2.3.1.1.4	Design	Design.	While ASME B31.3 ⁹ is widely recognized, other standards may also be	
	(B) Piping Systems [LH₂].	(B) Piping Systems. Piping,	used if acceptable to the <i>AHJ</i> . For example, ISO 15649, ¹⁰ piping	
	Piping, tubing, fittings and	tubing, fittings and related	systems built to the European Pressure Equipment Directive or other	
	related components shall	components shall be	ASME codes such as ASME B31.12, Hydrogen Piping and Pipelines, 11	
	be designed, fabricated,	designed, fabricated, and	as well as other recognized standards can be acceptable.	
	and tested in accordance	tested in accordance with		
	with the requirements of	the requirements of		
	ANSI/ASME B31.3, Process	ANSI/ASME B31.3, Process		
	Piping, or other approved	Piping, or other approved		
	standards and shall be in	standards and shall be in		
	accordance with 8.2.3.1.2.	accordance with 8.2.3.1.2.		
	[55:8.14.1.4.2]	[55:8.14.1.5.2]		
8.2.3.1.3		Joints. Joints in <i>piping</i> and	The use of ASME B31.3 is specified. The "other approved standards"	
		tubing shall be in	provision can include B31.12, ASME's hydrogen <i>piping</i> and pipeline	
		accordance with the	code, or other relevant ASME standards. There are several apparent	
		requirements of	inconsistencies in NFPA 2 where the use of B31.3 and/or B31.12 is	
		ANSI/ASME B31.3, Process	required. For example, for <i>non</i> -bulk systems, the use of ASME B31.3 is	
		Piping, or other approved	required (see 8.2.3.1.1.4), while for <i>bulk</i> systems, the use of ASME	
		standards. [55:8.14.3]	B31.12 is required (see 8.3.1.2.3). When bulk supplies are connected to	
			dispensers, the dispensers may be required to comply with ASME	
			B31.3 (see 10.3.1.7.3). These inconsistencies are likely due to the	
			introduction of ASME B31.12 as it was coordinated with NFPA 2 and	

Section	Requirement 2011	Requirement 2016	Narrative	Required References
			NFPA 55 subsequent to the release of the first edition of NFPA 2. Although there is a strong parallel between these two ASME documents, when used as the basis for design there are differences between B31.3 and B31.12 with respect to design factor as it may affect ultimate tensile strength or burst pressure of the <i>piping system</i> . The practical application of the code would be to design and install <i>piping systems</i> in accordance with one document or the other using the provision for "other <i>approved</i> standards" to achieve a system that complies with one ASME code, and not to vary the use of the document based on the literal reading of the requirements as they now appear in NFPA 2. Uniformity in approach is also an important consideration for the repair of systems that may have been constructed under the requirements of one document, and repairs or supplemental portions of the system should remain consistent with the	
8.2.3.1.9.2	Inspection (B) The cathodic protection tester shall be certified as being qualified by the National Association of Corrosion Engineers, International (NACE). [55:8.14.9.2.2]	Inspection (B) The cathodic protection tester shall be certified as being qualified by the National Association of Corrosion Engineers, International (NACE). [55:8.14.9.2.2]	codes under which the system was constructed. NACE provides <i>certification</i> for professionals knowledgeable about corrosion. <i>Cathodic protection</i> systems require detailed knowledge for proper function and a NACE <i>certified</i> professional can provide the oversight needed.	
8.2.3.1.9.5	Repairs, maintenance, or replacement of a <i>cathodic</i> protection system shall be under the supervision of a <i>corrosion expert certified</i> by NACE. [55:8.14.9.4]	Repairs, maintenance, or replacement of a <i>cathodic</i> protection system shall be under the supervision of a <i>corrosion expert certified</i> by NACE. [55:8.14.9.4]	NACE provides <i>certification</i> for professionals knowledgeable about corrosion. <i>Cathodic protection</i> systems require detailed knowledge for proper function and a NACE <i>certified</i> professional can provide the oversight needed.	

Section	Requirement 2011	Requirement 2016	Narrative	Required References
8.2.4.2 Carts				
and Trucks				
8.2.4.2.1	[LH ₂] containers shall be moved using an approved method. [55:8.14.11.4.2.1]	[LH ₂] containers shall be moved using an approved method. [55:8.14.11.4.2.1]	Suppliers provide literature on appropriate ways of moving <i>pressure vessels</i> . This can be for DOT vessels that are intended to be moved in a pressurized condition, or for ASME vessels that are not. Pressurized <i>cylinders</i> can be hazardous if not moved properly. For example, portable DOT <i>cylinders</i> , including liquid <i>cylinders</i> , should always be moved with the valve closed and a <i>cylinder</i> cap or valve protection installed.	
8.3.2 Bulk LH ₂				
Systems Storage				
8.3.2.1.4.3	Nonstandard Containers (A) Containers, equipment, and devices that are not in compliance with recognized standards for design and construction shall be permitted if approved by the authority having jurisdiction upon presentation of evidence that they are designed and constructed for safe operation. [55:8.2.2.1]	Nonstandard Containers (A) Containers, equipment, and devices that are not in compliance with recognized standards for design and construction shall be permitted if approved by the authority having jurisdiction upon presentation of evidence that they are designed and constructed for safe operation. [55:8.2.2.1]	ASME and DOT are widely recognized in the United States for design and construction. Federal law requires compliance with DOT requirements for hazardous material transportation. Most states require the use of the ASME Boiler and Pressure Vessel Code. Equipment sourced overseas may meet the applicable regulations and codes of the source country and may be acceptable. The local AHJ does not have jurisdiction over hazardous material transportation and generally cannot supersede federal law. The AHJ, as allowed by state law, may be permitted to consider other pressure vessel codes for acceptance after review.	
8.3.2.3.1.7	Overfill Protection and Prevention Systems. An approved means or method shall be provided to prevent the overfilling of storage tanks. [55:11.4.3.7]	(G) Overfill Protection and Prevention Systems. An approved means or method shall be provided to prevent the overfilling of storage tanks. [55:11.4.3.7]	Liquid level is typically indicated by a differential pressure gauge and the "full" level is typically marked on or beside the gauge. In addition, an overflow valve system is often used to indicate when the tank has reached a predetermined maximum liquid level.	
8.3.2.3.1.7	Vacuum Level Monitoring. An approved monitoring method shall be provided	(H) Vacuum Level Monitoring. An approved monitoring method shall be	A vacuum in the annular space of double-walled vessels is important for operation of liquid hydrogen systems. The vacuum acts as an insulator, enabling the temperature in the inner tank to remain low	

Section	Requirement 2011	Requirement 2016	Narrative	Required References
	to indicate vacuum	provided to indicate	over extended periods. The best indication of a poor vacuum is	
	degradation within the	vacuum degradation within	condensation or frost on the surface of the outer vessel. Continuous	
	vacuum jacket(s).	the vacuum jacket(s).	monitoring of vacuum is not recommended since the monitoring	
	[55:11.4.3.8]	[55:11.4.3.8]	equipment itself can potentially lead to vacuum degradation via	
			leakage. Vacuum insulation systems are typically equipped with a	
			means to measure the vacuum pressure as needed. Checking the	
			vacuum pressure, or level of vacuum, as part of a maintenance	
			program, is an acceptable means of monitoring insulation integrity.	
8.3.4.2.1	[LH ₂] containers shall be	[LH ₂] containers shall be	Suppliers provide literature on appropriate ways of moving <i>pressure</i>	
	moved using an approved	moved using an approved	vessels. Such literature can be provided for DOT vessels that are	
	method. [55:8.14.11.4.2.1]	method. [55:8.14.11.4.2.1]	intended to be moved in a pressurized condition, or for ASME vessels	
			that are not. Pressurized cylinders can be hazardous if not moved	
			properly. For example, portable DOT cylinders should always be	
			moved with the valve closed and a cylinder cap installed. Valve	
			protection for liquid cylinders is typically provided by unremovable	
			collars or other means that shield the controls for cryogenic service	
			from impact during movement. Dollies that are designed to handle	
			liquid containers are typically fitted with specialized brackets or	
			cradles to facilitate movement of portable cryogenic containers.	

Chapter 10 GH₂ Vehicle Fueling Facilities

Section	Requirement 2011	Requirement 2016	Narrative	Required References
10.2.1.1	Dispensing and storage	Dispensing and storage	Proof of certification can be in the form of a signed drawing or signed	
	facilities shall be certified as	facilities shall be certified as	letter describing the design and operation of the system and	
	meeting the requirements of	meeting the requirements of	demonstrating its compliance to this code. Although not defined by the	
	this code by qualified	this code by qualified	code, a qualified engineer is one who is knowledgeable and experienced	
	engineer(s) with expertise	engineer(s) with expertise	in the subject matter and comparability can be established with the	
	and competence in the	and competence in the	term <i>qualified individual</i> . A <i>qualified individual</i> is one knowledgeable in	
	design, fabrication, and	design, fabrication, and	the hazards of compressed gases and cryogenic fluids through training	
	construction of hydrogen	construction of hydrogen	and work experience. 12 Also see <i>qualified person</i> as defined in Chapter 3	
	containers, piping systems,	containers, piping systems,	of this guide.	
	site fire protection, gaseous	site fire protection, gaseous		
	detection, emergency	detection, emergency		
	shutdown provisions,	shutdown provisions,		
	isolation, drainage, site	isolation, drainage, site		
	spacing, fire protection	spacing, fire protection		
	equipment, operating	equipment, operating		
	procedures, worker	procedures, worker		
	protection, and other	protection, and other		
	components of the facility.	components of the facility.		
	[52:9.2.2]			
System				
Component				
Qualifications				
10.3.1.1*	System Component	System Component	There are no <i>listed</i> components available in a number of the categories	
	Qualifications. The following	Qualifications . The following	included from which a system designer may choose. In lieu of <i>listing</i> , the	
	systems and system	systems and system	use of unlisted components may be approved when good engineering	
	components shall be <i>listed</i> or	components shall be <i>listed</i> or	judgement by the system designer is used, and the requirements of	
	<i>approved</i> : [52:5.2.1]	approved:	industrial codes, such as the ASME B31 piping codes or the ASME Boiler	
	(1) Pressure relief devices,	(1) Pressure relief devices,	and Pressure Vessel Code, should be followed.	
	including pressure relief	including pressure relief		
	valves [52:5.2.1(1)]	valves	Components that are not <i>listed</i> will require <i>approval</i> by the <i>AHJ</i> . The	
	(2) Pressure gauges	(2) Pressure gauges	lack of pursuit to acquire a <i>listing</i> for hydrogen fueling station	
	[52:5.2.1(2)]	(3) Pressure regulators	equipment and fuel cell industrial trucks may be due to one or more	

Section	Requirement 2011	Requirement 2016		Narra	Required References	
	(3) Pressure regulators [52:5.2.1(3)] (4) Valves [52:5.2.1(4)] (5) Hose and hose connections [52:5.2.1(5)] (6) Vehicle fueling connections (nozzle) [52:5.2.1(6)] (7) Metal hydride storage [52:5.2.1(7)] (8) Electrical equipment used	 (4) Valves (5) Hose and hose connections (6) Vehicle fueling connections (nozzle) (7) Electrical equipment used with GH₂ systems (8) Gas detection equipment and alarms (9) Hydrogen dispensers (10) Pressure switches 	about the potorganize requiring standa equipm	the listing standards, (2) busing the listing standards, (2) busing tential user market, and (3) the station, in an early market, to come many types of tests. As the sue to grow and mature, one contact.	cessful pursuit of more <i>listing</i> we sample of the codes and	ze of ng on ts
	with GH_2 systems [52:5.2.1(8)] (9) Gas detection equipment and alarms [52:5.2.1(9)]	(11) Flow meters (12) Breakaway devices (13) Dispenser enclosure		Item	Documents that May Be Considered in the Approval Process	
	(10) Hydrogen generators [52:5.2.1(10)] (11) Hydrogen dispensers [52:5.2.1(11)] (12) Pressure switches [52:5.2.1(12)] (13) Flow meters [52:5.2.1(13)] (14) Composite storage			(1) Pressure relief devices, including pressure relief valves (PRVs)	 ASME pressure vessels: ASME Boiler and Pressure Vessel Code. DOT containers: CFR Title 49, DOT regulations. Relief devices for piping systems: applicable ASME B31 codes 	
	(reserved)			(2) Pressure gauges (3) Pressure regulators	Applicable ASME B31 codes Applicable ASME B31	
				(4) Valves	codes Applicable ASME B31 codes, CSA HGV 4.6, ¹³ CSA 4.7 ¹⁴	
				(5) Hose and hose connections	Applicable ASME B31 codes, CSA HGV 4.2 ¹⁵	

Section	Requirement 2011	Requirement 2016	Nari	Required References		
			(6) Vehicle fueling	SAE J2600		
			connections (nozzle)			
			(7) Electrical equipment	NFPA 70, NFPA 79		
			used with GH ₂ systems			
			(8) Gas detection	See NFPA 2, Section 6.12		
			equipment and alarms	16 17		
			(9) Hydrogen dispensers	CSA HGV 4.1, ¹⁶ CSA 4.3 ¹⁷		
			(10) Pressure switches	ASME B31, NFPA 70, NFPA 79		
			(11) Flow meters	ASME B31, NFPA 70,		
				NFPA 79		
10.3.1.3 Design						
and Construction						
of Containers,						
Cylinders and						
Tanks	Contains a linda and		T I	Life and the 2046 Edition of MEDA 2		
	Containers, cylinders, and		This requirement has been deleted			
	tanks manufactured prior to the effective date of this		The hydrogen industry has success			
	code shall be permitted to be		containers, cylinders, and tanks in	Le		
	used in GH_2 service if		of this code. These vessels are often used to supply numerous applications and are not dedicated for use at hydrogen fueling stations.			
	designated for GH_2 service by			ry standards for hydrogen service at		
	the <i>container</i> manufacturer		_	ould be acceptable for use. Existing		
	or if <i>approved</i> by the <i>AHJ</i> .		•	ed unless it is determined under the		
	[52:5.3.1.4]		requirements of Section 1.4.2 that			
			unacceptable degree of risk.	3 , 1		
10.3.1.8 Hose and Hose Connections						
10.3.1.8.5.3	The hose shall be approved		Incidents in the field have shown t	hat hoses present a significant		
	or <i>listed</i> for hydrogen			system. Special attention needs to b	oe	
	service. [52:9.9.4]		,	e hose material of construction and		
			the testing with hydrogen under th	ne pressure and temperature		
			conditions anticipated in use.			

Section	Requirement 2011	Requirement 2016	Narrative	Required References
			No hoses have yet been manufactured or tested to a <i>listing</i> standard. Hoses have been used in industry applications and at hydrogen fueling stations for many years. It is anticipated that ISO 19880-5 ¹⁸ and CSA 4.2 ¹⁵ will be revised in the near future. These documents may be considered in the <i>approval</i> process	
			Detailed requirements for hoses are now provided in Section 10.3.1.8 of the 2016 Edition of NFPA 2.	
10.3.1.9 Valves				
10.3.1.9.1		All system components shall be <i>listed</i> or <i>approved</i> for the hydrogen service pressures, internal and external temperatures, and operating environment of the hydrogen dispensing system.	The use of the term "all" implies that the requirement is a general requirement applicable to any component in a system; however, it is a subsection of 10.3.1.9, which is pertinent to valves. The term "all system components" could be interpreted as "all system valves" as valves are the explicit components regulated by this section of the code. The application of this section of the code to elements other than valves would not be appropriate.	
			Valves that are components of a hydrogen <i>piping system</i> are regulated by the codes and standards used to design the <i>piping system</i> .	
10.3.1.14 Vehicle Fueling Dispenser System Operation				
10.3.1.14.5	Where an overpressure incident that results in operation of the overpressure protection system occurs, the dispenser pressure control system shall be examined and <i>certified</i> by a qualified technician prior to	10.3.1.13.4 Where an overpressure incident that results in operation of the overpressure protection system occurs, the dispenser pressure control system shall be examined and <i>certified</i> by a qualified technician prior to	The dispenser pressure control system should prevent the actuation of the overpressure protection system. If the protection system was actuated, it may also indicate a fault within the dispenser pressure control system. An inspection is required by a qualified and experienced technician to validate that the system is undamaged and functional prior to further use. The examination and <i>certification</i> by the technician is subject to review by the <i>AHJ</i> upon request. See the definition of <i>qualified individual</i> and <i>qualified person</i> in Chapter 3 of this guide.	

Section	Requirement 2011	Requirement 2016	Narrative	Required References
	being returned to service. [52:9.14.4]	being returned to service.		
10.3.1.14 Vehicle Fueling Connection				
10.3.1.15.1	Fueling nozzles for GH ₂ service shall be listed or approved in accordance with SAE J2600, Compressed Hydrogen Surface Refueling Connection Devices. [52:5.11.1]	10.3.1.14.1 Fueling nozzles for GH ₂ service shall be listed or approved in accordance with SAE J2600, Compressed Hydrogen Surface Refueling Connection Devices.	SAE J2600 ¹⁹ provides performance requirements for <i>fueling nozzles</i> and receptacles. It also specifies the geometry required for the proper mating of the fuel station nozzle with the vehicle receptacle. Improper dimensions of these devices could lead to hydrogen leakage and/or serious safety consequences. It is also critical that: 1) the receptacle on a vehicle match the pressure classification of the onboard vehicle tank, and 2) the nozzle on the station match the pressure classification of dispensing pressure. Nozzles and receptacles are designed such that a higher pressure nozzle cannot be attached to a lower pressure receptacle. Proper selection and installation of the nozzles and receptacles is required to ensure that vehicle tanks are not filled to pressures that exceed their design.	
10.3.1.15 Installation of Electrical Equipment				
10.3.1.15.2.1	New requirement	Modifications shall be approved by a qualified engineer with expertise in fire safety and gaseous fuels.	As stated in Section 10.2.1.1 of NFPA 2, proof of <i>certification</i> can be in the form of a signed drawing or signed letter describing the design and operation of the system and demonstrating its compliance to this code. A <i>qualified</i> engineer is one who is knowledgeable and experienced in the subject matter. A <i>qualified individual</i> is one knowledgeable in the hazards of <i>compressed gases</i> and <i>cryogenic fluids</i> through training and work experience.	
10.3.1.15.4.1	New requirement	Listed dispensers shall be permitted to be installed using classified areas in accordance with the terms of the listing.	The requirements of the <i>listing</i> should be referred to in determining whether a dispenser may be used in an electrically classified area.	

Section	Requirement 2011	Requirement 2016	Narrative	Required References
10.3.2.3.1				
General.				
10.3.2.3.1.3*	[Fueling Pads] The vehicle fueling pad shall be of concrete or a material having a resistivity not exceeding 1 megohm as determined by an <i>approved</i> method [unless the vehicle is grounded by other means such as a grounding cable]. [52:9.13.3.2]	The vehicle fueling pad shall be of concrete or a material having a resistivity not exceeding 1 megohm as determined by an <i>approved</i> method unless the vehicle is grounded by other means, such as a grounding cable.	The 2011 Edition of NFPA 2, Section 10.3.1.17.3, requires that vehicles be fueled on a fueling pad, which is provided to eliminate potential sources of ignition caused by static spark or similar initiating forces. Although there are basic requirements to have a fueling pad when LH_2 is being fueled, there is no basic requirement for a fueling pad for GH_2 fueling in the 2016 Edition of the code. When a fueling pad is provided, the resistivity of the vehicle fueling pad should be below 1 megohm to ensure that the vehicle is properly grounded prior to fueling activity. An example of an <i>approved</i> method to measure the resistivity is an electrician using a megger to verify that the resistivity is less than 1 megohm under normal fueling conditions. Humid air and surface moisture will reduce the fuel pad resistivity compared to what would be expected on cool dry days. Therefore, tests conducted during relatively cool and dry ambient conditions would be most useful for verifying that the pad resistivity is less than 1 megohm over a wide range of local ambient conditions.	
10.3.1.18*	Fire Protection. A portable fire extinguisher having a rating of not less than 20-B:C shall be provided at the dispensing area in approved locations not more than 50 ft (15.2 m) away from the dispensing area. [52:9.15] Fire extinguishers shall be inspected and maintained according to NFPA 10, Standard for Portable Fire Extinguishers [52:9.15.1]	Fire Protection. A portable fire extinguisher having a rating of not less than 20-B:C shall be provided at the dispensing area in approved locations not more than 50 ft (15.2 m) away from the dispensing area. Fire extinguishers shall be inspected and maintained according to NFPA 10.	Fire extinguishers should be installed in an area that is visible and accessible within the 50 ft radius described by the requirement.	

Section	Requirement 2011	Requirement 2016	Narrative	Required References
10.3.2.2 Indoor				
Nonpublic				
Fueling.				
10.3.3.2.2.10	[Gas Detection] (A) The gas detection system shall be certified by a qualified engineer with expertise in fire safety and gaseous detection. [52:9.3.3.6.1]	(A) The gas detection system shall be certified by a qualified engineer with expertise in fire safety and gaseous detection.	Proof of <i>certification</i> can be in the form of a signed drawing or signed letter describing the design and operation of the system and demonstrating its compliance to this code. A <i>qualified</i> engineer is one who is knowledgeable and experienced in the subject matter. A <i>qualified individual</i> is one knowledgeable in the hazards of <i>compressed gases</i> and <i>cryogenic fluids</i> through training and work experience. See also <i>qualified person</i> as defined by Chapter 3 of this guide.	
10.3.3.2.3 Indoor Nonpublic Fast Fill Fueling				
10.3.3.2.3.2(B)	[Ventilation] (I) The dispensing area shall be inspected annually and certified in accordance with 10.2.1.1.1. [52:9.4.3.2.8]	(8) The dispensing area shall be inspected annually and certified in accordance with 10.21.1.	There is an editorial error in the code in the section referenced. The correct reference is 10.2.1.1. Inspections by a qualified engineer are required because dispensing areas are subject to change. For example, storage of unsuitable materials or the installation of unclassified electrical equipment may occur after the original installation without understanding their impact. The annual inspection of the dispensing area is conducted to ensure that changes to the facility do not violate the original installation requirements and that any modifications to the facility comply the requirements of the adopted code.	
10.3.3.2.3.7	Dispensing Equipment . Gas dispensing equipment shall be <i>listed</i> or <i>approved</i> for indoor use. [52:9.4.7]	Dispensing Equipment . Gas dispensing equipment shall be <i>listed</i> or <i>approved</i> for indoor use.	To be <i>approved</i> , indoor dispensers should be in accordance with Sections 10.3.3.2.2.7(A) through (J). Section (F) leads the user to Table 10.3.1.15.1 for requirements for electrical classification. In turn, the table refers the user to Section 10.3.3.2.2.3 for requirements regarding the point of transfer. The section referenced contains an editorial error. The correct reference is 10.3.3.2.3.3.	

Section	Requirement 2011	Requirement 2016	Narrative	Required References
10.3.3.3.5				
Outdoor				
Nonpublic				
Refueling from				
Transport				
Vehicles				
10.3.3.3.5.2	(J) The dispensing hose shall	(J) The dispensing hose shall	The dispenser hose can be subject to damage if not properly stored. To	
	be properly placed on an	be properly placed on an	be approved, reels or hose compartments should be evaluated to	
	approved reel or in an	approved reel or in an	ensure that use of the reel and storage of the hose will not subject the	
	approved compartment	approved compartment	hose to damage due to cuts or abrasion as a result of operation.	
	before moving the transport	before moving the transport		
	vehicle. [52:9.19.11]	vehicle.		

Chapter 11 LH₂ Fueling Facilities

Section	Requirement 2011	Requirement 2016	Narrative	Required References
11.2.12 Electrical				
Equipment				
11.2.12.5	A primary seal shall be	A primary seal shall be	When secondary seals are provided, they should meet the pressure and	
	provided between the	provided between the	temperature requirements of the conditions to which they may be	
	flammable fluid system and	flammable fluid system and	exposed in the event of failure of the primary seal. See Section	
	the electrical conduit wiring	the electrical conduit wiring	11.2.14.7.	
	system. If the failure of the	system. If the failure of the		
	primary seal would allow the	primary seal would allow the	The reasoning for the <i>approval</i> of the secondary seal is not clear. A	
	passage of flammable fluids	passage of flammable fluids	redundant conduit seal is required as a backup to the primary conduit	
	to another portion of the	to another portion of the	seal where liquid or gas can migrate to the conduit system.	
	conduit or wiring system, an	conduit or wiring system, an		
	additional <i>approved</i> seal,	additional <i>approved</i> seal,		
	barrier, or other means shall	barrier, or other means shall		
	be provided to prevent the	be provided to prevent the		
	passage of the flammable	passage of the flammable		
	fluid beyond the additional	fluid beyond the additional		
	device or means in the event	device or means in the event		
	that the primary seal fails.	that the primary seal fails.		

Section	Requirement 2011	Requirement 2016	Narrative	Required References
	[52:14.14.7]			
11.2.12.7	Each additional seal or barrier and interconnecting enclosure shall meet the pressure and temperature requirements of the condition to which it could be exposed in the event of failure of the primary seal, unless other approved means are provided to accomplish this	Each additional seal or barrier and interconnecting enclosure shall meet the pressure and temperature requirements of the condition to which it could be exposed in the event of failure of the primary seal, unless other approved means are provided to accomplish this	Additional seals or barriers should be designed to prevent the passage of flammable fluids or gases through the conduit, stranded conductors, or cables. See Section 11.2.14.4. The reasoning for the <i>approval</i> of the secondary seal is not clear. A redundant conduit seal is required as a backup to the primary conduit seal where liquid or gas can migrate to the conduit system.	
	purpose. [52:14.14.7.2]	purpose.		
11.2.12.8	Unless specifically designed and <i>approved</i> for the purpose, the seals specified in 11.2.14.5 through 11.2.14.9 are not intended to replace the conduit seals required by 501.15(A) through 501.15(D) of NFPA 70, National Electrical Code. [52:14.14.8]	Unless specifically designed and <i>approved</i> for the purpose, the seals specified in 11.2.12.5 through 11.2.12.9 are not intended to replace the conduit seals required by 501.15(A) through 501.15(D) of NFPA 70.	The reasoning for the <i>approval</i> of the secondary seal is not clear. A redundant conduit seal is required as a backup to the primary conduit seal where liquid or gas can migrate to the conduit system.	
11.3 Dispensing				
11.3.1.1	System Component Qualifications. The following systems and system components shall be listed or approved: [52:5.2.1] (1) Pressure relief devices, including pressure relief valves [52:5.2.1(1)] (2) Pressure gauges	System Component Qualifications. The following systems and system components shall be listed or approved: (1) Pressure relief devices, including pressure relief valves (2) Pressure gauges	There are no <i>listed</i> components available in a number of the categories included from which a system designer may choose. In lieu of <i>listing</i> , good engineering judgement by the system designer must be considered, and industrial codes and standards, such as the ASME B31 codes, can be used to guide the design. Components that are not <i>listed</i> will require <i>approval</i> by the <i>AHJ</i> . The lack of pursuit to acquire a <i>listing</i> for hydrogen fueling station equipment and fuel cell industrial trucks may be due to one or more	

Section	Requirement 2011	Requirement 2016	Narr	Required References	
	[52:5.2.1(2)]	(3) Pressure regulators	factors: (1) reservations on the part	of the equipment manufacturers	
	(3) Pressure regulators	(4) Valves	about the <i>listing</i> standards, (2) business decisions based on the size of		
	[52:5.2.1(3)]	(5) Hose and hose	the potential and emerging user ma		
	(4) <i>Valves</i> [52:5.2.1(4)]	connections	the <i>listing</i> organization, in an early r		
	(5) Hose and hose	(6) Vehicle fueling	evaluation requiring many types of t	, , ,	
	connections [52:5.2.1(5)]	connections (nozzle)	markets continue to grow and matu		
	(6) Vehicle fueling	(7) Electrical equipment used	standards and practices and the suc	cessful pursuit of more <i>listings</i> by	
	connections (nozzle)	with [LH ₂] systems	equipment manufacturers.		
	[52:5.2.1(6)]	(8) Gas detection equipment			
	(7) Electrical equipment used	and alarms	The table below gives a representat	•	
	with $[LH_2]$ systems	(9) Hydrogen dispensers	standards that may be applied in the	e <i>approval</i> process:	
	[52:5.2.1(8)]	(10) Pressure switches			
	(8) Gas detection equipment	(11) Flow meters	Item	Documents that May Be	
	and alarms [52:5.2.1(9)]			Considered in the	
	(9) Hydrogen dispensers		(4) 2	Approval Process	
	[52:5.2.1(10)] (10) Pressure switches		(1) Pressure relief devices,	ASME pressure vessels: ASME	
	[52:5.2.1(12)]		including PRVs	Boiler and Pressure Vessel	
	(11) Flow meters			Code	
	[52:5.2.1(13)]			DOT containers: CFR Title 49	
	[32.3.2.1(13)]			DOT regulations.	
				Relief devices for piping	
			(2) 5	systems: ASME B31.	
			(2) Pressure gauges	ASME B31	
			(3) Pressure regulators	ASME B31	
			(4) Valves	ASME B31, CSA HGV 4.6, ¹³ CSA HGV 4.7 ¹⁴	
			(F) Hannard hann ann artis an		
			(5) Hose and hose connections	ASME B31, CSA HGV 4.2 ²⁰	
			(6) Vehicle fueling connections	SAE J2600	
			(nozzle)	NEDA 70 NEDA 70	
			(7) Electrical equipment used	NFPA 70, NFPA 79	
			with <i>GH</i> ₂ systems	66	
			(8) Gas detection equipment and	See Section 6.12	
			alarms		

NFPA 2

Section	Requirement 2011	Requirement 2016	Nar	rative	Required References
			(9) Hydrogen dispensers	CSA HGV 4.1, ¹⁶ CSA 4.3 ¹⁷	
			(10) Pressure switches	ASME B31, NFPA 70, NFPA 79	
			(11) Flow meters	ASME B31, NFPA 70, NFPA 79	
11.3.1.3.3*	Containers, cylinders, and	Containers, cylinders, and	The hydrogen industry has successf	ully built, installed, and used	ANSI/CGA H-5, Standard
	tanks manufactured prior to	tanks manufactured prior to	containers, cylinders, and tanks in h	ydrogen service prior to the issuance	for Bulk Hydrogen Supply
	the effective date of this	the effective date of this	of this code. These vessels are ofter	n used to supply numerous	Systems - 2014 Edition.
	code shall be permitted to be	code shall be permitted to be	applications and are not dedicated	solely for use at hydrogen fueling	
	used in [LH ₂] service if	used in <i>LH</i> ₂ service if	stations. Storage vessels that met ir	ndustry standards for hydrogen	
	designated for [LH ₂] service	designated for <i>LH</i> ₂ service by	service at the time of manufacture	should be acceptable for use. For	
	by the <i>container</i>	the <i>container</i> manufacturer	additional information, see CGA H-5	5, ²¹ referenced by NFPA 2 Section	
	manufacturer or if approved	or if <i>approved</i> by the <i>AHJ</i> .	M.1.2.6. The current standards of d	esign are found in CGA H-3 ²² as	
	by the <i>AHJ</i> . [52:5.3.1.4]		referenced by CGA H-5.		
11.3.1.6 Hose and					
Hose Connections					
11.3.1.6.5.3	The hose shall be approved	The hose shall be <i>approved</i>	See the discussion in Section 11.3.1	.1 (item 5).	
	or <i>listed</i> for hydrogen	or <i>listed</i> for hydrogen			
	service. [52:9.9.4]	service.			
11.3.3.4 Outdoor					
Public					
Unattended Self					
Service Fueling					
11.3.3.4.1	Unattended self-service	Unattended self-service	An unattended self-service motor fu		
	facilities shall be permitted,	facilities shall be permitted,	dispensing of liquid hydrogen is hig	• •	
	where <i>approved</i> by the	where <i>approved</i> by the	designed by a qualified design profe	•	
	authority having jurisdiction.	authority having jurisdiction.	I	t sufficient safeguards are built into	
	[30A:9.5.1]	[30A:9.5.1]	the system to protect the public. Ac		
			provided in accordance with NFPA		
11.3.3.4.5	A telephone or other	A telephone or other	Another <i>approved</i> means could incl		
	approved, clearly identified	approved, clearly identified	system in accordance with NFPA 72		
	means to notify the fire	means to notify the fire	communication device is intended t	to be at or near the fueling station	
	department shall be provided	department shall be provided	but away from the dispenser.		
	on the site in a location	on the site in a location			
	approved by the authority	approved by the authority			

Section	Requirement 2011	Requirement 2016	Narrative	Required References
	having jurisdiction.	having jurisdiction.		
	[30A:9.5.5]	[30A:9.5.5]		
11.3.3.4.7*	Emergency controls as	Emergency controls as	See NFPA 70, Article 514, Motor Fuel Dispensing Facilities, for additional	
	specified in [NFPA 70,	specified in [NFPA 70] shall	details on the requirements for circuit disconnects under Article	
	National Electrical Code,]	be installed at a location	514.11(A).	
	shall be installed at a location	acceptable to the <i>authority</i>		
	acceptable to the authority	having jurisdiction, but the	The system should have features to prevent the automatic restart of the	
	having jurisdiction, but the	control shall be more than	system after an emergency control is actuated. In order to approve the	
	control shall be more than	20 ft (6 m) but less than	operation used to reset the controls, the AHJ may require as a minimum	
	20 ft (6 m) but less than	100 ft (30 m) from the	that 1) the operator determine the cause of the initial emergency	
	100 ft (30 m) from the	dispensers. Additional	actuation, and 2) that a procedure is in place to validate that the system	
	dispensers. Additional	emergency controls shall be	is undamaged and functional.	
	emergency controls shall be	installed on each group of		
	installed on each group of	dispensers or the outdoor		
	dispensers or the outdoor	equipment used to control		
	equipment used to control	the dispensers. Emergency		
	the dispensers. Emergency	controls shall shut off all		
	controls shall shut off all	power to all dispensing		
	power to all dispensing	equipment at the station.		
	equipment at the station.	Controls shall be manually		
	Controls shall be manually	reset only in a manner		
	reset only in a manner	approved by the authority		
	approved by the authority	having jurisdiction.		
	having jurisdiction.	[70:514.11 (C)]		
	[70:514.11(C)]			
11.3.4 Outdoor				
Nonpublic Fueling				
11.3.4.6.8	The transport vehicles shall	The transport vehicles shall	The dispenser hose can be subject to damage if not properly stored. To	
	be positioned with respect to	be positioned with respect to	be approved, reels or hose compartments should be evaluated to	
	vehicles being fueled to	vehicles being fueled to	ensure that use of the reel and storage of the hose will not subject the	
	prevent traffic from driving	prevent traffic from driving	hose to damage due to cuts or abrasion as a result of operation.	
	over the delivery hose and	over the delivery hose and		
	between the transport	between the transport		

Section	Requirement 2011	Requirement 2016	Narrative	Required References
	vehicle and the motor vehicle	vehicle and the motor vehicle		
	being fueled. The dispensing	being fueled. The dispensing		
	hose shall be properly placed	hose shall be properly placed		
	on an <i>approved</i> reel or in an	on an <i>approved</i> reel or in an		
	approved compartment	approved compartment		
	before the transport vehicle	before the transport vehicle		
	is moved. [52:14.17.8]	is moved.		

Chapter 12 Hydrogen Fuel Cell Power Systems

Section	Requirement 2011	Requirement 2016	Narrative	Required References
12.2.1 Listed and				
Approved				
Equipment				
12.2.1.1		Listed and approved hydrogen fuel cell equipment shall be installed in accordance with the listing requirements and manufacturers' instructions.	No special consideration is necessary when the design is coordinated with the requirements described in the referenced provision. Following the prescriptive requirements as published should result in <i>approval</i> of the proposed design.	
12.3.1.1.1 Prepackaged self- contained Fuel Cell Power Systems [853:4.2]				
12.3.1.1.1	Prepackaged, self-contained [stationary] fuel cell power systems shall be designed, tested, and listed in accordance with ANSI CSA FC.1, American National Standard for Fuel Cell Power Systems. [853:4.2.1]	Prepackaged, self-contained [stationary] fuel cell power systems shall be designed, tested, and listed in accordance with ANSI CSA FC.1, American National Standard for Fuel Cell Power Systems. [853:4.2.1]	ANSI/CSA FC-1:2014, Fuel cell technologies - Part 3-100: Stationary fuel cell power systems – Safety, is a product standard for stationary fuel cell power systems intended for indoor and outdoor commercial, industrial, and residential use in electrically non-hazardous (unclassified) areas. This is the first edition where U.S. requirements have been harmonized with the identically titled IEC Standard 62282-3-100 (First Edition, 2012-02). This standard provides for the design, testing, and listing of pre-	ANSI/CSA America FC1- 2014 (IEC 62282-3- 100:2012, MOD) (formerly ANSI Z21.83), American National Standard For Fuel Cell Power Systems

Section	Requirement 2011	Requirement 2016	Narrative	Required References
			packaged, self-contained fuel cells [stationary] fuel cell power systems by a qualified certifying organization. When this approach is taken, the fuel cell power system can be treated as a single unit for certification purposes. When this approach is not followed, further evaluation of individual components is necessary as described in the next few sections.	
			In lieu of a <i>listing</i> , field <i>approval</i> or <i>certification</i> by a <i>qualified certifying organization</i> or qualified engineer to ANSI/CSA FC-1 may be considered as being equivalent to the specific <i>listing</i> for the purpose of <i>approval</i> by the <i>AHJ</i> .	
			It can be useful to determine the limits of the system in terms of physical boundary and equipment covered by the system.	
			When considering fuels, materials, designs, or construction not specifically addressed in this standard, the alternatives should be evaluated by the <i>listing</i> organization as to their ability to yield levels of safety and performance equivalent to those prescribed by this standard; see NFPA 2, Section 1.5.	
			The scope of CSA FC-1 excludes fuel storage to facilitate equipment siting. Where a fuel cell power plant includes hydrogen storage, Section 12.4 and Chapter 7 of NFPA 2 will apply unless the <i>listing</i> for the equipment includes storage. A third-party report explaining the basis for the <i>listing</i> relative to the fuel storage may be helpful in expediting the <i>approval</i> process by the <i>AHJ</i> .	
			The product standard requires the inclusion of installation manuals and documents. <i>Approval</i> should also consider compliance to manufacturer's instructions. Maintenance manuals and documents should also be provided. The <i>AHJ</i> may wish to confirm that appropriate processes are in place to ensure that the required maintenance is	

Section	Requirement 2011	Requirement 2016	Narrative	Required References
			performed and documented.	
			There are fuel cell power systems listed to this standard or its	
			predecessors. Doing so demonstrates compliance with safety and	
			performance requirements, which otherwise need to be evaluated, as	
			described in subsequent sections.	
			http://fuelcellsworks.com/news/2013/10/22/fuel-cell-company-altergy-	
			receives-ansicsa-fc1-12-certificationlisting/	
12.3.1.2 Indoor				
Installation of				
Fuel Cell Power				
Systems				
12.3.1.2.1.1	All fuel cell power systems		No special consideration is necessary when the design is coordinated	
	shall be provided with a		with the requirements described in the referenced provision. Following	
	source of <i>ventilation</i> ,		the prescriptive requirements as published should result in <i>approval</i> of	
	exhaust, and makeup air in		the proposed design.	
	accordance with 12.3.1.2,			
	with the exception of the			
	following: [853:7.1.1]			
	(1) <i>Listed</i> prepackaged or			
	pre-engineered and matched			
	modular fuel cell power			
	systems that have a sealed,			
	direct <i>ventilation</i> and			
	exhaust system that is			
	installed in accordance with			
	the terms of the <i>listing</i> and			
	manufacturer's installation			
	instructions. [853:7.1.1]			

Section	Requirement 2011	Requirement 2016	Narrative	Required References
12.3.3 Micro Fuel				
Cell Power				
Systems				
12.3.3.1.1	Listed or Approved Systems. Prepackaged, self-contained micro fuel cell power systems shall be listed or approved for the application.	Listed or Approved Systems. Prepackaged, self-contained micro fuel cell power systems shall be listed or approved for the application.	These systems are typically worn or hand-held. IEC 62282-6-100 (2012-10) Ed.1.1 is the current safety standard for these devices. This standard is adopted by reference in UN Model Regulations and International Civil Aviation Organization (ICAO) shipping regulations and may serve as a basis for <i>listing</i> by a <i>qualified certifying organization</i> . In lieu of a <i>listing</i> , field <i>approval</i> or <i>certification</i> by a <i>qualified certifying organization</i> or qualified engineer to IEC 62282-6-100 may be considered as being equivalent to the specific <i>listing</i> for the purpose of <i>approval</i> by the <i>AHJ</i> . These DC units power or recharge consumer electric devices and should only be used as intended by the manufacturer. If <i>approval</i> for use is deemed necessary, the <i>approval</i> may also consider compliance to manufacturer's instructions.	IEC 62282-6-100 (2012-10) Ed.1.1, Micro Fuel Cell Power Systems – Safety, International Electrotechnical Commission
12.4.2 Requirements for Hydrogen Storage Systems Serving Portable Fuel Cell Power Systems 12.4.2.1.1 Fuel				
12.4.2.1.1.1	Listed or Approved Devices. Fuel cell cartridges shall be listed or approved for the application.	Listed or Approved Devices. Fuel cell cartridges shall be listed or approved for the application.	IEC 62282-5-1:2012(E) covers construction, marking, and test requirements for portable <i>fuel cell power systems</i> , including the <i>fuel cell cartridges</i> . <i>Fuel cell cartridges</i> do not literally house the electrochemical fuel cell devices that generate power, but rather store the fuel used by the fuel cell systems.	IEC 62282-5-1:2012(E), Fuel cell technologies - Part 5-1: Portable fuel cell power systems - Safety

Section	Requirement 2011	Requirement 2016	Narrative	Required References
			Portable fuel cell cartridges may be listed to IEC 62282-5-1. In lieu of a listing, field approval or certification by a qualified certifying organization or qualified engineer to this standard may be considered as being equivalent to the specific listing for the purpose of approval by the AHJ. Fuel cell cartridges should only be used in accordance with manufacturer's instructions. If approval for use is deemed necessary, the approval may also consider compliance to manufacturer's instructions.	IEC 62282-5-1:2012, Fuel cell technologies – Part 5-1: Portable fuel cell power systems – Safety, International Electrotechnical Commission
12.4.2.1.1.2	Fuel cell cartridge refilling equipment shall be listed or approved for the application, and refill shall be in accordance with the manufacturer's published instructions and the listing.	Fuel cell cartridge refilling equipment shall be listed or approved for the application, and refill shall be in accordance with the manufacturer's published instructions and the listing.	IEC 62282-5-1:2012(E) for portable fuel cell power plants including <i>fuel cell cartridges</i> does <u>not</u> address the design and construction of equipment used for refilling the <i>fuel cell cartridges</i> , and no other standard specifically addresses these systems from a safety standpoint. Without a specific product standard, <i>listing</i> by a <i>qualified certifying organization</i> or <i>approval</i> by the <i>AHJ</i> of refilling equipment may be based on applicable sections of general hydrogen system requirements in Chapters 6 through 8 of NFPA 2. In lieu of a <i>listing</i> , field <i>approval</i> or <i>certification</i> by <i>a qualified certifying organization</i> or qualified engineer may be considered as being equivalent to the specific <i>listing</i> for the purpose of <i>approval</i> by the <i>AHJ</i> . Portable <i>fuel cell cartridges</i> should only be refilled using equipment and methods in accordance with manufacturer's instructions. If <i>approval</i> for	IEC 62282-5-1:2012(E) covers construction, marking and test requirements for portable fuel cell power systems intended to produce electrical power. Applies to AC and DC type portable fuel cell power systems, with a rated output voltage not exceeding 600 V AC, or 850 V DC for indoor and outdoor use. IEC 62282-5-1:2012, Fuel cell technologies – Part 5-
			this process is deemed necessary, the <i>approval</i> may also consider compliance to manufacturer's instructions.	1: Portable fuel cell power systems – Safety, International Electrotechnical Commission

Section	Requirement 2011	Requirement 2016	Narrative	Required References
12.4.3 Requirements for Hydrogen Storage Systems Serving Micro Fuel Cell Power Systems				
12.4.3.1.1.1	Listed or Approved Devices. Fuel cell cartridges shall be listed or approved for the application.	Listed or Approved Devices. Fuel cell cartridges shall be listed or approved for the application.	IEC 62282-6-100:2012 is the current safety standard for these devices. This standard is adopted by reference in UN Model Regulations and ICAO shipping regulations. <i>Fuel cell cartridges</i> do not literally house the electrochemical fuel cell devices that generate power, but rather store the fuel used by the fuel cell systems. Fuel cell cartridges should be listed to IEC 62282-6-100. In lieu of a listing, field approval or certification by a qualified certifying organization or qualified engineer to this standard may be considered as being equivalent to the specific listing for the purpose of approval by the AHJ. Fuel cell cartridges should only be used in accordance with manufacturer's instructions. If approval for use is deemed necessary, the approval may also consider compliance to manufacturer's instructions.	IEC 62282-6-100:2010, Fuel cell technologies – Part 6-100: Micro fuel cell power systems - Safety, International Electrotechnical Commission
12.4.3.1.1.2	Fuel cell cartridge refilling equipment shall be listed or approved for the application, and refill shall be in accordance with the manufacturer's published instructions and the listing.	Fuel cell cartridge refilling equipment shall be listed or approved for the application, and refill shall be in accordance with the manufacturer's published instructions and the listing.	IEC 62282-6-100:2012 for micro fuel cell power system addresses the fuel cell cartridges but not the design and construction of equipment used for refilling the fuel cell cartridges, and no other standard specifically addresses these systems. Without a specific product standard, listing or approval by the AHJ of refilling equipment should be based on applicable sections of general hydrogen system requirements in Chapters 6 through 8 of NFPA 2. In lieu of a listing, field approval or certification by a qualified certifying organization or qualified engineer may be considered as being	IEC 62282-6-100:2010, Fuel cell technologies – Part 6-100: Micro fuel cell power systems - Safety, International Electrotechnical Commission

Section	Requirement 2011	Requirement 2016	Narrative	Required References
			equivalent to the specific <i>listing</i> for the purpose of <i>approval</i> by the <i>AHJ</i> .	
			Fuel cell cartridge refilling equipment should only be refilled using	
			equipment and methods in accordance with manufacturer's	
			instructions. If <i>approval</i> for this process is deemed necessary, the	
			approval may consider compliance to manufacturer's instructions.	

Chapter 13 Hydrogen Generation Systems

Section	Requirement 2011	Requirement 2016	Narrative	Required References
13.2 General				
13.2.1* Listed or				
Approved				
Equipment				
13.2.1.1*	Listed and approved hydrogen-generating equipment shall be [installed] in accordance with the listing requirements and manufacturers' instructions. [55:12.3.1.1]	Listed or approved hydrogen- generating equipment shall be installed in accordance with the listing or approval requirements and manufacturers' instructions.	A consensus standard for hydrogen generators using fuel processing technologies is ISO 16110-1, <i>Hydrogen generators using fuel processing technologies- Part 1: Safety.</i> It may be used by a <i>listing</i> organization in the creating of a <i>listing</i> standard. For generators using water electrolysis see the comments on Section 13.3.1.1.1 below. In lieu of a <i>listing</i> , field <i>approval</i> or <i>certification</i> by a <i>qualified certifying organization</i> or qualified engineer may be considered as being equivalent to the specific <i>listing</i> for the purpose of <i>approval</i> by the <i>AHJ</i> .	ISO 16110-1:2007, Hydrogen generators using fuel processing technologies — Part 1: Safety, International Organization for Standardization
			Hydrogen generators should only be used in accordance with manufacturer's instructions. If <i>approval</i> for use is deemed necessary, the <i>approval</i> may also consider compliance to manufacturer's instructions.	
13.2.3	Fuel processing equipment integral to <i>listed</i> fuel cell [power system] <i>appliances</i> installed in accordance with NFPA 853, <i>Standard for the Installation of Stationary Fuel</i>	Integral Fuel Processing Equipment. Fuel processing equipment integral to listed fuel cell power system appliances installed in accordance with NFPA 853,	The text extracted from the 2013 Edition of NFPA 55 served as the basis for requirements and <i>approval</i> was achieved as part of the overall stationary <i>fuel cell power system approval</i> for a <i>listed</i> system. The requirements for the 2016 Edition of NFPA 2 are no longer extracted as NFPA 55 was revised to eliminate requirements for gas generation systems, reserving a section for <i>flammable gases</i> yet to be	

Section	Requirement 2011	Requirement 2016	Narrative	Required References
	Cell Power Systems, shall not be required to meet [the requirements of this chapter]. [55:12.3.2.3]	Standard for the Installation of Stationary Fuel Cell Power Systems, shall not be required to meet the requirements of this chapter.	developed. Equipment installed integral to <i>listed</i> equipment should be addressed by the <i>listing</i> . If not, the requirements of Chapter 7 will apply.	
13.3.1		requirements or time enapter.		
Electrolyzers				
13.3.1.1.2*	Electrolyzers shall be tested and approved in accordance with ISO/DIS 22734-1, Hydrogen generators using water electrolysis process — Part 1: Industrial and commercial applications. [55:12.3.2.7.1]	Product Standards. Water electrolyzers shall be listed or approved for their use.	ISO/DIS 22734-1 was a Draft International Standard (DIS) when it was adopted into the 2011 Edition of NFPA 2. The first edition of the completed standard was published in 2008 as ISO 22734-1. The <i>AHJ</i> may accept the use of a more current document if requested by the permittee. The <i>AHJ</i> may ask the permittee to relate or explain any differences between the published version of the standard and the draft. ISO 22734-2:2012 has been published to extend coverage to <i>appliances</i> in residential applications. Either of these standards may be used by a <i>listing</i> organization in the creating of a <i>listing</i> standard (depending on the target application). In lieu of a <i>listing</i> , field <i>approval</i> or <i>certification</i> by a <i>qualified certifying organization</i> or qualified engineer may be considered as being equivalent to the specific <i>listing</i> for the purpose of <i>approval</i> by the <i>AHJ</i> . Hydrogen generators (electrolyzers) should only be operated or used in accordance with the manufacturer's instructions. If <i>approval</i> for use is deemed necessary, the <i>approval</i> may also consider compliance to manufacturer's instructions.	ISO 22734- 1:2008, Hydrogen generators using water electrolysis process - Part 1: Industrial and commercial applications, International Organization for Standardization

Section	Requirement 2011	Requirement 2016	Narrative	Required References
13.3.2 Catalytic				
Reforming-Based				
Hydrogen				
Generation				
Systems				
13.3.2.1.2 Fire				
Protection for				
Catalytic				
Reforming Based				
Hydrogen				
Generation				
Systems				
13.3.2.1.2(2)	Where installed in a room containing a catalytic reformer system, the location of the detector shall be approved. [55:12.3.2.8.6(2)]	Where installed in a room containing a catalytic reformer system, the location of the detector shall be approved.	See also 13.3.2.1.2(1). The detector referenced is a carbon monoxide detector. In addition to meeting requirements of NFPA 853, when the hydrogengenerating equipment is installed in a room containing a catalytic	NFPA 72, National Fire Alarm and Signaling Code, 2013 Edition
			reformer system, the location of the carbon monoxide detector should be approved based on a determination that the detector will perform adequately in the selected location based on manufacturer's instruction.	
13.3.2.2.1.2	Electrical and <i>piping</i> penetrations and joints associated with the room shall be sealed with <i>approved</i> materials that have a 1-hour fire resistance rating. [55:12.3.2.8.3.4]	Electrical and <i>piping</i> penetrations and joints associated with the room shall be sealed with <i>approved</i> materials that have a 1-hour fire resistance rating.	Refer to the building code for specific requirements relative to fire stopping. For this type of product, there are many <i>listed</i> products that are appropriate for the application. A <i>listed</i> product should be used. See also NFPA 2, Section 4.1.1.	

Chapter 15 Special Atmosphere Applications

Section	Requirement 2011	Requirement 2016	Narrative	Required References
15.3.1.1.2	Before new equipment is	Before new equipment is	AHJ approval. Sections 15.3.1.1.2.1 and 15.3.1.1.2.2 provide the basis	
	installed or existing	installed or existing	for approval. Documentation should be provided showing how the	
	equipment is remodeled,	equipment is remodeled,	equipment, piping, and electrical systems comply with the	
	complete plans, sequence of	complete plans, sequence of	requirements in the pertinent paragraphs in Section 15.3.1 for	
	operations and specifications	operations and specifications	hydrogen atmosphere furnaces, as well as the NFPA 86 requirements	
	shall be submitted for	shall be submitted for	cited in those paragraphs.	
	approval to the authority	approval to the authority		
	having jurisdiction. [86:4.1.1]	having jurisdiction. [86:4.1.1]	In the case of a submittal for remodeled furnace equipment, the	
			approval submittal should also include a Management of Change	
			section documenting the changes from the original installation and the	
			expected safety impact of each change.	
15.3.1.1.2.3	Any deviation from this code	Any deviation from this code	Users are advised that deviations should be in writing so that the record	
	shall require special	shall require <i>approval</i> from	and reason for the deviation is clear. Without such documentation, the	
	permission from the	the <i>authority having</i>	basis for deviation is likely to be lost over time, raising the possibility of	
	authority having jurisdiction.	jurisdiction. [86:4.1.2]	a future inspection requiring a correction for compliance for an item	
	[86:4.1.2]		previously believed to have been resolved.	
			Approval of a permit in and of itself with or without documentation in	
			support of the design does not grant authority for non-compliance.	
			Deviations and rationale can be made a matter of record in facilities	
			files by including them in the plans required by Section 15.3.1.1.2.	
15.3.1.1.11.1	Furnace Safety Components.		A Safety Device [Furnaces] is defined in NFPA 2 and 86 as an	NFPA 86, Standard for
	All safety devices shall meet		instrument, a control, or other equipment that acts, or initiates action,	Ovens and Furnaces, 2011
	one of the following criteria:		to cause the furnace to revert to a safe condition in the event of	Edition, National Fire
	[86:8.2.1]		equipment failure or other hazardous event. Examples include furnace	Protection Association
	(1) Be <i>listed</i> for the service		combustion flame sensors and interlocks, pressure relief devices, and	
	intended [86:8.2.1(1)]		excess temperature sensors and shutdown control circuits.	
	(2) Be <i>approved</i> if <i>listed</i>			
	devices are not available		The <i>listing</i> option (1) requires the <i>safety device</i> to be <i>listed</i> by one of	
	[86:8.2.1(2)]		the <i>listing</i> organizations acceptable to the <i>AHJ</i> . The <i>approved</i> option (2)	
	(3) Be programmable [logic]		involves the AHJ determining that the safety device is acceptable for use	
	controllers applied in		in the subject oven. The programmable logic controller (PLC) safety	

Section	Requirement 2011	Requirement 2016	Narrative	Required References
	accordance with 8.3.3 of		device option (3) requires, among other things, that the PLC be able to	
	NFPA 86 [86:8.2.1(3)]		detect input and output communication failures and to initiate safe	
			shutdown within 3 seconds of such failures. The 2015 Edition of NFPA	
			86 covers PLC requirements in Section 8.4.	
			The requirements for this section have been deleted from the 2016	
			Edition of NFPA 2. However, Section 15.3.1.1.1.2 of NFPA 2 requires	
			compliance with NFPA 86, and the requirements remain in NFPA 86 in a	
			similar form in Sections 8.2.1, 8.2.2, and 8.2.4.	
15.3.1.1.6.7	The effluents from relief	The effluents from relief	This requirement refers to the PRVs for the furnace atmosphere gas and	CGA G-5.5, Hydrogen Vent
	valves used to protect	valves used to protect	for inert gas <i>piping</i> used for <i>purging</i> the furnace. The <i>AHJ</i> should verify	Systems, 3rd Edition,
	control unit components	control unit components	that the PRV does not discharge into occupied areas or, in the case of	Compressed Gas
	containing flammable or	containing flammable or	hydrogen and other <i>flammable gas</i> PRVs, into locations with ignition	Association, 2014.
	toxic fluids shall be piped to	toxic fluids shall be piped to	sources in the path of the discharged gas. Although not required by the	
	an <i>approved</i> disposal	an <i>approved</i> disposal	provisions of Chapter 15, the use of CGA G-5.5, Hydrogen Vent Systems,	
	location. [86:13.5.8.9]	location. [86:13.5.8.9]	provides additional guidance on hydrogen PRV discharge design; also	
			see NFPA 2, Section 6.16.	
15.3.1.1.6.8	Alternative valves meeting	Alternative valves meeting	The approval option for these valves involves the AHJ determining that	
	the following criteria shall be	the following criteria shall be	the valves have some acceptable level of reliability and effectiveness in	
	provided for manually	provided for manually	achieving complete shutoff of the hydrogen flow, including their	
	shutting off the flow of	shutting off the flow of	suitability for service at the hydrogen gas supply pressure to the	
	flammable fluids into a	flammable fluids into a	furnace. For additional information on reliability see the ISA references	
	furnace: [86:13.5.8.10]	furnace: [86:13.5.8.10]	in Appendix A.2	
	(1) They shall be separate	(1) They shall be separate		
	from the atmosphere control	from the atmosphere control		
	unit.	unit.		
	[86:13.5.8.10(1)]	[86: 13.5.8.10(1)]		
	(2) They shall be accessible to	(2) They shall be accessible to		
	operators. [86: 13.5.8.10(2)]	operators. [86: 13.5.8.10(2)]		
	(3) They shall be located	(3) They shall be located		
	remotely from the furnace	remotely from the furnace		
	and control	and control		
	unit. [86: 13.5.8.10(3)]	unit. [86: 13.5.8.10(3)]		

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Section	Requirement 2011	Requirement 2016	Narrative	Required References
	(4) They shall be <i>listed</i> or	(4) They shall be <i>listed</i> or		
	approved for the service.	approved for the service.		
Protective				
Equipment for				
Type I Furnaces				
15.3.1.2.3	(6) Pilots at outer doors		The combustion safeguard is intended to verify the existence of the	
	meeting the following		pilot flame and take the designated actions upon loss of pilot flame. The	
	criteria:		AHJ approval could be based on a listing of the pilot flame sensor, or	
	(a) One pilot at each outer		upon some other consideration of sensor reliability and effectiveness	
	door shall be supervised with		for this application, i.e., for this particular pilot flame. For additional	
	an <i>approved</i> combustion		information on reliability and effectiveness, see the informational	
	safeguard interlocked to		references from ISA 84 in Appendix A.2 regarding reliability. ²⁹	
	prevent automatic opening			
	of the vestibule door, shut		The provisions have been deleted from the 2016 Edition of NFPA 2.	
	off fuel gas to the curtain		Section 15.3.1.1.1.2 of NFPA 2 requires compliance with NFPA 86. Refer	
	burners (if provided), and		to NFPA 86, 2015 Edition, Chapter 13, for detailed requirements.	
	alert the operator.			
	(b) Pilots shall be of the type			
	that remain lit when			
	subjected to an inert or			
	indeterminate atmosphere.			

Chapter 16 Laboratory Operations

Section	Requirement 2011	Requirement 2016	Narrative	Required References
Standpipe and				
Hose Systems				
16.2.3.3.3	Hose lines shall be of an		The hose lines should be compatible with equipment used by the	
	approved type and shall be		jurisdiction. Hose lines, when provided, are used by emergency	
	tested and maintained in		responders. Consistency in equipment familiar to the emergency	
	accordance with NFPA 1962,		responders is an important aspect of the overall scheme of protection.	
	Standard for the Inspection,		The provisions have been deleted from the 2016 Edition of NFPA 2. The	
	Care, and Use of Fire Hose,		provisions of the building code and fire prevention code adopted by the	
	Couplings, and Nozzles and		jurisdiction relative to requirements for standpipes will establish	

Section	Requirement 2011	Requirement 2016	Narrative	Required References
	the Service Testing of Fire		requirements, if any.	
	Hose. [45:6.3.3]			
16.3 Use				
Exhausters (Fans),				
Controls,				
Velocities, and				
Discharge				
16.3.2.1.6.5	Motors and their controls shall be located outside the location where [GH ₂] is generated or conveyed, unless specifically <i>approved</i> for that location and use. [45:8.7.5]	Motors and their controls shall be located outside the location where [GH ₂] is generated or conveyed, unless specifically approved for that location and use. [45:7.7.5]	Electrical equipment serving an exhaust system where hydrogen is generated or conveyed should meet the requirements of NFPA 70, <i>National Electrical Code</i> , provisions for hazardous (classified) locations.	
Analytical				
Instruments				
16.3.2.2.2.4	(B) Analytical instruments shall be operated in accordance with manufacturers' instructions or <i>approved</i> recommended operating procedures. [45:12.2.6.2]	(B) Analytical instruments shall be operated in accordance with manufacturers' instructions or <i>approved</i> recommended operating procedures. [45:11.3.6.2]	If manufacturer's instructions are not available or are not applicable to the laboratory operations, operating procedures should provide for safe operation of the unit through all expected activities and conditions.	
16.3.2.3.2	Identification Systems. Graphic systems used to identify hazards shall comply with ANSI Z535.1, Safety Color Code; ANSI Z535.2, Environmental and Facility Safety Signs; ANSI Z535.3, Criteria for Safety Symbols; and ANSI Z535.4, Product Safety Signs and Labels; or	Identification Systems. Graphic systems used to identify hazards shall comply with ANSI Z535.1, Safety Color Code; ANSI Z535.2, Environmental and Facility Safety Signs; ANSI Z535.3, Criteria for Safety Symbols; and ANSI Z535.4, Product Safety Signs and Labels; or	Graphic systems should provide hazard information consistent with what is typically deemed necessary and appropriate for the jurisdiction.	

Section	Requirement 2011	Requirement 2016	Narrative	Required References
	other <i>approved</i> graphic	other <i>approved</i> graphic		
	systems. [45:13.4]	systems. [45:13.5]		

Chapter 17 Parking Garages

Section	Requirement 2011	Requirement 2016	Narrative	Required References
17.1.2		Storage or use of GH ₂ or LH ₂	Section 17.1 of NFPA 2 applies to garages in one and two family	
		other than within the fuel	dwellings, which are also regulated by the IRC, which is used by the	
		and propulsion systems of	majority of jurisdictions throughout the U.S Section 17.2 prohibits the	
		vehicles being stored shall	storage or use of hydrogen in other than hydrogen propelled vehicles	
		not be allowed unless	stored in residential garages unless approved by the AHJ. The result is	
		specifically <i>approved</i> by the	that the prohibition conflicts with the IRC and associated codes likely	
		AHJ.	used for construction of residential occupancies where the use of <i>listed</i>	
			appliances that can generate hydrogen for residential fueling purposes	
			are anticipated to be used.	
			Hydrogen generating and refueling <i>appliances</i> are regulated by the IRC,	
			2015 Edition, ³⁰ Section 1307.4, and the <i>appliances</i> are further regulated	
			by IRC Section 1904 and referenced to additional applicable	
			requirements found in the IFGC, the IFC, and the IBC.	
			The conflict presented by these two codes can be resolved by the	
			application of the governing document. See Appendix B of this guide,	
			Section B1.1, for an example of conflict resolution. In cases where the	
			occupancy is regulated by the IRC or other building codes that establish	
			the requirements for construction, the building codes are the dominant	
			code and NFPA 2 becomes the referenced document. Hydrogen in	
			residential uses is well regulated under the requirements of the I-Codes,	
			and the <i>approval</i> sought can be granted by the <i>AHJ</i> if the design	
			complies with the requirements of the IRC and related codes associated	
			with the construction of the residence. A permit would be required to	
			be issued, and designs and installation must conform to the	
			requirements for the equipment to be used as well as for the <i>piping</i> and	
			control system, <i>ventilation</i> , and other building-related controls.	

Chapter 18 Repair Garages

Section	Requirement 2011	Requirement 2016	Narrative	Required References
18.3.3		Gas Detection System. Major	See the discussion on gas detection provided in explanation to the	
		repair garages shall be	requirements of NFPA 2, Section 6.12.	
		provided with an approved		
		hydrogen gas detection		
		system such that gas can be		
		detected where vehicle		
		hydrogen fuel storage		
		systems are serviced or		
		indoor defueling occurs.		
18.7.2		Defueling Equipment	Following the prescriptive requirements as published should result in	
		Required at Vehicle	approval of the proposed design.	
		Maintenance and Repair		
		Facilities. Major repair		
		garages shall have		
		equipment to defuel vehicle		
		fuel supply containers.		
		Equipment used for defueling		
		shall be <i>listed</i> and <i>labeled</i> for		
		the intended use.		

International Building Code

Section	Requirement	Narrative	Required References
406 Motor			
Vehicle			
Related			
Occupancies			
406.8 Repair			
Garages			
	406.8.5 Gas detection system.	The principal use of hydrogen in automotive applications is as	
	Repair garages used for the	an energy source to power fuel cells through a battery system.	
	repair of vehicles fueled by	Such use requires hydrogen that is not odorized, as the typical	
	nonodorized gases such as	odorants in use today would render the fuel cells inoperable.	
	hydrogen and nonodorized LNG,		
	shall be provided with a	The regulatory scheme promulgated by NFPA is different from	
	flammable gas detection system.	that included in the codes promulgated by the ICC as found within the IFC.	
	406.8.5.1 System design. The		
	flammable gas detection system	The current general requirement found in NFPA 2 allows the	
	shall be <i>listed</i> or <i>approved</i> and	use of either <i>listed</i> or <i>approved gas detection systems</i> . No	
	shall be calibrated to the types of	reference is provided to applicable <i>listing</i> standards that may	
	fuels or gases used by vehicles to	be used.	
	be repaired. The gas detection		
	system shall be designed to	NFPA 853 (referenced by NFPA 2 in Chapter 13) does not	
	activate when the level of	mandate either <i>listing</i> or <i>approval</i> for <i>gas detection systems</i> ,	
	flammable gas exceeds 25	but the detection system is required to be specific for	
	percent of the <i>lower flammable</i>	hydrogen, raising a question of whether the general	
	limit (LFL). Gas detection shall be	combustible gas detector can be used if it is non-specific	
	provided in lubrication or chassis	without specific calibration for the detection of hydrogen.	
	service pits of <i>repair garages</i>	The IEC requires that age detection systems he listed or	
	used for repairing nonodorized LNG-fueled vehicles.	The IFC requires that gas detection systems be listed or approved, except that when such systems are installed in repair	
	Livo-rueleu verilcies.	facilities, the <i>gas detection system</i> is required to be <i>listed</i> is to	
		be suitable for those specific gases or vapors to be detected in	
		he surranie for those specific gases of vapors to be defected in	

Section	Requirement	Narrative	Required References
		accordance with the requirements of the UL <i>listing</i> Standard 2075. By contrast, NFPA 2 requirements for <i>gas detection</i> systems in repair garages, Section 18,3.3, require the use of an approved gas detection system.	
		The UL Online <i>flammable gas detection systems listed</i> for use with various flammable (combustible) gases may be found in the UL Online Certifications Directory. ³	
		A <i>listing</i> standard, ANSI/ISA 60079-29-1-2013, that may be applicable for industrial and commercial (non-residential) installations can be found at the following website: https://www.isa.org/templates/one-column.aspx?pageid=111294&productId=116779	
		A marketer of the above referenced standard provides a short discussion on the content and application of the AHSI/ISA document. The following statements (in pertinent part) have been taken from the explanatory text found at the following website: http://standards.globalspec.com/std/1645623/isa-60079-29-1	
		 This standard is applicable to flammable gas detection apparatus intended to provide an indication, alarm or other output function; the purpose of which is to give a warning of a potential explosion hazard and in some cases, to initiate automatic or manual protective action(s). This standard is applicable to apparatus, including the integral sampling systems of aspirated apparatus, intended to be used for commercial, industrial and non-residential safety applications. 	

^u IFC Section 2311.7.2.1.1

Section	Requirement	Narrative	Required References
		This standard does not apply to external sampling systems, or to apparatus of laboratory or scientific type, or to apparatus used only for process control purposes. It also does not apply to open path (line of sight) area monitors. For apparatus used for sensing the presence of multiple gases, this standard applies only to the detection of flammable gas or vapour [sic].	
		 NOTE 1 ANSI/ISA-60079-29-1 is intended to provide for the supply of apparatus giving a level of safety and performance suitable for general purpose applications. However, for specific applications, a prospective purchaser (or an appropriate authority) may additionally require the apparatus to be submitted to particular tests or approval. For example, Group I apparatus (i.e. apparatus to be used in mines susceptible to firedamp) may not be permitted to be used without the additional, prior approval of the relevant authority in mines under its jurisdiction. Such particular tests/approval are to be regarded as additional to and separate from the provisions of the standards referred to above and do not preclude certification to or compliance with these standards. NOTE 2 All apparatus calibrated on specific gases or vapours can not [sic] be expected to correctly indicate on other gases or vapours. 	
		In addition to the <i>listing</i> standards referenced above, Factory Mutual Global published an <i>approval</i> standard for <i>combustible gas detectors</i> , Class 6320, in November 2014. It can be found at the following website: http://www.fmglobal.com/page.aspx?id=50000000 by accessing the site and searching for FM 6320.	

Section	Requirement	Narrative	Required References
		As for generic <i>combustible gas detectors</i> , some manufacturers may calibrate them specifically for hydrogen. It is important that any detector used be evaluated by the manufacturer and a third party even if it's not <i>listed</i> , and that documentation provided to the <i>AHJ</i> that substantiates performance and reliability. See Appendix A.2 of this guide for informational references.	
		Users should refer to Annex L of NFPA 2 for detailed recommendations and discussion on the selection and installation of hydrogen gas detection systems.	
	406.8.5.1.1 Gas detection system components. Gas detection system control units shall be listed and labeled in accordance with UL 864 or UL 2017. Gas detectors shall be listed and labeled in accordance with UL 2075 for use with the gases and vapors being detected.	Relevant guidance from UL describes the equipment covered by UL 864, UL 2017, and UL 2075 available to the user at the UL website: http://database.ul.com/cgi-bin/XYV/template/LISEXT/1FRAME/showpage.html?name=FTA M.GuideInfo&ccnshorttitle=Gas+and+Vapor+Detectors+and+Se nsors&objid=1074300071&cfgid=1073741824&version=version less&parent_id=1073986828&sequence=1 Until such time as listed detectors are available, gas detectors must be approved or alternate listing standards may be used when approved by the AHJ (see the discussion on 406.8.5 above). The authority to approve the use of unlisted equipment can be granted by the AHJ under the provisions for equivalency currently found in the code. Alternatively, the code official may want to view the use of unlisted equipment as a "modification" to the code based on practical difficulties in compliance. In the IBC, the provisions for modification are located in Section 104.10 and those for equivalency are found in Section 104.11. ³² Similar provisions for modification or equivalency can be found	UL 864, Standard for Control Units and Accessories for Fire Alarm Systems, 2014, Underwriters Laboratories UL 2017, Standard for General-Purpose Signaling Devices and Systems, 2008, Underwriters Laboratories UL 2075, Standard for Gas and Vapor Detectors and Sensors, 2013, Underwriters Laboratories

Section	Requirement	Narrative	Required References
	406.8.5.3 Failure of the gas	The approved location could be a supervising station service	NFPA 72, National Fire
	detection system. Failure of the	such as a central-station, proprietary or remote-station	Alarm and Signaling
	gas detection system shall result	signaling service, or a local signaling service that will cause the	Code, 2013 Edition,
	in the deactivation of the heating	sounding of an audible signal at a constantly attended location.	National Fire Protection
	system, activation of the	For details and requirements for supervising station services	Association
	mechanical ventilation system	see NFPA 72, National Fire Alarm and Signaling Code.	
	where the system is interlocked		
	with the gas detection system		
	and cause a trouble signal to		
	sound in an approved location.		
421 Hydrogen			
Fuel Gas			
Rooms			
	421.6 Gas detection system.	(See also the comments in 406.8.5.1.)	
	Hydrogen fuel gas rooms shall be		
	provided with an approved	The regulatory scheme promulgated by NFPA is different from	
	flammable gas detection system	that included in the codes promulgated by the ICC as found	
	in accordance with Sections	within the IFC.	
	421.6.1 through 421.6.4.		
		The current requirement found in NFPA 2 allows the use of	
		either <i>listed</i> or <i>approved gas detection systems</i> . No reference is	
		provided to applicable <i>listing</i> standards that may be used.	
		NFPA 853 (referenced by NFPA 2 in Chapter 13) does not	
		mandate either listing or approval for gas detection systems,	
		but the detection system is required to be specific for	
		hydrogen, raising a question of whether the general	
		combustible gas detector can be used if it is non-specific	
		without specific calibration for the detection of hydrogen.	
		The IFC in Section 2311.7.2.1.1 requires that gas detection	
		systems be listed or approved, except that when such systems	
		are installed in repair facilities, the gas detection system is	

Section	Requirement	Narrative	Required References
		required to be listed as suitable for those specific gases or	
		vapors to be detected in accordance with the requirements of	
		UL 2075. ³³ By contrast, NFPA 2 requirements for <i>gas detection</i>	
		systems in repair garages, Section 18,3.3, require the use of an approved gas detection system.	
		The UL Online <i>flammable gas detection systems listed</i> for use with various flammable (combustible) gases may be found in the UL Online Certifications Directory. ³	
		A <i>listing</i> standard, ANSI/ISA 60079-29-1-2013, that may be applicable for industrial and commercial (non-residential) installations can be found at the following website: https://www.isa.org/templates/one-column.aspx?pageid=111294&productId=116779	
		A marketer of the above referenced standard provides a short discussion on the content and application of the AHSI/ISA document. The following statements (in pertinent part) have been taken from the explanatory text found at the following website: http://standards.globalspec.com/std/1645623/isa-60079-29-1	
		• This standard is applicable to <i>flammable gas</i> detection apparatus intended to provide an indication, alarm or other output function; the purpose of which is to give a warning of a potential explosion hazard and in some cases, to initiate automatic or manual protective action(s).	
		 This standard is applicable to apparatus, including the integral sampling systems of aspirated apparatus, intended to be used for commercial, industrial and non-residential safety applications. This standard does not apply to external sampling systems, 	

Section	Requirement	Narrative	Required References
		or to apparatus of laboratory or scientific type, or to	
		apparatus used only for process control purposes. It also	
		does not apply to open path (line of sight) area monitors. For	
		apparatus used for sensing the presence of multiple gases,	
		this standard applies only to the detection of <i>flammable gas</i> or vapour [sic].	
		NOTE 1 ANSI/ISA-60079-29-1 is intended to provide for	
		the supply of apparatus giving a level of safety and	
		performance suitable for general purpose applications.	
		However, for specific applications, a prospective	
		purchaser (or an appropriate authority) may additionally	
		require the apparatus to be submitted to particular tests	
		or <i>approval</i> . For example, Group I apparatus (i.e.	
		apparatus to be used in mines susceptible to firedamp)	
		may not be permitted to be used without the additional,	
		prior <i>approval</i> of the relevant authority in mines under	
		its jurisdiction. Such particular tests/approval are to be	
		regarded as additional to and separate from the	
		provisions of the standards referred to above and do not	
		preclude <i>certification</i> to or compliance with these standards.	
		NOTE 2 All apparatus calibrated on specific gases or	
		vapours can not [sic] be expected to correctly indicate on	
		other gases or vapours.	
		In addition to the <i>listing</i> standards referenced above, Factory	
		Mutual Global published an approval standard for combustible	
		gas detectors, Class 6320, in November2014. ⁴ It can be found at	
		the following website:	
		http://www.fmglobal.com/page.aspx?id=50000000 by	
		accessing the site and searching for FM 6320.	
		3.2	

Section	Requirement	Narrative	Required References
		As for generic <i>combustible gas detectors</i> , some manufacturers	
		may calibrate them specifically for hydrogen. It is important	
		that any detector used be evaluated by the manufacturer and a	
		third party even if it's not <i>listed</i> , and that documentation be	
		provided to the AHJ that substantiates performance and	
		reliability. See Appendix A.2 of this guide for informational	
		references.	
		Users should refer to Annex L of NFPA 2 for detailed	
		recommendations and discussion on the selection and	
		installation of hydrogen gas detection systems.	
	421.6.1 System design. The	Since hydrogen has a <i>lower flammable limit</i> of 4 percent, the	
	flammable gas detection system	system should be designed to activate at 1 percent (by volume)	
	shall be <i>listed</i> for use with	hydrogen concentration. Detectors should be located at points	
	hydrogen and any other	where the hydrogen is likely to collect (high points within 12	
	flammable gases used in the	inches of the ceiling). For additional information in this regard,	
	hydrogen fuel gas room. The gas	see the discussion on sensor placement in Annex L of 2016	
	detection system shall be	NFPA 2 and the explanatory text shown in this guide under the	
	designed to activate when the	narrative for Section 6.12.1 of NFPA 2.	
	level of <i>flammable gas</i> exceeds		
	25 percent of the <i>lower</i>	A gas detection system can be approved under the provisions	
	flammability limit (LFL) for the	for code modifications or equivalency. Until <i>listed</i> detectors are	
	gas or mixtures present at their	available, gas detectors must be approved. The authority to	
	anticipated temperature and	approve the use of unlisted equipment can be granted by the	
	pressure.	AHJ under the provisions for equivalency currently found in the	
		code. Alternatively, the code official may want to view the use	
		of unlisted equipment as a "modification" to the code based on	
		practical difficulties in compliance. In the IBC, the provisions for	
		modification are located in Section 104.10 and those for	
		equivalency are found in Section 104.11. ³² Similar provisions for	
		modification or equivalency can be found in the IFC, Sections	
		104.8 and 104.9, respectively. ⁶	

Section	Requirement	Narrative	Required References
	421.6.2 Gas detection system	See the comments under 406.8.5.1.1 above.	
	components. Gas detection		
	system control units shall be		
	<i>listed</i> and <i>labeled</i> in accordance		
	with UL 864 or UL 2017. Gas		
	detectors shall be <i>listed</i> and		
	labeled in accordance with UL		
	2075 for use with the gases and		
	vapors being detected.		
	421.6.4 Failure of the gas	See the comments under 406.8.5.3 above. In hydrogen fuel gas	
	detection system. Failure of the	rooms, the mechanical exhaust ventilation system is required to	
	gas detection system shall result	be activated whether or not the <i>ventilation</i> system is	
	in activation of the mechanical	interlocked. Hydrogen may or may not be generated in	
	exhaust <i>ventilation</i> system,	hydrogen fuel gas rooms. Although it is not required by the	
	cessation of hydrogen generation	code in rooms where no hydrogen generation occurs, and	
	and the sounding of a trouble	where hydrogen may be supplied from outside of the room or	
	signal in an <i>approved</i> location.	building, the designer should consider the need to shut off the	
		source of supply to the fuel gas room upon failure of the gas	
		detection system.	
908			
Emergency			
Alarm			
Systems			
	908.5 Repair garages. A	See the comments on 406.8.5. The criteria established by	
	flammable gas detection system	406.8.5 and related sub-sections will apply.	
	shall be provided in <i>repair</i>		
	garages for vehicles fueled by		
	nonodorized gases in accordance		
	with Section 406.8.5.		

International Fire Code

Chapter 23 - Motor Fuel-Dispensing Facilities and Repair Garages

Section	Requirement	Narrative	Required References
2303 Location			
of Dispensing			
Devices			
	2303.2 Emergency disconnect	The AHJ can approve the type of switch used, for example, a	
	switches An <i>approved</i> , clearly	push button or toggle switch. The disconnect switch must be	
	identified and readily accessible	clearly visible and easily accessible without entering the	
	emergency disconnect switch	potential release area. The signage for the switch should not be	
	shall be provided at an <i>approved</i>	obstructed. For interior locations, the switch should be readily	
	location to stop the transfer of	accessible, but outside the immediate area of the dispenser.	
	fuel to the fuel dispensers in the	These distances should be predicated on site-specific situations	
	event of a fuel spill or other	such as the size of the room where the dispensing occurs and	
	emergency. The emergency	the pressure of the dispensing system.	
	disconnect switch for exterior		
	fuel dispensers shall be located		
	within 100 feet (30 480 mm) of,		
	but not less than 20 feet (6096		
	mm) from, the fuel dispensers.		
	For interior fuel-dispensing		
	operations, the emergency		
	disconnect switch shall be		
	installed at an approved		
	location. Such devices shall be		
	distinctly <i>labeled</i> as:		
	EMERGENCY FUEL SHUTOFF.		
	Signs shall be provided in		
	approved locations.		

Section	Requirement	Narrative	Required References
2304			-
Dispensing			
Operations			
	2304.2.1 Special-type	No special consideration is necessary when the design is	
	dispensers. Approved special-	coordinated with the requirements described in the referenced	
	dispensing devices and systems	provision. Following the prescriptive requirements as published	
	such as, but not limited to, card-	should result in <i>approval</i> of the proposed design.	
	or coin-operated and remote-		
	preset types, are allowed at		
	motor fuel-dispensing facilities		
	provided there is not less than		
	one qualified attendant on duty		
	while the facility is open to the		
	public. Remote preset-type		
	devices shall be set in the "off"		
	position while not in use so that		
	the dispenser cannot be		
	activated without the		
	knowledge of the attendant.		
	2304.2.2 Emergency controls.	See section 2303.2.	
	Approved emergency controls		
	shall be provided in accordance		
	with Section 2303.2.		
	2304.2.3 Operating instructions.	No special consideration is necessary when the design is	
	Dispenser operating instructions	coordinated with the requirements described in the referenced	
	shall be conspicuously posted in	provision. Following the prescriptive requirements as published	
	approved locations on every	should result in <i>approval</i> of the proposed design.	
	dispenser.		
	2304.2.5 Communications. The	An intercom is an example of an acceptable method of	
	attendant shall be able to	communication between attendants and persons in the	
	communicate with persons in	dispensing area. A telephone could be one approved method of	
	the dispensing area at all times.	communicating with the fire department	
	An <i>approved</i> method of		

Section	Requirement	Narrative	Required References
	communicating with the fire		
	department shall be provided		
	for the attendant.		
	2304.3.1 General. Where	No special consideration is necessary when the design is	
	approved, unattended self-	coordinated with the requirements described in the referenced	
	service motor fuel-dispensing	provision. Following the prescriptive requirements as published	
	facilities are allowed. As a	should result in <i>approval</i> of the proposed design.	
	condition of <i>approval</i> , the owner		
	or operator shall provide, and be		
	accountable for, daily site visits,		
	regular equipment inspection		
	and maintenance.		
	2304.3.2 Dispensers. Dispensing	While coins or currency are not normally used in dispensing, the	
	devices shall comply with	AHJ must approve the use of these devices. Other than limiting	
	Section 2306.7. Dispensing	the maximum amount of fuel to be dispensed, no special	
	devices operated by the	consideration is necessary when the design is coordinated with	
	insertion of coins or currency	the requirements described in the referenced provision.	
	shall not be used unless		
	approved.		
	2304.3.3 Emergency controls.	No special consideration is necessary when the design is	
	Approved emergency controls	coordinated with the requirements described in the referenced	
	shall be provided in accordance	provision. Following the requirements in 2303.2 as published	
	with Section 2303.2. Emergency	should result in <i>approval</i> of the proposed design.	
	controls shall be of a type that is		
	only manually resettable.	Manually resettable controls are used to ensure the issue has	
		been resolved fully and the controls have not been damaged.	

Section	Requirement	Narrative	Required References
	2304.3.4 Operating instructions.	The instructions should be posted at a location deemed	
	Dispenser operating instructions	appropriate by the AHJ, which is clearly visible to the equipment	
	shall be conspicuously posted in	operator.	
	approved locations on every		
	dispenser and shall indicate the		
	location of the emergency		
	controls required by Section		
	2304.3.3.		
	2304.3.5 Emergency	No special consideration is necessary when the design is	
	procedures. An <i>approved</i>	coordinated with the requirements described in the referenced	
	emergency procedures sign, in	provision. Following the prescriptive requirements as published	
	addition to the signs required by	should result in <i>approval</i> of the proposed design.	
	Section 2305.6, shall be posted		
	in a conspicuous location and		
	shall read:		
	IN CASE OF FIRE, SPILL OR		
	RELEASE		
	1. USE EMERGENCY PUMP		
	SHUTOFF		
	2. REPORT THE ACCIDENT!		
	FIRE DEPARTMENT TELEPHONE		
	NO		
	FACILITY ADDRESS		
	2304.3.6 Communications. A	Another approved means could include an emergency	NFPA 72, National Fire
	telephone not requiring a coin	notification system in accordance with NFPA 72. The location of	Alarm and Signaling
	to operate or other <i>approved</i> ,	the communication device is intended to be at or near the	Code, 2013 Edition,
	clearly identified means to notify	fueling station but away from the dispenser.	National Fire Protection
	the fire department shall be		Association
	provided on the site in a location		
	approved by the fire code		
	official.		

Section	Requirement	Narrative	Required References
	2304.3.7 Quantity limits.	The fuel limit decreases the chance of a major release in the	
	Dispensing equipment used at	event of equipment failure.	
	unsupervised locations shall		
	comply with one of the		
	following:		
	1. Dispensing devices shall be		
	programmed or set to limit		
	uninterrupted fuel delivery to		
	25 gallons (95 L) and require a		
	manual action to resume		
	delivery.		
	2. The amount of fuel being		
	dispensed shall be limited in		
	quantity by a preprogrammed		
	card as <i>approved</i> .		
	2305.2.2 Repairs and service.	This requirement ensures that equipment is repaired by a	
	The <i>fire code</i> official is	qualified individual familiar with its use, and using appropriate	
	authorized to require damaged	procedures.	
	or unsafe containment and		
	dispensing equipment to be		
	repaired or serviced in an		
	approved manner.		
	2305.5 Fire extinguishers.	This <i>approval</i> ensures that the correct type of fire extinguisher is	NFPA 10, Standard for
	Approved portable fire	in the area of the dispenser. A hydrogen fire should not be	Portable Fire
	extinguishers complying with	extinguished until the source of the hydrogen has been shut off.	Extinguishers, 2013
	Section 906 with a minimum		Edition, National Fire
	rating of 2-A:20-B:C shall be	Refer to NFPA 10 for guidance.	Protection Association
	provided and located such that		
	an extinguisher is not more than		
	75 feet (22 860 mm) from		
	pumps, dispensers or storage		
	tank fill-pipe openings.		

Section	Requirement	Nai	rative	Required References	
	2309.2.1 Approved equipment.	There are no listed component	s available in a number of the		
	Cylinders, containers and tanks;	categories included from which	a system designer may choose.		
	pressure relief devices, including	In lieu of <i>listing</i> , the use of un <i>li</i>	n lieu of <i>listing</i> , the use of un <i>listed</i> components may be		
	pressure valves; hydrogen	approved when good engineer			
	vaporizers; pressure regulators;	designer is used, and the requi	esigner is used, and the requirements of industrial codes, such		
	and <i>piping</i> used for <i>gaseous</i>		or the ASME <i>Boiler and Pressure</i>		
	hydrogen systems shall be	Vessel Code should be followed	l.		
	designed and constructed in				
	accordance with Chapters 53, 55	The state of the s	will require <i>approval</i> by the <i>AHJ</i> .		
	and 58.	The lack of pursuit to acquire a			
			industrial trucks may be due to		
		one or more factors: (1) reserv	-		
		equipment manufacturers abo			
		business decisions based on th	•		
			arket, and (3) the cost of authorizing the listing organization,		
		<u> </u>	an early market, to conduct a full <i>listing</i> evaluation requiring		
			any types of tests. As the hydrogen equipment markets		
			one can envision evolving listing		
		-	andards and practices and the successful pursuit of more		
		listings by equipment manufac			
		The table below gives a repres	entative sample of the codes and		
		standards that may be applied	•		
			The approvar process.		
		Item	Documents that May Be		
			Considered in the		
			Approval Process		
		(1) Pressure relief devices,	ASME pressure vessels:		
		including PRVs	ASME Boiler and Pressure		
			Vessel Code;		
			DOT containers CFR Title		
			49, DOT regulations		

Section	Requirement	Narr	ative	Required References	
			• Relief devices for <i>piping</i> systems: ASME B31 codes		
		(2) Pressure gauges	ASME B31 codes		
		(3) Pressure regulators	ASME B31 codes		
		(4) Valves	ASME B31 codes, CSA HGV 4.6, ¹³ CSA HGV 4.7 ¹⁴		
		(5) Hose and hose connections	ASME B31 codes, CSA HGV 4.2 ²⁰		
		(6) Vehicle fueling connections (nozzle)	SAE J2600		
		(7) Electrical equipment used with GH_2 systems	NFPA 70, NFPA 79		
		(8) Gas detection equipment and alarms	See NFPA 2, Section 6.12		
		(9) Hydrogen dispensers	CSA HGV 4.1, ¹⁶ CSA HGV 4.3 ¹⁷		
		(10) Pressure switches	ASME B31, NFPA 70, NFPA 79		
		(11) Flow meters	ASME B31, NFPA 70, NFPA 79		
	2309.2.2 Listed or approved	A hose or nozzle failure could in	jure the individual performing		
	equipment. Hoses, hose connections, compressors, hydrogen generators, dispensers, detection systems	the fueling operation. Standards approving hoses are CSA Americ America HGV 4.4-20013. ³⁴			
	and electrical equipment used	Components that are not listed			
	for hydrogen shall be <i>listed</i> or <i>approved</i> for use with hydrogen.	The lack of pursuit to acquire a <i>l</i> station equipment and fuel cell i	ndustrial trucks may be due to		
	Hydrogen motor-fueling	one or more factors: (1) reserva	•		
	connections shall be <i>listed</i> and	equipment manufacturers about			
	labeled or approved for use with	business decisions based on the	·		
	hydrogen.		market, and (3) the cost of authorizing the <i>listing</i> organization, in an early market, to conduct a full <i>listing</i> evaluation requiring		
		many types of tests. As the hydr			
		continue to grow and mature, o			

Section	Requirement	Narr	ative	Required References
		listings by equipment manufacto	standards and practices and the successful pursuit of more listings by equipment manufacturers. See the table containing codes and standards in NFPA 2, Section 10.3.1.1.	
		Item	Documents that May Be Considered in the Approval Process	
		(1) Pressure relief devices, including PRVs	 ASME pressure vessels: ASME Boiler and Pressure Vessel Code; DOT containers CFR Title 49, DOT regulations Relief devices for piping systems: ASME B31 codes 	
		(2) Pressure gauges	ASME B31 codes	
		(3) Pressure regulators (4) Valves	ASME B31 codes ASME B31 codes, CSA HGV 4.6, 13 CSA HGV 4.714	
		(5) Hose and hose connections	ASME B31 codes, CSA HGV 4.2 ²⁰	
		(6) Vehicle fueling connections (nozzle)	SAE J2600	
		(7) Electrical equipment used with <i>GH</i> ₂ systems	NFPA 70, NFPA 79	
		(8) Gas detection equipment and alarms	See NFPA 2, Section 6.12	
		(9) Hydrogen dispensers	CSA HGV 4.1, ¹⁶ CSA HGV 4.3 ¹⁷	
		(10) Pressure switches (11) Flow meters	ASME B31, NFPA 70, NFPA 79 ASME B31, NFPA 70, NFPA 79	
	2309.3.1.5.2 Fire-extinguishing	Sprinkler systems should be des		NFPA 13, Standard for
	systems. Fuel-dispensing areas under <i>canopies</i> shall be	accordance with Section 903.3.1	•	the Installation of Sprinkler Systems, 2013

Section	Requirement	Narrative	Required References
	equipped throughout with an	The use of alternate fire protection systems may be allowed	Edition, National Fire
	approved automatic sprinkler	when in accordance with the requirements of IFC Section	Protection Association
	system in accordance with	903.1.1.	
	Section 903.3.1.1. The design of		
	the sprinkler system shall be not		
	less than that required for Extra		
	Hazard Group 2 occupancies.		
	Operation of the sprinkler		
	system shall activate the		
	emergency functions of Sections		
	2309.3.1.5.3 and 2309.3.1.5.4.		
	2309.3.1.5.5 Signage. <i>Approved</i>	Signage should be provided with contrasting colors to the	
	signage having 2-inch (51 mm)	background material and should be visible to emergency	
	block letters shall be affixed at	response personnel. Additional guidance can be found in ANSI	
	approved locations on the	Z535.3, Criteria for Safety Symbols, 35 and ANSI Z535.4, Product	
	exterior of the <i>canopy</i> structure	Safety Signs and Labels. ³⁶	
	stating: CANOPY TOP		
	HYDROGEN STORAGE.		
	2309.5.1 Protection from	In order to protect the systems, any alternative to guard posts	
	vehicles. Guard posts or other	should be robust enough to prevent damage to the system in	
	approved means shall be	the event of a vehicular or other anticipated impact.	
	provided to protect hydrogen		
	storage systems and use areas		
	subject to vehicular damage in		
	accordance with Section 312.		
	2309.5.1.1 Vehicle fueling pad.	The resistivity of the vehicle fueling pad should be below	
	The vehicle shall be fueled on	1 megohm to ensure that the vehicle is properly grounded prior	
	noncoated concrete or other	to fueling activity. An example of an <i>approved</i> method to	
	approved paving material having	measure the resistivity is an electrician using a megger to verify	
	a resistance not exceeding	that the resistivity is less than 1 megohm under normal fueling	
	1 megohm as determined by the	conditions.	
	methodology specified in EN		
	1081.	Humid air and surface moisture will reduce the fuel pad	

Section	Requirement	Narrative	Required References
		resistivity compared to what would be expected on cool dry	
		days. Therefore, tests conducted during relatively cool and dry	
		ambient conditions would be most useful for verifying that the	
		pad resistivity is less than 1 megohm over a wide range of local	
		ambient conditions.	
	2309.6.1 Methods of discharge.	Defueling of fuel storage equipment should be through portions	CGA G-5.5, Hydrogen
	The discharge of hydrogen from	of the system that are located such that people, property, or the	Vent Systems, 3rd
	fuel storage tanks shall be	environment is not impacted. The vent should be arranged to	Edition, Compressed Gas
	accomplished through a closed	prevent the intrusion of oxygen or air and should be constructed	Association, 2014
	transfer system in accordance	of material that is compatible with hydrogen and is secured to	
	with Section 2309.6.1.1 or an	withstand any forces as a result of the <i>defueling</i> .	
	approved method of		
	atmospheric venting in	CGA G-5.5, Hydrogen Vent Systems, provides additional	
	accordance with Section	guidance on hydrogen PRV discharge design; also see NFPA 2,	
	2309.6.1.2.	Section 6.16, and the comments included in the discussion on	
		IFGC, Section 703.4, relative to the discharge from venting	
	2200 C 4 2 4 Defection	systems.	CCA C F F Utudus asses
	2309.6.1.2.1 Defueling equipment. Equipment used for	There is no known <i>listed</i> and <i>labeled defueling</i> equipment. All equipment used in <i>defueling</i> operations must be <i>approved</i> . The	CGA G-5.5, Hydrogen Vent Systems, 3rd
	defueling shall be listed and	AHJ may require that defueling equipment be designed by a	Edition, Compressed Gas
	labeled or approved for the	qualified engineer. Equipment should be constructed of material	Association, 2014
	intended use.	that is compatible with hydrogen and should be secured to	A330Clation, 2014
	intended dise.	withstand any forces that may result from the defueling	
		operation.	
		operation.	
		Defueling of equipment should be through equipment that is	
		located such that people, property, or the environment is not	
		impacted. The vent should be arranged to prevent the intrusion	
		of oxygen or air and should be constructed of material that is	
		compatible with hydrogen and is secured to withstand any	
		forces as a result of the <i>defueling</i> .	
		,	
		CGA G-5.5, Hydrogen Vent Systems, provides additional	

Section	Requirement	Narrative	Required References
		guidance on hydrogen PRV discharge design; also see NFPA 2,	
		Section 6.16.	
		Vent system design and configuration must allow for all	
		expected and potential release conditions.	
	2311.7.1 Ventilation. Repair	No special consideration is necessary when the design is	
	garages used for the repair of	coordinated with the requirements described in the referenced	
	natural gas- or hydrogen-fueled	provision. Following the instruction provided in the published	
	vehicles shall be provided with	requirement should result in <i>approval</i> of the proposed design.	
	an <i>approved</i> mechanical		
	ventilation system. The		
	mechanical ventilation system		
	shall be in accordance with the		
	International Mechanical Code		
	and Sections 2311.7.1.1 and		
	2311.7.1.2.		
	Exception: Repair garages with		
	natural ventilation when		
	approved.		
	2311.7.2.1 System design. The	UL 2075, Gas and Vapor Detectors and Sensors, is required;	
	flammable gas detection system	however, as of June 2015 there were no flammable gas	
	shall be <i>listed</i> or <i>approved</i> and	detection systems listed specifically for use with hydrogen found	
	shall be calibrated to the types	in the UL Online Certifications Directory. ³¹	
	of fuels or gases used by vehicles		
	to be repaired. The gas	See the discussion on gas detection under the narrative to	
	detection system shall be	Section 6.12.1 of NFPA 2 in this guide.	
	designed to activate when the		
	level of <i>flammable gas</i> exceeds		
	25 percent of the <i>lower</i>		
	flammable limit (LFL). Gas		
	detection shall be provided in		
	lubrication or chassis service pits		
	of <i>repair garages</i> used for		

Section	Requirement	Narrative	Required References
	repairing nonodorized LNG-		
	fueled vehicles.		
	2311.7.2.1.1 Gas detection	No consideration is necessary for control units when the design	
	system components. Gas	is coordinated with the requirements described in the	
	detection system control units	referenced provision.	
	shall be <i>listed</i> and <i>labeled</i> in		
	accordance with UL 864 or UL	For detectors, see Section 2311.7.2.1.	
	2017. Gas detectors shall be		
	listed and labeled in accordance		
	with UL 2075 for use with the		
	gases and vapors being		
	detected.		
	2311.7.2.3 Failure of the gas	Examples of approved locations for the alarm to sound are the	
	detection system. Failure of the	immediate area where the system is located or an approved	
	gas detection system shall result	supervising station or constantly attended location.	
	in the deactivation of the		
	heating system, activation of the		
	mechanical ventilation system		
	where the system is interlocked		
	with the gas detection system		
	and cause a trouble signal to		
	sound in an approved location.		

Chapter 50 - Hazardous Materials- General Provisions

Section	Requirement	Narrative	Required References
5001 General			
	5001.3 Performance-based design	In instances where an application is not covered by the code	
	alternative. Where approved by	or in instances where a section of the code cannot be met, the	
	the <i>fire code</i> official, buildings and	code official can allow the project proponent to use a	
	facilities where hazardous	performance-based alternative. If this option is to be used, the	
	materials are stored, used or	code official should ensure that the analysis is performed by	
	handled shall be permitted to	someone with sufficient knowledge in the process. For specific	
	comply with this section as an	details on performance-based alternatives, see narrative on	

Section	Requirement	Narrative	Required References
	alternative to compliance with the	NFPA 2, Chapter 5.	
	other requirements set forth in		
	this chapter and Chapters 51		
	through 67.		
5003 General			
Requirements			
	5003.2.1 Design and construction	The specific standards for hydrogen systems can be found in	
	of containers, cylinders and	the narrative for 2309.2.1.	
	tanks. Containers, cylinders and		
	tanks shall be designed and		
	constructed in accordance with		
	approved standards. Containers,		
	cylinders, tanks and other means		
	used for containment of		
	hazardous materials shall be of an		
	approved type. Pressure vessels		
	not meeting DOTn requirements		
	for transportation shall comply		
	with the ASME Boiler and Pressure		
	Vessel Code.		
	5003.2.2 Piping, tubing, valves	The specific standards for hydrogen systems can be found in	
	and fittings. Piping, tubing, valves,	the narrative for 2309.2.1.	
	and fittings conveying hazardous		
	materials shall be designed and		
	installed in accordance with ASME		
	B31 or other <i>approved</i> standards,		
	and shall be in accordance with		
	Sections 5003.2.2.1 and		
	5003.2.2.2.		
	5003.2.2.1 Design and	For leak detectors, refer to Sections 2311.7.2.1 and	
	construction. Piping, tubing,	2311.7.2.1.1. For emergency shutoff, see 2303.2. For other	
	valves, fittings and related	leak detection systems, such as those using internal flow or	
	components used for hazardous	pressure monitoring, the project proponent should document	

Section	Requirement	Narrative	Required References
	materials shall be in accordance	performance and reliability of that system for the AHJ. Excess	
	with the following:	flow control should be designed to limit the amount of	
	6. Where gases or liquids having a	hydrogen that can be released in the event of a system failure.	
	hazard ranking of:	It should work in conjunction with <i>ventilation</i> systems to	
	Health Class 3 or 4	ensure the accumulation of hydrogen remains below a	
	Flammability Class 4	hazardous level.	
	Instability Class 3 or 4		
	in accordance with NFPA 704 are	Reliability of leak detection and emergency shutoff systems	
	carried in pressurized piping	should be comparable to that of excess flow valves to ensure	
	above 15 pounds per square inch	that the system performs its safety function. For additional	
	gauge (psig) (103 kPa), an	information on reliability, see the informational references	
	approved means of leak detection	under Safety Instrumented System Performance and Reliability	
	and emergency shutoff or excess	in Appendix A.1	
	flow control shall be provided.		
	Where the <i>piping</i> originates from		
	within a hazardous material		
	storage room or area, the excess		
	flow control shall be located		
	within the storage room or area.		
	Where the <i>piping</i> originates from		
	a bulk source, the excess flow		
	control shall be located as close to		
	the bulk source as practical.		
	Exceptions:		
	1. <i>Piping</i> for inlet connections		
	designed to prevent backflow.		
	2. Piping for pressure relief		
	devices.		

Section	Requirement	Narrative	Required References
	5003.2.3 Equipment, machinery and alarms. Equipment, machinery and required detection and alarm systems associated with the use, storage or handling of hazardous materials shall be <i>listed</i> or <i>approved</i> .	For equipment and machinery, refer to Section 2309.2.1. For detection systems, refer to Sections 2311.7.2.1 and 2311.7.2.1.1. Alarm systems should be designed to meet NFPA 72.	NFPA 72, National Fire Alarm and Signaling Code, 2013 Edition, National Fire Protection Association
	5003.2.6 Maintenance. In addition to the requirements of Section 5003.2.3, equipment, machinery and required detection and alarm systems associated with hazardous materials shall be maintained in an operable condition. Defective containers, cylinders and tanks shall be removed from service, repaired or disposed of in an approved manner. Defective equipment or machinery shall be removed from service and repaired or replaced. Required detection and alarm systems shall be replaced or repaired where defective.	Defective equipment should be serviced or repaired by qualified persons using appropriate procedures. The National Board Inspection Code (NBBI) NB23-2015, is the most prominent code used for the repair of pressure vessels designed to meet the ASME Boiler and Pressure Vessel Code. It is published by the NBBI. Title 49 CFR may apply to certain pressure vessels used for hydrogen in the transport system. If the defective equipment is repaired, documentation from the manufacturer (or an equivalent source) of the equipment stating that it is safe for use should be obtained. Repair of equipment, detection, and alarm systems should be performed per manufacturer's recommendations. Repair of piping systems should meet the requirements in Section 2309.6.2. Before the equipment is returned to service, a field functionality test may be performed on detection systems to verify they are working properly.	
		For disposal, the tank or <i>container</i> should be defueled per the requirements in Section 2309.6 prior to disposal. CGA standards establish requirements for the disposal of <i>pressure</i> vessels. See Informational References regarding the disposition of <i>compressed gas cylinders</i> in Appendix A.2.	

Section	Requirement	Narrative	Required References
	5003.2.6.1 Tanks out of service for 90 days. Stationary tanks not used for a period of 90 days shall be properly safeguarded or removed in an approved manner. Such tanks shall have the fill line, gauge opening and pump connection secured against tampering. Vent lines shall be properly maintained.	It is not unusual for a hydrogen system to be out of service for 90 days or more. Provided normal maintenance is being performed and the integrity of the system is maintained, the system should be able to store the hydrogen indefinitely. Alternatively, stationary tanks that are not in use for 90 days could be properly safeguarded by emptying and inerting. Defueling of tanks should follow the requirements in Section 2309.6. To ensure that the tank is free of hydrogen, an inert gas may be used to displace the combustible gas through a vent stack. For additional requirements involving vent stacks, see IFC Section 2309.6.1.2.	
	5003.2.6.1.1 Return to service. Tanks that are to be placed back in service shall be tested in an approved manner.	If continued in gaseous hydrogen service, no further testing is needed. If continued in liquid hydrogen service, the tank should be filled by the supplier using a documented fill procedure. If the tank was inerted, it should be purged back over to hydrogen and refilled, and tested to ensure that oxygen is not present in a concentration greater than 1 percent prior to filling.	
	5003.2.6.2 Defective containers and tanks. Defective containers and tanks shall be removed from service, repaired in accordance with approved standards or disposed of in an approved manner.	Defective equipment should be serviced or repaired by qualified persons using appropriate procedures. The ASME Boiler and Pressure Vessel Code addresses the repair of ASME pressure vessels. Title 49 CFR may apply to certain pressure vessels used for hydrogen in the transport system.	

Section	Requirement	Narrative	Required References
	5003.2.9 Testing. The equipment,	No special consideration is necessary when the design is	
	devices and systems <i>listed</i> in	coordinated with the requirements described in the	
	Section 5003.2.9.1 shall be tested	referenced provision. Following the prescriptive requirements	
	at the time of installation and at	as published should result in <i>approval</i> of the proposed design.	
	one of the intervals <i>listed</i> in		
	Section 5003.2.9.2. Records of the		
	tests conducted or maintenance		
	performed shall be maintained in		
	accordance with the provisions of		
	Section 107.2.1.		
	Exceptions:		
	1. Periodic testing shall not be		
	required where approved written		
	documentation is provided stating		
	that testing will damage the		
	equipment, device or system and		
	the equipment, device or system		
	is maintained as specified by the		
	manufacturer.		
	2. Periodic testing shall not be		
	required for equipment, devices		
	and systems that fail in a fail-safe		
	manner.		
	3. Periodic testing shall not be		
	required for equipment, devices		
	and systems that self-diagnose		
	and report trouble. Records of the		
	self-diagnosis and trouble		
	reporting shall be made available		
	to the fire code official.		
	4. Periodic testing shall not be		
	required if system activation		
	occurs during the required test		

Section	Requirement	Narrative	Required References
	cycle for the components		
	activated during the test cycle.		
	5. Approved maintenance in		
	accordance with Section 5003.2.6		
	that is performed not less than		
	annually or in accordance with an		
	approved schedule shall be		
	allowed to meet the testing		
	requirements set forth in Sections		
	5003.2.9.1 and 5003.2.9.2.		
	5003.2.9.2 Testing frequency. The	In the absence of industry standards, equipment suppliers	
	equipment, systems and devices	have the most knowledge on the required testing frequency of	
	<i>listed</i> in Section 5003.2.9.1 shall	their components. Documentation should be provided that	
	be tested at one of the	details the testing requirements for the components and	
	frequencies <i>listed</i> below:	systems. In the absence of such requirements, an AHJ may	
	2. In accordance with the	allow a technical expert to provide documentation that	
	approved manufacturer's	justifies a testing frequency. The AHJ should only approve a	
	requirements.	different testing frequency if the proponent's proposed testing	
	3. In accordance with <i>approved</i>	can be substantiated and documentation provided.	
	recognized industry standards.	The permittee is responsible for providing documentation in	
	4. In accordance with an <i>approved</i>	support of the industry standards to be used.	
	schedule.		
	5003.5.1 Markings. Individual	NFPA 704 placards or signs in accordance with Section 5003.6	
	containers, cartons or packages	should convey the contents of the <i>containers</i> and other	
	shall be conspicuously marked or	important information. Alternatively, the AHJ may accept	
	labeled in an approved manner.	markings consistent with the United Nations Globally	
	Rooms or cabinets containing	Harmonized System of Classification and Labelling of	
	compressed gases shall be	Chemicals (GHS), which is an international system for	
	conspicuously <i>labeled</i> :	standardizing and harmonizing the classification and labeling	
	COMPRESSED GAS.	of chemicals.	

Section	Requirement	Narrative	Required References
	5003.6 Signs. Signs and markings	Signage should meet the NFPA 704 standard. Plain language	
	required by Sections 5003.5 and	signage should be of sufficient size and color to be legible at a	
	5003.5.1 shall not be obscured or	distance for emergency response purposes. Additional	
	removed, shall be in English as a	guidance can be found in ANSI Z535.3, Criteria for Safety	
	primary language or in symbols	Symbols, 35 and ANSI Z535.4, Product Safety Signs and Labels. 36	
	allowed by this code, shall be		
	durable, and the size, color and		
	lettering shall be approved.		
 	5003.7.2 Open flames. Open	Open flames and high-temperature devices should not be	
	flames and high-temperature	allowed in the vicinity of hydrogen tanks and equipment.	
	devices shall not be used in a		
	manner that creates a hazardous	"High temperature" is a temperature greater than the hot	
	condition and shall be <i>listed</i> for	surface ignition temperature for hydrogen. The actual hot	
	use with the hazardous materials	surface ignition temperature depends on the size and	
	stored or used.	orientation of the hot spot, as well as the hydrogen	
		concentration; a conservative estimate is approximately	
		500°C.	
	5003.7.3 Industrial trucks.	No special consideration is necessary when the design is	
	Powered industrial trucks used in	coordinated with the requirements described in the	
	areas designated as hazardous	referenced provision. Following the prescriptive requirements	
	(classified) locations in accordance	as published should result in <i>approval</i> of the proposed design.	
	with NFPA 70 shall be <i>listed</i> and		
	<i>labeled</i> for use in the environment		
	intended in accordance with NFPA		
	505.		
	5003.8.5.3 Fire-extinguishing	No special consideration is necessary when the design is	
	system. Exhausted enclosures	coordinated with the requirements described in the	
	where flammable materials are	referenced provision. Following the prescriptive requirements	
	used shall be protected by an	as published should result in <i>approval</i> of the proposed design.	
	approved automatic fire-		
	extinguishing system in		
	accordance with Chapter 9.		

Section	Requirement	Narrative	Required References
	5003.8.7.1 Construction. The	No special consideration is necessary when the design is	
	interior of cabinets shall be	coordinated with the requirements described in the	
	treated, coated or constructed of	referenced provision. Following the prescriptive requirements	
	materials that are nonreactive	as published should result in <i>approval</i> of the proposed design.	
	with the hazardous material		
	stored. Such treatment, coating or		
	construction shall include the		
	entire interior of the cabinet.		
	Cabinets shall either be <i>listed</i> in		
	accordance with UL 1275 as		
	suitable for the intended storage		
	or constructed in accordance with		
	the following:		
	1. Cabinets shall be of steel having		
	a thickness of not less than 0.0478		
	inch (1.2 mm) (No. 18 gage). The		
	cabinet, including the door, shall		
	be double walled with a 1 1/2-inch		
	(38 mm) airspace between the		
	walls. Joints shall be riveted or		
	welded and shall be tight fitting.		
	Doors shall be well fitted, self-		
	closing and equipped with a self-		
	latching device.		
	2. The bottoms of cabinets utilized		
	for the storage of liquids shall be		
	liquid tight to a minimum height		
	of 2 inches (51 mm).		
	Electrical equipment and devices		
	within cabinets used for the		
	storage of hazardous gases or		
	liquids shall be in accordance with		
	NFPA 70.		

Section	Requirement	Narrative	Required References
	5003.8.7.2 Warning markings.	Marking should be of a size and contrast that it can be	
	Cabinets shall be clearly identified	recognized at a distance by emergency response personnel.	
	in an approved manner with red	Additional guidance can be found in ANSI Z535.3, Criteria for	
	letters on a contrasting	Safety Symbols, 35 and ANSI Z535.4, Product Safety Signs and	
	background to read:	Labels. ³⁶	
	HAZARDOUS—KEEP FIRE AWAY.		
	5003.9.2 Security. Storage,	At fueling stations, the storage <i>containers</i> and related	
	dispensing, use and handling areas	equipment should be remotely located from the dispensers	
	shall be secured against	and secured from tampering. This could be accomplished	
	unauthorized entry and	through fencing and locking devices, provided there is a way	
	safeguarded in a manner	for emergency responders to remove the lock. This can be	
	approved by the fire code official.	through the use of a lock box or of a breakaway type lock.	
		An example of a protection against unauthorized access in an	
		industrial setting is a facility-controlled entry point access to	
		the <i>containers</i> and systems.	
	5003.9.3 Protection from	Guard posts or other types of barriers must be provided to	
	vehicles. Guard posts or other	protect the equipment from mechanical impact from vehicles,	
	approved means shall be provided	forklifts, and other equipment. If an alternative to the guard	
	to protect storage tanks and	post requirements found in Section 312 is to be used, the	
	connected piping, valves and	barriers should be of sufficient size and strength to prevent	
	fittings; dispensing areas; and use	any type of vehicle that is to be on the site from impacting the	
	areas subject to vehicular damage	equipment and tanks. See also Section 312.3.	
	in accordance with Section 312.		
	5003.10.2 Carts and trucks	Hand trucks should be of sufficient size and capacity to carry	
	required. Liquids in containers	the desired <i>containers</i> . They should have the ability to secure	
	exceeding 5 gallons (19 L) in a	the equipment to the truck.	
	corridor or enclosure for a		
	stairway or ramp shall be		
	transported on a cart or truck.		
	Containers of hazardous materials		
	having a hazard ranking of 3 or 4		
	in accordance with NFPA 704 and		

Section	Requirement	Narrative	Required References
	transported within corridors or		
	interior exit stairways and ramps,		
	shall be on a cart or truck. Where		
	carts and trucks are required for		
	transporting hazardous materials,		
	they shall be in accordance with		
	Section 5003.10.3.		
	Exceptions:		
	3. Containers and cylinders of		
	compressed gases that are		
	transported by <i>approved</i> hand		
	trucks, and containers and		
	cylinders not exceeding 25 pounds		
	(11 kg) that are hand carried.		
	5003.11.3.5 Container type.	See 2309.2.1	
	Containers shall be approved for		
	the intended use and identified as		
	to their content.		
	5003.12 Outdoor control areas.	Each of the <i>approved</i> control areas should meet all of the	
	Outdoor control areas for	requirements for a single control area (setbacks, safeguards,	
	hazardous materials in amounts	pile size limitations, etc.). If an area cannot meet these	
	not exceeding the maximum	requirements, it should not be allowed. The separation	
	allowable quantity per <i>outdoor</i>	between the control areas can minimize the likelihood of a	
	control area shall be in accordance	conflagration due to the proximity of one area to another.	
	with the following:		
	3. Where a property exceeds		
	10,000 square feet (929 m ²), a		
	group of two outdoor control		
	areas is allowed where approved		
	and where each control area is		
	separated by a minimum distance		
	of 50 feet (15 240 mm).		
	4. Where a property exceeds		

Section	Requirement	Narrative	Required References
	35,000 square feet (3252 m ²),		
	additional groups of outdoor		
	control areas are allowed where		
	approved and where each group is		
	separated by a minimum distance		
	of 300 feet (91 440 mm).		
5004 Storage			
	5004.3.1 System requirements.	Exhaust <i>ventilation</i> systems should be designed to ensure that	
	Exhaust ventilation systems shall	a hazardous atmosphere is not created.	
	comply with all of the following:		
	3. Systems shall operate	In some instances (such as temperature controlled rooms), it is	
	continuously unless alternative	not energy efficient to run the exhaust system continuously. In	
	designs are <i>approved</i> .	these situations, alternatives can be proposed, such as	
	4. A manual shutoff control shall	interlocking the exhaust system to a gas detection system.	
	be provided outside of the room		
	in a position adjacent to the	In other instances, the exhaust may be interlocked with the	
	access door to the room or in an	electrical circuit such that the exhaust is running whenever	
	approved location. The switch	there is power to the area.	
	shall be a break-glass or other	•	
	approved type and shall be	A break glass-type switch is designed such that the glass holds	
	labeled: VENTILATION SYSTEM	down a switch, and when the glass is broken, the system	
	EMERGENCY SHUTOFF.	automatically stops. Other shutoff type systems may be	
		acceptable provided they are clearly marked and require no	
		special knowledge to operate.	
		A constantly attended location is an example of what might be	
		an <i>approved</i> area for the required switch .	
	5004.5 Automatic sprinkler	Sprinkler systems designed and installed to NFPA 13	NFPA 13, Standard for
	systems. Indoor storage areas and	requirements should be <i>approved</i> .	the Installation of
	storage buildings shall be	1	Sprinkler Systems, 2013
	equipped throughout with an	The use of alternate fire protection systems may be allowed	Edition, National Fire
	approved automatic sprinkler	when in accordance with the requirements of IFC Section	Protection Association
	system in accordance with Section	903.1.1.	115000000000000000000000000000000000000
	System in accordance with Section	300.1.1.	

Section	Requirement	Narrative	Required References
	903.3.1.1. The design of the		
	sprinkler system shall be not less		
	than that required for Ordinary		
	Hazard Group 2 with a minimum		
	design area of 3,000 square feet		
	(279 m ²). Where the materials or		
	storage arrangement are required		
	by other regulations to be		
	provided with a higher level of		
	sprinkler system protection, the		
	higher level of sprinkler system		
	protection shall be provided.		
	5004.7.2 Fail-safe engineered	The AHJ may require that any proposed fail-safe engineered	
	systems. Standby power for	system be evaluated to ensure that the systems storing or	
	mechanical ventilation, treatment	using hydrogen will not be negatively impacted by a power	
	systems and temperature control	outage. If the systems are designed such that all hazardous	
	systems shall not be required	materials will be safely contained and cannot escape their	
	where an <i>approved</i> fail-safe	containment vessels, under a power out condition it may be	
	engineered system is installed.	unnecessary to have standby power since the operation of the	
		required systems will not have a beneficial effect. For	
		example, a fail-safe system may be designed to shut off the	
		supply of gas at the source during a power out condition,	
		thereby mitigating the potential release of flammable gas that	
		otherwise might be controlled by a mechanical ventilation	
		system.	

Section	Requirement	Narrative	Required References
	5004.8.1 Temperature Control.	Gaseous hydrogen systems are typically not provided with	
	Materials that must be kept at	temperature controls. The code requires that the temperature	
	temperatures other than normal	of gaseous systems be maintained below 125°F. See IFC	
	ambient temperatures to prevent	5303.7.4. This is typically accomplished by use of shade when	
	a hazardous reaction shall be	systems are located in hot climates.	
	provided with an approved means		
	to maintain the temperature	Liquid hydrogen is stored at cryogenic temperatures of less	
	within a safe range. Redundant	than -130°F . The storage tank is designed as a double-walled	
	temperature control equipment	tank equipped with an isolation space between the inner and	
	that will operate on failure of the	outer walls of the tank to maintain the cold temperature. The	
	primary temperature control	interstitial space between the inner and outer tanks normally	
	system shall be provided. Where	consists of vacuum as well as a layer of insulating material.	
	approved, alternative means that		
	prevent a hazardous reaction are	If a liquid tank is allowed to warm, the tank is designed with	
	allowed.	controls to automatically vent or release the hydrogen to a	
		safe location to remove heat from the system and to keep the	
		hydrogen at a cryogenic temperature, thereby mitigating a	
		high-pressure condition.	
	5004.8.2 Pressure control.	Liquefied compressed gases are treated as gases within the	
	Stationary tanks and equipment	context of the code. Gases in their cryogenic form are liquefied	
	containing hazardous material	because of the temperature where they exist. They are not	
	liquids that can generate	liquids as defined as they boil at temperatures of less than	
	pressures exceeding design limits	68°F.	
	because of exposure fires or		
	internal reaction shall have some	Liquid hydrogen storage tanks are required to be provided	
	form of construction or other	with <i>pressure relief devices</i> in accordance with Section 5503.2.	
	approved means that will relieve	The location and design of relief devices should meet the	
	excessive internal pressure. The	requirements described in Section 2309.6.	
	means of pressure relief shall vent		
	to an approved location or to an		
	exhaust scrubber or treatment		
	system where required by Chapter		
	60.		

Section	Requirement	Narrative	Required References
	5004.9 Emergency alarm. An	The alarm system should be designed and installed in	NFPA 72, National Fire
	approved manual emergency	accordance with NFPA 72.	Alarm and Signaling
	alarm system shall be provided in		Code, 2013 Edition,
	buildings, rooms or areas used for		National Fire Protection
	storage of hazardous materials.		Association
	Emergency alarm initiating devices		
	shall be installed outside of each		
	interior exit or exit access door of		
	storage buildings, rooms or areas.		
	Activation of an emergency alarm-		
	initiating device shall sound a local		
	alarm to alert occupants of an		
	emergency situation involving		
	hazardous materials.		
	5004.10 Supervision and	The approved location could be a supervising station service	NFPA 72, National Fire
	monitoring. Emergency alarm,	such as a central-station, proprietary or remote-station	Alarm and Signaling
	detection and automatic fire-	signaling service, or a local signaling service that will cause the	Code, 2013 Edition,
	extinguishing systems required by	sounding of an audible signal at a constantly attended	National Fire Protection
	Section 5004 shall be electrically	location. For details and requirements for supervising station	Association
	supervised and monitored by an	services, see NFPA 72, National Fire Alarm and Signaling Code.	
	approved supervising station or,		
	where <i>approved</i> , shall initiate an		
	audible and visual signal at a		
	constantly attended on-site		
	location.		

Section	Requirement	Narrative	Required References
5005 Use,			
Dispensing			
and Handling			
	5005.1.5.1 Exempt applications.	See Section 5004.7.2	
	Standby power for mechanical		
	ventilation, treatment systems		
	and temperature control systems		
	shall not be required where an		
	approved fail-safe engineered		
	system is installed.		
	5005.1.6 Supervision and	See Section 5004.10	
	monitoring. Manual alarm,		
	detection and automatic fire-		
	extinguishing systems required by		
	other provisions of Section 5005		
	shall be electrically supervised and		
	monitored by an <i>approved</i>		
	supervisory service or, where		
	approved, shall initiate an audible		
	and visual signal at a constantly		
	attended on-site location.		
	5005.4.4 Dispensing, use and	The approved location could be a supervising station service	NFPA 72, National Fire
	handling. Where hazardous	such as a central-station, proprietary or remote-station	Alarm and Signaling
	materials having a hazard ranking	signaling service, or a local signaling service that will cause the	Code, 2013 Edition,
	of 3 or 4 in accordance with NFPA	sounding of an audible signal at a constantly attended	National Fire Protection
	704 are transported through	location. For details and requirements for supervising station	Association
	corridors, interior exit stairways or	services, see NFPA 72, National Fire Alarm and Signaling Code.	
	ramps or exit passageways, there		
	shall be an emergency telephone		
	system, a local manual alarm		
	station or an approved alarm-		
	initiating device at not more than		
	150-foot (45 720 mm) intervals		

Section	Requirement	Narrative	Required References
	and at each exit and exit access		
	doorway throughout the transport		
	route. The signal shall be relayed		
	to an <i>approved</i> central,		
	proprietary or remote station		
	service or constantly attended		
	onsite location and shall also		
	initiate a local audible alarm.		

Chapter 53 - Compressed Gases

Section	Requirement	Narrative	Required References
5303 General			
Requirements			
	5303.5.1 Security of areas. Areas used for the storage, use and handling of compressed gas containers, cylinders, tanks and systems shall be secured against unauthorized entry and safeguarded in an approved manner.	See Section 5003.9.2	
	5303.5.2 Physical protection. Compressed gas containers, cylinders, tanks and systems that could be exposed to physical damage shall be protected. Guard posts or other approved means shall be provided to protect compressed gas containers, cylinders, tanks and systems indoors and outdoors from vehicular damage and shall comply with Section 312.	Guard posts or other types of barriers must be provided to protect the equipment from mechanical impact from vehicles, forklifts, and other equipment. If an alternative to the guard post requirements found in Section 312 is to be used, the barriers should be of sufficient size and strength to prevent any type of vehicle that is to be on the site from impacting the equipment and <i>tanks</i> . See also Section 312.3.	

Section	Requirement	Narrative	Required References
	5303.7.6 Heating. Compressed gas	Hydrogen cylinders are not normally heated. Where they are,	
	containers, cylinders and tanks,	they should be in an electrically classified area.	
	whether full or partially full, shall		
	not be heated by devices that	If heat is to be applied, the heat source should be designed by	
	could raise the surface	a qualified person to ensure that heat on containers is	
	temperature of the container,	maintained below 125°F at the point of contact.	
	cylinder or tank to above 125°F		
	(52°C). Heating devices shall		
	comply with the International		
	Mechanical Code and NFPA 70.		
1	Approved heating methods		
	involving temperatures of less		
	than 125°F (52°C) are allowed to		
	be used by trained personnel.		
	Devices designed to maintain		
	individual compressed gas		
	containers, cylinders or tanks at		
	constant temperature shall be		
	approved and shall be designed to		
	be fail-safe.		
	5303.11 Exposure to fire.	Containers, cylinders, and tanks may still be under pressure	
	Compressed gas containers,	after a fire exposure and the integrity of the equipment may	
	cylinders and tanks that have been	be suspect. Prior to removal, the equipment should be	
	exposed to fire shall be removed	evaluated by a person knowledgeable in equipment design to	
	from service. Containers, cylinders	ensure that it is safe to do so.	
	and tanks so removed shall be		
	handled by approved, qualified		
	persons.		
	5303.12 Leaks, damage or	Similar to Section 5303.11, any equipment whose integrity is	
	corrosion. Leaking, damaged or	in question should be evaluated by a qualified person to	
	corroded compressed gas	ensure the equipment is safe to handle. If depressurization of	
	containers, cylinders and tanks	the equipment is required, see 2309.6.1.	
	shall be removed from service.		

Section	Requirement	Narrative	Required References
	Leaking, damaged or corroded		
	compressed gas systems shall be		
	replaced or repaired in accordance		
	with the following:		
	1. Compressed gas containers,		
	cylinders and tanks that have been		
	removed from service shall be		
	handled in an <i>approved</i> manner.		
1	5303.15 Lighting. Approved	The building codes provide the minimum requirements for	2015 International
	lighting by natural or artificial	natural and artificial lighting. NFPA 2 Section 6.2 establishes	Building Code, Section
	means shall be provided.	the requirements for a building to conform to the adopted	1205, pp. 313-314,
		building code for the location in which it is constructed. The	International Code
		2015 IBC establishes requirements for natural and artificial	Council
		lighting in Section 1205, and the parameters for minimum	
		lighting are specified. There may be other requirements	
		depending on the applicable building code.	
		In the control strategy used by NFPA 2, the requirements of	
		Chapter 6 for lighting are triggered when the quantity of	
		hydrogen in a control area exceeds the MAQ threshold. See	
		NFPA 2 Section 6.1.1.5 for application.	
		For existing buildings, the addition of hydrogen may trigger a	
		change in occupancy classification, which may have an impact	
		on building design. The requirements of a change in	
		occupancy can affect other elements of the building, and	
		designers should investigate the impact of such a change to	
		the building as previously permitted.	
	5303.16.1 Listing required. Vaults	UL 2245 ³⁸ provides a <i>listing</i> for vaults for <i>flammable liquids</i> ;	
	shall be <i>listed</i> by a nationally	however, the code official must be aware that there are	
	recognized testing laboratory.	differences between flammable liquids and gases (such as the	
	Exception: Where <i>approved</i> by the	vapor density of a liquid versus the buoyancy of the gas) and	
	fire code official, below-grade	should ensure that these differences are addressed. The code	

Section	Requirement	Narrative	Required References
	vaults are allowed to be	official should ensure that any vault provides sufficient access	
	constructed on site, provided that	for emergency response, adequate ventilation, the	
	the design is in accordance with	appropriate electrical rating, appropriate monitoring, and	
	the International Building Code	sufficient depth and cover to protect the vault from vehicular	
	and that special inspections are	damage.	
	conducted to verify structural		
	strength and compliance of the	Installation plans should specify depth of burial and minimum	
	installation with the approved	cover to address loads imposed by the soil condition and	
	design in accordance with Section	location in which the vault is buried.	
	1707 of the International Building		
	Code. Installation plans for below-	Proposals to use vaults may require evaluation by a third party	
	grade vaults that are constructed	to examine the safety features of the design, including but not	
	on site shall be prepared by, and	limited to explosion control, confined space entry, and special	
	the design shall bear the stamp of,	access and egress requirements. Technical assistance as	
	a professional engineer.	provided for by IFC Section 104.7.2 is available to the AHJ and	
	Consideration shall be given to soil	may be considered in the approval process.	
	and hydrostatic loading on the		
	floors, walls and lid; anticipated		
	seismic forces; uplifting by ground		
	water or flooding; and to loads		
	imposed from above, such as		
	traffic and equipment loading on		
	the vault lid.		
	5303.16.3 Secondary	One method of certifying liquid tightness for field-erected	
	containment. Vaults shall be	vaults could be a hydrostatic test for liquid tightness,	
	substantially liquid-tight and there	performed before commissioning. There should be an	
	shall not be backfill within the	acceptable tolerance to the leak rate. As an example, the	
	vault. The vault floor shall drain to	acceptable variation for underground storage tank sumps in	
	a sump. For pre-manufactured	California is 0.002 inches over a 15-minute test.	
	vaults, liquid tightness shall be		
	certified as part of the listing	Certification may be provided by a qualified third-party	
	provided by a nationally	approved by the AHJ. Proposals to use vaults may require	
	recognized testing laboratory. For	evaluation by a third party to examine the safety features of	

Section	Requirement	Narrative	Required References
	field-erected vaults, liquid	the design, including but not limited to explosion control,	
	tightness shall be certified in an	confined space entry, and special access and egress	
	approved manner.	requirements. Technical assistance as provided for by IFC	
		Section 104.7.2 is available to the AHJ and may be considered	
		in the <i>approval</i> process.	
	5303.16.7 Arrangement.	If the equipment is acceptable for aboveground use, it may be	
	Equipment in vaults shall be listed	acceptable for use in an underground vault provided there are	
	or <i>approved</i> for above-ground use.	additional safeguards (ventilation, access, emergency venting,	
	Where multiple vaults are	etc.).	
	provided, adjacent vaults shall be		
	allowed to share a common wall.	Proposals to use vaults may require evaluation by a third party	
	The common wall shall be liquid	to examine the safety features of the design, including but not	
	and vapor tight and shall be	limited to explosion control, confined space entry, and special	
	designed to withstand the load	access and egress requirements. Technical assistance as	
	imposed when the vault on either	provided for by IFC Section 104.7.2 is available to the AHJ and	
	side of the wall is filled with water.	may be considered in the <i>approval</i> process.	
	5303.16.10 Monitoring and	For leak detection systems, refer to narratives for Sections	
	detection. Vaults shall be provided	2311.7.2.1 and 2311.7.2.1.1. For emergency shutoff, see	
	with <i>approved</i> vapor and liquid	2303.2. For supervision and monitoring, see narratives for	
	detection systems and equipped	section 5004.10.	
	with on-site audible and visual		
	warning devices with battery	Proposals to use vaults may require evaluation by a third party	
	backup. Vapor detection systems	to examine the safety features of the design, including but not	
	shall sound an alarm when the	limited to explosion control, confined space entry, and special	
	system detects vapors that reach	access and egress requirements. Technical assistance as	
	or exceed 25 percent of the lower	provided for by IFC Section 104.7.2 is available to the AHJ and	
	explosive limit (LEL) or one-half	may be considered in the <i>approval</i> process.	
	the immediately dangerous to life		
	and health (IDLH) concentration		
	for the gas in the vault. Vapor		
	detectors shall be located not		
	higher than 12 inches (305 mm)		

Section	Requirement	Narrative	Required References
	above the lowest point in the vault		
	for heavier-than-air gases and not		
	lower than 12 inches (305 mm)		
	below the highest point in the		
	vault for lighter-than-air gases.		
	Liquid detection systems shall		
	sound an alarm upon detection of		
	any liquid, including water. Liquid		
	detectors shall be located in		
	accordance with the		
	manufacturers' instructions.		
	Activation of either vapor or liquid		
	detection systems shall cause a		
	signal to be sounded at an		
	approved, constantly attended		
	location within the facility served		
	by the tanks or at an approved		
	location. Activation of vapor		
	detection systems shall also shut		
	off gas-handling equipment in the		
	vault and dispensers.		

Section	Requirement	Narrative	Required References
	5303.16.13 Accessway. Vaults	The type of accessway should be designed not only for	
	shall be provided with an	maintenance but also for emergency response. While access	
	approved personnel accessway	to the vault should be secured, it should also allow for	
	with a minimum dimension of	responders to easily access the vault while wearing any	
	30 inches (762 mm) and with a	necessary emergency response equipment.	
	permanently affixed, nonferrous		
	ladder. Accessways shall be	Proposals to use vaults may require evaluation by a third party	
	designed to be nonsparking. Travel	to examine the safety features of the design, including but not	
	distance from any point inside a	limited to explosion control, confined space entry, and special	
	vault to an accessway shall not	access and egress requirements. Technical assistance as	
	exceed 20 feet (6096 mm). At each	provided for by IFC Section 104.7.2 is available to the AHJ and	
	entry point, a warning sign	may be considered in the <i>approval</i> process.	
	indicating the need for procedures		
	for safe entry into confined spaces		
	shall be posted. Entry points shall		
	be secured against unauthorized		
	entry and vandalism.		
5305 Use and			
Handling of			
Compressed			
Gases			
	5305.1 Compressed gas systems.	See narratives for Sections 2309.2.1 and 2309.2.2.	
	Compressed gas systems shall be		
	suitable for the use intended and		
	shall be designed by persons		
	competent in such design.		
	Compressed gas equipment,		
	machinery and processes shall be		
	listed or approved.		

Section	Requirement	Narrative	Required References
	5305.5 Venting. Venting of gases	The termination point for relief devices is of concern to ensure	
	shall be directed to an approved	that the public, employees, and property are not exposed to	
	location. Venting shall comply with	the effects of ignition should a release from a pressure relief	
	the International Mechanical	device occur. Pressure relief devices are provided to prevent	
	Code.	the rupture of the system and fall into two general categories:	
		1) to relieve over-pressure in a <i>piping</i> or storage system due to	
		over-pressurization, or 2) to vent gas from the system as the	
		result of a fire or other thermal event. In either case, the	
		release of hydrogen through the relief device is preferable to	
		an uncontrolled rupture of the system.	
		Standards for design of venting systems, including points of	
		termination for vent stacks serving PRV systems, are found in	
		CGA G-5.5, Hydrogen Vent Systems. ³⁹ Reference to CGA G-5.5	
		is not specified within the I-Codes by direct reference. Its use	
		is required by NFPA 2 for vehicular fueling operations and by	
		NFPA 55 for general use for venting of gaseous and liquid	
		hydrogen systems. The IFC directs the user to these NFPA	
		codes by the provisions found in IFC Section 5301.1.	
		Section 7.3.3 of CGA G-5.5 contains the requirements for	
		arrangement for the discharge of pressure relief devices and	
		venting systems. The potential for ignition at the point of	
		discharge from the vent must be considered as hydrogen is	
		released and mixed with air. In general, the discharge of	
		flammable gases should be directed upward to open air. The	
		termination point for vent stacks can be through a pipe with a	
		tee configuration, with the branches of the tee angled down	
		to avoid the entrainment of precipitation that may plug the	
		vent. The termination point from the legs of the tee should be	
		designed to discharge the plume in an upward direction.	
		Detailed drawings are provided by CGA-G5.5.	
		The height of the point of termination or discharge from	

Section	Requirement	Narrative	Required References
		storage containers is dependent on pipe diameter and the	
		velocity of discharge. Specific requirements for vent pipe	
		discharge were established in the 2006 Edition of the IFC, and	
		later removed from the code through reference to CGA G-5.5,	
		which has been referenced by the IFC. The former IFC	
		requirements related to vent stacks serving vehicular fueling	
		systems illustrate separation distance for points of	
		termination from the vent stack in terms of height and	
		location based on flow rate for small diameter piping systems	
		i.e., piping < NPS 3 (less than 3 inches in diameter). Additional	
		and detailed information on the construction of vent pipes is	
		included in the 2006 IFC, Section 2209.5.4. ⁴⁰ The use of this	
		material is consistent with the performance requirements of	
		CGA G-5.5.	
	5305.10.1 Carts and trucks.	See Section 5003.10.2.	
	Containers, cylinders and tanks		
	shall be moved using an approved		
	method. Where containers,		
	cylinders or tanks are moved by		
	hand cart, hand truck or other		
	mobile device, such carts, trucks		
	or devices shall be designed for		
	the secure movement of		
	containers, cylinders or tanks.		
	Carts and trucks utilized for		
	transport of compressed gas		
	containers, cylinders and tanks		
	within buildings shall comply with		
	Section 5003.10. Carts and trucks		
	utilized for transport of		
	compressed gas containers,		
	cylinders and tanks exterior to		
	buildings shall be designed so that		

Section	Requirement	Narrative	Required References
	the containers, cylinders and tanks		
	will be secured against dropping or		
	otherwise striking against each		
	other or other surfaces.		

Chapter 55 - Cryogenic Fluids

Section	Requirement	Narrative	Required References
5503 General			
Requirements			
•	5503.1.1 Nonstandard containers. Containers, equipment and devices that are not in compliance with recognized standards for design and construction shall be approved upon presentation of satisfactory evidence that they are designed and constructed for safe	Evidence to demonstrate design and construction for safe operation should be provided by an independent qualified engineer or person knowledgeable in equipment design; however, any proposed use of nonstandard equipment could be evaluated for comparability against ASME requirements for standard tank design. There does not seem to be experience using any of these	
	operation. 5503.5.1 Security of areas. Containers and systems shall be secured against unauthorized entry and safeguarded in an approved manner.	nonstandard designs for liquid hydrogen installations. See Section 5003.9.2.	
	5503.7.1 Containers. Containers that have been removed from service shall be handled in an approved manner.	For <i>containers</i> that are to be returned to service, see Section 5003.2.6.1. <i>Containers</i> that are permanently removed from service may be managed in accordance with CGA P-30. ⁴¹	

Section	Requirement	Narrative	Required References
5505 Use and			
Handling			
	5505.1.1 Cryogenic fluid systems.	See Sections 2309.2.1 and 2309.2.2.	NFPA 70, National
	Cryogenic fluid systems shall be		Electrical Code, 2014
	suitable for the use intended and	There is no broadly accepted <i>listing</i> standard for the category	Edition, National Fire
	designed by persons competent in such design. Equipment,	of equipment, machinery, and processes for liquid hydrogen.	Protection Association
	machinery and processes shall be	Piping systems and components of piping systems serving	
	listed or approved.	liquid hydrogen that are in accordance with the requirements	
		of the ASME B31 codes can be <i>approved</i> . See IFC Section 5003.2.2. ⁴²	
		NFPA 70, National Electrical Code, establishes the	
		requirements for electrical equipment and devices suitable for	
		use with liquid hydrogen. The NEC and NFPA 55 refer the user	
		to NFPA 497 for the classification of <i>hazardous locations</i> by the use of figures that have been included specifically to	
		address hydrogen in a cryogenic state. 43	
	5505.4.1 Dispensing areas.	Lacking any specific requirements regarding outdoor	
	Dispensing of <i>cryogenic fluids</i> with	dispensing, setback distances as detailed in NFPA 2 Table	
	physical or health hazards shall be	8.3.2.4.5.1 may be used.	
	conducted in <i>approved</i> locations.	oloizi noiz may be asea.	
	Dispensing indoors shall be	The requirements for fuel dispensing of liquid hydrogen are	
	conducted in areas constructed in	found in NFPA 2, Chapters 10 and 11, as referenced by IFC	
	accordance with the International	Section 5801.1.	
	Building Code.		
		Indoor dispensing should be performed in accordance with	
		requirements identified in Chapter 50. If amounts exceed the	
		maximum allowable quantity, they should be conducted	
		within an appropriate H-type occupancy and meet all the	
		requirements for that type of occupancy. If small quantities	
		are to be dispensed (below a maximum allowable quantity),	
		elements that should be examined include electrical	

Section	Requirement	Narrative	Required References
		classification, ventilation, and emergency controls to	
		determine what safeguards are necessary. Indoor fuel	
		dispensing must also comply with the requirements of NFPA 2,	
		Chapter 10; see IFC Section 5801.1	
	5505.4.2 Vehicle loading and	Section 5501 references the user to NFPA 55 (see Section	
	unloading areas. Loading or	11.5), and Chapters 23, 50, and 58 of the IFC. All necessary	
	unloading areas shall be	elements identified in these codes should be evaluated for	
	conducted in an approved manner	compliance.	
	in accordance with the standards		
	referenced in Section 5501.1.		
	5505.5.1 Carts and trucks.	See Section 5003.10.2.	
	Cryogenic containers shall be		
	moved using an <i>approved</i> method.		
	Where cryogenic containers are		
	moved by hand cart, hand truck or		
	other mobile device, such carts,		
	trucks or devices shall be designed		
	for the secure movement of the		
	container. Carts and trucks used to		
	transport cryogenic containers		
	shall be designed to provide a		
	stable base for the commodities		
	to be transported and shall have a		
	means of restraining containers to		
	prevent accidental dislodgement.		

Chapter 58 - Flammable Gases and Flammable Cryogenic Fluids

Section	Requirement	Narrative	Required References
5803 General			
Requirements			
	5803.1.3 Emergency shutoff.	See Section 5003.2.2.1.	
	Compressed gas systems		
	conveying <i>flammable gases</i> shall		
	be provided with <i>approved</i>		
	manual or <i>automatic emergency</i>		
	shutoff valves that can be		
	activated at each point of use		
	and at each source.		
5806			
Flammable			
Cryogenic			
Fluids			
	5806.4.6 Underground liquid	The piping should be designed such that a leak in the system will	
	hydrogen piping. Underground	be readily detected. Protection from impact and damage from	
	liquid hydrogen <i>piping</i> shall be	vehicles or equipment over the buried <i>piping</i> should be	
	vacuum jacketed or protected	provided. <i>Piping</i> should not be allowed in areas where a leak of	
	by <i>approved</i> means and	liquid could become confined within or near a structure.	
	designed in accordance with		
	Chapter 55.	Vacuum-jacketed <i>piping</i> not only adds efficiency to the system,	
		but provides a level of impact protection for the primary <i>piping</i>	
		as well.	
	5806.4.7 Overfill protection and	Liquid hydrogen, a <i>cryogenic fluid</i> under pressure, cannot be	
	prevention systems. An	gauged the same way that other liquids, including Class I Liquids	
	approved means or method shall	under atmospheric conditions, are measured. Liquid level	
	be provided to prevent the	controls typically consist of a temperature measurement device	
	overfill of all storage tanks.	along with a pressure measurement device and may include a	
		liquid level measurement device that determines the liquid level	
		interior to the tank. The ullage space or vapor space available to	
		accommodate the expansion of gas considering temperature	
		differential between the delivered and the stored liquid is	

Section	Requirement	Narrative	Required References
		determined by the operator before filling begins.	
		Liquid level is typically indicated by the difference in pressure	
		between the top and the bottom of the tank. The "full" level is	
		typically marked on or beside the instrument provided. In	
		addition, an overflow valve system is often used to indicate	
		when the tank has reached a predetermined maximum liquid	
		level, which is normally higher than the "full" level.	
	5806.4.8.1 Material. The	There are many corrosion-resistant materials that may be	
	vacuum jacket shall be	acceptable for use in a vacuum jacket application. Consideration	
	constructed of stainless steel or	should be given to the material's ability to withstand the	
	other <i>approved</i> corrosion-	cryogenic temperature of the material contained in the primary	
	resistant material.	(inner) tank and any potential impact on the vacuum jacket.	
		A sacrificial material that will corrode to protect the integrity of	
		the tank or isolation of the vacuum jacket from the backfill may	
		be used as a means of <i>cathodic protection</i> . For the requirements	
		on the use of <i>cathodic protection</i> , refer to IFC Section 5501.1,	
		and by reference to the requirements found in NFPA 55, Section	
		8.14.9. The requirements for <i>cathodic protection</i> in NFPA 2,	
		Section 8.1.3.1.7, are consistent with the requirements of NFPA	
	 	55.	
	5806.4.8.2 Corrosion	See Section 5806.4.8.1.	
	protection. The vacuum jacket		
	shall be protected by approved		
	or <i>listed</i> corrosion-resistant		
	materials or an engineered		
	cathodic protection system.		
	Where cathodic protection is		
	utilized, an <i>approved</i>		
	maintenance schedule shall be		
	established. Exposed		
	components shall be inspected		

Section	Requirement	Narrative	Required References
	not less than twice a year.		
	Records of maintenance and		
	inspection events shall be		
	maintained.		
	5806.4.8.3 Vacuum-level	A vacuum in the annular space of double-walled vessels is	
	monitoring. An approved method shall be provided to	important for operation of liquid hydrogen systems. The best indication of a poor vacuum is condensation or frost on the	
	indicate loss of vacuum within	surface of the outer vessel. Continuous monitoring of vacuum is	
	the vacuum jacket(s).	not typically provided since the monitoring equipment itself can	
	the vacaum jacket(s).	potentially lead to vacuum degradation via leakage.	
		, ,	
		Vacuum insulation systems are typically equipped with a means	
	1	to measure vacuum as needed. Checking the vacuum level as	
		part of a maintenance program is an acceptable means of	
		monitoring insulation integrity.	
5807 Metal			
Hydride			
Storage			
Systems	5807.1.2 Listed or approved	Metal hydride storage systems are pressure vessels and should	
	systems. Metal hydride storage	have unique features to safely contain the <i>metal hydride</i>	
	systems shall be listed or	materials. It is insufficient to put <i>metal hydride</i> material into a	
	approved for the application and	pressure vessel without proper design considerations. Special	
	designed in a manner that	hazards and mitigation features associated with <i>metal hydride</i> s	
	prevents the addition or	are described and accounted for in the requirements of ISO	
	removal of the <i>metal hydride</i> by	Standard 16111. ⁷ Additional information can be found in	
	other than the original	Container Specifications for Metal Hydride Based Storage,	
	equipment manufacturer.	available at:	
		http://www.rita.dot.gov/sites/default/files/publicatications	
		/hydrogen_infrastructure_safety_analysis/html/section	
		_25_02.html	

Section	Requirement	Narrative	Required References
	5807.1.9 Refilling of containers. The refilling of <i>listed</i> or	The AHJ may request that the documentation for the use of unlisted storage systems provide approval the basis for the safe	
	approved metal hydride storage systems shall be in accordance	refilling of the <i>containers</i> to include any standards referenced.	
	with the <i>listing</i> requirements and manufacturer's instructions.	Metal hydride storage systems are pressure vessels that have unique features to safely contain the metal hydride materials. It is insufficient to put metal hydride material into a pressure vessel without proper design considerations. Refer to the	
		requirements of IFC Sections 5807.1.2 through 5807.1.5. The manufacturer's operating instructions for refilling containers are essential elements of safety necessary to maintain the integrity of the metal hydride storage system. The AHJ may determine approval of the storage system based in part on the instructions provided.	
	5807.1.9.2 Hydrogen purity. The purity of hydrogen used for the purpose of refilling <i>containers</i> shall be in accordance with the <i>listing</i> and the manufacturer's instructions.	There are several standard grades of purity for hydrogen, both in gaseous or liquid form, that are used for commercial sale. In addition, there are numerous processes that may use, produce, or process hydrogen of varying purity that is acceptable for that particular process piece of equipment, even if not one of the standard purity grades. The purity of hydrogen can significantly affect a process or its associated equipment. A specific commercial grade of hydrogen purity is not necessary to be maintained, but the purity of hydrogen should remain within the	
		process conditions for which a piece of equipment was designed. Certain off-specification impurities can have a harmful effect on equipment that could lead to unsafe conditions.	

International Fire Code

Section	Requirement	Narrative	Required References
5808			
Hydrogen			
Fuel Gas			
Rooms			
	5808.5 Gas detection system.	For gas detection systems, refer to Sections 2311.7.2.1 and	
	Hydrogen fuel gas rooms shall	2311.7.2.1.1.	
	be provided with an approved		
	flammable gas detection system		
	in accordance with Sections		
	5808.5.1 through 5808.5.4.		
	5808.5.1 System design. The	For gas detection systems, refer to Sections 2311.7.2.1 and	
	flammable gas detection system	2311.7.2.1.1.	
	shall be <i>listed</i> for use with		
	hydrogen and any other		
	flammable gases used in the		
	hydrogen fuel gas room. The gas		
	detection system shall be		
	designed to activate when the		
	level of <i>flammable gas</i> exceeds		
	25 percent of the <i>lower</i>		
	flammable limit (LFL) for the gas		
	or mixtures present at their		
	anticipated temperature and		
	pressure.		
	5808.5.2 Gas detection system	See the discussion in Section 2311.7.2.1.1 of the IFC, and in	
	components. Gas detection	Section 6.12.1 of NFPA 2 in the narrative of this guide.	
	system control units shall be		
	listed and labeled in accordance		
	with UL 864 or UL 2017. Gas		
	detectors shall be <i>listed</i> and		
	labeled in accordance with UL		
	2075 for use with the gases and		
	vapors being detected.		

International Fuel Gas Code

Requirement	Narrative	Required References
101.2.1 Gaseous hydrogen systems. Gaseous	Only gaseous hydrogen systems and not liquid hydrogen systems are	
hydrogen systems shall be regulated by	defined in the IFGC, but there is a definition for liquefied hydrogen	
Chapter 7.	system found in NFPA 2. See Chapter 3 of this guide for definitions.	
101.2.4 Systems, appliances and equipment	Item 5 exempts hydrogen systems, appliances, and equipment used	
outside the scope. This code shall not apply	for industrial applications from regulation under the requirements of	
to the following:	the IFGC. The IFGC appears to be limited to the regulation of these	
1. Portable LP-gas appliances and equipment	systems in occupancies other than those deemed to be industrial,	
of all types that is not connected to a fixed	lacking a formal interpretation and a definition for industrial gas	
fuel piping system.	applications. Within the I-Codes, the term "industrial" is found in the	
2. Installation of farm appliances and	term "Factory Industrial Occupancy," and its two subcategories	
equipment such as brooders, dehydrators,	include Factory Industrial Moderate Hazard Occupancy and Factory	
dryers and irrigation equipment.	Industrial Low Hazard Occupancy uses.	
3. Raw material (feedstock) applications		
except for <i>piping</i> to special atmosphere	One way to interpret the code would be that the requirements of	
generators.	Chapter 7 would apply to uses of hydrogen in businesses, including	
4. Oxygen-fuel gas cutting and welding	those engaged in activities associated with mercantile or commercial	
systems.	operations, while those engaged in factory or uses other than	
5. Industrial gas applications using gases such	mercantile or commercial uses would be exempt from these	
as acetylene and acetylenic compounds,	requirements.	
hydrogen, ammonia, carbon monoxide,		
oxygen and nitrogen.	System designers should discuss the application of the code with the	
6. Petroleum refineries, pipeline <i>compressor</i>	AHJ in the planning phase in order to determine the applicability of	
or pumping stations, loading terminals,	the IFGC to the systems to be installed.	
compounding plants, refinery tank farms and		
natural gas processing plants.		
7. Integrated chemical plants or portions of		
such plants where flammable or combustible		
liquids or gases are produced by, or used in,		
chemical reactions.		
8. LP-gas installations at utility gas plants.		
9. Liquefied natural gas (LNG) installations.		

Requirement	Narrative	Required References
10. Fuel gas <i>piping</i> in power and atomic		
energy plants.		
11. Proprietary items of equipment,		
apparatus or instruments such as gas-		
generating sets, compressors and		
calorimeters.		
12. LP-gas equipment for vaporization, gas		
mixing and gas manufacturing.		
13. Temporary LP-gas <i>piping</i> for buildings		
under construction or renovation that is not		
to become part of the permanent piping		
system.		
14. Installation of LP-gas systems for railroad		
switch heating.		
15. Installation of hydrogen gas, LP-gas and		
compressed natural gas (CNG) systems on		
vehicles.		
16. Except as provided in Section 401.1.1, gas		
piping, meters, gas pressure regulators and		
other appurtenances used by the serving gas		
supplier in the distribution of gas, other than		
undiluted LP-gas.		
17. Building design and construction, except		
as specified herein.		
18. Piping systems for mixtures of gas and air		
within the flammable range with an		
operating pressure greater than 10 psig (69		
kPa gauge).		
19. Portable fuel cell appliances that are		
neither connected to a fixed piping system		
nor interconnected to a power grid.		

Requirement	Na	Required References			
633.1 General. Stationary fuel-cell power	ANSI/CSA America FC-1 limits the	NFPA 853, Standard for			
systems having a power output not	capacities greater than 10 MW to	the Installation of			
exceeding 10 MW shall be tested in	Gas as a source of fuel. ⁴⁴	Stationary Fuel Cell			
accordance with ANSI CSA America FC 1 and		Power Systems, 2015			
shall be installed in accordance with the	Requirements for elements of co	nstruction or fire protection in the	Edition, National Fire		
manufacturer's instructions, NFPA 853, the International Building Code and the		ersede requirements of NFPA 853, tationary Fuel Cell Power Systems.	Protection Association		
International Fire Code.			International Fire Code		
	The full understanding of where	other differences may lie requires a	2015, International Code		
	comparative review of the propo	· · · · · · · · · · · · · · · · · · ·	Council		
		f the applicable I-Codes. Installation			
	in accordance with the requirem				
		as found in NFPA 853, Section 5.1.1,			
	. ,	can be used as an example where the requirements of the IBC or IFC			
	may supersede those of the NFP.				
	NFPA 853	IBC, IFC, IMC			
	Equipment to be placed on a	The specific loads to be			
	firm foundation capable of	considered in design depend in			
	supporting the equipment.	part on the purpose of the			
	The equipment is required to	power supply system. In general			
	be anchored, located and	the foundation will likely be			
	protected in a manner that	viewed as a structure and			
	protects it from being	requirements of IBC Chapter 16,			
	adversely affected by the	Structural Design, will apply. If			
	elements, i.e., rain, snow, ice,	the power system is intended to			
	wind, seismic events, and	serve essential facilities such as			
	lightning. In addition, the	those described by IBC Table			
	foundation is to be above the	1604.5, there are a number of			
	base flood elevation. [NFPA	elements to be considered that			
	853: 5.1.1 Items (1) through	may have an additional impact			
	(3)	on the foundation used to			
		support the equipment,			

Requirement	Na	rrative	Required References
		including environmental factors	
		such as wind and snow.	
		Flood hazard areas are	
		designated by the jurisdiction in	
		which the equipment is to be	
		installed. Where flood hazard	
		areas are not designated, the	
		building official can require the	
		use of a special study to	
		determine the impact of flood	
		events [IBC: 1612.3.1]. If the	
		structure is to be located in a	
		flood hazard area, design must	
		be in compliance with American	
		Society of Civil Engineers (ASCE)	
		7 and applicable engineering	
		standards of the ASCE [IBC:	
		1612.4]	
	Equipment is to be sited to	The required exits are	
	that the power system and	determined by Chapter 10 of	
	related equipment do not	the building code (IBC). The	
	affect required building exits,	requirements for accessible	
	during normal operation or	areas including egress from	
	fire emergencies [NFPA 853:	areas required to be accessible	
	5.1.1 (6)]	are found in IBC Chapter 11. The	
		requirements in areas required	
		to be accessible vary based on	
		the location of the equipment if	
		installed indoors. There are	
		some exemptions for egress in	
		equipment spaces that may	
		apply [IBC 1103.2.9]. The	

Requirement	Na	rrative	Required References
Requirement	Vents or exhaust termination points to be separated from doors, windows, outdoor air intakes, and other openings into a building [NFPA 853: 5.1.1 (7)]	required building exits must be determined from as built plans for existing buildings or from the proposed plans for new construction, taking into account the occupancies of the space where the equipment is to be located. IBC Section 2801 requires mechanical appliances, equipment, and systems to be constructed, installed, and maintained in accordance with the IMC. The provisions in NFPA 853 are established to avoid the potential release of hydrogen from equipment installed outdoors that may be able to be entrained into an adjacent structure. Whether the equipment is indoors where the collection of vapors is then exhausted and released outdoors, or the installation is outdoors where the release of vapors originates with a ventilation or exhaust system, the same concerns exist.	Required References
		IMC Sections 501.3 and 501.3.1 address the termination point	

Requirement	Na	rrative	Required References
		for exhaust outlets to avoid	
		introduction of vented vapors	
		into the <i>ventilation</i> system of	
		buildings and structures.	
		Hydrogen released in gaseous	
		form is a <i>flammable vapor</i> :	
		The termination point of	
		exhaust outlets and ducts	
		discharging to the outdoors shall	
		be located with the following	
		minimum distances:	
		For ducts conveying explosive	
		or <i>flammable vapors</i> , <i>fumes</i> , or	
		dusts:	
		• 30 feet (9144 mm) from	
		property lines;	
		• 10 feet (3048 mm) from	
		operable openings into	
		buildings;	
		• 6 feet (1829 mm) from	
		exterior walls and roofs;	
		• 30 feet (9144 mm) from	
		combustible walls and	
		operable openings into	
		buildings which are in the	
		direction of the exhaust	
		discharge;	
		• 10 feet (3048 mm) above	
		adjoining grade.	
	Fuel cell power systems and	Greater distances may apply in	
	associated equipment,	recognition that hydrogen or	
	components, and controls	other <i>flammable gases</i> or liquids	

Requirement	Na	ırrative	Required References
Requirement	must be located 5 feet away from stored combustible materials, hazardous chemicals, high piled combustible stock, and other exposures to fire hazards [NFPA 853: 5.1.1 (9).	may be present within equipment, including associated fuel supplies. The location of the fuel supply may result in greater distances being required if the fuel supply is contained as an integral component of the power system. The required distances can vary depending on the materials and components involved. The term "exposure" as addressed by this section relates to a fire in the fuel cell power system and related components that may expose other materials in the proximate area to the effects of a fire. The term "hazardous chemical" has been replaced by hazardous material in codes published by NFPA and ICC, including NFPA 400, Hazardous Materials Code, and NFPA 1, Fire Code.	Required References
		An example is the requirement to separate <i>flammable gases</i> from incompatible materials, such as oxygen, by a minimum distance of 20 feet. The use of distance is only one way to achieve the needed separation.	

Requirement	Narrative	Required References
	Fire barriers and certain	
	enclosures can also provide	
	separation, all of which are	
	intended to prevent a	
	conflagration should a fire	
	occur. General requirements for	
	separation can be found in IFC	
	Section 5003.9.8. For general	
	requirements pertaining to	
	cylinders, containers, and tanks	
	containing compressed gases in	
	storage or use, see IFC Section	
	5303.7.1 There are parallel	
	requirements published in NFPA	
	400 as well as NFPA 1.	
	<u> </u>	
	The 2015 Fuel Gas Code does not give direction for testing of fuel-	
	cell power systems with a power output exceeding 10 MW; however,	
	the requirements for the installation of stationary power systems of	
	any size can be found in NFPA 853, the IBC, and IFC.	
	There are no fuel cell specific requirements established in the IFC,	
	but the fuels used for operation of a system may be regulated based	
	on individual hazards. For example, if hydrogen is used as a fuel for	
	the system, the applicable requirements specific to the storage and	
	use of hydrogen in IFC Chapters 50, 53, and 58 would apply.	

Requirement	Narrative	Required References
703.1 Hydrogen-generating and refueling	The potential exists for <i>listing</i> standards to require additional	
operations. Hydrogen-generating and	ventilation or restrictions applicable to ventilation other than those	
refueling appliances shall be installed and	found in the code. Conditions can exist where the requirements of	
located in accordance with their <i>listing</i> and	the <i>listing</i> are more restrictive than the requirements of the code.	
the manufacturer and refueling appliances		
shall be installed and located in accordance	Note: Where there are conflicts between the code and the listing for	
with 703.1.1, 703.1.2 or 703.1.3 in public	a listed item of equipment or appliance such that the application of	
garages, private garages, repair garages,	the requirements of the code would violate the requirements of the	
automotive motor fuel-dispensing facilities	listing, the requirements of the listing would take precedent.	
and parking garages that contain hydrogen-		
generating appliances or refueling systems.	For additional information, see 2015 IFGC Section 102.8 and its	
For the purpose of this section, rooms or	Exception, and 102.8.1 regarding conflicts.	
spaces that are not part of the living space of		
a dwelling unit and that communicate		
directly with a private garage through		
openings shall be considered to be part of		
the private garage.		
703.1.1 Natural ventilation. Indoor locations	IFGC Section 703.1.1 and its subparts apply to automotive motor	International Code
intended for hydrogen-generating or	fuel-dispensing facilities as well as to public, private, repair, and	Council, 2002 Final
refueling operations shall be limited to a	parking garages when hydrogen generators or appliances, or fueling	Action Agenda for the
maximum floor area of 850 square feet	devices, are located within the space.	Proposed Changes to the
(79 m ²) and shall communicate with the		2000 Editions of the
outdoors in accordance with Sections	Historically, the codes have established a ventilation rate using either	International Codes,
703.1.1.1 and 703.1.1.2. The maximum rated	natural or mechanical ventilation at a rate to dilute the anticipated	October 1-5, 2002, Code
output capacity of hydrogen generating	release of gas-air mixtures to a concentration below 25% of their	Changes M7-02 and
appliances shall not exceed 4 standard cubic	lower flammable limit (LFL). The use of 25% as the threshold	FG15-02, pp. 458-465
feet per minute (0.00189 m ³ /s) of hydrogen	provides a safety factor of 4 which accounts for variable conditions	and 491-494
for each 250 square feet (23.2 m ²) of floor	that may exist in the LFL as reported as well as ambient or	respectively.
area in such spaces. The minimum cross-	environmental conditions in which such mixtures may be found.	
sectional dimension of air openings shall be 3		
inches (76 mm). Where ducts are used, they	It is also recognized by the codes that in any release of a flammable	
shall be of the same cross-sectional	gas there exists a flammable envelope that forms near the point of	
area as the free area of the openings to	release where higher concentrations exist, and dilution is not	

Requirement	Narrative	Required References
which they connect. In such locations,	instantaneous. The 25% limit assumes a homogeneous mixture.	
equipment and appliances having an ignition	Regardless of the type of <i>ventilation</i> provided, e.g., natural or	
source shall be located such that the source	mechanical, the risk of ignition is not eliminated.	
of ignition is not within 12 inches (305 mm)		
of the ceiling.	The requirements of Sections 703.1.1 and 703.1.2 have been	
	established by computational fluid dynamics modeling and analysis	
703.1.1.1 Two openings. Two permanent	performed circa 2000 by Professor Michael Swain and colleagues at	
openings shall be provided within the garage.	the University of Miami in Coral Gables, Florida. The area chosen for	
The upper opening shall be located entirely	modeling was a ventilated garage with a room volume of 2,350 cubic	
within 12 inches (305 mm) of the ceiling of	feet (floor area of 256 square feet) and leak rates of 1.0, 4.0 and 13.0	
the garage. The lower opening shall be	standard cubic feet per minute (SCFM) were evaluated in both	
located entirely within 12 inches (305 mm) of	naturally ventilated and unventilated garages. Several of the key	
the floor of the garage. Both openings shall	results leading to the requirements now established in the code	
be provided in the same exterior wall. The	include the following:	
openings shall communicate directly with the		
outdoors and shall have a minimum free area		
of 1/2 square foot per 1,000 cubic feet (1 m ² /		
610 m ³) of garage volume.		
703.1.1.2 Louvers and grilles. In calculating		
the free area required by Section 703.1.1.1,		
the required size of openings shall be based		
on the net free area of each opening. If the		
free area through a design of louver or grille		
is known, it shall be used in calculating the		
size opening required to provide the free		
area specified. If the design and free area are		
not known, it shall be assumed that wood		
louvers will have 25-percent free area and		
metal louvers and grilles will have 75-percent		
free area. Louvers and grilles shall be fixed in		
the open position.		

Requirement	Narrative	Required References
703.1.2 Mechanical ventilation. Indoor	Using a leak rate of 4.0 SCFM for a period of 20 minutes in a	
locations intended for hydrogen-generating	naturally ventilated garage with upper and lower openings, the	
or refueling operations shall be ventilated in	ignitable layer of gas (hydrogen concentrations greater than 4%) in	
accordance with Section 502.16 of the	the ventilated space was about 11 inches thick accumulating at	
International Mechanical Code. In such	the ceiling level. ⁴⁵	
locations, equipment and appliances having	A 13 SCFM hydrogen release for a period of 20 minutes with the	
an <i>ignition source</i> shall be located such that	same natural ventilation produced an ignitable layer at the ceiling	
the source of ignition is below the	that was 22 inches thick.	
mechanical ventilation outlet(s).	The same 13 SCFM release into an unventilated garage almost	
	completely filled the entire garage with an ignitable mixture.	
703.1.3 Specially engineered installations.		
As an alternative to the provisions of Section	The requirement to prohibit the installation of <i>appliances</i> with	
703.1.1 and 703.1.2 (provided below for	ignition sources within 12 inches of the ceiling found in Section	
information), the necessary supply of air for	703.1.1 is based on a leak rate of 4.0 SCFM in a naturally ventilated	
ventilation and dilution of flammable gases	garage.	
shall be provided by an <i>approved</i> engineered		
system.	Section 703.1.2 applicable to hydrogen-generating and refueling	
	operations directs the user to requirements of the <i>IMC</i> designated	
	for use in <i>repair garages</i> whenever the space is used for hydrogen	
	generating or refueling operations. Key features include	
	requirements for the following:	
	An approved mechanical ventilating system is required for areas	
	used as <i>repair garages</i> when used for the repair of hydrogen	
	fueled vehicles.	
	 Inlets serving the <i>ventilation</i> system are required to be installed 	
	proximate to floor level. Outlets are required to be installed at the	
	high point of the room or space either on the exterior walls or on	
	the roof.	
	When mechanical <i>ventilation</i> is provided, the <i>ventilation</i> is	
	required to be continuous and set to be activated by a <i>flammable</i>	
	gas detection system that detects hydrogen at 25% of the LFL or	
	1% by volume. In addition, sensing at the LFL requires that	

Requirement	Narrative	Required References
	hydrogen fueling systems be shut down.	
	• The rate of exhaust <i>ventilation</i> is required to be not less than 1	
	cubic foot per minute per 12 cubic feet of room volume.	
	The term "specially engineered" is not defined in the IFGC, but requirements are established for <i>design professionals</i> and others when construction documents or ancillary calculations, diagrams, and other data may be required to document the design. The administrative provisions of the IFGC in Section 106.3.1 require the use of a <i>registered design professional</i> when construction documents are furnished as an element of the permit request. Within the context of the IFGC, design professionals must be registered.	
	The expectation of the <i>AHJ</i> is that any design produced should provide equivalent or superior safety to that established by the code. To be <i>approved</i> , the specially engineered system designer should demonstrate that the proposed design is equivalent to or better than what is otherwise required under the prescriptive requirements Sections 703.1.1 and 703.1.2.	
703.4 Venting. Relief device vents shall be terminated in an <i>approved</i> location in accordance with Section 2309 of the	The termination point for relief devices is of concern to ensure that the public, employees, and property are not exposed to the effects of ignition should a release from a <i>pressure relief device</i> occur.	CGA S-1.1-2011, Pressure Relief Device Standards— Part 1—Cylinders for
International Fire Code.	Pressure relief devices fall into two general categories: 1) relieve	Compressed Gases,
	over-pressure in a <i>piping</i> or storage system to prevent the rupture of	Compressed Gas
	the system due to over-pressurization, or 2) to vent gas from the	Association
	system as the result of a fire or other thermal event. In either case,	
	the release of hydrogen through the relief device is preferable to an uncontrolled rupture of the system.	CGA S-1.2-2005, Pressure Relief Device Standards— Part 2—Cargo and
	Standards for design of venting systems, including points of	Portable Tanks for
	termination for vent stacks serving PRV systems, are found in CGA G-	Compressed Gases,
	5.5, <i>Hydrogen Vent Systems</i> . ³⁹ Reference to CGA G-5.5 is not	Compressed Gas
	specified within the I-Codes by direct reference, but its use is	Association
	specified within the i-codes by direct reference, but its use is	Association

Requirement	Narrative	Required References
	required by NFPA 2, which is specifically referenced by IFC Section	
	5301.1.	CGA S-1.3-2008, Pressure
		Relief Device Standards—
	Section 7.3.3 of CGA G-5.5 contains the requirements for	Part 3—Stationary
	arrangement for the discharge of pressure relief devices and venting	Storage Containers for
	systems. The potential for ignition at the point of discharge from the	Compressed Gases,
	vent must be considered as hydrogen is released and mixed with air.	Compressed Gas
	Therefore, the point of discharge must take ignition of the release	Association
	into consideration. In general, the discharge of flammable gases is to	
	be directed upward to open air. The termination point for vent	International Fire Code,
	stacks is normally through a pipe with a tee configuration, with the	2006 Edition,
	branches of the tee angled down to avoid the entrainment of rain or	International Code
	other weather such as freezing snow or water that may plug the	Council, p. 209.
	vent. The termination point from the legs of the tee should be	
	designed to discharge the plume in an upward direction relative to	CGA G-5.5, 2004
	the branch. The branches of the tee can be arranged at a downward	Reaffirmed 2007,
	angle in order to minimize the elements from entering the discharge	Hydrogen Vent Systems,
	system. Detailed drawings are provided by CGA-G5.5.	Second Edition,
		Compressed Gas
	The height of the point of termination or discharge from storage	Association,
	containers is dependent on pipe diameter and the velocity of	
	discharge. Specific requirements for vent pipe discharge were	NFPA 55, Compressed
	established in the 2006 Edition of the IFC, and later removed from	Gases and Cryogenic
	the code through reference to CGA G-5.5, which has been	Fluids Code, 2013 Edition,
	incorporated into NFPA 2. The former IFC requirements related to	National Fire Protection
	vent stacks serving vehicular fueling systems illustrate separation	Association
	distance for points of termination from the vent stack in terms of	
	height and location based on flow rate for small diameter piping	
	systems i.e., piping < 3 inches in diameter). Additional and detailed	
	information on the construction of vent pipes is included in the 2006	
	IFC, Section 2209.5.4. ⁴⁰ The use of this material is consistent with the	
	performance requirements of CGA G-5.5. The requirements as they	
	were included in the 2006 Edition are provided below for illustration:	

Requirement	Narrative							Required References
	2006 IFC, 2209.5.4.3.5 Height of vent and separation. The height (H) and separation distance (D) of the vent pipe shall meet the criteria set forth in Table 2209.5.4.3.4 for the combinations of maximum hydrogen flow rates and vent stack opening diameters <i>listed</i> . Alternative venting systems shall be allowed when in accordance with Section 2209.5.4.3.6.							
			2006 IFC	Table 220	09.5.4.3.4			
		VENT PIP	PE HEIGHT			DISTANCE	<u>:</u>	
	VERSUS						ER a,b,c,d,e,f	
			1	T	T = ===	T		
	Hydro- gen Flow	=500<br CFM at	>500- =1000</td <td>>1,000- <!--=2,000</td--><td>>2,000- <!--=5,000</td--><td>>5,000- <!--=10,00</td--><td>>10,000- <!--=20,00</td--><td></td></td></td></td></td>	>1,000- =2,000</td <td>>2,000- <!--=5,000</td--><td>>5,000- <!--=10,00</td--><td>>10,000- <!--=20,00</td--><td></td></td></td></td>	>2,000- =5,000</td <td>>5,000- <!--=10,00</td--><td>>10,000- <!--=20,00</td--><td></td></td></td>	>5,000- =10,00</td <td>>10,000- <!--=20,00</td--><td></td></td>	>10,000- =20,00</td <td></td>	
	Rate	NTP ^g	CFM at	CFM at	CFM at	0 CFM at	0 CFM at	
			NTP ^g	NTP ^g	NTP ^h	NTP ^h	NTP ^h	
	Height (ft.)	8	8	12	17	25	36	
	Distance (ft.)	13	17	26	40	53	81	
	For SI: inch		1 foot = 304.	.8 mm, 1 Btu	ı/ft² = 3.153	W/m ² , 1 foo	ot/second =	
	304.8 mm/s		to lot line is	1 25 the se	naration dist	ance		
			achieve grea				luctions in	
	separa	ation distan	ces shall be	_				
		eering pract his table per	ice. sonnel on th	ie ground or	on the huild	ling/equinm	ent are	
			imum of 1,5					
				hielded area	within thre	e minutes, i	ncluding the	
		of a 30 ft/sec		ator radiant	avnosuras t	n noncombi	ıctible	
	equipment shall be designed in accordance with accepted engineering							
	practice. e. The analysis reflected in this table assumes that hydrogen/air mixtures do not							
	e. The analysis reflected in this table assumes that hydrogen/air mixtures do not exceed one-half of the <i>lower flammable limit</i> (<i>LFL</i>) for hydrogen (2 percent by							
	volum	ne) at the bu	ilding, equip					
	/sec. v	wind. ure 2209.5.4	125					
	i. See rig	uie 2203.3.4	4.J.J.					<u> </u>

Requirement	Narrative	Required References
	g. For vent pipe diameters up to and including 2 inches.	
	h. For vent pipe diameters up to and including 3 inches.	
	Denvise and in the 2015 Editions of the LCs decomposition	
	Requirements in the 2015 Editions of the I-Codes are primarily	
	focused on potential contact with personnel, the <i>container</i> or	
	adjacent structures. The IFC, and NFPA 55, Compressed Gases and	
	Cryogenic Fluids Code, all establish similar requirements with respect	
	to points of termination for relief valves.	
	The 2015 ISC Charter 52 are sides the general requirements for	
	The 2015 IFC Chapter 53 provides the general requirements for	
	compressed gases. Section 5303.3.4 establishes the following	
	requirement for relief valves on a gaseous hydrogen system:	
	2015 IFC, 5303.3.4 <i>Pressure relief devices</i> shall be arranged to	
	discharge upward and unobstructed to the open air in such a manner	
	as to prevent any impingement of escaping gas upon the <i>container</i> ,	
	adjacent structures or personnel.	
	adjacent structures of personner.	
	An exception is added to exempt small <i>containers</i> with a water	
	volume of 30 cubic feet or less.	
	Hydrogen in its cryogenic form is regulated by the 2015 IFC in	
	Chapter 55. Section 5503.2.5 establishes the following requirements:	
	2015 IFC, 5503.2.5 <i>Pressure relief devices</i> shall be arranged to	
	discharge unobstructed to the open air in such a manner as to	
	prevent impingement of escaping gas on personnel, containers,	
	equipment and adjacent structures or to enter enclosed spaces.	
	An exception is added to exempt small containers with a water	
	volume of 2 cubic feet or less.	
	The 2015 IFC Section 5303.16.12 establishes requirements for vents	
	discharging from gas systems or storage inside of buried vaults.	

Requirement	Narrative	Required References
	2015 IFC, 5303.16.12 Vent pipes for equipment in the vault shall terminate not less than 12 feet (3658 mm) above ground level.	
704.1 Applicability. Use and handling of containers, cylinders, tanks and hydrogen gas systems shall comply with this section. Gaseous hydrogen systems, equipment and machinery shall be listed or approved.	The hydrogen industry has successfully built, installed, and used containers, cylinders, and tanks in hydrogen service prior to the issuance of this code. These vessels are used to supply numerous applications and are not designed for any particular use of hydrogen. If the storage vessels met standards for hydrogen service at the time of manufacture, and are approved by the AHJ, they are acceptable for use. For standards of design used for cylinders, containers, and tanks serving gaseous hydrogen systems, see IFC Section 5303.2. For standards of design for tanks used for liquid hydrogen service, see IFC Section 5806.3.	International Fire Code, 2015 Edition, International Code Council NFPA 55, Compressed Gases and Cryogenic Fluids Code, 2013 Edition, National Fire Protection Association
	Components used in the assembly of hydrogen systems include piping, valves, fittings, regulators, pressure gauges, and measurement and sensing devices. There are no current listing standards for the broad category of gaseous hydrogen systems per se. There may be cases where a specific item of equipment uses components that are specified by a listing standard. In such cases, the components may have been incorporated into a package such that the components are part of the listing. To be approved, a gaseous hydrogen system must comply with the requirements of the IFC.	
	Bulk systems are defined as systems with a contained volume of 5,000 cubic feet or more, and for detailed requirements, the IFC refers the user to NFPA 55, <i>Compressed Gases and Cryogenic Fluids Code</i> . The NFPA 55 requirements are supplemental and in addition to those found in Chapters 53 and 58 of the IFC.	

Requirement	Narrative	Required References
704.1.2.1 Sizing. Gaseous hydrogen <i>piping</i>	Piping systems are sized based on demand. In order to be approved,	International Fire Code,
shall be sized in accordance with <i>approved</i>	the design must conform to the general requirements of the IFGC.	2015 Edition,
engineering methods.	The IFC in Section 105.1.2 requires that the applicant obtain	International Code
	construction and operational permits for compressed and cryogenic	Council
	bulk and non-bulk gas systems. Designs that require construction	
	documents within the context of the IFGC must be prepared by a	
	registered design professional. See the discussion relative to the use	
	of a design professional under the comments to IFGC Section 703.1.1	
	above.	
704.1.2.3 Piping design and construction.	ASME B31 codes or other <i>approved</i> standards may serve as the basis	
Piping and tubing materials shall be 300	for approval. Two ASME standards that are commonly used in the	
series stainless steel or materials <i>listed</i> or	design of hydrogen piping systems include ASME B31.3, Process	
approved for hydrogen service and the use	<i>Piping,</i> and ASME B31.12, <i>Hydrogen Piping and Pipelines</i> . 46 Both	
intended through the full range of operating	documents inform the basis for detailed design.	
conditions to which they will be subjected.		
Piping systems shall be designed and	ASME B31.3 defines the term <i>listed</i> to describe a material or	
constructed to provide allowance for	component that conforms to a specification referenced within the	
expansion, contraction, vibration, settlement	ASME code, and it is not equivalent to the term <i>listing</i> as defined by	
and fire exposure.	the IFGC. For example, the ASTM A403 Standard specification is one	
	of the listed standards used for wrought austenitic stainless steel	
	fittings for pressure <i>piping</i> applications. Although the term <i>listed</i> is	
	not defined in ASME B31.12, it is used in the same manner as in	
	B31.3.	
	In addition to allowing the use of components that are listed, the	
	ASME B31 codes allow the use of components that are not listed, as	
	long as they are qualified.	
704.1.2.3.3 Underground piping.	Piping in contact with the earth may corrode if improperly installed.	
Underground piping, including joints and	There are numerous combinations of <i>piping</i> materials and soil	
fittings, shall be protected from corrosion	conditions. The AHJ should review documentation provided by the	
and installed in accordance with approved	designer that would indicate that the choice of materials is suitable.	
engineered methods.	Another approach is to avoid contact with ground materials by using	
	appropriate sleeves or other isolation barriers.	

Requirement	Narrative	Required References
704.1.2.4 Joints. Joints in <i>piping</i> and tubing in	If the system requires construction drawings or any of the elements that fall under IFGC Section 106.3.1, the use of a <i>registered design professional</i> may be required depending on the laws of the local jurisdiction. ASME B31.3 defines the term <i>listed</i> to describe a material or	ASME B31.3-2014,
hydrogen service shall be <i>listed</i> as complying with ASME B31.3 to include the use of welded, brazed, flared, socket, slip and compression fittings. Gaskets and sealants used in hydrogen service shall be <i>listed</i> as complying with ASME B31.12. Threaded and flanged connections shall not be used in areas other than hydrogen cutoff rooms and outdoors.	component that conforms to a specification referenced within the ASME code, and it is not equivalent to the term <i>listing</i> as defined by the IFGC. For example, the ASTM A403 Standard specification is one of the <i>listed</i> standards used for wrought austenitic stainless steel fittings for pressure <i>piping</i> applications. Although the term <i>listed</i> is not defined in ASME B31.12, it is used in the same manner as in B31.3.	Process Piping Standard by ASME International, 02/27/2015, The American Society of Mechanical Engineers ASME B31.12- 2014, Hydrogen Piping
	ASME B31.12, Hydrogen Piping and Pipelines, is required for gaskets and sealants to be used in hydrogen service. ASME B31.12 is a relatively new document published by ASME and is closely aligned with ASME B31.3 for piping. There are differences between the documents, especially for piping systems where higher pressures are involved. The document used in design is normally used consistently throughout the piping system, and ASME does not envision that users design some portions of the system to one code and other portions to another code. The owners of the system should verify which ASME code will be accepted for use by the AHJ before design and construction.	and Pipelines Standard by ASME International, 02/20/2015 The American Society of Mechanical Engineers
	The 2015 Edition of the IFGC uses the term <i>hydrogen cutoff room</i> , which appears to be an editorial error. This term was revised to be a <i>hydrogen fuel gas room</i> in the 2015 Editions of the IFC and IBC. Users should refer to the definition of <i>hydrogen fuel gas room</i> for further understanding.	

Requirement	Narrative	Required References
704.1.2.5 Valves and piping components.	A number of <i>listing</i> standards have been published that address	
Valves, regulators and <i>piping</i> components	equipment at the component level, but a number of the more recent	
shall be <i>listed</i> or <i>approved</i> for hydrogen	standards lean toward the use of hydrogen as an automotive fuel.	
service, shall be provided with access and		
shall be designed and constructed to	The following <i>listing</i> standards have been published by the following	
withstand the maximum pressure to which	listing entities: 47	
such components will be subjected.		
	CSA Group (formerly the Canadian Standards Association):	
	CSA HGV 4.1, Hydrogen Dispenser - published April 2013	
	CSA HGV 4.2, Hoses - published April 2013	
	CSA HGV 4.4, Breakaway Devices - published April 2013	
	CSA HGV 4.6, Manual Valves for use in Hydrogen Fueling	
	Stations(s) - published March 2013	
	CSA HGV 4.7, Automatic Valves for use in Hydrogen Fueling	
	Station(s) - published March 2013	
	• CSA HGV 4.8, Fueling Station Compressor - published January 2013	
	CSA HGV 4.10, Fittings - published May 2012	
	UL Hydrogen Component Standards include the following:	
	UL 2267, Standard for Safety of Fuel Cell Power Systems for	
	Installation in Industrial Electric Trucks	
	UL 2075, Standard for Gas and Vapor Detectors and Sensors	
	UL 2264, Standard for Safety of Gaseous Hydrogen Generators	
	UL 2265, Standard for Safety of Hand-Held or Hand Transportable	
	Fuel Cell Power Units with Fuel Containers	
	FM Global Hydrogen Component Standards include the following:	
	• 3010, Fire Alarm Signaling Systems	
	• 3600, Electrical Equipment for Use In Hazardous (Classified)	
	Locations - General Requirements	
	• 3610, Intrinsically Safe Apparatus and Associated Apparatus for	

Requirement	Narrative	Required References
	Use in Class I, II & III, Division 1, Hazardous (Classified) Locations • 6320, Combustible Gas Detectors	
705.2 Inspections. Inspections shall consist of a visual examination of the entire piping system installation and a pressure test. Hydrogen piping systems shall be inspected in accordance with this code. Inspection methods such as outlined in ASME B31.12 shall be permitted where specified by the design engineer and approved by the code official. Inspections shall be conducted or verified by the code official prior to system operation.	ASME B31.12 uses the term "examination" rather than "inspection" as described in this section of the code. Within the context of B31 codes, the term "visual examination" requires the examination of joints, and other <i>piping</i> elements that are or can be exposed to view before, during, or after manufacture, fabrication, assembly, erection, or testing. The examination typically includes verification of code and engineering design requirements for materials, components, dimensions, joint preparation, alignment, welding, bonding, or other joining methods, supports, assembly, and erection. 48	ASME B31.12-2014, Hydrogen Piping and Pipelines, American Society of Mechanical Engineers
	Testing of <i>piping systems</i> by the code official is not a normal circumstance. The role of the code official is to verify that the design of the <i>piping system</i> is in accordance with the requirements of the code. The role is one of oversight and not as participant in conducting a test program. The code official could ask one of the inspectors employed by the jurisdiction to witness the tests conducted on the system or to require that an independent third-party witness the tests on behalf of the jurisdiction. ASME B31.12 requires that the owner's inspector verify that the examination and testing of the <i>piping</i> was done in accordance with the requirements of the code.	
	Piping integral to equipment that is addressed by a listing that has requirements for design, fabrication, examination, and testing of that piping is not within the scope of the ASME documents; rather, it is governed by the listing. The listing standards may cite the B31 series of documents or other codes or standards as pertinent to the listing. Other piping is within the scope of the ASME codes, including piping for unlisted equipment supplied as part of an assembly.	

Requirement	Narrative	Required References
705.3 Pressure tests. A hydrostatic or	It is common to perform a pneumatic leak test as an alternative to	
pneumatic leak test shall be performed.	using a hydrostatic test so that the system remains dry. Compressed	
Testing of hydrogen piping systems shall	air, nitrogen, helium, and argon are typically used in lieu of carbon	
utilize testing procedures identified in ASME	dioxide or other inert gases. There are test methods that can be used	
B31.12 or other <i>approved</i> methods, provided	that expedite the determination of leaks by detection methods other	
that the testing is performed in accordance	than pressure decay, and the use of pressure decay to test hydrogen	
with the minimum provisions specified in	systems is not permitted by ASME B31.12, resulting in a potential	
Sections 705.3.1 through 705.4.1.	conflict between ASME B31.12 and IFGC Section 705.3.5. The	
	difficulty with pressure decay is that leaks on large capacity systems	
	are difficult to determine due to the potentially large volume of test	
	gas in the system and the lack of sensitivity represented by the	
	pressure gages used. Temperature effects also influence a static	
	pressure check as the temperature in the system varies throughout	
	the day. More sensitive methods include the introduction of a tracer	
	gas to the pressurizing atmosphere and using a detector probe to	
	determine where a leak may occur. Bubble leak testing is frequently	
	used as a sensitive means to determine leakage locations.	
	Hydrogen gas molecules are quite small and even small leaks are of	
	concern to users, installers, and inspectors alike. It should not be	
	unusual for an installer to make a request to the AHJ for the use of	
	"other" methods. AHJs should question how and why the other	
	methods may meet or exceed those required by the code. The use of	
	any other method should be documented with a record of the	
	procedures kept in the files of the jurisdiction. In the use of tracer	
	gas testing, the system is pneumatically pressurized with an	
	atmosphere of the test gas to the specified pressure. Outboard	
	leakage from the <i>piping system</i> can be found using a leak detector	
	that is sensitive to the tracer gas. Examples of tracer gas may include	
	helium and sulfur hexafluoride, which can be used exclusively or in	
	combination as a mixture in the pneumatic atmosphere, e.g. a	
	mixture of helium and nitrogen or of nitrogen and sulfur	
	hexafluoride or other inert such as a halocarbon.	

Requirement	Narrative	Required References
	The Nondestructive Testing Handbook explains a wide array of testing processes found in everyday application. The bubble leak process is explained in general terms as follows:	
	A bubble leak test typically involves the use of a leak detector solution. In using a bubble leak test a thin film of test liquid is placed in contact with the lower pressure side of the pressure boundary (on the outside of a pipe or fitting that is maintained at the specified test pressure). In bubble tests a leak is indicated by the formation of visible bubbles in the detection liquid at the exist point of the leak. The rate of bubble formation, size of bubbles formed, and the rate of growth in size of individual bubbles provide the means for estimating the size of leaks. ⁴⁹	
705.3.6 Test gauges. Gauges used for testing shall be as follows: 1. Tests requiring a pressure of 10 psig (68.95 kPa gauge) or less shall utilize a testing gauge having increments of 0.10 psi (0.6895 kPa) or less. 2. Tests requiring a pressure greater than 10 psig (68.98 kPa gauge) but less than or equal to 100 psig (689.5 kPa gauge) shall utilize a testing gauge having increments of 1 psi (6.895 kPa) or less. 3. Tests requiring a pressure greater than 100 psig (689.5 kPa gauge) shall utilize a testing gauge having increments of 2 psi (13.79 kPa) or less. Exception: Measuring devices having an equivalent level of accuracy and resolution	Pressure transducers or similar electronic devices are commonly used in sensitive leak testing for <i>piping systems</i> of all kinds. To be <i>approved</i> , the design engineer should provide documentation that describes the pressure transducers used to include a description of the calibrations conducted. The documentation should address both the resolution and accuracy of the equipment to demonstrate that the transducers are appropriate to the range of pressures to be encountered and that the ability to read pressure is equivalent to or better than that otherwise provided by a typical pressure gauge.	

Requirement	Narrative	Required References
design engineer and <i>approved</i> by the code		
official.		
705.4 Detection of leaks and defects. The	The provisions of the code require that there be no evidence of	
piping system shall withstand the test	leakage throughout the required test period. Causes for pressure	
pressure specified for the test duration	variation could include environmental as well as changes in ambient	
specified without showing any evidence of	temperature conditions. The test method chosen and any allowable	
leakage or other defects. Any reduction of	pressure drop should be clearly specified by the system designer to	
test pressures as indicated by pressure	include a statement regarding the expected sensitivity of the test in	
gauges shall indicate a leak within the	terms that relate pressure drop to size of leak.	
system. <i>Piping systems</i> shall not be <i>approved</i>		
except where this reduction in pressure is		
attributed to some other cause.		

International Mechanical Code

Section	Requirement	Narrative	Required References
301 General			
	301.7 Listed and labeled. Appliances regulated by this code shall be <i>listed</i> and <i>labeled</i> for the application in which they are installed and used, unless otherwise <i>approved</i> in accordance with Section 105.	The term <i>appliance</i> can include any apparatus or item of equipment that is designed to use energy for which the code provides specific requirements. The 2015 IMC Section 105 and its subsections contain the requirements for code modification and the use of alternate methods, materials, equipment, and <i>appliances</i> . The requirements relative to modification and the use of alternate methods are consistent with those in other codes published by the ICC. Section 105 provides the authority to the code official to allow the use of un <i>listed</i> equipment on a case by case basis, but in doing so the code grants the code official the power to use judgment as to acceptability.	
303 Equipment and Appliance Location			
	303.2 Hazardous locations. Appliances shall not be located in a hazardous location unless listed and approved for the specific installation.	Section 304.5 contains provisions for hydrogen generation systems and refueling <i>appliances</i> . Un <i>listed appliances</i> cannot be used within a <i>hazardous location</i> as defined. The definition of <i>hazardous location</i> used by the IMC is similar to the term <i>hazardous (classified) location</i> defined by NFPA 70, <i>National Electrical Code</i> . The IMC requires that <i>appliances</i> that are to be located in a <i>hazardous location</i> be <i>listed</i> for use in such a location with <i>approval</i> to be granted by the <i>AHJ</i> . To do so, the classification of the area must be determined during the planning phase and the classification for the area should be designated on plans or construction drawings submitted for permit.	

Section	Requirement	Narrative	Required References
		classification of the area where hydrogen is stored or used under	
		the requirements of the NEC will be Class I (flammable gases) with	
		electrical equipment suitable for use with materials classified as	
		Group B. If NEC Article 505 is used in lieu of Article 500,	
		classification will be Class I, Group IIC. If other flammable materials	
		are present, the classification could be different depending on the	
		properties of the materials present.	
		Whether or not a permit is required, the electrical classification in	
		the area intended for the installation of electrically powered	
		equipment should be designated on an electrical plan for the	
		facility in which the equipment is to be installed: 2014 NFPA 70,	
		Section 500.4 (A)	
	303.4 Protection from damage.	Barriers should be constructed to protect the equipment from	
	Appliances shall not be installed in a	mechanical damage caused by other equipment present or likely to	
	location where subject to mechanical	be present in the work area. For areas subject to damage from	
	damage unless protected by approved	vehicles, see requirements in Section 312 of the 2015 IFC.	
	barriers.		
	303.6 Outdoor locations. Appliances	No special consideration is necessary when the design is	
	installed in other than indoor locations	coordinated with the requirements described in the referenced	
	shall be <i>listed</i> and <i>labeled</i> for outdoor	provision. Following the instruction provided in the published	
	installation.	requirement should result in <i>approval</i> of the proposed design.	
	303.7 Pit locations. <i>Appliances</i> installed	Equipment installed in a pit is normally installed on an equipment	
	in pits or excavations shall not come in	pad constructed to raise the equipment above floor level. Flooding	
	direct contact with the surrounding	is unlikely if the pit is located indoors and equipped with a drain or	
	soil. The sides of the pit or excavation	sump designed to collect and drain water that may enter the pit.	
	shall be held back not less than		
	12 inches (305 mm) from the	Flood hazard areas are designated by the applicable governing	
	appliance. Where the depth exceeds 12	authority and regulated by the building codes. Protection from	
	inches (305 mm) below adjoining	flooding in <i>flood hazard areas</i> should be addressed by a design	
	grade, the walls of the pit or excavation	professional and construction plans should be noted accordingly.	
	shall be lined with concrete or	See the 2015 IBC Section 1612.	

Section	Requirement	Narrative	Required References
304	masonry. Such concrete or masonry shall extend not less than 4 inches (102 mm) above adjoining grade and shall have sufficient lateral load-bearing capacity to resist collapse. The appliance shall be protected from flooding in an approved manner.	For <i>appliances</i> installed in areas outside of designated <i>flood hazard areas</i> , no special consideration is necessary when the design is coordinated with the requirements described in the referenced provision. Following the instruction provided in the requirement as published should result in <i>approval</i> of the proposed design. See the comments for elevation above grade in Section 304.10.	
Installation	2014 Cananal Environment and		
	appliances shall be installed as required by the terms of their approval, in accordance with the conditions of the listing, the manufacturer's installation instructions and this code. Manufacturer's installation instructions shall be available on the job site at the time of inspection.	No special consideration is necessary when the design is coordinated with the requirements described in the referenced provision. Following the instruction provided in the published requirement should result in <i>approval</i> of the proposed design. The potential exists for <i>listing</i> standards to require additional <i>ventilation</i> or restrictions applicable to <i>ventilation</i> other than those found in the code. Conditions can exist where the requirements of the <i>listing</i> are more restrictive than the requirements of the code. Where there are conflicts between the code and the <i>listing</i> for a <i>listed</i> item of equipment or <i>appliance</i> such that the application of the requirements of the code would violate the requirements of the <i>listing</i> , the requirements of the <i>listing</i> would take precedent. For additional information, see the 2015 IMC, Sections 102.8 and 102.8.1, regarding conflicts.	
	304.3 Elevation of ignition source. Equipment and <i>appliances</i> having an	This provision is limited to garages and motor fuel dispensing facilities used for dispensing fuels that have a vapor density greater	
	ignition source and located in hazardous locations and public garages, private garages, repair garages, automotive motor fuel-dispensing facilities and parking garages shall be	than that of air. Ignition sources located in proximity to the ceiling or other high points in the room in which the equipment is installed should conform to the requirements of 2015 IMC 304.5.1. No special consideration is necessary when the design is coordinated with the requirements described in the referenced	

International Mechanical Code

Section	Requirement	Narrative	Required References
	elevated such that the source of ignition is not less than 18 inches (457 mm) above the floor surface on which the equipment or appliance rests. For the purpose of this section, rooms or spaces that are not part of the living space of a dwelling unit and that communicate directly with a private garage through openings shall be considered to be part of the private	provision. Following the instruction provided in the published requirement can result in <i>approval</i> of the proposed design, providing the <i>flammable vapor</i> ignition resistant <i>listing</i> is applicable to the materials present based on the most restrictive Group designation as required by NEC Article 500, Sections 500.6(A) and (B) or 505.6(A), (B), and (C). Section 500.6 will apply when the Division system of classification is used, and Section 505.6 will apply when the Zone system of classification is used. Refer to NEC Article 500 for the applicable details.	
	Exception: Elevation of the ignition source is not required for appliances that are <i>listed</i> as <i>flammable vapor</i> ignition resistant.		
	304.10 Clearances from grade. Equipment and appliances installed at grade level shall be supported on a level concrete slab or other approved material extending not less than 3 inches (76 mm) above adjoining grade or shall be suspended not less than 6 inches (152 mm) above adjoining grade. Such support shall be in accordance with the manufacturer's installation instructions.	No special consideration is necessary when the design is coordinated with the requirements described in the referenced provision. Following the instruction provided in the published requirement should result in <i>approval</i> of the proposed design. An example of <i>other approved material</i> could include the use of raised platforms constructed of elements suitable for the building in which the equipment is installed. For example, noncombustible platforms would be used in buildings of noncombustible construction.	

Section	Requirement	Narrative	Required References
	304.12 Area served. Appliances serving	No special consideration is necessary when the design is	
	different areas of a building other than	coordinated with the requirements described in the referenced	
	where they are installed shall be	provision. Following the instruction provided in the published	
	permanently marked in an approved	requirement should result in <i>approval</i> of the proposed design.	
	manner that uniquely identifies the		
	appliance and the area it serves.		
[FG] 304.5			
Hydrogen-			
generating			
and refueling			
operations.			
	[FG] 304.5 Hydrogen-generating and	No special consideration is necessary when the design is	
	refueling operations. Hydrogen-	coordinated with the requirements described in the referenced	
	generating and refueling appliances	provision. Following the instruction provided in the published	
	shall be installed and located in	requirement should result in <i>approval</i> of the proposed design See	
	accordance with their <i>listing</i> and the	the comments under 303.2 and 304.3 above for additional	
	manufacturer's instructions. Ventilation	information regarding the conditions of <i>listing</i> .	
	shall be required in accordance with		
	Section 304.5.1, 304.5.2 or 304.5.3 in	If unlisted equipment is to be used, see the narrative for Section	
	public garages, private garages, repair	301.7. Section 304.5 and its subparts apply to <i>automotive motor</i>	
	garages, automotive motor fuel-	fuel-dispensing facilities as well as to public, private, repair, and	
	dispensing facilities and parking	parking garages when hydrogen generators or appliances, or	
	garages that contain hydrogen-	fueling devices, are located within the space.	
	generating appliances or refueling		
	systems. For the purpose of this		
	section, rooms or spaces that are not		
	part of the living space of a dwelling		
	unit and that communicate directly		
	with a private garage through openings		
	shall be considered to be part of the		
	private garage.		

Section	Requirement	Narrative	Required References
	[FG] 304.5.1 Natural ventilation.	Historically, the model codes have established a <i>ventilation</i> rate	
	Indoor locations intended for	using either natural or mechanical <i>ventilation</i> at a rate sufficient to	
	hydrogen-generating or refueling	dilute the anticipated release of gas-air mixtures to a concentration	
	operations shall be limited to a	below 25% of their <i>lower flammable limit (LFL)</i> . The use of 25% as	
	maximum floor area of 850 square feet	the threshold provides a safety factor of 4, which accounts for	
	(79 m ²) and shall communicate with	variable conditions that may exist in the LFL as reported as well as	
	the outdoors in accordance with	ambient or environmental conditions in which such mixtures may	
	Sections 304.5.1.1 and 304.5.1.2. The	be found.	
	maximum rated output capacity of		
	hydrogen-generating appliances shall	It is also recognized by the codes that in any release of a flammable	
	not exceed 4 standard cubic feet per	gas there exists a flammable envelope that forms near the point of	
	minute (0.00189 m ³ /s) of hydrogen for	release where higher concentrations exist, and dilution is not	
	each 250 square feet (23.2 m ²) of floor	instantaneous. The 25% limit assumes a homogeneous mixture.	
	area in such spaces. The minimum	Regardless of the type of <i>ventilation</i> provided, e.g., natural or	
	cross-sectional dimension of air	mechanical, the risk of ignition is not eliminated.	
	openings shall be 3 inches (76 mm).		
	Where ducts are used, they shall be of	The requirements of Sections 304.5.1.1 and 304.5.1.2 have been	
	the same cross-sectional area as the	established by computational fluid dynamics modeling and analysis	
	free area of the openings to which they	performed circa 2000 by Professor Michael Swain and colleagues at	
	connect. In such locations, equipment	the University of Miami in Coral Gables, Florida. The area chosen	
	and appliances having an ignition	for modeling was a ventilated garage with a room volume of 2,350	
	source shall be located such that the	cubic feet (floor area of 256 sq. ft.) and leak rates of 1.0, 4.0, and	
	source of ignition is not within 12	13.0 SCFM were evaluated in both naturally ventilated and	
	inches (305 mm) of the ceiling.	unventilated garages. Several of the key results leading to the	
		requirements now established in the code include the following:	
	[FG] 304.5.1.1 Two openings. Two		
	permanent openings shall be provided	Using a leak rate of 4.0 SCFM for a period of 20 minutes in a	
	within the garage. The upper opening	naturally ventilated garage with upper and lower openings the	
	shall be located entirely within	ignitable layer of gas (hydrogen concentrations greater than 4%)	
	12 inches (305 mm) of the ceiling of the	in the ventilated space was about 11 inches thick accumulating	
	garage. The lower opening shall be	at the ceiling level. ⁴⁵	
	located entirely within 12 inches	A 13 SCFM hydrogen release for a period of 20 minutes with the	

Section	Requirement	Narrative	Required References
	(305 mm) of the floor of the garage. Both openings shall be provided in the same exterior wall. The openings shall	same natural <i>ventilation</i> produced an ignitable layer at the ceiling that was 22 inches thick.	
	communicate directly with the outdoors and shall have a minimum	The same 13 SCFM release into an unventilated garage almost completely filled the entire garage with an ignitable mixture.	
	free area of 1/2 square foot per 1,000 cubic feet (1 m ² /610 m ³) of	The requirement to prohibit the installation of <i>appliances</i> with ignition sources within 12 inches of the ceiling found in Section	
	garage volume.	703.1.1 is based on a leak rate of 4.0 SCFM in a naturally ventilated garage.	
	[FG] 304.5.1.2 Louvers and grilles. In		
	calculating free area required by Section 304.5.1, the required size of	Section 304.5.2 applicable to hydrogen-generating and refueling operations directs the user to requirements of the IMC Section	
	openings shall be based on the net free	502.16 designated for use in <i>repair garages</i> whenever the space is	
	area of each opening. If the free area through a design of louver or grille is known, it shall be used in calculating	used for hydrogen generating or refueling operations. Key features include requirements for the following:	
	the size opening required to provide the free area specified. If the design and free area are not known, it shall be	 An approved mechanical ventilating system is required for areas used as repair garages when used for the repair of hydrogen fueled vehicles. 	
	assumed that wood louvers will have 25 percent free area and metal louvers	• Inlets (used to provide fresh or return air into the room) serving the <i>ventilation</i> system are required to be installed proximate to	
	and grilles will have 75 percent free area. Louvers and grilles shall be fixed	floor level. Outlets (used to gather and remove the atmosphere from the room) are required to be installed at the high point of	
	in the open position.	the room or space either on the exterior walls or on the roof. • When mechanical <i>ventilation</i> is provided the <i>ventilation</i> is	
	[FG] 304.5.2 Mechanical ventilation.	required to be continuous and set to be activated by a	
	Indoor locations intended for	flammable gas detection system that detects hydrogen at 25% of	
	hydrogen-generating or refueling	the lower flammable limit (LFL) or 1% by volume. In addition,	
	operations shall be ventilated in	sensing at the LFL requires that hydrogen fueling systems be	
	accordance with Section 502.16. In	shut down.	
	such locations, equipment and	• The rate of exhaust <i>ventilation</i> is required to be not less than 1	
	appliances having an ignition source	cubic foot per minute per 12 cubic feet of room volume.	

Section	Requirement	Narrative	Required References
	shall be located such that the source of ignition is below the mechanical ventilation outlet(s).	Section 304.5.2 directs the user to requirements of the IMC for <i>ventilation</i> designated for use in <i>repair garages</i> whenever the space is used for hydrogen generating or refueling operations. See the comments on Section 502.16	
	[FG] 304.5.3 Specially engineered installations. As an alternative to the provisions of Sections 304.5.1 and 304.5.2, the necessary supply of air for ventilation and dilution of flammable gases shall be provided by an approved engineered system.	The term <i>specially engineered</i> is not defined in the IFGC, but requirements are established for <i>design professionals</i> and others when construction documents or ancillary calculations, diagrams, and other data may be required to document the design. The administrative provisions of the 2015 IMC, Section 106.3.1, require the use of a <i>registered design professional</i> when construction documents are furnished as an element of the permit request. Within the context of the IMC, design professionals must be registered.	
		The expectation of the <i>AHJ</i> is that any design produced should provide equivalent or superior safety to that established by the code. To be <i>approved</i> , the specially engineered system designer should demonstrate that the proposed design is equivalent to or better than what is otherwise required under the prescriptive requirements of Sections 304.5.1 and 304.5.2.	

Section	Requirement	Narrative	Required References
305 Piping			
Support			
	305.2 Materials. Pipe hangers and supports shall have sufficient strength	Compliance with the requirements of the code used for the design of mechanical system <i>piping</i> could ensure <i>approval</i> . As an example,	
	to withstand all anticipated static and	if ASME B31 codes are used for <i>piping system</i> design, refer to the	
	specified dynamic loading conditions	requirements of the B31 code for <i>piping</i> support elements that	
	associated with the intended use. Pipe	include requirements for materials and strength. See the	
	hangers and supports that are in direct contact with <i>piping</i> shall be of	comments to 305.3 below regarding structural considerations.	
	approved materials that are compatible	The B31 codes do not address the prevention of corrosion due to	
	with the <i>piping</i> and that will not	galvanic action or any other cause.	
	promote galvanic action.		
	305.3 Structural attachment. Hangers	The ASME B31 codes address <i>piping</i> support elements, but they do	
	and anchors shall be attached to the	not address attachment of the elements to the building structure.	
	building construction in an approved	Connection methods are dependent in part on the loads to be	
	manner.	carried and typically are specified by a structural engineer with	
		details provided in the structural plans.	
308 Clearance			
Reduction			
	308.1 Scope. This section shall govern	The terms mechanical appliance or mechanical devices and	
	the reduction in required clearances to	equipment do not have unique definitions in the IFC, IFGC, IMC, or	
	combustible materials and combustible	IRC; and therefore the ordinarily accepted meanings apply within	
	assemblies for chimneys, vents, kitchen	the context of the provision in which it is found. The term	
	exhaust equipment, mechanical	appliance is a defined term. Mechanical appliances and mechanical	
	appliances, and mechanical devices and	devices and equipment may include hydrogen-generating	
	equipment.	appliances and fuel dispensers, in which case the requirements can apply.	

Section	Requirement	Narrative	Required References
	and equipment. The reduction of the required clearances to combustibles for listed and labeled appliances and equipment shall be in accordance with the requirements of this section except that such clearances shall not be reduced where reduction is specifically prohibited by the terms of the appliance or equipment listing.	There are no specific reductions in clearance to combustibles that have been identified by the code. Reductions in required clearances to combustibles may be allowed only to the extent indicated by the <i>listing</i> standard.	
	308.4.1 Labeled assemblies. The allowable clearance reduction shall be based on an <i>approved</i> reduced clearance protective assembly that is <i>listed</i> and <i>labeled</i> in accordance with UL 1618.	Reduced clearances are limited to those specified by the <i>listing</i> standard. To be <i>approved</i> , such reductions must be in accordance with the limitations of the <i>listing</i> .	
401 General			
	401.6 Contaminant sources. Stationary local sources producing air-borne particulates, heat, odors, fumes, spray, vapors, smoke or gases in such quantities as to be irritating or injurious to health shall be provided with an exhaust system in accordance with	The termination point for exhaust ducts used to transport flammable vapors or gases should be in accordance with IMC 501.3.1. By definition, a flammable vapor includes flammable gases in concentrations within the flammable range. The generally accepted flammable range for hydrogen in air ranges from 4.0% to 75% by volume.	
	Chapter 5 or a means of collection and removal of the contaminants. Such exhaust shall discharge directly to an approved location at the exterior of the building.	When the concentration of <i>flammable gas</i> is less than the <i>lower flammable limit</i> (<i>LFL</i>), the duct may be viewed as other product conveying duct under the requirements of IMC 501.3.1, item 2. Exhaust systems designed to transport <i>flammable gases</i> only in the event of leakage or accidental discharge should be viewed as product conveying and subject to the requirements of IMC 501.3.1, item 2, rather than <i>environmental air</i> exhaust.	

Section	Requirement	Narrative	Required References
502 Required Systems	502.3 Battery-charging areas for powered industrial trucks and equipment. Ventilation shall be provided in an approved manner in battery-charging areas for powered industrial trucks and equipment to prevent a dangerous accumulation of flammable gases.	Section 502.1 requires an exhaust system to be provided for all occupied areas where machines, processes, appliances, or equipment in such areas may emit heat, odors, fumes, spray, gas, or smoke, in such quantities so as to be irritating or injurious to health or safety. The emission of hydrogen gas into the air can create a hazardous condition if it is allowed to accumulate or is not removed from the area. The requirement for ventilation is limited to batteries of the type specified in IFC Table 608.1. Special ventilation is not required for most, but not all, battery types. A dangerous accumulation of hydrogen would be a concentration in excess of 1% by volume or 25% of the lower flammable limit (LFL). Ventilation that removes or exhausts air from the space where charging occurs is the preferable method, but natural ventilation can be used if it can be demonstrated that hydrogen in the room environment can be controlled to a maximum hydrogen concentration of 1% by volume. The American Petroleum Institute (API) in Recommended Practice 500 recommends the following "Ventilation rates should be based on the maximum hydrogen evolution rate for the applicable batteries. Lacking specific data, the maximum hydrogen evolution rate for all batteries should be considered as 1.27 x 10-7 cubic meters per second (0.000269 ft3 per minute) per charging ampere per cell at 25 °C, and standard pressure (101.325 kPa) with the maximum charging current	•
		available from the battery charger applied into a fully charged battery."	8.2.6.7.2, Notes, p. 39

Section	Requirement	Narrative	Required References
		For example, a 120 amp-hr capacity, 12 volt (6 cells) lead-acid battery might have a charger that allows full capacity to be reached in 12 hours. Hence, the charging current per cell is (120 A-hr) / ((12 hr) (6 cell)) = 1.67 amp per cell.	
		 The corresponding hydrogen generation rate would be (0.000269 ft³ per minute) (1.67) = 0.000449 SCFM per cell. In order to limit the average H2 concentration in the battery room to 1% (25% LFL), a ventilation rate of (0.000449 ft³ per minute) (100) = 0.0449 scf/min-air per cell is needed. If there are 10 ea. 6-cell batteries being charged in the room, the required minimum ventilation rate would be 0.049 scf/min/cell * 60 cells = 2.69 scf/min-air. Consideration should be given to provide ventilation at a somewhat higher capacity to compensate for local accumulations of hydrogen and ventilation fan degradation due to wear and contamination. 	
	502.4.3 Supervision. Mechanical ventilation systems required by Section 502.4 shall be supervised by an approved central, proprietary or remote station service or shall initiate an audible and visual signal at a constantly attended on-site location.	Compliance with the central station and notifying device requirements of NFPA 72 should ensure approval.	NFPA 72, National Fire Alarm and Signaling Code, 2013 Edition, National Fire Protection Association

Section	Requirement	Narrative	Required References
	502.5.3 Supervision. Mechanical	Compliance with the central station and notifying device	NFPA 72,
	ventilation systems required by Section	requirements of NFPA 72 should ensure approval.	National Fire
	502.5 shall be supervised by an		Alarm and
	approved central, proprietary or		Signaling
	remote station service or shall initiate		Code, 2013
	an audible and visual signal at a		Edition,
	constantly attended on-site location.		National Fire
			Protection
			Association
	502.8.1.1 System requirements.	The provisions in 502.8.1 apply to indoor areas with quantities	
	Exhaust ventilation systems shall	exceeding the MAQ per control area.	
	comply with all of the following:		
	1. The installation shall be in	No special consideration is necessary when the design is	
	accordance with this code.	coordinated with the requirements described in the referenced	
		provision. Following the instruction provided in the published	
		requirement should result in <i>approval</i> of the proposed design.	
	2. Mechanical ventilation shall be	The ventilation rate equates to six air changes per hour in a room	
	provided at a rate of not less than	with a ceiling height of 10 feet. This means that the room or area	
	1 cfm per square foot [0.00508 m ³ /(s·	has a flow rate of indoor air equivalent to one air change every	
	m ²)] of floor area over the storage area.	10 minutes. For rooms with ceilings higher than 10 feet, the rate of	
		total air change is reduced.	
	3. The systems shall operate	The requirements of Chapter 5 recognize that the ventilation is	
	continuously unless alternate designs	provided as a safeguard against the buildup of gases or vapors to a	
	are <i>approved</i> .	level where a hazard condition exists regardless of occupancy.	
		Natural ventilation designed with the ability to replace the	
		atmosphere in the space at a rate not less than that specified by	
		item 2 above could be used as the basis for an alternate design.	
		Methodology to determine the adequacy of natural ventilation	
		using calculations has been established by API Practice 500. 52	

Section	Requirement	Narrative	Required References
	4. A manual shutoff control shall be provided outside of the room in a position adjacent to the access door to the room or in another <i>approved</i>	A constantly attended location as defined by the IFC is an example of what might be another approved area in which to locate the required switch.	
	location. The switch shall be a break- glass or other <i>approved</i> type and shall be <i>labeled</i> : VENTILATION SYSTEM EMERGENCY SHUTOFF.	The purpose of a break-glass switch is to avoid accidental activation while at the same time providing visibility for the switch. Enclosures that protect against accidental activation with readily recognizable means of identification of the switch location may also be acceptable.	
	5. The exhaust <i>ventilation</i> shall be designed to consider the density of the potential fumes or vapors released. For fumes or vapors that are heavier than air, exhaust shall be taken from a point within 12 inches (305 mm) of the floor. For fumes or vapors that are lighter than air, exhaust shall be taken from a point within 12 inches (305 mm) of the highest point of the room.	No special consideration is necessary when the design is coordinated with the requirements described in the referenced provision, which are self-explanatory. Following the instruction provided in the published requirement should result in <i>approval</i> of the proposed design.	
	6. The location of both the exhaust and inlet air openings shall be designed to provide air movement across all portions of the floor or room to prevent the accumulation of vapors.	No special consideration is necessary when the design is coordinated with the requirements described in the referenced provision. Following the instruction provided in the published requirement should result in <i>approval</i> of the proposed design.	
	7. The exhaust air shall not be recirculated to occupied areas if the materials stored are capable of emitting hazardous vapors and contaminants have not been removed. Air contaminated with explosive or flammable vapors, fumes or dusts; flammable, highly toxic or toxic gases;	No special consideration is necessary when the design is coordinated with the requirements described in the referenced provision. Following the instruction provided in the published requirement should result in <i>approval</i> of the proposed design.	

Section	Requirement	Narrative	Required References
	or radioactive materials shall not be recirculated.		
	502.16 Repair garages for natural gasand hydrogen fueled vehicles. Repair garages used for the repair of natural gas- or hydrogen-fueled vehicles shall be provided with an approved mechanical ventilation system. The mechanical ventilation system shall be in accordance with Sections 502.16.1	No special consideration is necessary when the design is coordinated with the requirements described in the referenced provision. Following the instruction provided in the published requirement should result in <i>approval</i> of the proposed design. Natural ventilation designed with the ability to replace the atmosphere in the space at a rate not less than that specified by 502.16.1 can be used as the basis for an alternate design. Section	
	and 502.16.2. Exception: Where approved by the code official, natural ventilation shall be permitted in lieu of mechanical ventilation.	502.16.2 applies solely to mechanical <i>ventilation</i> systems. Methodology to determine the adequacy of <i>natural ventilation</i> using calculations has been established by API Practice 500. ⁵³ The relationship between mechanical <i>ventilation</i> rates and effective <i>natural ventilation</i> rates depends on the density and concentration distribution of the <i>flammable gas</i> in the room as well as the location and area of the wall or ceiling openings.	
		The administrative provisions of 2015 IMC Section 106.3.1 require the use of a <i>registered design professional</i> when construction documents are furnished as an element of the permit request. Within the context of the IMC, design professionals must also be registered.	
503 Motors and Fans			
	503.1 General. Motors and fans shall be sized to provide the required air movement. Motors in areas that contain <i>flammable vapors</i> or dusts shall be of a type <i>approved</i> for such environments. A manually operated	No special consideration is necessary when the design is coordinated with the requirements described in the referenced provision. Following the instruction provided in the published requirement should result in <i>approval</i> of the proposed design. When the operation of equipment that generates <i>flammable</i>	

Section	Requirement	Narrative	Required
			References
	remote control installed at an approved	vapors is interlocked with the ventilation system, a means should	
	location shall be provided to shut off	be provided to verify that there is airflow in the duct system prior	
	fans or blowers in flammable vapor or	to operation of the process equipment. Verification of airflow is	
	dust systems. Electrical equipment and	typically accomplished by using a flow-sensing device in the duct to	
	appliances used in operations that	verify that airflow is present.	
	generate explosive or flammable		
	vapors, fumes or dusts shall be		
	interlocked with the <i>ventilation</i> system		
	so that the equipment and appliances		
	cannot be operated unless the		
	ventilation fans are in operation.		
	Motors for fans used to convey		
	flammable vapors or dusts shall be		
	located outside the duct or shall be		
	protected with approved shields and		
	dustproofing. Motors and fans shall be		
	provided with a means of access for		
	servicing and maintenance.		

Section	Requirement	Narrative	Required References
510		A hazardous exhaust system is not specifically defined by the IMC.	
Hazardous		It is required by conditions related to performance. In the case of	
Exhaust		flammable gases, a hazardous exhaust system is required if the	
Systems		absence of such an exhaust system under normal operating	
		conditions has the potential to create a condition where flammable	
		vapor, gas, fume, mist, or dust is present in concentrations	
		exceeding 25 percent of the <i>lower flammable limit</i> of the substance	
		for the expected room temperature.	
		Although not required, it is also helpful to use a hazardous exhaust	
		system for <i>flammable gas</i> processes, equipment, and <i>piping</i> that	
		are either prone to leakage or other releases. An example would be	
		piping or ducting with insecure connections such as hose clamps.	
		See the comments on IMC Section 401.6 and the references to IMC	
		Section 501.3 for the identification of product conveying duct.	
	510.7.3 Wall assemblies. Hazardous	When a hazardous exhaust system is installed through a fire-rated	
	exhaust duct systems that penetrate	wall, a fire sprinkler system is required unless the duct is enclosed	
	fire-resistance-rated wall assemblies	in fire-resistance-rated-construction as described in 510.7.3.	
	shall be enclosed in fire-resistance-		
	rated construction from the point of	Compliance with the requirements of referenced NFPA codes and	
	penetration to the outlet terminal,	standards should ensure approval. To be approved, the duct	
	except where the interior of the duct is	sprinkler system should be in accordance with the requirements of	
	equipped with an approved automatic	NFPA 13. ⁵⁴	
	fire suppression system. Ducts shall be		
	enclosed in accordance with the		
	International Building Code		
	requirements for shaft construction		
	and such enclosure shall have a		
	minimum fire-resistance rating of not		
	less than the highest fire-resistance-		
	rated wall assembly penetrated.		

Section	Requirement	Narrative	Required References
	510.8 Suppression required. Ducts	When a hazardous exhaust system is provided, a fire sprinkler	
	shall be protected with an approved	system is required. Compliance with the requirements of	
	automatic fire suppression system	referenced NFPA codes and standards should ensure approval. To	
	installed in accordance with the	be approved, the duct sprinkler system should be in accordance	
	International Building Code.	with the requirements of NFPA 13.	
	Exceptions:	When a fire sprinkler system is installed in a duct, means should be	
	1. An <i>approved</i> automatic fire	provided to prevent water accumulation in the duct. This is	
	suppression system shall not be	normally accomplished by using drains and a slope to the duct that	
	required in ducts conveying materials,	will allow for water to be transported to the drain. This will avoid	
	fumes, mists and vapors that are	instances where undrained duct systems have collapsed, resulting	
	nonflammable and noncombustible	in the loss of exhaust and causing collateral damage to areas in	
	under all conditions and at any	which the ducts were installed.	
	concentrations.		
	2. Automatic fire suppression systems		
	shall not be required in metallic and		
	noncombustible, nonmetallic exhaust		
	ducts in semiconductor fabrication		
	facilities.		
	3. An <i>approved</i> automatic fire		
	suppression system shall not be		
	required in ducts where the largest		
	cross-sectional diameter of the duct is		
	less than 10 inches (254 mm).		
	4. For laboratories, as defined in		
	Section 510.1, automatic fire		
	protection systems shall not be		
	required in laboratory hoods or exhaust		
	systems		
	510.9 Duct construction. Ducts used to	Ducts used to transport <i>flammable gases</i> should be constructed of	
	convey hazardous exhaust shall be	ferrous metal to resist the effect of high temperatures that could	
	constructed of materials approved for	result in failure if metals of low melting point were used. Note that	

Section	Requirement	Narrative	Required References
	installation in such an exhaust system	the requirements for the use of sheet steel do not include the use	
	and shall comply with one of the	of sheet steel lined with corrosion-resistant materials.	
	following:		
		The use of item 2 of the provisions is not applicable to ducts used	
	1. Ducts shall be constructed of	to transport flammable vapors. In some cases, hydrogen will be	
	approved G90 galvanized sheet steel,	exhausted through systems that are also used to transport	
	with a minimum nominal thickness as	corrosive vapors. In such cases, non-metallic duct listed for the	
	specified in Table 510.9.	specific application may be <i>approved</i> for use under the provisions	
	2. Ducts used in systems exhausting	for alternate materials and methods as specified by the 2015 IMC,	
	nonflammable corrosive fumes or	Section 105.2. Additional information can be found on the use of	
	vapors shall be constructed of	non-metallic duct in specialized applications through the use of an	
	nonmetallic materials that exhibit a	informational reference found at the following website ⁵⁵ :	
	flame spread index of 25 or less and a	https://www.fmglobal.com/fmglobalregistration/Vshared/FMDS07	
	smoke-developed index of 50 or less	<u>07.pdf</u>	
	when tested in accordance with ASTM		
	E 84 or UL 723 and that are listed and	Refer to Appendix A.2 for informational references applicable to	
	labeled for the application. Where the	exhaust duct systems.	
	products being exhausted are		
	detrimental to the duct material, the		
	ducts shall be constructed of		
	alternative materials that are		
	compatible with the exhaust.		
	510.9.3 Explosion relief. Systems	The requirements for explosion prevention systems are found in	NFPA 69,
	exhausting potentially explosive	NFPA 69, Explosion Prevention Systems. Although not specified by	Standard on
	mixtures shall be protected with an	the IMC, the requirements for explosion relief through the use of	Explosion
	approved explosion relief system or by	venting systems are found in NFPA 68, Standard on Explosion	Prevention
	an approved explosion prevention	Protection by Deflagration Venting. NFPA 69 refers the user to	Systems, 2014
	system designed and installed in	NFPA 68 when the techniques of explosion venting are used. 56	Edition,
	accordance with NFPA 69. An explosion		National Fire
	relief system shall be designed to	If either explosion prevention or explosion relief systems are to be	Protection
	minimize the structural and mechanical	provided, they should be designed in compliance with appropriate	Association
	damage resulting from an explosion or	standards. If the use of a performance-based design option is	

Section	Requirement	Narrative	Required
			References
	deflagration within the exhaust system.	considered for either prevention or relief systems, the designer	NFPA 68,
	An explosion prevention system shall	may consider the use of the performance-based design option	Standard on
	be designed to prevent an explosion or	criteria included in either NFPA 68 or NFPA 69.	Explosion
	deflagration from occurring.		Protection by
			Deflagration
			Venting, 2013
			Edition,
			National Fire
			Protection
			Association

International Residential Code

Section	Requirement	Narrative	Required References
M1302			
Approval			
	M1302.1 Listed and labeled.	The 2015 IRC, Sections 104.10 and 104.11, address	
	Appliances regulated by this	modifications and the use of alternate materials and	
	code shall be <i>listed</i> and <i>labeled</i>	methods, respectively. The requirements relative to	
	for the application in which they	modification and the use of alternate methods are	
	are installed and used, unless	consistent with those published in other codes published by	
	otherwise <i>approved</i> in	the ICC. Sections 104.10 and 104.11 provide the authority to	
	accordance with Section	the code official to allow the use of unlisted equipment on a	
	R104.11.	case by case basis, but in doing so the code grants the code	
		official the power to use judgment to determine	
		acceptability. Refer to Section 1 of this guide for a general	
		discussion of <i>listing</i> organizations and standards.	
		Hydrogen-generating appliances and refueling systems are the subject of provisions found in IRC M1307.4. The code does not define refueling systems, but does regulate refueling operations without establishing requirements for fuel dispensers. The terms "fueling" and "refueling" are considered to be equivalent terms. The ISO has published several standards relevant to hydrogen generators. Three of the more relevant standards are:	
		 ISO 22734-2:2011(en), Hydrogen generators using water electrolysis process — Part 2: Residential applications⁵⁷ ISO 16110-1:2007, Hydrogen Generators Using Fuel Processing Technologies, Part 1 Safety⁵⁸ ISO 16110-2:2010, Generators Using Fuel Processing Technologies, Part 2 Test Methods for Performance⁵⁹ 	

Section	Requirement	Narrative	Required References
		The following abstract from the ISO website relative to ISO 22734-2-11 is useful in understanding the scope of the standard affecting residential applications ⁵⁷ :	
		 ISO 22734-2:2011 defines the construction, safety, and performance requirements of packaged hydrogen gas generation appliances, herein referred to as hydrogen generators, using electrochemical reactions to electrolyze water to produce hydrogen. ISO 22734-2:2011 is applicable to hydrogen generators that use the following types of ion transport medium: a group of aqueous bases or solid polymeric materials with acidic function group additions, such as acid proton exchange membrane. ISO 22734-2:2011 is applicable to hydrogen generators intended for indoor and outdoor residential use in sheltered areas, such as car-ports, garages, utility rooms, and similar areas of a residence. ISO 22734-2:2011 includes cord-connected equipment for outdoor and garage use only. Portable generators as well as hydrogen generators that can also be used to generate electricity, such as reversible fuel cells, are excluded from the scope of ISO 22734-2:2011. 	
		 Hydrogen generators that also supply oxygen as a product are excluded from the scope of ISO 22734-2:2011. 	

Section	Requirement	Narrative	Required References
M1307			
Appliance			
Installation			
	M1307.1 General. Installation of appliances shall conform to the conditions of their listing and label and the manufacturer's instructions. The manufacturer's operating and installation instructions shall remain attached to the appliance.	No special consideration is necessary when the design is coordinated with the requirements described in the referenced provision. Following the instruction provided in the published requirement should result in <i>approval</i> of the proposed design. It would be reasonable for the <i>AHJ</i> to request the documentation describing the conditions for the <i>listing</i> , including the <i>listing</i> certificate or letter from the <i>listing</i> entity describing the <i>listing</i> standard and associated conditions of <i>listing</i> .	
		The AHJ may require that installation instructions be maintained as a matter of record. Having installation instructions attached to the <i>appliance</i> which states that the equipment is required to be installed in accordance with the <i>listing</i> would appear to be the intent of the requirement. In cases where the installation instructions are more than what can typically be attached to the equipment, it is reasonable to require that the instructions become a portion of the plan of record.	

Section	Requirement	Narrative	Required References
	M1307.2 Anchorage of	No special consideration is necessary when the design is	
	appliances. Appliances designed	coordinated with the requirements described in the	
	to be fixed in position shall be	referenced provision. Following the instruction provided in	
	fastened or anchored in an	the published requirement should result in <i>approval</i> of the	
	approved manner. [Balance of	proposed design.	
	section pertinent to water		
	heaters in residential		
	occupancies has been deleted as		
	it has no application for		
	hydrogen appliances].		
	M1307.3 Elevation of ignition	Ignition sources in areas where hydrogen-generating	
	source. Appliances having an	appliances are installed or where fueling operations are	
	ignition source shall be elevated	conducted should be in accordance with M1307.4.2.	
	such that the source of ignition		
	is not less than 18 inches		
	(457 mm) above the floor in		
	garages. For the purpose of this		
	section, rooms or spaces that		
	are not part of the living space		
	of a <i>dwelling unit</i> and that		
	communicate with a private		
	garage through openings shall		
	be considered to be part of the		
	garage.		
	Exception: Elevation of the	No special consideration is necessary when the design is	
	ignition source is not required	coordinated with the requirements described in the	
	for <i>appliances</i> that are <i>listed</i> as	referenced provision. Following the instruction provided in	
	flammable-vapor-ignition	the published requirement should result in <i>approval</i> of the	
	resistant.	proposed design.	

Section	Requirement	Narrative	Required References
	M1307.3.1 Protection from	Methods of protection against vehicular impact can be	
	impact. Appliances shall not be	found in Section 312 of the 2015 IFC. The use of	
	installed in a location subject to	requirements for "other barriers" described in IFC Section	
	vehicle damage except where	312.3 that account for likely impact based on the installation	
	protected by <i>approved</i> barriers.	location would be appropriate for installation in residential	
		applications.	
M1307.4			
Hydrogen			
Generating			
and Refueling			
Operations			
	M1307.4 Hydrogen generating	The release of hydrogen in garages has been the subject of	
	and refueling operations.	research conducted by the University of Miami in Coral	
	Ventilation shall be required in	Gables, Florida. As demonstrated by the research, basic	
	accordance with Section	ventilation significantly reduces the risk of release of	
	M1307.4.1, M1307.4.2 or	hydrogen into the space such that a flammable atmosphere	
	M1307.4.3 in private garages	would develop.	
	that contain <i>hydrogen-</i>		
	generating appliances or	The work of Professor Swain from the University of Miami	
	refueling systems. For the	has served as the basis for the provisions found in today's	
	purpose of this section, rooms	code. Research conducted by others, extensively in Europe,	
	or spaces that are not part of	may be of interest. An article by Adams, P., et al. adds to the	
	the living space of a dwelling	basis of knowledge using computational fluid dynamics	
	unit and that communicate	calculations for hydrogen releases in various size enclosures	
	directly with a private garage	representing small to large garages and the expected	
	through openings shall be	behavior of hydrogen in similar environments. 60	
	considered to be part of the		
	private garage.	The code allows for the use of either passive (natural)	
		ventilation or mechanical ventilation as a means to prevent	
	M1307.4.1 Natural ventilation.	the buildup of hydrogen in the typical residential garage, an	
	Indoor locations intended for	enclosed space. If a garage is unventilated and hydrogen	
	hydrogen-generating or	leakage is present, eventually hydrogen could accumulate	
	refueling operations shall be	and a hazardous atmosphere would develop.	

Section	Requirement	Narrative	Required References
	limited to a maximum floor area		
	of 850 square feet (79 m ²) and	Historically, the model codes have established a ventilation	
	shall communicate with the	rate using either natural or mechanical ventilation at a rate	
	outdoors in accordance with	sufficient to dilute the anticipated release of gas-air	
	Sections M1307.4.1.1 and	mixtures to a concentration below 25% of their lower	
	M1307.4.1.2. The maximum	flammable limit (LFL). The use of 25% as the threshold	
	rated output capacity of	provides a safety factor of 4, which accounts for variable	
	hydrogen-generating appliances	conditions that may exist in the LFL as reported as well as	
	shall not exceed 4 standard	ambient or environmental conditions in which such mixtures	
	cubic feet per minute (1.9 L/s) of	may be found.	
	hydrogen for each 250 square		
	feet (23 m ²) of floor area in such	It is also recognized by the codes that in any release of a	
	spaces. The minimum cross-	flammable gas there exists a flammable envelope that forms	
	sectional dimension of air	near the point of release where higher concentrations exist,	
	openings shall be 3 inches	and dilution is not instantaneous. The 25% limit assumes a	
	(76 mm). Where ducts are used,	homogeneous mixture. Regardless of the type of <i>ventilation</i>	
	they shall be of the same cross-	provided, e.g., natural or mechanical, the risk of ignition is	
	sectional area as the free area of	not eliminated.	
	the openings to which they		
	connect. In those locations,	The explicit intent of the requirements of the code	
	equipment and appliances	expressed by the testimony provided in support of the	
	having an ignition source shall	addition of these requirements to the Mechanical and	
	be located so that the source of	Residential Codes is to require that <i>ventilation</i> be provided	
	ignition is not within 12 inches	only in areas where hydrogen generating appliances are	
	(305 mm) of the ceiling.	installed or where fueling, or refueling operations are	
		present. 61 The hazards of the vehicle itself related to	
	M1307.4.1.1 Two openings.	potential leakage are addressed by controls provided on the	
	Two permanent openings shall	vehicles. There is normally some small hydrogen leakage	
	be constructed within the	due to permeation through the polymer liners on Type 4	
	garage. The upper opening shall	cylinders used to store the onboard fuel present in the	
	be located entirely within	vehicle. The referenced paper by Adams et al. on Allowable	
	12 inches (305 mm) of the	hydrogen permeation rate from road vehicles includes data	
	ceiling of the garage. The lower	on the distribution of residential garage ventilation rates	

Section	Requirement	Narrative	Required References
	opening shall be located entirely	from various surveys in the U.S. and abroad. It concludes	
	within 12 inches (305 mm) of	that the maximum allowable hydrogen permeation rate for	
	the floor of the garage. Both	a passenger car should be 6 to 8 ml/hr per liter of hydrogen	
	openings shall be constructed in	tank water capacity. This is slightly higher than the	
	the same exterior wall. The	permeation rates measured in GM and Japanese vehicle fuel	
	openings shall communicate	tanks at 20°C. Higher temperatures cause higher	
	directly with the outdoors and	permeation rates. The recommended limiting rate can be	
	shall have a minimum free area	safely dispersed with residential garage ventilation rates as	
	of 1/2 square foot per 1,000	low as 0.03 air changes per hour, which is the lowest	
	cubic feet (1.7 m ² /1000 m ³) of	measured garage <i>ventilation</i> rate in the studies conducted.	
	garage volume.		
		The requirements for <i>ventilation</i> are coordinated with a	
	M1307.4.1.2 Louvers and	defined maximum rate of production from hydrogen-	
	grilles. In calculating free area	generating appliances.	
	required by Section M1307.4.1,		
	the required size of openings	See narratives for IFGC 703.1.1 and IMC 304.5 for more	
	shall be based on the net free	detail.	
	area of each opening. If the free		
	area through a design of louver		
	or grille is known, it shall be		
	used in calculating the size		
	opening required to provide the		
	free area specified. If the design		
	and free area are not known, it		
	shall be assumed that wood		
	louvers will have a 25-percent		
	free area and metal louvers and		
	grilles will have a 75-percent		
	free area. Louvers and grilles		
	shall be fixed in the open		
	position.		

Section	Requirement	Narrative	Required References
	M1307.4.2 Mechanical		
	ventilation. Indoor locations		
	intended for hydrogen-		
	generating or refueling		
	operations shall be ventilated in		
	accordance with Section 502.16		
	of the International Mechanical		
	Code. In these locations,		
	equipment and appliances		
	having an ignition source shall		
	be located so that the source of		
	ignition is below the mechanical		
	ventilation outlet(s).		
	M1307.4.3 Specially engineered	The term <i>specially engineered</i> is not defined in the IFGC, but	
	installations. As an alternative	requirements are established for design professionals and	
	to the provisions of Sections	others when construction documents or ancillary	
	M1307.4.1 and M1307.4.2, the	calculations, diagrams, and other data may be required to	
	necessary supply of air for	document the design. The administrative provisions of the	
	ventilation and dilution of	2015 IRC, Section 106. 1, require the use of a registered	
	flammable gases shall be	design professional when construction documents are	
	provided by an approved	furnished as an element of the permit request. Within the	
	engineered system.	context of the IRC, design professionals must be registered.	
		The expectation of the AHJ is that any design produced	
		should provide equivalent or superior safety to that	
		established by the code. To be <i>approved</i> , the specially	
		engineered system designer should demonstrate that the	
		proposed design is equivalent to or better than what is	
		otherwise required under the prescriptive requirements of	
		Sections M1307.4.1 and M1307.4.2.	

Section	Requirement	Narrative	Required References
M1903			
Stationary			
Fuel Cell			
Power Plants			
	M1903.1 General. Stationary	No special consideration is necessary when the design is	
	fuel cell power plants having a	coordinated with the requirements described in the	
	power output not exceeding	referenced provision. Following the instruction provided in	
	1,000 kW shall comply with	the published requirement should result in <i>approval</i> of the	
	ANSI/CSA America FC 1 and shall	proposed design.	
	be installed in accordance with		
	the manufacturer's instructions	Fuel cell <i>listings</i> to this standard can be found on the CSA	
	and NFPA 853.	Group website at the following address:	
		http://www.csagroup.org/global/en/services/testing-and-	
		certification/certified-product-listing	
		Con a country of the IECC 702.4 and INAC 204.5 for an analysis	
B44004		See narratives for IFGC 703.1 and IMC 304.5 for more detail.	
M1904			
Gaseous			
Hydrogen Systems			
Systems	M1904.1 Installation. Gaseous	No special consideration is necessary when the design is	
	hydrogen systems shall be	coordinated with the requirements described in the	
	installed in accordance with the	referenced provision. Following the instruction provided in	
	applicable requirements of	the published requirement should result in <i>approval</i> of the	
	Sections M1307.4 and M1903.1	proposed design.	
	and the International Fuel Gas	F. 98000 200.0.	
	Code, the International Fire		
	Code and the International		
	Building Code.		

HYDROGEN EQUIPMENT CERTIFICATION GUID	HYDRO	OGEN	EQUIPMENT	CERTIFICATION	GUIDE
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Appendix A. Required and Informational References

Introduction to Appendix A

Required references provided in A.1 are those needed by users of the guidelines in the design or the *approval* process. Each reference has been cross referenced to the requirements of the applicable codes cited in Chapter 4 as determined by the explanatory text provided. The code text referenced in Chapter 4 is limited to those sections containing any of the following terms: *approved*, *certified*, *listed*, or *labeled*. They have been cross referenced by code and section number so that the user can determine what references might be needed to use the guidelines as intended. A required reference is different from references that are used to substantiate a statement within the narrative found in Chapter 4.

References that are not needed by the user to reach a decision in design or *approval* are included in A.2. These informational references are provided for further reading and greater understanding of a particular subject.

Appendix A.1. Required	References	(Normative)
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Reference Document Code and Section Number

International Code Council, Inc., 4051 West Flossmoor Road, Country Club Hills, IL, 60478-5795

2015 International Building Code® NFPA 2: 6.13
IFC: 5303.15

2015 International Fire Code[®] NFPA 2: 4.14.1.1

1FGC: 633.1, 704.1, 704.1.2.1

2015 International Fuel Gas Code®

2015 International Mechanical Code®

NFPA 2: 6.17.1.2

NFPA 2: 6.17.2

International Fire Code®, 2006 Edition IFGC: 703.4
International Code Council, 2002 Final Action Agenda for the IFGC: 703.1.1
Proposed Changes to the 2000 Editions of The International Codes,
October 1-5, 2002, Fort Worth Convention Center, Fort Worth, TX,

ASME Publications. American Society of Mechanical Engineers, Three Park Avenue, New York, NY 10016-5990

International Code Council, Falls Church, VA 22041

ASME B31.12-2014, Hydrogen Piping and Pipelines, IFGC: 704.1.2.4, 705.2

Standard by ASME International, 02/20/2015
ASME B31.3-2014, *Process Piping*, Standard by ASME International, IFGC: 704.1.2.4

02/27/2015

Compressed Gas Association 14501 George Carter Way, Suite 103 Chantilly, VA 20151-2923

CGA G-5.5, *Hydrogen Vent Systems*, Third Edition, Compressed Gas NFPA 2: 15.3.1.1.6.7
Association, 2014 IFC: 2309.6.1, 2309.6.1.2.1

1330-1411011, 2014

CGA G-5.5, *Hydrogen Vent Systems*, Second Edition, Compressed IFGC: 703.4

Gas Association, 2004 Reaffirmed 2007

ANSI/CGA H-5, Standard For Bulk Hydrogen Supply Systems, Second NFPA 2: 8.1.10.1, 11.3.1.3.3,

Edition, 2014 M.1.2.6 (2008 Edition referenced)

Reference Document CGA P-22, The Responsible Management and Disposition of Compressed Gases and their Cylinders, Third Edition, Compressed Gas Association, 2014	Code and Section Number IFC: 5003.2.6
CGA S-1.1—Pressure Relief Device Standards – Part 1 – Cylinders for Compressed Gases, Compressed Gas Association, 2011	IFGC: 703.4
CGA S-1.2—Pressure Relief Device Standards – Part 2 – Cargo and Portable Tanks for Compressed Gases, Compressed Gas Association, 2005	IFGC: 703.4
CGA S-1.3—(2008) Pressure Relief Device Standards – Part 3 – Stationary Storage Containers for Compressed Gases, Compressed Gas Association	IFGC: 703.4
CSA Group 8501 East Pleasant Valley Rd. Cleveland, OH 44131	
ANSI/CSA America FC1-2014 (IEC 62282-3-100:2012, MOD) (formerly ANSI Z21.83), American National Standard For Fuel Cell Power Systems	NFPA 2: 12.3.1.1.1.1
International Electrotechnical Commission, 3, rue de Varembé, P.O. Box 131, 1211 Geneva 20 Switzerland	
IEC 62282-5-1:2012, Fuel cell technologies – Part 5-1: Portable fuel cell power systems – Safety	NFPA 2: 12.3.2.1.1
IEC 62282-6-100 (2012-10)—Part 6-100, Micro Fuel Cell Power Systems—Safety	NFPA 2: 12.3.3.1.1, 12.4.3.1.1.1, 12.4.3.1.1.2
International Organization for Standardization, Chemin de Blandonnet 8 CP 401, 1214 Vernier, Geneva, Switzerland	
ISO 16110-1:2007, Hydrogen generators using fuel processing technologies – Part 1: Safety	NFPA 2: 13.2.1.1
ISO 22734-1:2008, Hydrogen generators using water electrolysis process – Part 1: Industrial and commercial applications	NFPA 2: 13.3.1.1.1
National Fire Protection Association, 1 Batterymarch Park, Quincy, MA 02169	
NFPA 1, Fire Code, 2015 Edition	NFPA 2: 5.1.4
NFPA 2 [®] , <i>Hydrogen Technologies Code</i> , 2011 and 2016 Editions	NFPA 2 Chapters 4 through 8, 10 through 13, 15, and 16
NFPA 10, Standard for Portable Fire Extinguishers, 2013 Edition	IFC: 2305.5
NFPA 13, Standard for the Installation of Sprinkler Systems, 2013 Edition	IFC: 2309.3.1.5.2, 5004.5
NFPA 55, Compressed Gases and Cryogenic Fluids Code, 2013	NFPA 2: 13.2.3
Edition	IFGC: 703.4 IMC: 502.4.3, 502.5.3
NFPA 68, Standard on Explosion Protection by Deflagration Venting, 2013 Edition	IMC: 510.9.3
NFPA 69, Standard on Explosion Prevention Systems, 2014 Edition	IMC: 510.9.3

Appendix A. Required and Informational References

Reference Document Code and Section Number

NFPA 70[®], *National Electrical Code*, 2014 Edition IFC: 5505.1.1

NFPA 72®, *National Fire Alarm and Signaling Code* 2013 Edition NFPA 2 13.3.2.1.2(2);

IBC: 406.8.5.3

IFC: 2304.3.6, 5003.2.3, 5004.9,

5004.10, 5005.4.4

NFPA 853, Standard for the Installation of Stationary Fuel Cell Power IFGC: 633.1

Systems, 2015 Edition

NFPA 86, Standard for Ovens and Furnaces, 2011 Edition NFPA 2: 15.3.1.1.11.1

American Petroleum Institute (API) Publishing Services, 1220 L Street, NW, Washington, DC 20005

Recommended Practice for Classification of Locations for Electrical IMC: 502.3 Installations at Petroleum Facilities Classified as Class I, Division 1 and Division 2, API Recommended Practice 500, Third Edition,

December 2012

Society of Fire Protection Engineers, Bethesda, MD 2000

SFPE Engineering Guide to Performance-Based Fire Protection NFPA 2: 5.1.4

Analysis and Design of Buildings

Underwriters Laboratories LLC

333 Pfingsten Road Northbrook, IL 60062

UL 864, Standard for Control Units and Accessories for Fire Alarm IBC: 406.8.5.1.1

Systems, 2014

UL 2017, Standard for General-Purpose Signaling Devices and IBC: 406.8.5.1.1

Systems, 2008

UL 2075, Standard for Gas and Vapor Detectors and Sensors, 2013 IBC: 406.8.5.1.1

International Electrotechnical Commission

Central Office

3, rue de Varembé

P.O. Box 131

1211 Geneva 20 - Switzerland

IEC 62282-6-100 (2012-10) Ed.1.1, Micro Fuel Cell Power Systems – NFPA 2: 12.3.3.1.1, 12.4.3.1.1.1,

sfety 12.4.3.1.1.2

IEC 62282-5-1:2012, Fuel cell technologies – Part 5-1: Portable fuel NPFA 2: 12.3.2.1.1, 12.4.2.1.1.1,

cell power systems – Safety 12.4.2.1.1.2;

Appendix A.2. Informational References (Informative)

References on Hydrogen Releases and Dispersion in Garage Type Enclosures

A.G. Venetsanos, E. Papanikolaou, B. Cariteau, P. Adams, A. Bengaouer, "Hydrogen permeation from CGH₂ vehicles in garages: CFD dispersion calculations and experimental validation," *International Journal of Hydrogen Energy* 35(2010):3848-3856.

P. Adams, , A. Bengaouer, B. Cariteau, V. Molkov, A.G. Venetsanos, "Allowable hydrogen permeation rate from road vehicles," *International Journal of Hydrogen Energy* 36(2011):2742-2749.

S.G. Giannissi, , V. Shentsov, D. Melideo, B. Cariteau d, D. Baraldi, A.G. Venetsanos, V. Molkov, "CFD benchmark on hydrogen release and dispersion in confined, naturally ventilated space with one vent," *International Journal of Hydrogen Energy* 40(2015):2415-2429.

M. R. Swain and J. Shriber, "Comparison of Hydrogen, Natural Gas, Liquefied Petroleum Gas, and Gasoline Leakage in a Residential Garage," *Energy & Fuels* 1998(12):83-89.

E.A. Papanikolaou, A.G. Venetsanos, M. Heitsch, D. Baraldi, A. Huser, J. Pujol, J. Garcia d, N. Markatose, "HySafe SBEP-V20: Numerical studies of release experiments inside a naturally ventilated residential garage," *International Journal of Hydrogen Energy* 35(2010):4747-4757.

FM Approvals LLC, 2014, *Approval Standard for Combustible Gas Detectors, Class Number 6320,* Johnston, RI.

ISO 15649:2001, *Petroleum and natural gas industries -- Piping*, International Organization for Standardization, Chemin de Blandonnet 8CP 401, 1214 Vernier, Geneva, Switzerland.

Exhaust Duct Systems

FM Global, Property Loss Prevention Data Sheets FM 7-7, Semiconductor Fabrication Facilities, Section 2.2.11, 2015, https://www.fmglobal.com/fmglobalregistration/Downloads.aspx.

FM Global, Property Loss Prevention Data Sheets FM 7-78, *Industrial Exhaust Systems*, 2011, https://www.fmglobal.com/fmglobalregistration/Downloads.aspx.

Disposition of Compressed Gas Cylinders, Containers, and Tanks

CGA P-22, The Responsible Management and Disposition of Compressed Gases and their Cylinders, 3rd Edition, Compressed Gas Association, 2014

CGA P-30, Portable Cryogenic Liquid Containers – Use, Care, and Disposal, 3rd Edition, Compressed Gas Association, 2013

Hydrogen Generators Using Water Electrolysis

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Listing Standards

Safety Instrumented System Performance and Reliability

Standards by the International Society of Automation

ANSI/ISA-84.00.01-2004 Part 1(IEC 61511-1 Mod) Functional Safety: Safety Instrumented Systems for the Process Industry Sector - Part 1: Framework, Definitions, System, Hardware and Software Requirements

This standard gives requirements for the specification, design, installation, operation, and maintenance of a safety instrumented system, so that it can be confidently entrusted to place and/or maintain the process in a safe state.

ANSI/ISA-84.00.01-2004 Part 2 (IEC 61511-2 Mod) Functional Safety: Safety Instrumented Systems for the Process Industry Sector - Part 2: Guidelines for the Application of ANSI/ISA-84.00.01-2004 Part 1 (IEC 61511-1 Mod) - Informative

This standard provides guidance on the specification, design, installation, operation and maintenance of Safety Instrumented Functions and related safety instrumented system as defined in ANSI/ISA-84.00.01- 2004 Part 1 (IEC 61511-1 Mod).

ANSI/ISA-84.00.01-2004 Part 3 (IEC 61511-3 Mod) Functional Safety: Safety Instrumented Systems for the Process Industry Sector - Part 3: Guidance for the Determination of the Required Safety Integrity Levels - Informative

This standard provides information on the underlying concepts of risk, the relationship of risk to safety integrity, the determination of tolerable risk, and a number of different methods that enable the safety integrity levels for the safety instrumented functions to be determined.

ISA-TR84.00.04-2011, Part 1 Guideline for the Implementation of ANSI/ISA-84.00.01-2004 (IEC 61511)

The new standard is the ANSI/ ISA adoption of the international standard, IEC 61511. This technical report is divided into two parts. Part 1 provides guidance on a wide range of topics related to the standard, and Part 2 provides a single user example to illustrate some of the lifecycle steps in ANSI/ISA-84.00.01-2004.

ISA-TR84.00.04-2005 Part 2: Example Implementation of ANSI/ISA-84.00.01-2004 (IEC 61511 Mod)

This technical report is intended to be used in conjunction with ISA-TR84.00.04-2005 Part 1 to provide an example that illustrates how to apply ANSI/ISA-84.00.01-2004 (IEC 61511 Mod).

Appendix B. Use of Equivalency, Alternative Materials and Methods and Modifications (Informative)

B.1 Use of Equivalency, Alternative Materials, and Methods and Modifications

The *authority having jurisdiction (AHJ)* can grant authority to *approve* the use of un*listed* equipment under the provisions for equivalency currently in the code. Alternatively, the code official may view the use of un*listed* equipment as a "modification" to the code based on practical difficulties in compliance, such as lack of availability.

The provisions for the use of equivalency are common to the NFPA codes, which can be equated to the use of alternative materials and methods in the ICC codes. NFPA 2, *Hydrogen Technologies Code*, Annex B, Section B.2, has provisions similar to those found in the ICC codes that address *equivalency*, *alternatives*, and *modifications*. For example, the IBC provisions for modification are in Section 104.10 of that code; the equivalency provisions are Section 104.11. Similar provisions for modification or equivalency can be found in IFC Sections 104.8 and 104.9, respectively.

B.1.1 Resolving Conflicts Within Applicable Codes and Codes vs. Reference Standards

Even though the code publishers may make a concerted effort to coordinate their codes, users can encounter requirements that appear to be or are in conflict. This is more frequent when a difference may exist between the code requirements and the requirements of a standard referenced by a code. There is a long-standing protocol for resolving such conflicts. For example, the IFC administrative procedures on conflicts say the following about internal and external conflicts.

IFC 102.7.1 Conflicts. Where conflicts occur between provisions of this code and referenced codes and standards, the provisions of this code shall apply.

Case 1 (application of 102.7.1): Where a conflict occurs between the provisions of the code and a referenced code or standard, IFC Section 102.7.1 provides a hierarchy. The primary code in use will trump other codes that are referenced. For example, in a jurisdiction that adopts IFC as their *fire code*, IFC Section 5801.1 requires that hydrogen *motor fuel-dispensing stations* and *repair garages* and their associated above-ground hydrogen be designed, constructed, and maintained in accordance with both IFC and NFPA 2 requirements. Both of these documents are written as codes. If a conflict arises between the two documents, IFC takes precedence over NFPA 2.

IFC 102.7.2 Provisions in referenced codes and standards. Where the extent of the reference to a referenced code or standard includes subject matter that is within the scope of this code, the provisions of this code, as applicable, shall take precedence over the provisions in the referenced code or standard.

Case 2.1 (application of 102.7.2): In cases where a referenced code or standard includes subject matter that is already addressed by the code adopted by the jurisdiction, the provisions of the adopted code will prevail over those of the referenced code or standard. For example, assume that the jurisdiction adopts the IFC and the Uniform Plumbing Code, published by the International Association of Plumbing and Mechanical Officials, and the jurisdiction is using NFPA 2 for provisions applicable to fueling stations. NFPA 2 Section 7.3.1.2.7.1 requires that the user test *piping systems* in accordance with the

IFGC. The provisions of the IAPMO Plumbing Code would take precedence over NFPA 2 under the authority granted by IFC Section 102.7.2.

Case 2.2 (application of 102.7.2): When hydrogen is to be vented to the atmosphere to defuel a vehicle before repair, IFC Section 2309.6.1.2 requires that the *defueling* system be *listed* and *labeled* or *approved* for the intended use. There are additional requirements that describe provisions delegated to address the manufacturer of equipment, vent diameter, and flow rate. NFPA 2 in regulating repair facilities requires that the vent pipe systems comply with standards published by the Compressed Gas Association, i.e., CGA G-5.5, *Hydrogen Vent Systems*. IFC Section 102.7.2 requires that the provisions of the IFC take precedence over the requirements of NFPA 2; however, the *AHJ* could *approve* a system designed to meet NFPA 2 requirements as they may be more suited to the overall installation than the limited requirements established by 2309.6.1.2.

IFC 102.10 Conflicting provisions. Where there is a conflict between a general requirement and a specific requirement, the specific requirement shall be applicable. Where, in a specific case, different sections of this code specify different materials, methods of construction or other requirements, the most restrictive shall govern.

Case 3.1 (application of 102.10 first sentence - conflicts between general and specific requirements):

For apparent conflicts between a general requirement and a specific requirement, the specific requirement takes precedence under IFC Section 102.10. For example, NFPA 2 Section 10.3.1.10 has specific requirements for testing *piping systems* used in filling stations. Following IFC Section 102.10, the specific requirements of Chapter 10 for *piping* regulated by Chapter 10 take precedence over the general requirements for testing in Chapter 7.

Case 3.2 (application of 102.10 second sentence - conflicts between different sections of the code): Section 421.6 requires that *hydrogen fuel gas rooms* be provided with an *approved gas detection system* in accordance with Sections 421.6.1 through 421.6.4. On the other hand, Section 421.6.1 requires that

the *gas detection system* be *listed*. The requirement for the use of a *listed* detection system may be viewed as being more restrictive than a system that must simply be *approved*, and therefore Section 421.6.1 governs. If there were *listed* systems available, Section 421.6.1 would prevail. Lacking the availability of *listed* systems, the use of *approved* systems could satisfy the requirements of the code.

Appendix C. Typical Permit Process (Informative)

Introduction to Appendix C

An example of the permit process is provided to assist users and designers in understanding the sequence of events that are likely to be encountered in the typical jurisdiction. Understanding the process will assist the project proponents in preparing the documentation and design considerations that will be the subject of review by the jurisdiction, thereby serving to facilitate the overall design and construction process.

C.1 Typical Permit Process Overview

To expedite project review and acceptance, applicants should have a basic understanding of the jurisdiction's process. By anticipating the jurisdiction's needs, designers can better be prepared to address the concerns that will likely be raised as the permit process unfolds. The applicant is responsible for obtaining such knowledge and for meeting the requirements of the different entities involved in the permitting process. Few jurisdictions have the time or the staff to guide one through the bureaucratic maze. A little time spent in learning the twists and turns of the permit process in a jurisdiction is time well spent.

This description of the permit process is provided for illustrative purposes. It does not represent any actual permit process and does not define how a jurisdiction should review permit applications. The intent of this discussion is to illustrate:

- The steps in such a process
- The reason for each step
- The degree of detail required for a proper review
- The interaction of the several jurisdictional entities on a project

A local jurisdiction may have a more or less sophisticated process; however, the essential elements will generally be similar.

C.2. Pre-Permit Application Phase

At this stage of the design, the general size of the facility, its schematic layout and elements of construction have been determined. The code impact on the design is to be evaluated before detailed drawings are started.

A meeting should be scheduled with the planning department for its review of the planning and zoning code provisions for the designated location in the community, which may include parking, truck loading, traffic patterns, and land use issues. The restrictions on land use and the materials proposed for use and the quantity of materials anticipated will be needed. For example, if hydrogen is to be delivered in liquid or gaseous form, whether it will be generated or stored and its specific use (industrial or commercial)

^v The discussion on the typical permit process as included in this appendix is based on the previous work of Alfred Goldberg and Larry Fluer, the authors of the *H-6 Design Guide to the Uniform Codes for High Tech Facilities,* Codes and Standards Information Company Mill Valley, CA 94942, Copyright 1986, pp. A2-1 through A2-5.

must be known. In some cases only limited quantities of hydrogen may be allowed depending on the zone in which the project is anticipated.

There may be additional restrictions based on the juxtaposition of the project relative to people-intensive or -sensitive uses such as schools, churches and places of assembly, shopping malls, and similar activities.

A separate preliminary plan check meeting should be scheduled with the building inspection and fire departments to review the general requirements of the building and *fire codes*. At this point, only schematic drawings are likely to be available and the discussion will be related to:

- Operations to be conducted
- The general maximum quantities and form, i.e., gaseous or liquid, along with other hazardous materials expected to be stored or used on site
- Construction anticipated
- If buildings or structures are involved, the different occupancies expected along with the size of each occupancy
- The general exit provisions for buildings and structures or to and from the site

Decisions at these meetings should be confirmed in writing with the jurisdiction for their concurrence to minimize misunderstandings. There may be several such meetings with the local departments as the plans are further refined and completed. The applicant or designer should not expect the jurisdiction to provide design specifics, as it is the project proponent's responsibility to develop the design and to provide the plans for review, and it is the jurisdiction's responsibility to review the plans for code compliance. In confirming the decisions made at the meeting, the proponent should remain factual and limit the confirmation to the subjects discussed, taking care not to expand the confirmation into other subjects. It is normal for proponents to be eager to advance the process. If decisions made in the meeting require a response from either party, the proponent should avoid inserting statements into the communications that establish a deadline that was not mutually decided. For example, "If there is not a response to this communication by (date), we will assume that you are in concurrence with...". Most code officials appreciate a summary that accurately documents the discussion and decisions made during a meeting, and will respond to requests after considering the matters at hand. The proponents should work for a mutual understanding of the issues and to communicate the schedule needed to bring about the project in a timely way.

C.3. Filing the Building Permit Application

When structures or buildings are involved, the jurisdiction will have a building permit application form that is to be completed when filing for the permit. A permit is normally required whether the project involves new construction or what are referred to as tenant improvements or alterations to existing structures. An overhead shelter, even when limited to a *canopy*, is considered a structure and must meet the requirements of the local building code. The application typically requires the following minimal information:

• The address of the site or other identification of where the improvements will be located

- The names of the owner, contractor and designer
- The type of building construction to be used as described by the code adopted by the jurisdiction
- The gross floor area, and if multiple stories are involved, the area of each story and the number of stories proposed
- The proposed occupancies by class (as designated by the code) to be in the building or structure
- Potentially other information such as a small scale site plan, the location of streets, property lines, etc.

The permit application is usually prepared in at least two copies and two sets of drawings and specifications are to be filed with it. A plan check fee will be levied depending on the estimated cost of improvements. The costs are determined by the locality using standard costs for the type of construction, occupancy, and various add-ons such as building services that may be regulated by codes other than the building code, i.e., fire, mechanical, electrical, etc.

The building departments that also plan check the associated disciplines such as electrical, mechanical, and plumbing may require additional plan checking fees and additional sets of drawings for this purpose.

C.4. Processing the Permit Application

The local jurisdiction's internal review procedure for the permit application will generally involve the following minimal steps:

- 1. The first review is usually for conformance with the planning and zoning code. This review could involve special variances where, due to local conditions, the jurisdiction may have imposed criteria that were not in effect when the site was originally obtained.
- 2. The next review is by building inspection agency for compliance with the building and other codes under their jurisdiction. In some localities, this may include the fire service review within the building department. However, in most jurisdictions, the fire service review will be a separate step.
 - In this review, requests for additional information by the plan checker or for clarifications are common. Many jurisdictions use a plan review checklist and will not contact the applicant until the review is complete. When completed, the checklist with the deficiencies noted goes to the applicant. Sometimes the plan checker will go over the list with the applicant and discuss the contents.

The purpose of the plan check and the deficiencies list is to bring the design documents into code compliance. Where there are differences in agreement or understanding, the matters should be brought to the attention of the person responsible for the plan checking operation at a meeting. The decisions from the meeting should be documented and confirmed to establish the basis either of changes to the drawings or of possible appeal.

3. The fire service review will usually follow the building department review. A similar procedure should be followed with regard to their comments. In some jurisdictions, the comments of all the

locality's agencies will be accumulated and incorporated into a master list of deficiencies. This will require careful evaluation by the designer of the cited concerns. Contact with the various agency plan checkers is recommended when there are differences with their conclusions or where clarifications are needed.

- 4. In many jurisdictions, depending on local and state laws, there may be review of the application by:
 - a. An environmental agency responsible for water, sewer and/or air pollution control
 - b. The health department or other environmental entity regarding the quantities and types of hazardous materials to be stored or used
 - c. The department of public works, or a similar agency charged with traffic controls, to determine the acceptability of the driveways to include entrances and exits
 - d. Other reviews by separate agencies or within an agency previously discussed, which could include:
 - Accessibility (handicapped)
 - Energy conservation
 - Sound control
 - Hazardous waste disposal
 - Architectural review of building or structure design
 - Landscaping

Once the first review by all the agencies has been completed, the applicant is responsible for revising the drawings or otherwise indicating how the deficiencies are to be removed or reconciled. A revised set of documents is typically submitted to the jurisdiction. The review process to validate the resolution of the cited deficiencies is then a repetition of the original review, but usually takes less time.

C.5. Permit Issuance

Once all agencies are satisfied that their regulations and codes have been met, a representative of each reviewing agency signs the application, *approving* it for that agency. Once all *approvals* are on the application, the applicant is notified that the permit is ready for issuance.

The issuance of the permit will occur after the various fees levied by the locality are paid. These may include:

- The building permit fee (to cover the field inspection of the construction)
- The sewer and water connection fees
- A fee to cut the curb for the driveways

Some localities will require that the plumbing and electrical permits be obtained at the same time as the building permit.

The permit will be issued and provided to the applicant together with one copy of the *approved* application and one set of the *approved* plans and other documents submitted with the application. These are extremely valuable and important documents. Every effort should be made to provide secure places for them. At the completion of the construction, they should be handled as permanent records of

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value and filed in a repository under the control of the proponent for permanent keeping, together with a complete set of all correspondence and other records of contact with the local agencies.

The above outline also applies to alterations and additions to existing facilities. The details of the process and time involved in the review will vary considerably, depending on the extent and complexity of the proposed work. However, the code compliance review requirements pertain, regardless of whether the work is new construction or an alteration of an existing facility. The reader is urged to become familiar with:

- The local jurisdiction's requirements and procedures, as familiarity will expedite the permitting process
- Appeals boards operated by the jurisdiction
- Departmental structure of the reviewing agencies
- Other regional or state agencies that may have concern with the proposed construction in the project locality

Appendix D. Bibliography (Informative)

Introduction to Appendix D

This appendix contains a list of references allows the reader to refer to documents used by the authors of the comment as to the basis for the comment provided in the explanatory text included in Chapter 4.

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Donald Fricken Becht Engineering

Livio Gambone CSA Group Aaron Harris Air Liquide

Chris LaFleur Sandia National Laboratories

Miguel J. Maes NASA-JSC White Sands Test Facility

Steve Mathison Honda Motor Company

Larry Moulthrop Proton OnSite

Glenn Scheffler GWS Solutions of Tolland Thomas Witte Witte Engineered Gases

Robert Zalosh Firexplo

The **Hydrogen Safety Panel** was created to address concerns about hydrogen as a safe and sustainable energy carrier. Our principal objective is to promote the safe operation, handling, and use of hydrogen and hydrogen systems across all installations and applications. We believe this objective can be achieved through a variety of hydrogen safety efforts and activities, and that success will be measured by how effectively we are able to help:

- identify and address safety-related technical data gaps
- make design, construction, and operations personnel aware of relevant issues and best practices that affect safe operation and handling of hydrogen and related systems
- convince design, construction, and operations personnel to give sufficient priority to safety in their daily, ongoing work

The **Hydrogen Safety Panel** contributes to this objective by:

- participating in safety reviews
- · providing safety planning guidance
- reviewing project designs and safety plans
- sharing safety knowledge and best practices
- presenting and recognizing safety as a priority
- · participating in incident investigations

The Panel's approach is to focus on **engagement**, **learning**, and **discussion** rather than on audit or regulatory exercises, and to build on, rather than duplicate, the efforts of others such as the good work being done by codes and standards development organizations.

If you have interest in utilizing the expertise of the Panel, contact the program manager at at hsp@h2tools.org.

