

ID162

Outward propagation velocity and acceleration characteristics in hydrogen-air deflagration



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1-1 Combustion safety

■ Hydrogen

✓ Clean fuel

- Zero carbon emission
- Combustion product: H₂O
- Generated by renewable energy source
- Fuel of a fuel cell vehicle, e.g. TOYOTA MIRAI

✓ Dangerous gas

- Wide flammable range
- High burning velocity etc.

Explosion!

✓ Generation in a nuclear power plant

- Radiation degradation of water
- Reaction of Zr with water

1-2 Risk assessment

■ Risk assessment

- i. Hazard Identification
- ii. Risk estimation
- iii. Risk evaluation
- iv. Risk reduction

Important!

Adequate estimation is necessary

- ✓ Flame propagation velocity
- ✓ Leakage and flow phenomena
etc.

■ Prediction of flame propagation velocity

Conventional method

(Propagation velocity of spherical flame)

= (Burning velocity) × (Thermal expansion)

$$S_b = S_u \left(\frac{T_b}{T_u} \right)$$

Not enough!

1-3 Flame acceleration

■ Intrinsic instability

✓ Cellular flame front forms

⇒ Flame front area becomes larger

⇒ Flame propagation accelerates



Cellular flame

Flame acceleration

✓ In a huge space, cellular flame develops more

■ For adequate estimation of flame propagation velocity, flame acceleration needs to be considered.

■ Flame acceleration owing to intrinsic instability is influenced by initial conditions.

✓ Initial temperature

✓ Initial pressure

✓ Gas composition (H₂, Air, CO₂, H₂O, etc.)

2. Objective

We aim to understand flame acceleration characteristics.

- Effect of equivalence ratio
- Effect of initial temperature



We will establish a brand-new model of flame propagation considering a flame acceleration.

Experiment

- Explosion test of Hydrogen-air mixture in a closed chamber at several equivalence ratios and initial temperatures
- Observation of flame propagation behavior using Schlieren photography

3-1 Experimental apparatus

Closed chamber

Volume: 73L

Material: SUS304

Window

Diameter: 300mm

Thickness: 140mm

Material: Quartz

Quantity: 4

Others

Ignition

Voltage: 7.5kV

Energy: 110mJ

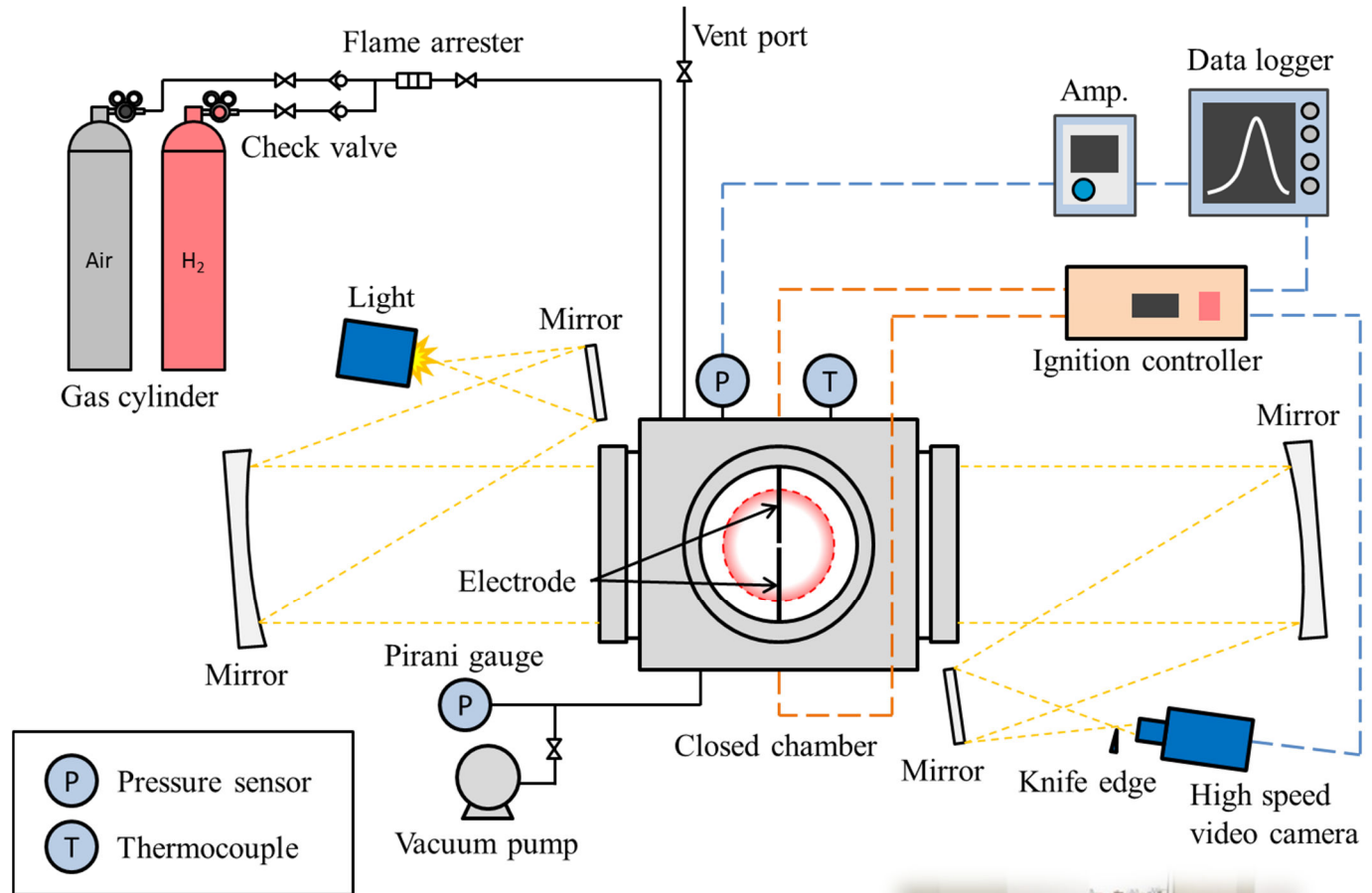
Data logger

Sampling rate: 10kHz

High speed video camera

Frame rate: 10kfps

Resolution: 1024x1024pixels



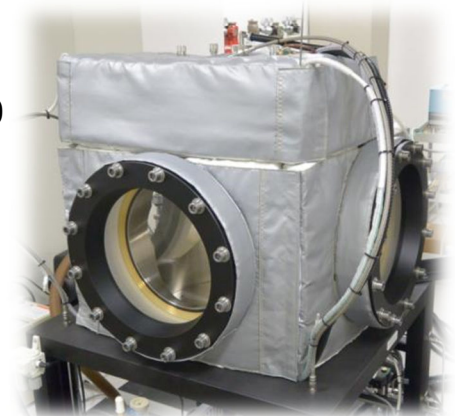
Device list

Schlieren photography: Mizojiri SL-350

High speed camera: Photron SA-X

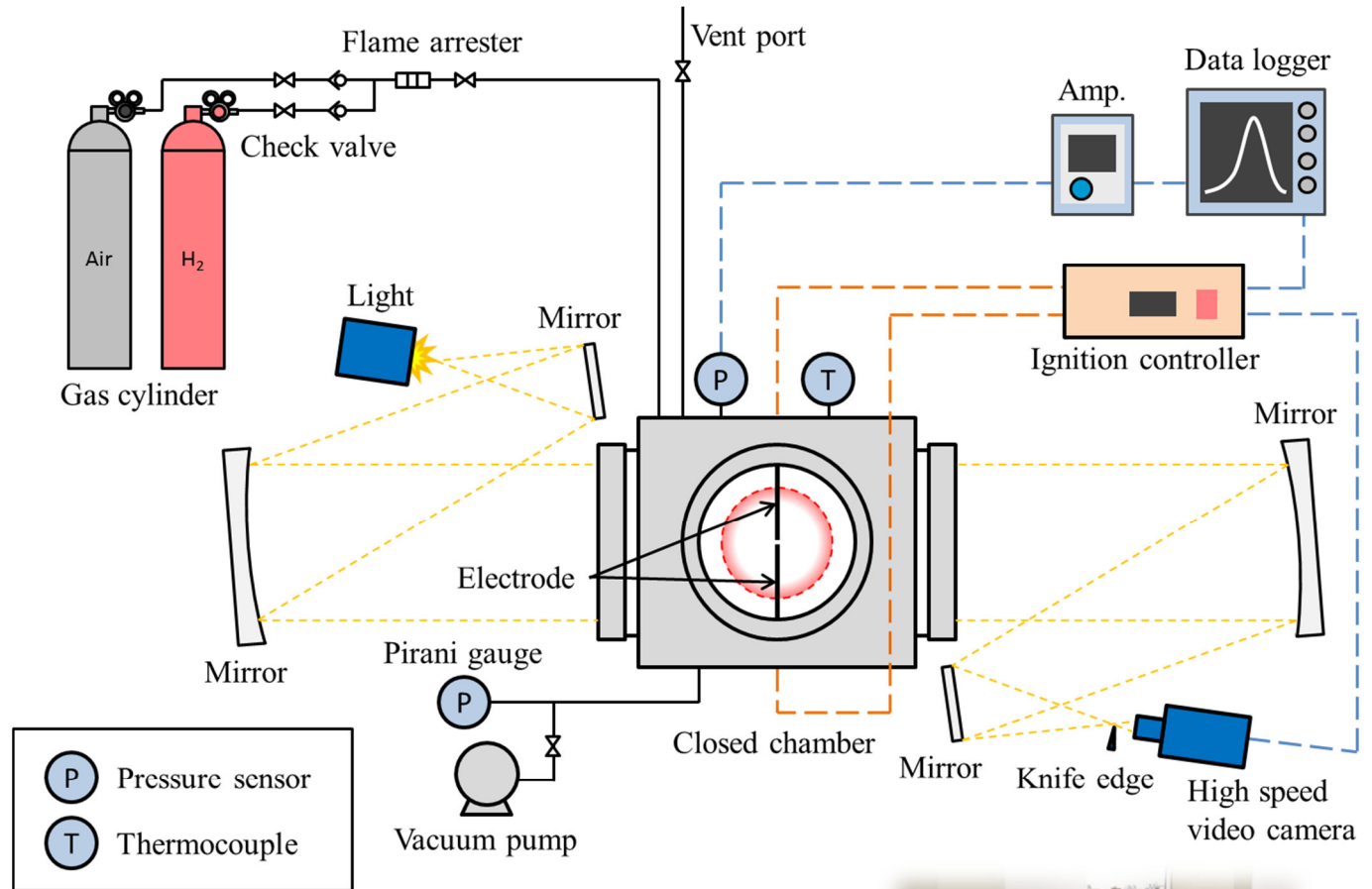
Pressure sensor: Kistler 6045A31

Data logger: Keyence NR600



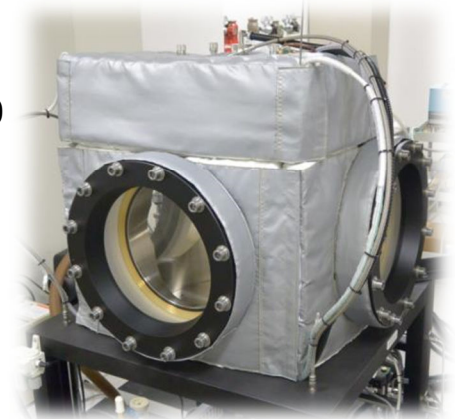
3-2 Experimental procedure

- ① Heat up the chamber
- ② Vacuum the chamber
- ③ Fill the chamber with hydrogen and air
- ④ Ignite by spark at the center of the chamber after gas temperature reaches a target temperature
- ⑤ Ignition controller triggers data logger and high speed video camera at the same time as ignition



Device list

Schlieren photography: Mizojiri SL-350
High speed camera: Photron SA-X
Pressure sensor: Kistler 6045A31
Data logger: Keyence NR600



3-3 Experimental condition

■ Initial condition

Mixture: Hydrogen-air

Pressure: 101.3kPa abs.

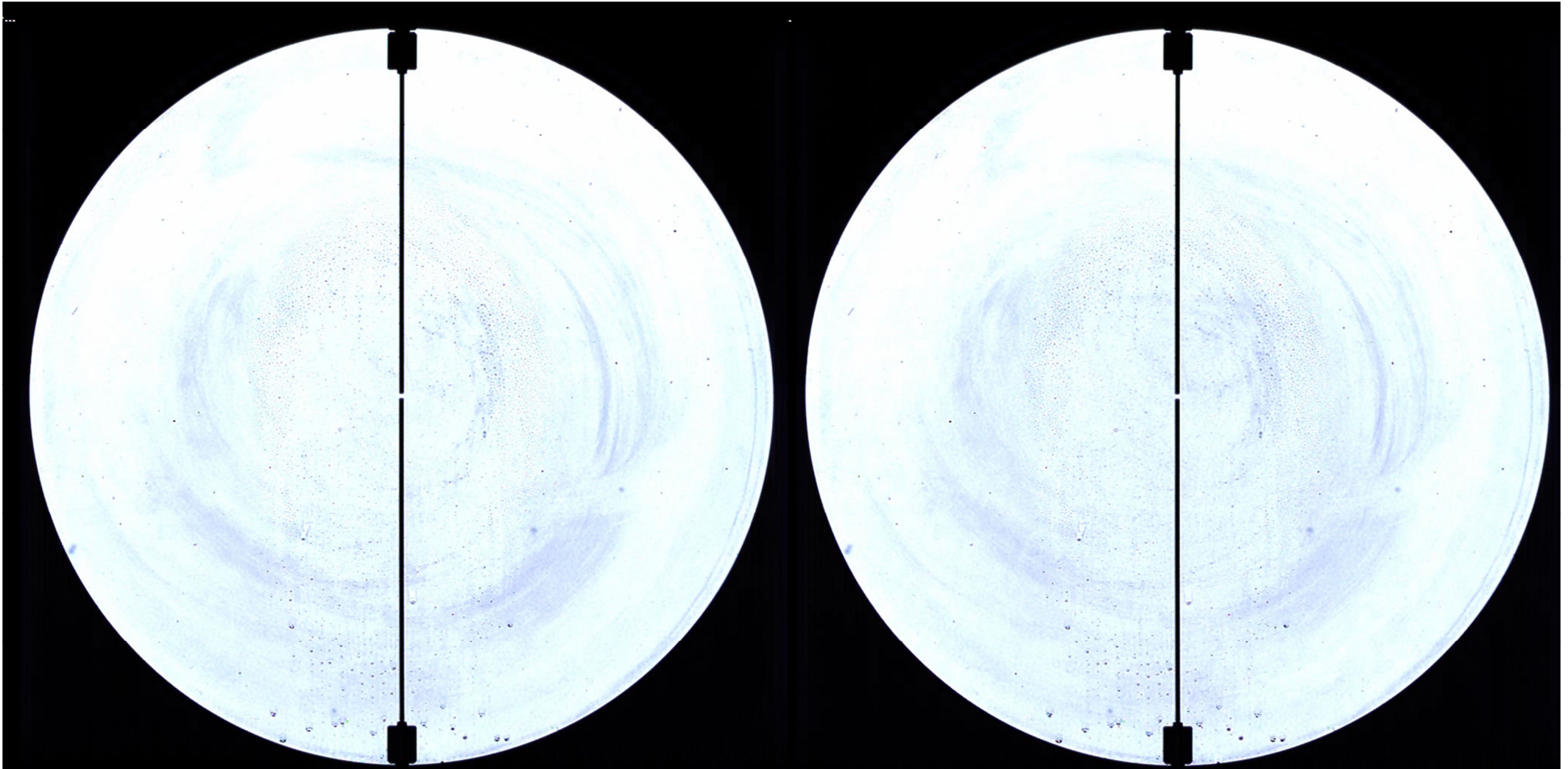
■ Explosion test

Explosion tests were performed 3 times in each case which is shown as blue in the table1.

Table1 Test condition

Initial temperature [deg C]	Equivalence ratio									
	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	1.0
25										
50										
75										

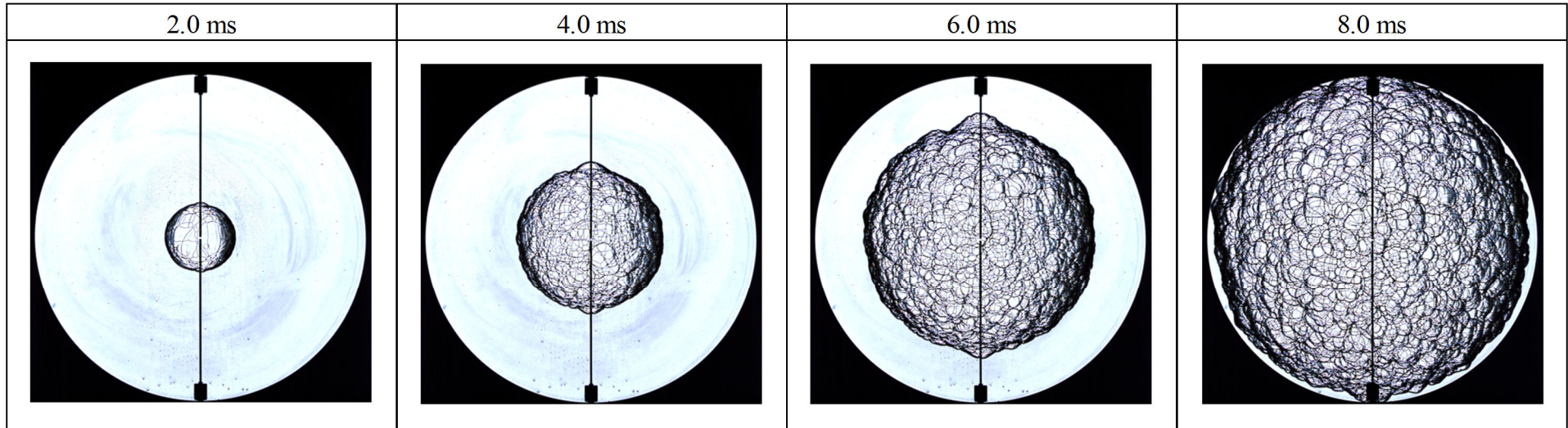
3-4 Experimental results



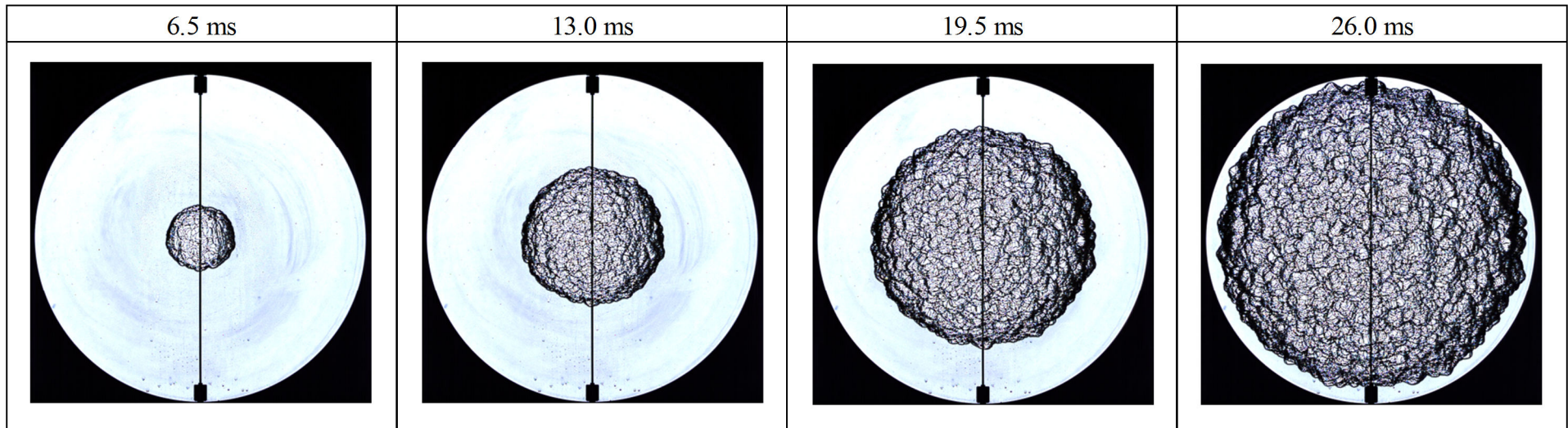
Equivalence ratio $\phi = 1.0$

Equivalence ratio $\phi = 0.5$

3-4 Experimental results

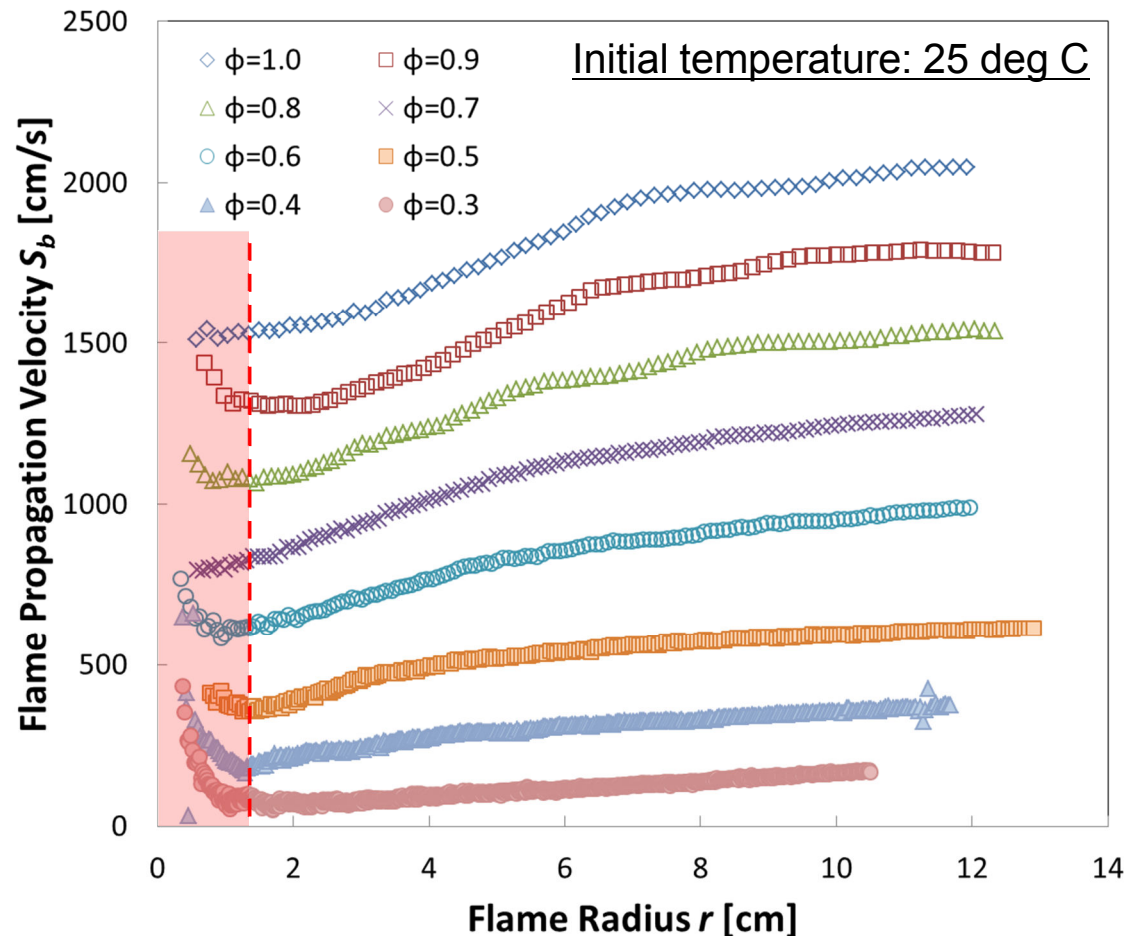


(a) $\varphi = 1.0$ ($r_b = 2.0, 5.0, 10, 15$ [cm])



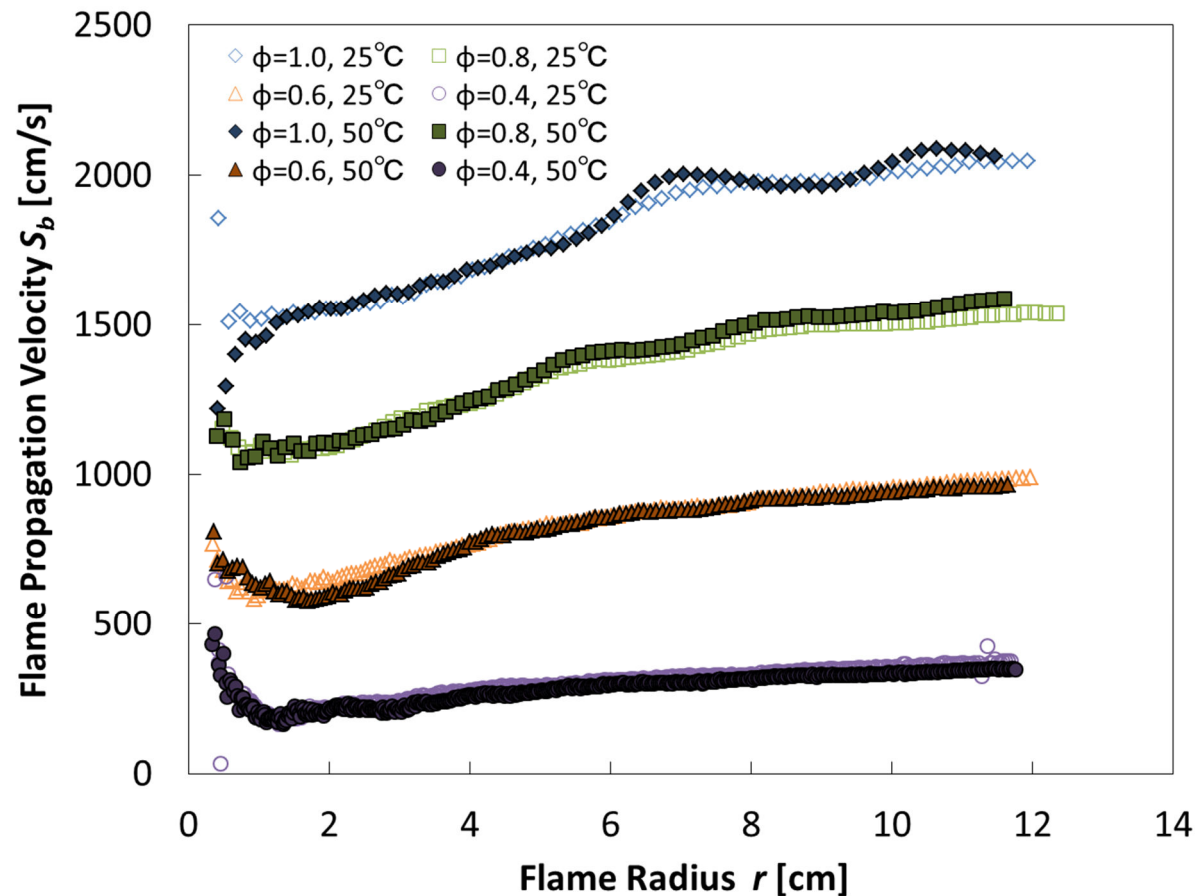
(b) $\varphi = 0.5$ ($r_b = 2.0, 5.0, 10, 15$ [cm])

3-5 Flame propagation velocity -Effect of equivalence ratio-



- Flame propagation velocities increase with flame radius
- At small radius, influence of flame stretch appears

3-6 Flame propagation velocity -Effect of initial temperature-



There is not noticeable difference in the dependencies of flame propagation velocity on flame radius at both temperatures.

4-1 Influence of flame stretch

- Flame propagation velocities of planar flames, S_{b0} , were obtained from the relation between flame propagation velocity, S_b , and flame stretch rate, κ .
- Flame radii, r , where flame propagation velocity separates from the regression line are defined as critical flame radius, r_0 .

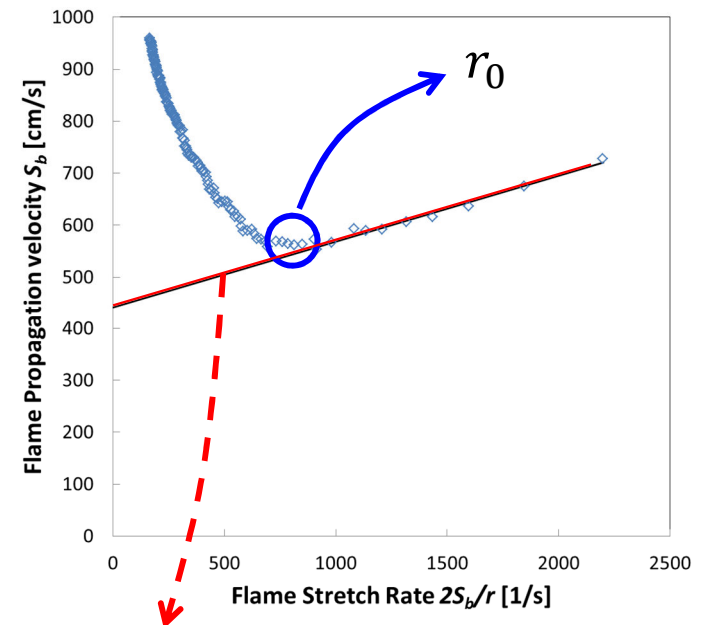
Relation between burning velocity and flame stretch rate

$$S_s - S_{u0} = -L\kappa$$

$$\rightarrow S_b = -L\kappa \left(\frac{\rho_u}{\rho_b} \right) + S_{b0} = -L \frac{2S_b}{r} + S_{b0}$$

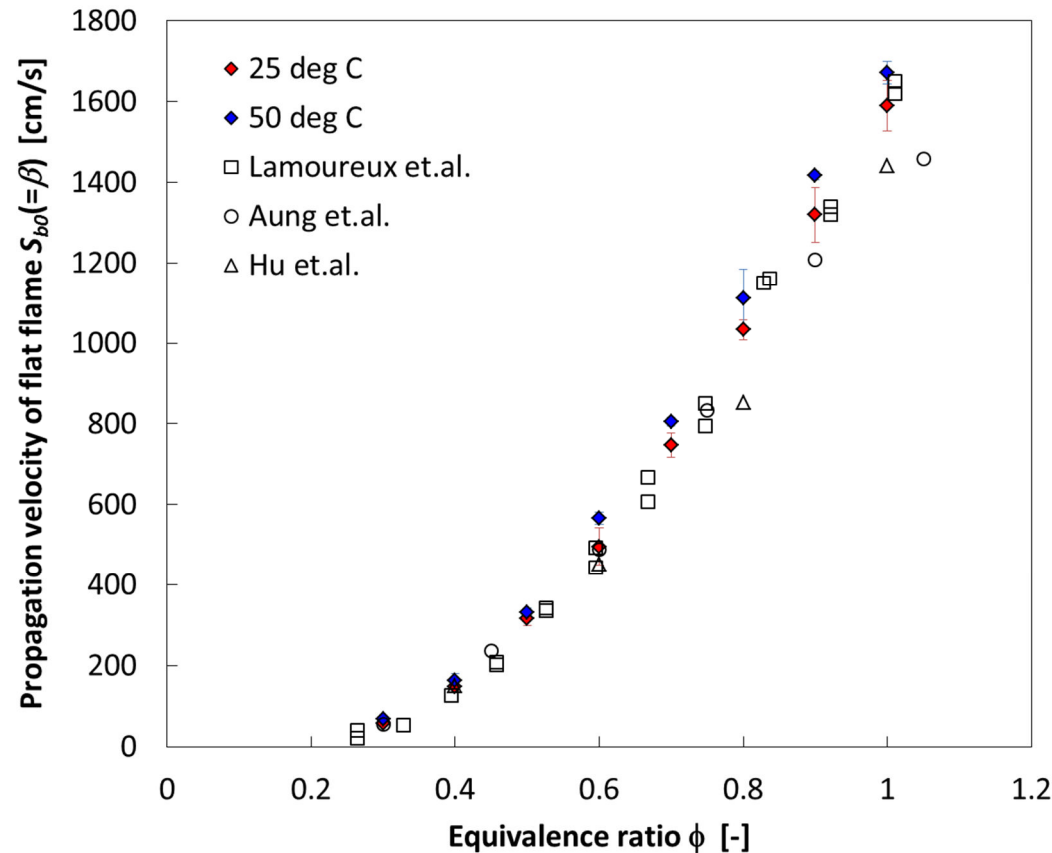
S_s ; Burning velocity of stretched flame
 S_{u0} ; Laminar burning velocity
 L ; Markstein length
 κ ; Flame stretch rate ($= 2S_b/r$)
 r ; Flame radius
 r_0 ; Critical radius
 ρ_u ; Density of unburnt mixture
 ρ_b ; Density of burnt gas
 S_b ; Flame propagation velocity
 S_{b0} ; Propagation velocity of planar flame

e.g.) Case of $\varphi=0.6$



$$S_b = 0.1267 \frac{2S_b}{r} + 441.8 \quad \therefore S_{b0} = 441.8$$

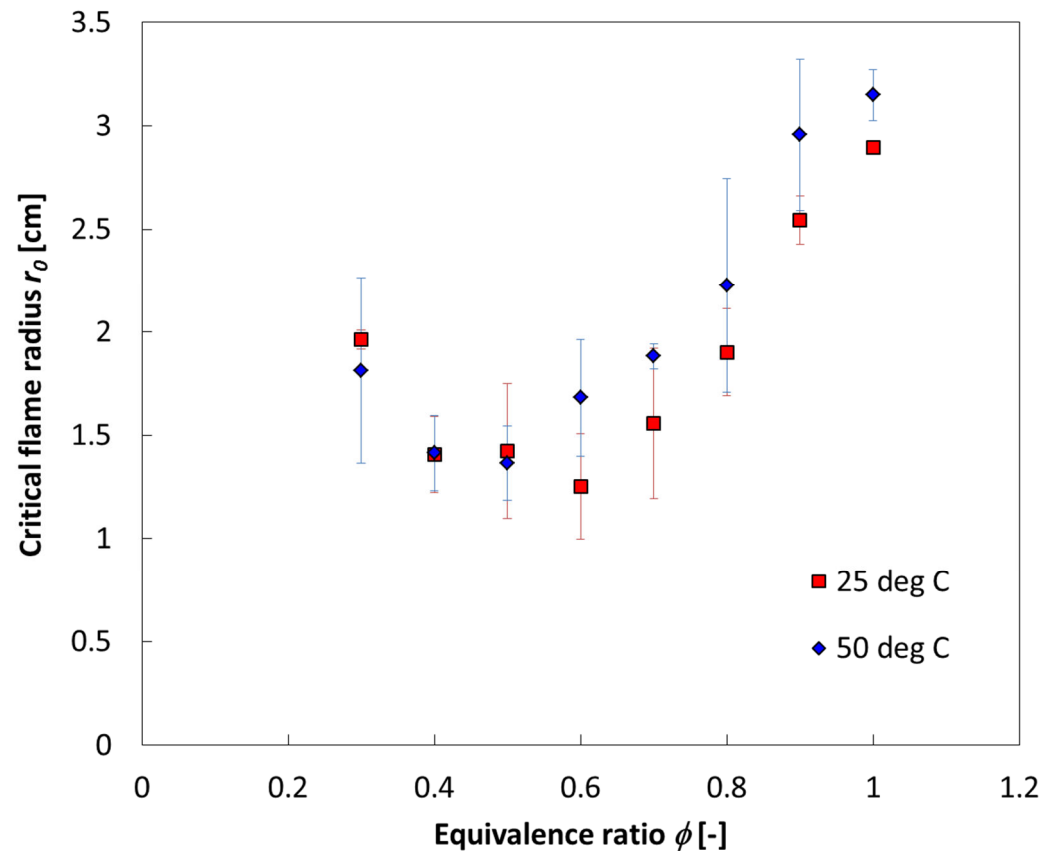
4-2 Flame propagation velocity of planar flame



- Experimental data show good agreement with the data of other researchers
- Propagation velocity of planar flame becomes higher at higher initial temperature

Reference) Lamoureux, N., Chaumeix, N.D., Paillard, C.E., *Experimental Thermal and Fluid Science* 27: 385–393 (2003)
 Aung, K.T., Hassan, M. I., and Faeth, G.M., *Combust. Flame* 109:1-24(1997)
 Hu, E., Huang, Z., He, J. and Miao, H., *Int J. Hydrogen Eng.* 34:8741-8755(2009)

4-3 Critical flame radius



- At $\phi \geq 0.6$, critical radius becomes larger at higher initial temperature because formation of cellular flame is suppressed.
- At $\phi \leq 0.5$, critical radiuses at both temperature are nearly same because influence of flame stretch is stronger than influence of cellular flame.

5-1 Flame acceleration model

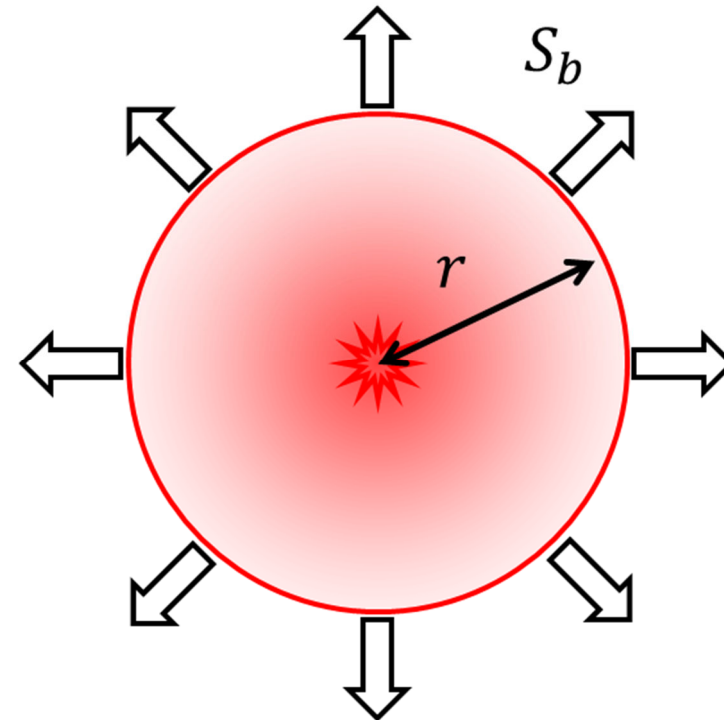
$$S_b = \alpha \ln \left(\frac{r}{r_0} \right) + \beta$$

Influence of flame acceleration

$$S_b = \frac{dr}{dt}$$

$$\beta = S_{b0} \left(= S_{u0} \frac{\rho_u}{\rho_b} \right)$$

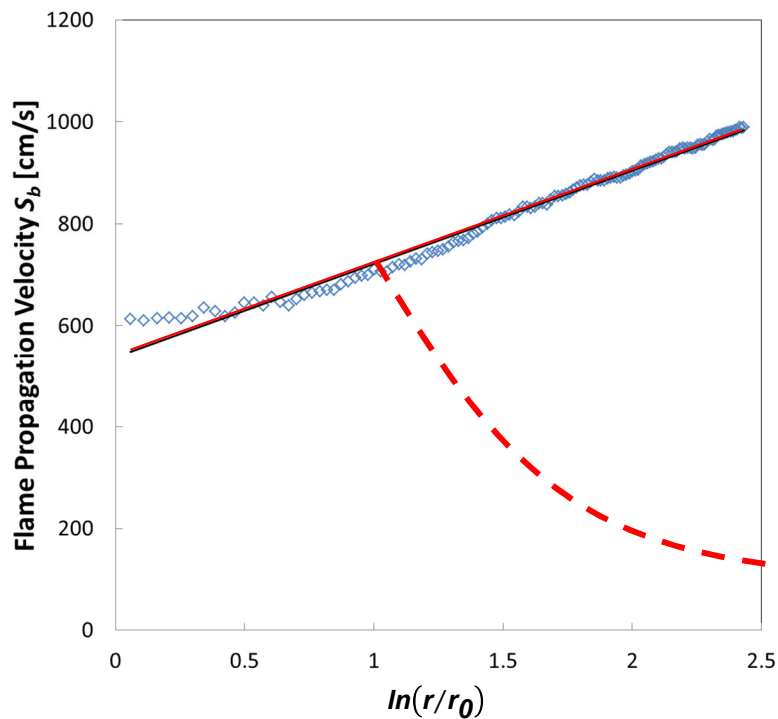
r ; Flame radius
 r_0 ; Critical radius
 ρ_u ; Density of unburnt mixture
 ρ_b ; Density of burnt gas
 S_b ; Flame propagation velocity
 S_{b0} ; Propagation velocity of planar flame
 S_{u0} ; Burning velocity of flat flame



5-2 Influence of cellular flame

- Fitting flame propagation velocities by acceleration model, influence coefficients of flame radius, α , were obtained.

e.g. Case of $\phi=0.6$



Curve fitting ($r \geq r_0$) **Acceleration model**

$$S_b = \alpha \ln\left(\frac{r}{r_0}\right) + \beta$$

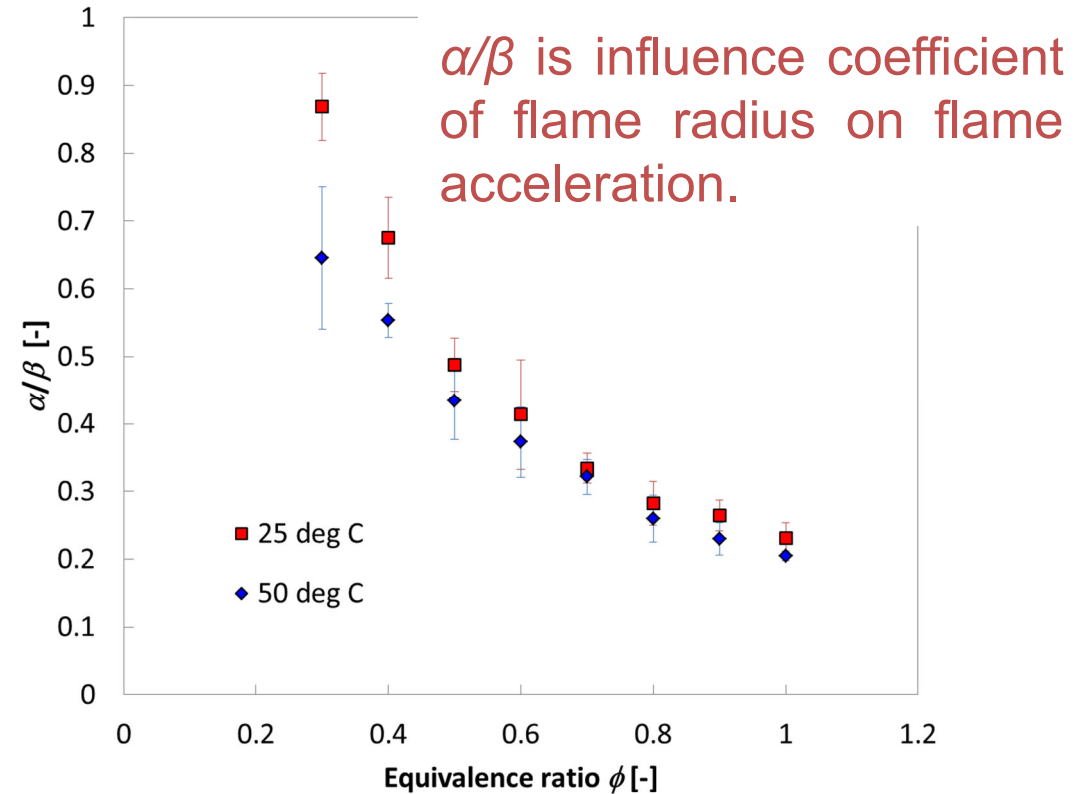
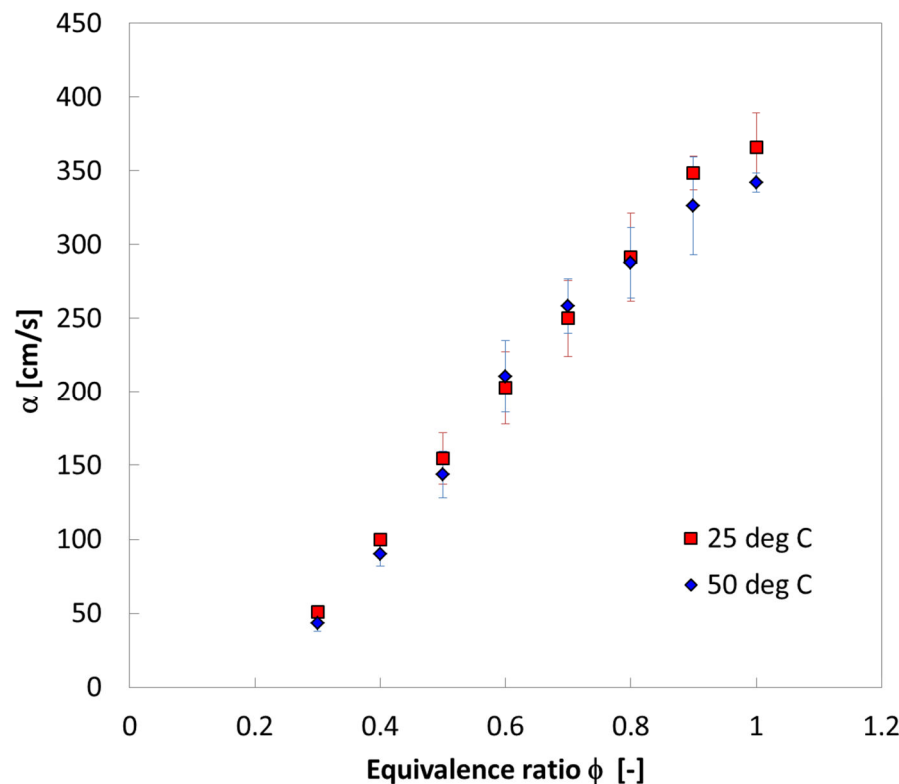
$$\beta_{\phi=0.6} = S_{b0,\phi=0.6} = 538.9$$

$$S_b = 182.7 \ln(r^*) + 538.9$$

$$\therefore \alpha = 182.7$$

5-2 Influence of cellular flame

$$S_b = \alpha \ln\left(\frac{r}{r_0}\right) + \beta \quad \longrightarrow \quad \frac{S_b}{S_{b0}} = \frac{\alpha}{\beta} \ln\left(\frac{r}{r_0}\right) + 1$$



- Influence of flame radius becomes stronger at lower equivalence ratio
 $\Rightarrow S_b/S_{b0}$ becomes larger owing to development of cellular flame.
- Influence of flame radius becomes weaker at higher initial temperature

5. Summary

- As flame radius increased, cellular flame developed more and flame propagation velocity increased.
- Propagation velocity of planar flame obtained experimentally show good agreement with the data of other researchers.
- At lower equivalence ratio, cellular flame developed more and S_b/S_{b0} became larger.
- At higher initial temperature, flame propagation velocity of planar flame increased, and flame accelerations caused by cellular flame were suppressed.
- Based on these results, we proposed the flame acceleration model using logarithm of flame radius.

6. Future plan

- In order to understand more effects of initial temperature, explosion tests will be performed at higher initial temperature, 75 deg C.
- In order to see effects of composition of mixture gas, we will add CO₂ into mixture gas as first step.
- In order to see effects of initial pressure, we will conducted explosion tests at several pressures.

Thank you for your kind attention!!

Acknowledgment

The results of this study are performed on the re-entrustment from the LWR hydrogen safety program of the Japan Atomic Energy Agency, which is funded by the Ministry of Economy, Trade and Industry.